

Okuma

LB 4000 EX

M/MY - BMT



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems



Tool systems for gear production



Digital tool management

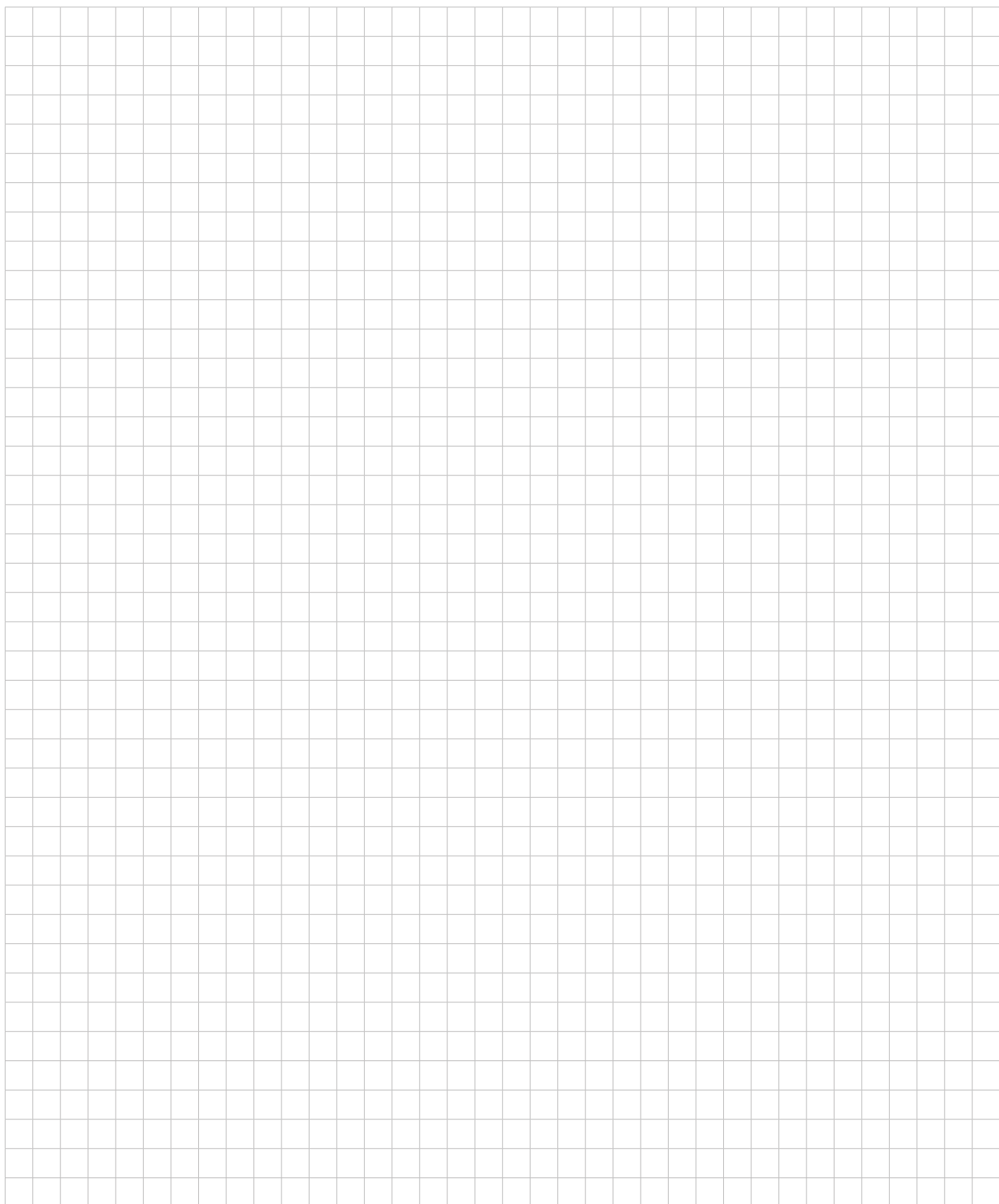
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Part-#	Name	
8 010 67 036	Axial drilling and milling head ER 40	
	Weight [kg]:	4.330
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 67 040	Axial drilling and milling head HT 5	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 202 00 017	Basic holder longitudinal seat FN 12	
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	25
8 224 03 002	Cut-off holder SH 32	
	Weight [kg]:	2.690
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 05 002	Universal turning holder sq. 25	
	Weight [kg]:	4.980
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 224 05 006	Universal turning holder sq. 1"	
	Weight [kg]:	4.970
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT

Part-#	Name	
8 240 09 008	Boring bar holder Ø 40	
	Weight [kg]:	6.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 09 010	Boring bar holder Ø 50	
	Weight [kg]:	7.810
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 240 09 048	Boring bar holder Ø 40 - slotted	
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Ø 40
	Coolant:	EXT
	Pressure max [bar]:	100
	Center distance [mm]:	90
8 244 05 002	Combi facing holder sq. 25	
	Shank type:	BMT
	Machine adaption:	Centering key slot b 15
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT



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