TOOL CATALOGUE

heimatec®

# Okuma

# ES-L 6 M

09/2026

# High-tech from heimatec -
## heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

### *OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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| Part-# | Name | |
|---|---|---|
| **8 010 24 062** | **Axial drilling and milling head ER 20** | |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 20 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 010 24 065** | **Axial drilling and milling head Weldon 12** | |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 12 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 010 24 075** | **Axial drilling and milling head Weldon 12 IC** | |
| | Weight [kg]: | 1.800 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 12 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| **8 010 25 025** | **Axial drilling and milling head ER 25** | |
| | Weight [kg]: | 1.560 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 010 25 060** | **Axial drilling and milling head ER 25 IC** | |
| | Weight [kg]: | 1.800 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |

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| Part-# | Name | |
|---|---|---|
| | Pressure max [bar]: | 25 |
| **8 010 25 108** | **Axial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 1.690 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing Ø 68 |
| **8 010 25 134** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 1.680 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing Ø 68, stronger bearing |
| **8 010 26 017** | **Axial drilling and milling head Weldon 20** | |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 20 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing Ø 68, stronger bearing |
| **8 011 25 010** | **Axial milling head universal arbor 22** | |
| | Weight [kg]: | 1.880 |
| | Tool drive: | Coupling |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 22 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |


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| Part-# | Name | |
|---|---|---|
| **8 011 26 005** | **Axial milling head universal arbor 27** | |
| | Weight [kg]: | 1.960 |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 27 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| **8 019 25 071** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 3.980 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 34,5 |
| **8 019 25 098** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 3.920 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 34,5 |
| **8 033 25 005** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 3.700 |
| | Notation: | offset |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |

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| Part-# | Name | |
|---|---|---|
| **8 033 25 019** | **Radial drilling and milling head ER 25 IC** | |
| | Weight [kg]: | 4.090 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 033 25 027** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 3.700 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 033 26 030** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 3.660 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 033 26 052** | **Radial drilling and milling head HT 4 IC** | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |


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| Part-# | Name | |
|---|---|---|
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 038 25 004** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 4.380 |
| | Notation: | Y-axes adjustable |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 5000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 040 24 097** | **Universal head ± 90° adjustable ER 16 AX UT** | |
| | Weight [kg]: | 4.470 |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 87 |
| **8 040 24 098** | **Universal head ± 90° adjustable ER 16 AX UT IC** | |
| | Version: | left |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 87 |
| **8 040 25 055** | **Universal head ± 90° adjustable ER 25 AX UT IC** | |
| | Weight [kg]: | 4.670 |
| | Version: | left; at ±60° position can be pinned |
| | Tool drive: | Coupling |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |

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| Part-# | Name | |
|---|---|---|
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 87 |
| **8 200 20 000** | **Plug Z2-30 K** | |
| | Weight [kg]: | 0.060 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 200 20 002** | **Tool holder A2-30x100** | |
| | Weight [kg]: | 3.120 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 200 20 005** | **Plug Z2-30 S** | |
| | Weight [kg]: | 0.740 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 200 20 008** | **Tool holder A2-30x240** | |
| | Weight [kg]: | 7.160 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 200 23 000** | **Tool holder A1-30x 85** | |
| | Weight [kg]: | 6.900 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| **8 202 23 000** | **Basic holder transversal set SZ 40** | |
| | Weight [kg]: | 0.890 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Interface SZ 40 |
| | Coolant: | EXT |
| **8 210 21 000** | **Tool holder F 30-MK 1** | |
| | Weight [kg]: | 0.960 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | DIN 228 D - MK 1 |
| | Coolant: | IC |
| **8 210 22 000** | **Tool holder F 30-MK 2** | |
| | Weight [kg]: | 0.880 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | DIN 228 D - MK 2 |
| | Coolant: | IC |
| **8 210 22 002** | **Tool holder E2-30x 6** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 6 |
| | Coolant: | IC/Ext |


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| Part-# | Name | |
|---|---|---|
| **8 210 23 000** | **Tool holder F 30-MK 3** | |
| | Weight [kg]: | 1.340 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | DIN 228 D - MK 3 |
| | Coolant: | IC |
| **8 210 23 001** | **Tool holder E2-30x 8** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 8 |
| | Coolant: | IC/Ext |
| **8 210 23 007** | **Short drill chuck VDI 30x 8** | |
| | Weight [kg]: | 0.940 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | EXT |
| **8 210 23 009** | **Short drill chuck VDI 30x 8 - IC** | |
| | Weight [kg]: | 1.000 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | IC |
| **8 210 24 002** | **Tool holder E2-30x12** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 12 |
| | Coolant: | IC/Ext |
| **8 210 24 003** | **Short drill chuck VDI 30x13** | |
| | Weight [kg]: | 2.100 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | EXT |
| **8 210 24 010** | **Tool holder E1-30x10** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 10 |
| | Coolant: | IC |
| **8 210 24 011** | **Tool holder E1-30x12** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 12 |
| | Coolant: | IC |
| **8 210 24 014** | **Short drill chuck VDI 30x13 - IC** | |
| | Weight [kg]: | 1.820 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | IC |

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| Part-# | Name | |
|---|---|---|
| **8 210 24 015** | **Tool holder E1-30x14** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 14 |
| | Coolant: | IC |
| **8 210 24 016** | **Tool holder E2-30x12 - special** | |
| | Version: | with 180° rotated fixed clamping |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 12 |
| | Coolant: | IC/Ext |
| | Please note: | Special version |
| **8 210 24 021** | **Tool holder E2-30x14** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 14 |
| | Coolant: | IC/Ext |
| **8 210 24 023** | **Tool holder E2-30x12 - special** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 12 |
| | Coolant: | IC/Ext |
| | Please note: | Shaft with hole, locked with screw |
| **8 210 25 001** | **Tool holder E4-30xER 25** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC |
| **8 210 25 002** | **Tool holder E2-30x16** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 16 |
| | Coolant: | IC/Ext |
| **8 210 25 004** | **Tool holder E1-30x16** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 16 |
| | Coolant: | IC |
| **8 210 25 009** | **Short drill chuck VDI 30x16** | |
| | Weight [kg]: | 2.100 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | EXT |
| **8 210 25 013** | **Short drill chuck VDI 30x16 - IC** | |
| | Weight [kg]: | 1.880 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Coolant: | IC |


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| Part-# | Name | |
|---|---|---|
| **8 210 25 016** | **Tool holder E2-30x18** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 18 |
| | Coolant: | IC/Ext |
| **8 210 25 017** | **Tool holder E4-30xER 25 - special** | |
| | Weight [kg]: | 0.980 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC |
| | Please note: | Special |
| **8 210 25 018** | **Tool holder E2-30x16 - special** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 16 |
| | Coolant: | IC/Ext |
| | Please note: | Shaft with hole, locked with screw |
| **8 210 25 024** | **Tool holder ER 25 AX UT IC** | |
| | Weight [kg]: | 1.050 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Coolant: | IC/Ext |
| **8 210 26 001** | **Tool holder E1-30x20** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 20 |
| | Coolant: | IC |
| **8 210 26 002** | **Tool holder E2-30x20** | |
| | Weight [kg]: | 1.380 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 20 |
| | Coolant: | IC/Ext |
| **8 210 26 005** | **Tool holder E4-30xER 32** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Coolant: | IC |
| **8 210 26 011** | **Tool holder HT 4 IC** | |
| | Weight [kg]: | 1.270 |
| | Version: | right |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |


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| Part-# | Name | |
|---|---|---|
| **8 210 26 012** | **Tool holder HT 4 IC** | |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| **8 210 27 002** | **Tool holder E2-30x25** | |
| | Weight [kg]: | 1.320 |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| **8 210 27 005** | **Tool holder E1-30x25** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC |
| **8 210 27 007** | **Tool holder E3-30x C 25** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | DIN 6388 - C 25 |
| | Coolant: | IC |
| **8 210 27 008** | **Tool holder E4-30xER 40** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 40 |
| | Coolant: | IC |
| **8 210 27 015** | **Tool holder E2-30x1" special** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 1" (25,4mm) |
| | Coolant: | IC/Ext |
| **8 210 28 001** | **Tool holder E1-30x32** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC |
| **8 210 28 002** | **Tool holder E2-30x32** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| **8 210 29 001** | **Tool holder E1-30x40** | |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC |


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| Part-# | Name | |
|---|---|---|
| **8 215 22 000** | **Tool holder C2-30x20** | |
| | Weight [kg]: | 1.980 |
| | Employment for: | VDI 30 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 215 22 001** | **Tool holder C4-30x20** | |
| | Employment for: | VDI 30 |
| | Version: | left |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 000** | **Tool holder B2-30x20x40** | |
| | Employment for: | VDI 30 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 001** | **Tool holder B2-30x20x60** | |
| | Employment for: | VDI 30 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 002** | **Tool holder B4-30x20x40** | |
| | Weight [kg]: | 1.360 |
| | Employment for: | VDI 30 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 004** | **Tool holder B6-30x20x40** | |
| | Weight [kg]: | 1.860 |
| | Version: | Left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 005** | **Tool holder B6-30x20x60** | |
| | Weight [kg]: | 2.450 |
| | Version: | Left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |

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| Part-# | Name | |
|---|---|---|
| **8 235 22 006** | **Tool holder B8-30x20x40** | |
| | Weight [kg]: | 1.880 |
| | Version: | Left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 235 22 007** | **Tool holder B8-30x20x60** | |
| | Version: | Left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 20/16 |
| | Coolant: | EXT |
| **8 262 29 000** | **Stock stop VDI 30 - Ø 42** | |
| | Weight [kg]: | 0.920 |
| | Notation: | rotating |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Please note: | Lenght adjustable 62-95mm |
| **8 262 29 003** | **Stock stop VDI 30 - Ø 60** | |
| | Weight [kg]: | 1.180 |
| | Notation: | rotating |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Please note: | Lenght adjustable 62-95mm |
| **8 267 29 004** | **Bar pick-up VDI 30 offset left** | |
| | Weight [kg]: | 9.000 |
| | Version: | left |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Please note: | Chuck jaws 42-65 mm special accessories |
| **8 320 22 018** | **Cut-off holder, height adjustable SH 26 IC** | |
| | Weight [kg]: | 1.780 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 26 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| **8 320 23 012** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 1.770 |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |


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| Part-# | Name | |
|---|---|---|
| **8 320 29 005** | **Cut-off holder, height adjustable 845 IC** | |
| | Version: | universal |
| | Shank size [mm]: | 30.00 |
| | Shank type: | VDI |
| | Tool adaption: | HORN System 845 |
| | Coolant: | IC |
| | Pressure max [bar]: | 70 |


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