

Miyano
BNJ 42
SY2/SY3/SY5



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#

Name

8 010 45 047

Axial drilling and milling head ER 25 M

Weight [kg]:	1.740
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Tool adaption:	ER 25 M
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT

8 010 45 050

Axial drilling and milling head ER 25 M IC

Weight [kg]:	2.000
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

8 010 45 061

Axial drilling and milling head ER 25

Weight [kg]:	1.780
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT

8 010 45 096

Axial drilling and milling head ER 25 AX UT IC

Weight [kg]:	2.000
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	Combi bearing

Part-#

Name

8 010 45 103**Axial milling and drill holder ER 25 AX UT**

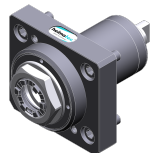
Weight [kg]:	1.870
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT
Please note:	Combi bearing

8 010 45 181**Axial drilling and milling head C 3 IC**

Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	heimatec Capto(TM) C 3
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	100
Please note:	Check applicability; tool length check !

8 010 45 183**Axial drilling and milling head C 3**

Weight [kg]:	3.800
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	heimatec Capto(TM) C 3
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	EXT
Please note:	Check applicability; tool length check !

8 010 45 224**Axial drilling and milling head ER 25 AX UT**

Weight [kg]:	1.900
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	15000
Rotating direction:	same
Coolant:	EXT

Part-#

Name

8 010 45 225

Axial drilling and milling head ER 25 AX UT IC

Weight [kg]: 2.100
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 25 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 12000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 100
 Please note: Dryrun possible

8 010 46 092

Axial drilling and milling head HT 4

Weight [kg]: 1.700
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT

8 010 46 112

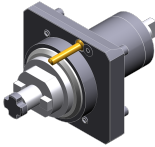
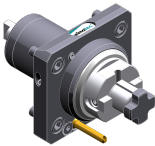
Axial drilling and milling head HT 4 IC

Weight [kg]: 1.980
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: HT 4
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 25

8 010 46 206

Axial drilling and milling head ER 32 AX UT

Weight [kg]: 2.110
 Version: Special
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 32 A - u-tec
 Gear ratio [i]: 1:1
 Torque max [Nm]: 50
 Rotation max [1/min]: 6000
 Rotating direction: same
 Coolant: EXT
 Please note: stronger bearing

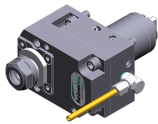
Part-#	Name	
8 011 44 010	Axial milling head universal arbor 16	
	Weight [kg]:	1.820
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Taper roller bearings
8 011 44 021	Axial milling head universal arbor 3/4"	
	Weight [kg]:	1.840
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Taper roller bearings
8 011 45 018	Axial milling head universal arbor 22	
	Weight [kg]:	1.940
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Taper roller bearings
8 013 44 022	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]:	2.350
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT

Part-#

Name

8 013 44 023**Axial drilling and milling head ER 16 AX UT IC**

Weight [kg]: 2.450
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:4
 Torque max [Nm]: 5
 Rotation max [1/min]: 24000
 Rotating direction: same
 Coolant: IC/Ext
 Pressure max [bar]: 100
 Please note: Dryrun possible

8 019 44 012**Axial drilling and milling head ER 20**

Weight [kg]: 4.020
 Notation: offset
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 20
 Gear ratio [i]: 1:2
 Torque max [Nm]: 12
 Rotation max [1/min]: 12000
 Rotating direction: opposite
 Coolant: EXT

8 019 44 019**Axial drilling and milling head ER 16 AX UT**

Weight [kg]: 4.260
 Notation: offset
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 16 A - u-tec
 Gear ratio [i]: 1:2
 Torque max [Nm]: 12
 Rotation max [1/min]: 10000
 Rotating direction: opposite
 Coolant: EXT
 Please note: stronger bearing

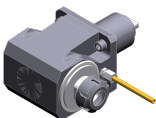
8 019 44 020**Axial drilling and milling head ER 16 M**

Weight [kg]: 3.960
 Notation: offset
 Tool drive: Flat (~DIN 1809)
 Shank size [mm]: 45.00
 Shank type: BMT
 Tool adaption: ER 16
 Gear ratio [i]: 1:3
 Torque max [Nm]: 10
 Rotation max [1/min]: 15000
 Rotating direction: opposite
 Coolant: EXT
 Offset [mm]: 34,5

Part-#	Name
8 019 44 060	Axial drilling and milling head ER 20
	Weight [kg]: 4.000
	Notation: offset
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 20
	Gear ratio [i]: 1:3
	Torque max [Nm]: 10
	Rotation max [1/min]: 15000
	Rotating direction: opposite
	Coolant: EXT
	Offset [mm]: 34,5
8 019 44 073	Axial drilling and milling head ER 20 AX UT IC
	Weight [kg]: 4.910
	Notation: offset; 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 20 A - u-tec
	Gear ratio [i]: 1:2
	Torque max [Nm]: 16
	Rotation max [1/min]: 12000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Offset [mm]: 34,5
8 019 44 078	Axial drilling and milling head ER 16 AX UT
	Weight [kg]: 3.890
	Notation: offset
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 16 A - u-tec
	Gear ratio [i]: 1:3
	Torque max [Nm]: 10
	Rotation max [1/min]: 15000
	Rotating direction: opposite
	Coolant: EXT
	Offset [mm]: 34,5
8 019 44 114	Axial drilling and milling head ER 20 AX UT
	Notation: offset; 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 20 A - u-tec
	Gear ratio [i]: 1:2
	Torque max [Nm]: 16
	Rotation max [1/min]: 12000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Offset [mm]: 34,5

Part-#	Name
8 019 45 093	Axial drilling and milling head ER 25 AX UT IC
	Weight [kg]: 5.860
	Notation: offset; 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 2:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 3000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Offset [mm]: 69
8 019 45 102	Axial drilling and milling head ER 25 AX UT
	Weight [kg]: 5.400
	Notation: offset; 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 2:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 3000
	Rotating direction: same
	Coolant: EXT
	Please note: stronger bearing
	Offset [mm]: 69
8 030 44 082	Radial drilling and milling head ER 16 AX UT
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 16 A - u-tec
	Gear ratio [i]: 1:4
	Torque max [Nm]: 5
	Rotation max [1/min]: 24000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 65
8 030 44 099	Radial drilling and milling head ER 16 AX UT IC
	Weight [kg]: 4.900
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 16 A - u-tec
	Gear ratio [i]: 1:4
	Torque max [Nm]: 5
	Rotation max [1/min]: 24000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 65

Part-#	Name	
8 030 44 109	Radial drilling and milling head ER 20 AX UT IC	
	Weight [kg]:	5.950
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	77
8 030 45 096	Radial drilling and milling head ER 25	
	Weight [kg]:	5.190
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	65
8 030 45 101	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	5.450
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 030 45 120	Radial drilling and milling head ER 25	
	Weight [kg]:	5.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	65



Part-#	Name	
8 030 45 121	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	5.570
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	strong version
	Center distance [mm]:	65
8 030 45 136	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.370
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 030 45 163	Angle-mill- and drill holder ER 25 AX UT	
	Weight [kg]:	5.700
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 030 45 167	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.790
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT

Part-#

Name

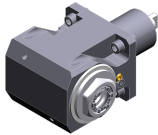
Please note:

Center distance [mm]:

stronger bearing

77

8 030 45 169

Radial drilling and milling head ER 25 AX UT

Weight [kg]:

5.340

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 25 A - u-tec

Gear ratio [i]:

1:1

Torque max [Nm]:

50

Rotation max [1/min]:

12000

Rotating direction:

opposite

Coolant:

EXT

Center distance [mm]:

65

8 030 45 198

Angle-mill- and drill holder ER 25 AX UT IC

Weight [kg]:

5.800

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 25 A - u-tec

Gear ratio [i]:

1:1

Torque max [Nm]:

50

Rotation max [1/min]:

6000

Rotating direction:

opposite

Coolant:

IC/Ext

Pressure max [bar]:

140

Please note:

Combi bearing

Center distance [mm]:

65

8 030 45 211

Radial drilling and milling head ER 25 AX UT

Weight [kg]:

5.770

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 25 A - u-tec

Gear ratio [i]:

1:2

Torque max [Nm]:

16

Rotation max [1/min]:

12000

Rotating direction:

same

Coolant:

EXT

Please note:

stronger bearing

Center distance [mm]:

77

8 030 45 239

Radial drilling and milling head ER 25 AX UT IC

Weight [kg]:

5.990

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

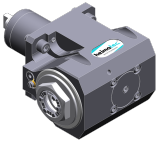
ER 25 A - u-tec

Gear ratio [i]:

1:3

Torque max [Nm]:

12

Part-#	Name	
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	77
8 030 45 253	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.480
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 030 45 346	Radial drilling and milling head C 3 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	65
8 030 45 351	Radial drilling and milling head C 3	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	65

Part-#	Name
8 030 45 563	Radial drilling and milling head Weldon 16
	Weight [kg]: 5.850
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: Weldon (DIN 1835 b) 16
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: Combi bearing
	Center distance [mm]: 65
8 030 45 599	Radial drilling and milling head ER 25 AX UT IC
	Weight [kg]: 5.980
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:2
	Torque max [Nm]: 16
	Rotation max [1/min]: 12000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Center distance [mm]: 77
8 030 46 196	Radial drilling and milling head HT 4
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: HT 4
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: strong version
	Center distance [mm]: 65
8 030 46 197	Radial drilling and milling head HT 4 IC
	Weight [kg]: 5.640
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 45.00
	Shank type: BMT
	Tool adaption: HT 4
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 12000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140

Part-#

Name

Center distance [mm]:

65

8 030 46 356

**Angle-mill- and drill holder ER 32 AX UT IC**

Weight [kg]:

5.820

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 32 A - u-tec

Gear ratio [i]:

1:1

Torque max [Nm]:

50

Rotation max [1/min]:

6000

Rotating direction:

opposite

Coolant:

IC/Ext

Pressure max [bar]:

140

Please note:

Combi bearing

Center distance [mm]:

65

8 030 46 563

Radial drilling and milling head ER 32 AX UT IC

Weight [kg]:

5.480

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 32 A - u-tec

Gear ratio [i]:

1:1

Torque max [Nm]:

50

Rotation max [1/min]:

12000

Rotating direction:

opposite

Coolant:

IC/Ext

Pressure max [bar]:

140

Center distance [mm]:

65

8 030 46 564

Radial drilling and milling head ER 32 AX UT

Weight [kg]:

5.120

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

ER 32 A - u-tec

Gear ratio [i]:

1:1

Torque max [Nm]:

50

Rotation max [1/min]:

12000

Rotating direction:

opposite

Coolant:

EXT

Center distance [mm]:

65

8 030 47 122

Radial drilling and milling head Weldon 25 IC

Weight [kg]:

6.580

Notation:

180° reversible

Tool drive:

Flat (~DIN 1809)

Shank size [mm]:

45.00

Shank type:

BMT

Tool adaption:

Weldon (DIN 1835 b) 25

Gear ratio [i]:

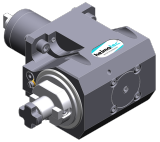
2:1

Torque max [Nm]:

63

Rotation max [1/min]:

3000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 45 026	Radial milling head universal arbor 22	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 45 054	Radial milling head universal arbor 1"	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 1" (25,4mm)
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 031 46 004	Radial milling head universal arbor 27	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	65
8 033 45 061	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.500
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	3:1
	Torque max [Nm]:	32

Part-#	Name	
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing; check applicability!
	Center distance [mm]:	65
8 037 42 002	Radial disk mill head arbor 10	
	Weight [kg]:	4.600
	Notation:	180° reversible
	Version:	± 30° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Arbor 10
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	78
8 037 43 004	Radial disk mill head arbor 13	
	Weight [kg]:	4.630
	Notation:	180° reversible
	Version:	± 30° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Arbor 13
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	78
8 039 45 076	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.900
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	65



Part-#

Name

8 039 45 106**Radial drilling and milling head ER 25 AX UT**

Weight [kg]:	6.250
Notation:	180° reversible
Employment for:	Main- and sub spindle
Version:	double spindle
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	25/Sp.
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	EXT
Center distance [mm]:	50/86

8 039 46 031**Radial drilling and milling head HT 4**

Weight [kg]:	6.400
Notation:	180° reversible
Employment for:	Main- and sub spindle
Version:	double spindle
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Tool adaption:	HT 4
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	12000
Rotating direction:	same/opposite
Coolant:	EXT
Center distance [mm]:	65

8 040 44 019**Universal head ± 90° adjustable ER 16**

Weight [kg]:	2.460
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 16
Gear ratio [i]:	1:1
Torque max [Nm]:	10
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT
Please note:	Note swivel range!
Center distance [mm]:	55

8 040 44 021**Universal head ± 90° adjustable ER 16**

Weight [kg]:	2.700
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 16
Gear ratio [i]:	1:1
Torque max [Nm]:	10
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT

Part-#	Name	
	Please note:	position can be pinned; note swivel range!
	Center distance [mm]:	55
8 040 44 023	Universal head $\pm 90^\circ$ adjustable ER 20	
	Weight [kg]:	2.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Note swivel range!
	Center distance [mm]:	55
8 040 44 104	Universal head $\pm 90^\circ$ adjustable ER 16	
	Notation:	180° reversible
	Version:	45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	55
8 043 44 004	Universal head $+105^\circ/-20^\circ$ adj. ER16AX UTIK	
	Weight [kg]:	5.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	180° reversible
	Center distance [mm]:	50
	Offset [mm]:	35
8 043 44 005	Universal head $+105^\circ/-20^\circ$ adj. ER16 AX UT	
	Weight [kg]:	5.360
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25



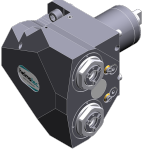
Part-#	Name
	Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 50 Offset [mm]: 35
8 043 44 006	Universal head +105°/-20° adj. ER16AX UTIK
	Weight [kg]: 5.470 Notation: offset Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 12 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 25 Please note: 180° reversible Center distance [mm]: 50 Offset [mm]: 35
8 043 44 007	Universal head +105°/-20° adj. ER16 AX UT
	Weight [kg]: 5.410 Notation: offset Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 12 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: EXT Please note: 180° reversible Center distance [mm]: 50 Offset [mm]: 35
8 043 44 042	Universal head +105°/-20° adj. ER16AX UTIK
	Weight [kg]: 5.470 Notation: offset Version: at 71,5° position can be pinned Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 25 Please note: 180° reversible Center distance [mm]: 50

Part-#	Name	
8 043 45 000	Universal head +105°/-20° adj. ER25 AX UT	
	Weight [kg]:	5.580
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
8 043 45 004	Universal head +105°/-20° adj. ER25AX UTIK	
	Weight [kg]:	5.660
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 043 45 005	Universal head +105°/-20° adj. ER25AX UTIK	
	Weight [kg]:	5.610
	Notation:	offset; 180° reversible
	Version:	at 42,9° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 043 45 015	Universal head +105°/-20° adj. Weldon 16	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 16 special
	Gear ratio [i]:	1:1

Part-#	Name	
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 043 45 017	Universal head +105°/-20° adj. ER25 AX UT	
	Weight [kg]:	5.590
	Notation:	offset; 180° reversible; at 45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
8 043 46 002	Universal head +105°/-20° adj. Weldon 20	
	Weight [kg]:	5.790
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 050 43 009	Multispindle drilling head ER 11	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 050 44 005	Multispindle drilling head ER 16 AX UT	
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25/Sp.



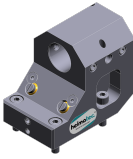
Part-#	Name	
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
8 050 44 045	Multispindle drilling head ER 16 AX UT	
	Weight [kg]:	5.840
	Notation:	offset, 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	64,359
8 050 44 064	Multispindle drilling head ER 16 AX UT IC	
	Weight [kg]:	5.900
	Notation:	offset, 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability!
	Offset [mm]:	65
8 053 44 032	Multispindle radial head ER 16 AX UT	
	Weight [kg]:	6.120
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	65

Part-#	Name	
8 053 44 062	Multispindle radial head ER16 AX UT IC	
	Weight [kg]:	6.580
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 053 44 063	Multispindle radial head ER16 AX UT IC	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 053 44 065	Multispindle radial head ER 16 AX UT	
	Weight [kg]:	6.400
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	65
8 053 44 066	Multispindle radial head ER 16 AX UT	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000

Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	65
8 053 44 067	Multispindle radial head ER 20 AX UT	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
	8 053 44 074 Multispindle radial head ER 20 AX UTIK	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
8 200 02 001	Cover plate	
	Weight [kg]:	0.320
	Shank type:	-
8 202 00 010	Basic holder longitudinal seat FN 12	
	Weight [kg]:	0.920
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 224 01 020	Cut-off holder sq. 20	
	Weight [kg]:	2.020
	Employment for:	right cutting tools
	Version:	Special; edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
	Coolant:	EXT

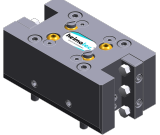
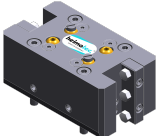
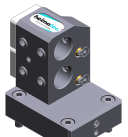
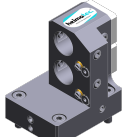
Part-#	Name	
8 224 03 016	Universal turning holder sq. 3/4" IC	
	Weight [kg]:	2.630
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 04 000	Universal turning holder sq. 20	
	Weight [kg]:	2.640
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
8 224 04 035	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
	Coolant:	IC
8 224 04 068	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.610
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 229 05 004	Tool holder C 3 IC	
	Weight [kg]:	2.980
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	65

Part-#	Name	
8 229 05 005	Tool holder C 3 IC	
	Weight [kg]:	1.590
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	27
8 240 05 034	Boring bar holder Ø 16	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 05 059	Tool holder C 3 IC	
	Weight [kg]:	4.130
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
8 240 05 060	Tool holder C 3 IC	
	Weight [kg]:	3.190
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
8 240 06 034	Boring bar holder Ø 20	
	Weight [kg]:	4.280
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 07 038	Boring bar holder Ø 25	
	Weight [kg]:	4.160
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 25
	Coolant:	IC/Ext

Part-#	Name	
	Center distance [mm]:	75
8 240 07 050	Boring bar holder Ø 1 1/4 "	
	Weight [kg]:	3.790
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 08 000	Boring bar holder Ø 32	
	Weight [kg]:	3.740
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 08 046	Boring bar holder Ø 32	
	Weight [kg]:	3.940
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 08 074	Boring bar holder Ø 1 1/2"	
	Weight [kg]:	4.000
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 09 002	Boring bar holder Ø 40	
	Weight [kg]:	2.660
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 240 09 013	Boring bar holder Ø 40	
	Weight [kg]:	3.950
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	75

Part-#	Name	
8 244 04 019	Combi facing holder sq. 20	
	Weight [kg]:	3.700
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 249 05 008	Double tool holder C 3 IC	
	Weight [kg]:	4.860
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
8 250 05 002	Multiple tool holder C 3 IC	
	Weight [kg]:	2.140
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	27
		27
8 250 05 003	Multiple tool holder C 3 IC	
	Weight [kg]:	3.730
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	65
		65
8 251 03 002	Combi double turning holder sq. 3/4"IC	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail



Part-#	Name	
8 251 04 002	Combi double turning holder sq. 20	
	Weight [kg]:	4.380
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 04 003	Combi double turning holder sq. 3/4"	
	Weight [kg]:	4.410
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 04 059	Combi double turning holder sq. 20 IC	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 253 07 000	Double boring bar holder Ø 25	
	Weight [kg]:	2.320
	Notation:	offset, 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	50/85
8 253 07 003	Multiple boring bar holder Ø 1"	
	Weight [kg]:	2.530
	Notation:	offset, 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	50/85

Part-#	Name	
8 253 07 004	Double boring bar holder Ø 1"	
	Weight [kg]:	3.740
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	50/85
8 253 07 006	Double boring bar holder Ø 25	
	Weight [kg]:	3.710
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	50/85
8 259 01 006	Multiple turning holder 4x sq. 20	
	Weight [kg]:	4.700
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 259 05 001	Multiple tool holder C 3 IC	
	Weight [kg]:	5.590
	Employment for:	Main- and sub spindle
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length! not
	Offset [mm]:	65
		65
8 259 05 002	Multiple tool holder C 3 IC	
	Weight [kg]:	6.330
	Employment for:	Main- and sub spindle
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3

Part-#	Name	
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
8 259 05 003	Multiple tool holder C 3 IC	
	Notation:	180° reversible
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
	Offset [mm]:	+32
		-32
8 259 05 004	Multiple tool holder C 3 IC	
	Weight [kg]:	4.390
	Notation:	180° reversible
	Version:	right; offset; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	80
8 259 05 005	Multiple tool holder C 3 IC	
	Weight [kg]:	4.210
	Employment for:	Main- and sub spindle
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!; not
	Offset [mm]:	27
		27
8 259 05 006	Multiple tool holder C 3 IC	
	Weight [kg]:	2.840
	Notation:	180° reversible
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	27

Part-#	Name	
8 259 05 007	Multiple tool holder C 3 IC	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Version:	right; Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Pressure max [bar]:	100
	Please note:	Check applicability; note tool length!
	Offset [mm]:	65
8 259 09 001	Multiple holder ø25 and sq. 20	
	Weight [kg]:	3.980
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	ø25/ sq. 20
		ø25/ sq. 20
	Coolant:	IC/Ext
	Center distance [mm]:	50/85
8 261 08 000	Tool holder for centering insert	
	Weight [kg]:	5.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt Ø 12
	Tool adaption:	Ø 32
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	55
8 263 09 000	Tool holder with rotating centering point	
	Weight [kg]:	4.070
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	75
8 263 09 007	Tool holder with rotating centering point	
	Weight [kg]:	6.410
	Notation:	180° reversible; offset
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Center distance [mm]:	85

Part-#	Name	
8 320 02 017	Cut-off holder, height adjustable SH 26 IC	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 02 018	Cut-off holder, height adjustable SH 26 IC	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 03 007	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bolt ø 12
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	140

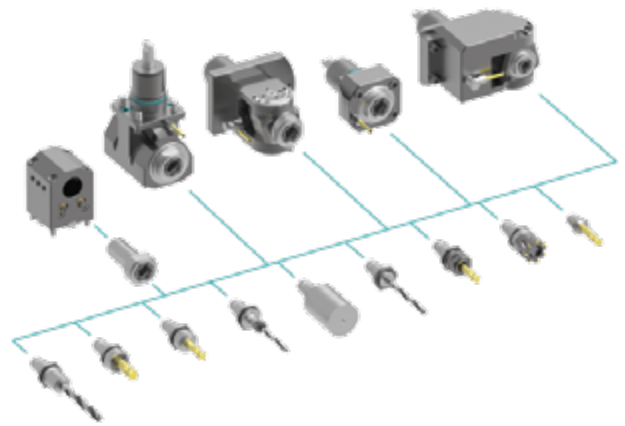
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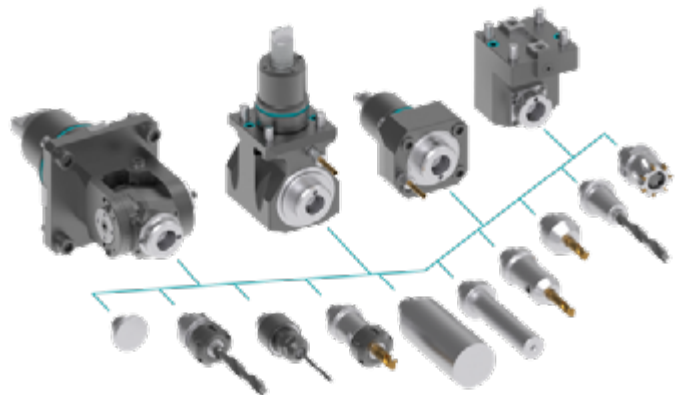
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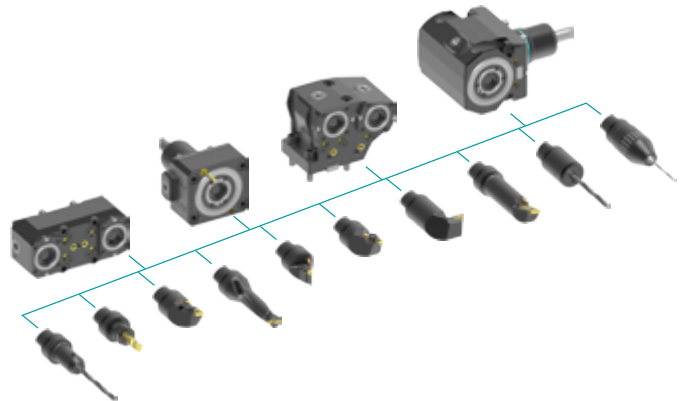
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