TOOL CATALOGUE

heimatec®

Okuma

ES-L 8 M

09/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 24 062	**Axial drilling and milling head ER 20**	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 24 065	**Axial drilling and milling head Weldon 12**	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 24 075	**Axial drilling and milling head Weldon 12 IC**	
	Weight [kg]:	1.800
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 25 025	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.560
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 25 060	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	1.800
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext

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Part-#	Name	
	Pressure max [bar]:	25
8 010 25 108	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	1.690
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 68
8 010 25 134	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	1.680
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 68, stronger bearing
8 010 26 017	**Axial drilling and milling head Weldon 20**	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 68, stronger bearing
8 011 25 010	**Axial milling head universal arbor 22**	
	Weight [kg]:	1.880
	Tool drive:	Coupling
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
8 011 26 005	**Axial milling head universal arbor 27**	
	Weight [kg]:	1.960
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 019 25 071	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.980
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 019 25 098	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.920
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 030 25 130	**Radial drilling and milling head ER 25**	
	Weight [kg]:	2.940
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
	Center distance [mm]:	54
8 033 25 005	**Radial drilling and milling head ER 25**	
	Weight [kg]:	3.700
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 019	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	4.090
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 033 25 027	**Radial drilling and milling head ER 25**	
	Weight [kg]:	3.700
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 26 030	**Radial drilling and milling head HT 4**	
	Weight [kg]:	3.660
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

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Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 26 052	**Radial drilling and milling head HT 4 IC**	
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 038 25 004	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.380
	Notation:	Y-axes adjustable
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
8 040 24 097	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	4.470
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 24 098	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 25 055	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	4.670
	Version:	left; at ±60° position can be pinned
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 200 20 000	**Plug Z2-30 K**	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 002	**Tool holder A2-30x100**	
	Weight [kg]:	3.120
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 005	**Plug Z2-30 S**	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 008	**Tool holder A2-30x240**	
	Weight [kg]:	7.160
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 23 000	**Tool holder A1-30x 85**	
	Weight [kg]:	6.900
	Shank size [mm]:	30.00
	Shank type:	VDI
8 202 23 000	**Basic holder transversal set SZ 40**	
	Weight [kg]:	0.890
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT

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Part-#	Name	
8 210 21 000	**Tool holder F 30-MK 1**	
	Weight [kg]:	0.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
8 210 22 000	**Tool holder F 30-MK 2**	
	Weight [kg]:	0.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 22 002	**Tool holder E2-30x 6**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext
8 210 23 000	**Tool holder F 30-MK 3**	
	Weight [kg]:	1.340
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 23 001	**Tool holder E2-30x 8**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 23 007	**Short drill chuck VDI 30x 8**	
	Weight [kg]:	0.940
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 23 009	**Short drill chuck VDI 30x 8 - IC**	
	Weight [kg]:	1.000
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 24 002	**Tool holder E2-30x12**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
8 210 24 003	**Short drill chuck VDI 30x13**	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT

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Part-#	Name	
8 210 24 010	**Tool holder E1-30x10**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
8 210 24 011	**Tool holder E1-30x12**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 24 014	**Short drill chuck VDI 30x13 - IC**	
	Weight [kg]:	1.820
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 24 015	**Tool holder E1-30x14**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
8 210 24 016	**Tool holder E2-30x12 - special**	
	Version:	with 180° rotated fixed clamping
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
	Please note:	Special version
8 210 24 021	**Tool holder E2-30x14**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
8 210 24 023	**Tool holder E2-30x12 - special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 25 001	**Tool holder E4-30xER 25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
8 210 25 002	**Tool holder E2-30x16**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext

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Part-#	Name	
8 210 25 004	**Tool holder E1-30x16**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 25 009	**Short drill chuck VDI 30x16**	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 25 013	**Short drill chuck VDI 30x16 - IC**	
	Weight [kg]:	1.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 25 016	**Tool holder E2-30x18**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
8 210 25 017	**Tool holder E4-30xER 25 - special**	
	Weight [kg]:	0.980
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	Please note:	Special
8 210 25 018	**Tool holder E2-30x16 - special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 25 024	**Tool holder ER 25 AX UT IC**	
	Weight [kg]:	1.050
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
8 210 26 001	**Tool holder E1-30x20**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC

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Part-#	Name	
8 210 26 002	**Tool holder E2-30x20**	
	Weight [kg]:	1.380
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
8 210 26 005	**Tool holder E4-30xER 32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
8 210 26 011	**Tool holder HT 4 IC**	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 26 012	**Tool holder HT 4 IC**	
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 27 002	**Tool holder E2-30x25**	
	Weight [kg]:	1.320
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
8 210 27 005	**Tool holder E1-30x25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 27 007	**Tool holder E3-30x C 25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC
8 210 27 008	**Tool holder E4-30xER 40**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC

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Part-#	Name	
8 210 27 015	**Tool holder E2-30x1" special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
8 210 28 001	**Tool holder E1-30x32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
8 210 28 002	**Tool holder E2-30x32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 29 001	**Tool holder E1-30x40**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 215 22 000	**Tool holder C2-30x20**	
	Weight [kg]:	1.980
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 215 22 001	**Tool holder C4-30x20**	
	Employment for:	VDI 30
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 000	**Tool holder B2-30x20x40**	
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 001	**Tool holder B2-30x20x60**	
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

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Part-#	Name	
8 235 22 002	**Tool holder B4-30x20x40**	
	Weight [kg]:	1.360
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 004	**Tool holder B6-30x20x40**	
	Weight [kg]:	1.860
	Version:	Left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 005	**Tool holder B6-30x20x60**	
	Weight [kg]:	2.450
	Version:	Left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 006	**Tool holder B8-30x20x40**	
	Weight [kg]:	1.880
	Version:	Left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 235 22 007	**Tool holder B8-30x20x60**	
	Version:	Left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 262 29 000	**Stock stop VDI 30 - Ø 42**	
	Weight [kg]:	0.920
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
8 262 29 003	**Stock stop VDI 30 - Ø 60**	
	Weight [kg]:	1.180
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm

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Part-#	Name	
8 267 29 004	**Bar pick-up VDI 30 offset left**	
	Weight [kg]:	9.000
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Chuck jaws 42-65 mm special accessories
8 320 22 018	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.780
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 012	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.770
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 29 005	**Cut-off holder, height adjustable 845 IC**	
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70

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