

Gildemeister  
**CTX 320 linear**  
**V3 m.Antrieb**  
**DIN 5480**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

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The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production




Digital tool management

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## CTX 320 linear V3 m.Antrieb DIN 5480

Part-#	Name	
<b>8 010 24 067</b>	<b>Axial drilling and milling head Weldon 14</b>	
	Version:	Special
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 14
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing, special length
<b>8 010 25 090</b>	<b>Axial drilling and milling head ER 25</b>	
	Weight [kg]:	1.580
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 68
<b>8 010 25 091</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	1.830
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 68
<b>8 010 25 118</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	1.780
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

## CTX 320 linear V3 m.Antrieb DIN 5480

Part-#	Name	
<b>8 010 25 119</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	1.780
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 68
<b>8 013 22 000</b>	<b>Axial drilling and milling head Weldon 6</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
<b>8 013 24 014</b>	<b>Axial drilling and milling head Weldon 10</b>	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
<b>8 013 25 004</b>	<b>Axial drilling and milling head ER 25</b>	
	Weight [kg]:	4.440
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name	
<b>8 014 25 002</b>	<b>Axial milling head universal arbor 22</b>	
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
<b>8 030 25 050</b>	<b>Radial drilling and milling head ER 25</b>	
	Weight [kg]:	2.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	55
<b>8 030 25 113</b>	<b>Radial drilling and milling head ER 25</b>	
	Weight [kg]:	4.440
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
<b>8 030 25 242</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.760
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85

Part-#	Name	
<b>8 030 25 267</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	4.150
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
<b>8 030 25 277</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	3.310
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	64
<b>8 030 25 280</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.200
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	64
<b>8 031 24 046</b>	<b>Radial milling head universal arbor 16</b>	
	Weight [kg]:	3.220
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

Part-#	Name	
	Please note:	Combi bearing
	Center distance [mm]:	64
<b>8 033 25 032</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	4.020
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	85
<b>8 033 25 069</b>	<b>Radial drilling and milling head ER 25</b>	
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	97
	Offset [mm]:	34,5
<b>8 040 25 032</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 25 AX UT</b>	
	Weight [kg]:	4.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 040 25 038</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 25 AX UT</b>	
	Weight [kg]:	4.890
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

## CTX 320 linear V3 m.Antrieb DIN 5480

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 040 25 040</b>	<b>Universal head ± 90° adjustable ER 25 AX UT IC</b>	
	Weight [kg]:	3.500
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	88
<b>8 200 20 000</b>	<b>Plug Z2-30 K</b>	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 002</b>	<b>Tool holder A2-30x100</b>	
	Weight [kg]:	3.120
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 005</b>	<b>Plug Z2-30 S</b>	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 20 008</b>	<b>Tool holder A2-30x240</b>	
	Weight [kg]:	7.160
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 200 23 000</b>	<b>Tool holder A1-30x 85</b>	
	Weight [kg]:	6.900
	Shank size [mm]:	30.00
	Shank type:	VDI
<b>8 202 23 000</b>	<b>Basic holder transversal set SZ 40</b>	
	Weight [kg]:	0.890
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT

Part-#	Name	
<b>8 210 21 000</b>	<b>Tool holder F 30-MK 1</b>	
	Weight [kg]:	0.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
<b>8 210 22 000</b>	<b>Tool holder F 30-MK 2</b>	
	Weight [kg]:	0.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
<b>8 210 22 002</b>	<b>Tool holder E2-30x 6</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext
<b>8 210 23 000</b>	<b>Tool holder F 30-MK 3</b>	
	Weight [kg]:	1.340
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
<b>8 210 23 001</b>	<b>Tool holder E2-30x 8</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
<b>8 210 23 007</b>	<b>Short drill chuck VDI 30x 8</b>	
	Weight [kg]:	0.940
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
<b>8 210 23 009</b>	<b>Short drill chuck VDI 30x 8 - IC</b>	
	Weight [kg]:	1.000
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 24 002</b>	<b>Tool holder E2-30x12</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
<b>8 210 24 003</b>	<b>Short drill chuck VDI 30x13</b>	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT

Part-#	Name	
<b>8 210 24 010</b>	<b>Tool holder E1-30x10</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
<b>8 210 24 011</b>	<b>Tool holder E1-30x12</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
<b>8 210 24 014</b>	<b>Short drill chuck VDI 30x13 - IC</b>	
	Weight [kg]:	1.820
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 24 015</b>	<b>Tool holder E1-30x14</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
<b>8 210 24 021</b>	<b>Tool holder E2-30x14</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
<b>8 210 25 001</b>	<b>Tool holder E4-30xER 25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
<b>8 210 25 002</b>	<b>Tool holder E2-30x16</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
<b>8 210 25 004</b>	<b>Tool holder E1-30x16</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
<b>8 210 25 009</b>	<b>Short drill chuck VDI 30x16</b>	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT

Part-#	Name	
<b>8 210 25 013</b>	<b>Short drill chuck VDI 30x16 - IC</b>	
	Weight [kg]:	1.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
<b>8 210 25 016</b>	<b>Tool holder E2-30x18</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
<b>8 210 25 017</b>	<b>Tool holder E4-30xER 25 - special</b>	
	Weight [kg]:	0.980
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	Please note:	Special
<b>8 210 25 024</b>	<b>Tool holder ER 25 AX UT IC</b>	
	Weight [kg]:	1.050
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
<b>8 210 26 001</b>	<b>Tool holder E1-30x20</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
<b>8 210 26 002</b>	<b>Tool holder E2-30x20</b>	
	Weight [kg]:	1.380
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
<b>8 210 26 005</b>	<b>Tool holder E4-30xER 32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
<b>8 210 26 011</b>	<b>Tool holder HT 4 IC</b>	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext


Part-#	Name	
<b>8 210 27 002</b>	<b>Tool holder E2-30x25</b>	
	Weight [kg]:	1.320
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
<b>8 210 27 005</b>	<b>Tool holder E1-30x25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
<b>8 210 27 007</b>	<b>Tool holder E3-30x C 25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC
<b>8 210 27 008</b>	<b>Tool holder E4-30xER 40</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
<b>8 210 27 015</b>	<b>Tool holder E2-30x1" special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
<b>8 210 28 001</b>	<b>Tool holder E1-30x32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
<b>8 210 28 002</b>	<b>Tool holder E2-30x32</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
<b>8 210 29 001</b>	<b>Tool holder E1-30x40</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
<b>8 214 22 000</b>	<b>Tool holder C1-30x20/16</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

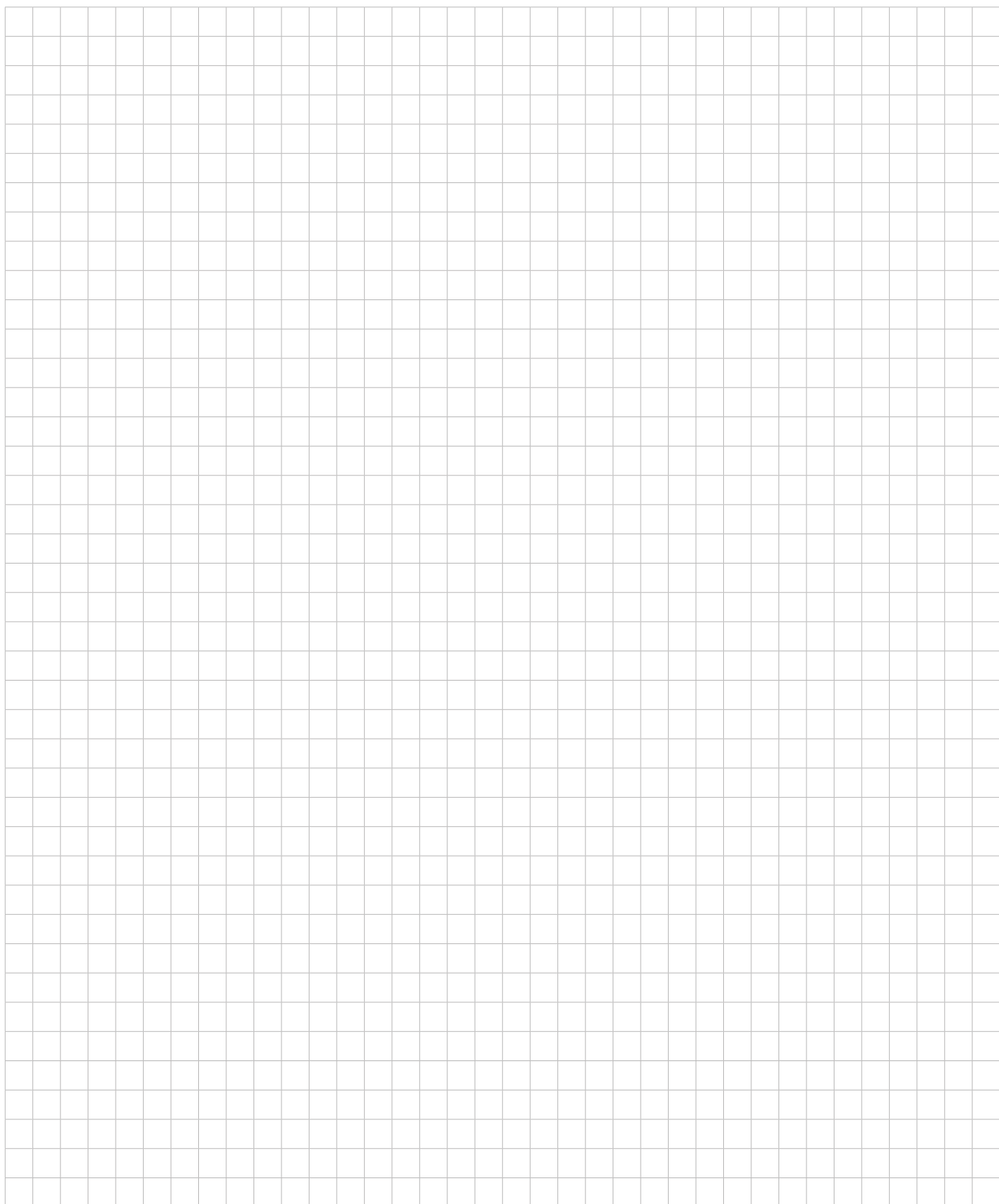
Part-#	Name	
<b>8 214 22 001</b>	<b>Tool holder C3-30x20/16</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 230 25 016</b>	<b>Boring bar holder Ø 16</b>	
	Employment for:	Main- and sub spindle
	Version:	right / left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	85
<b>8 230 26 027</b>	<b>Boring bar holder Ø 20</b>	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	85
<b>8 230 27 057</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	4.110
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	85
<b>8 230 28 022</b>	<b>Boring bar holder Ø 32</b>	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	85
<b>8 230 29 003</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	3.900
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	85



Part-#	Name	
<b>8 234 22 000</b>	<b>Tool holder B3-30x20x40</b>	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 001</b>	<b>Tool holder B1-30x20x40</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 002</b>	<b>Tool holder B5-30x20x40</b>	
	Weight [kg]:	1.790
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 003</b>	<b>Tool holder B1-30x20x60</b>	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 004</b>	<b>Tool holder B3-30x20x60</b>	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 005</b>	<b>Tool holder B5-30x20x60</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 006</b>	<b>Tool holder B7-30x20x40</b>	
	Weight [kg]:	1.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 007</b>	<b>Tool holder B7-30x20x60</b>	
	Weight [kg]:	2.880
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

Part-#	Name	
<b>8 234 22 014</b>	<b>Tool holder B1-30x20x80 special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 234 22 015</b>	<b>Tool holder B1-30x20x90 special</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 239 25 014</b>	<b>Double collet chuck holder ER 25</b>	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	85
<b>8 239 28 002</b>	<b>Double boring bar holder Ø 32</b>	
	Weight [kg]:	5.570
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	85
<b>8 253 28 005</b>	<b>Double boring bar holder Ø 32</b>	
	Weight [kg]:	4.660
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	60/102
<b>8 262 29 000</b>	<b>Stock stop VDI 30 - Ø 42</b>	
	Weight [kg]:	0.920
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
<b>8 262 29 003</b>	<b>Stock stop VDI 30 - Ø 60</b>	
	Weight [kg]:	1.180
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
<b>8 267 29 000</b>	<b>Bar pick-up VDI 30 offset</b>	
	Weight [kg]:	1.450
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Chuck jaws 42-65 mm special accessories

Part-#	Name	
<b>8 274 22 000</b>	<b>Tool holder D2-30x20</b>	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 274 22 001</b>	<b>Tool holder D1-30x20</b>	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
<b>8 320 22 018</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.780
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 23 012</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.770
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 29 005</b>	<b>Cut-off holder, height adjustable 845 IC</b>	
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	 System 845
	Coolant:	IC
	Pressure max [bar]:	70
<b>8 742 20 000</b>	<b>Clamping ring Z1- VDI 30</b>	
	Weight [kg]:	0.420
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT





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