

Citizen
Ocean Cincom
GN 3200



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 209 00 004	Basic plate for tool system	
	Weight [kg]:	3.210
	Machine adaption:	Centering key b 14
8 224 03 009	Turning holder sq. 16	
	Weight [kg]:	1.830
	Version:	right
	Machine adaption:	Interface SZ 120
	Tool adaption:	Sq. 16
	Coolant:	EXT
	Please note:	with spacer strip, reversible
8 224 03 010	Turning holder sq. 16	
	Version:	left
	Machine adaption:	Interface SZ 120
	Tool adaption:	Sq. 16
	Coolant:	EXT
	Please note:	with spacer strip, reversible
8 240 06 020	Boring bar holder Ø 20	
	Weight [kg]:	1.220
	Shank type:	BMT
	Machine adaption:	Interface SZ 120
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	35
8 240 06 021	Boring bar holder Ø 20	
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Interface SZ 120
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	35
8 240 06 022	Adapter for sensor Blum TC 67	
	Weight [kg]:	2.500
	Shank type:	BMT
	Machine adaption:	Centering key b 14
	Tool adaption:	Ø 22
	Center distance [mm]:	55
8 240 07 040	Boring bar holder Ø 25 slotted	
	Weight [kg]:	2.150
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Interface SZ 120
	Tool adaption:	Ø 25
	Coolant:	EXT

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Part-#

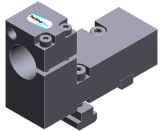
Name

Please note:
Center distance [mm]:

For HF - spindle; Befestigung with slot nut on the
55

8 240 07 060

Boring bar holder Ø 30 slotted



Weight [kg]:
Version:
Shank type:
Machine adaption:
Tool adaption:
Coolant:
Please note:
Center distance [mm]:

2.080
Special
BMT
Interface SZ 120
Ø 30
EXT
For HF - spindle; Befestigung with slot nut on the
55

8 248 04 000

Collet chuck holder ER 16 AX UT IC



Weight [kg]:
Notation:
Shank type:
Machine adaption:
Tool adaption:
Coolant:
Please note:
Center distance [mm]:

2.070
Y-axes adjustable
BMT
Interface SZ 120
ER 16 A - u-tec
IC/Ext
height adjustable ± 0,3 mm
35





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