

Hyundai-Kia
SKT 21 LM/LMS



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 010 46 001	Axial drilling and milling head ER 32	
	Weight [kg]:	3.270
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 004	Axial drilling and milling head C 20	
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 195	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	3.340
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 84
8 010 46 196	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	3.200
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 84
8 010 46 281	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	3.400
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 47 003	Axial drilling and milling head Weldon 1" IC	
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 1" (25,4mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	IC/Ext
8 010 47 032	Axial drilling and milling head Weldon 25 IC	
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 47 035	Axial drilling and milling head Weldon 25	
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 84
8 010 47 103	Axial drilling and milling head HT 5 IC	
	Weight [kg]:	3.440
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84

Part-#	Name	
8 010 47 104	Axial drilling and milling head HT 5	
	Weight [kg]:	3.210
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 84
8 010 47 105	Axial drilling and milling head ER 40 IC	
	Weight [kg]:	3.620
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing; round housing Ø 84
8 011 44 000	Axial milling head universal arbor 16	
	Weight [kg]:	3.320
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 011 45 002	Axial milling head universal arbor 22	
	Weight [kg]:	3.440
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 011 48 000	Axial milling head universal arbor 40	
	Version:	Special
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 40
	Gear ratio [i]:	1:1

Part-#	Name	
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 013 46 001	Axial drilling and milling head ER 32	
	Weight [kg]:	7.220
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	3:1
	Torque max [Nm]:	75
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
8 013 47 001	Axial drilling and milling head HT 5	
	Weight [kg]:	7.200
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	3:1
	Torque max [Nm]:	75
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
8 030 44 033	Radial drilling and milling head Weldon 10	
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	69
8 030 44 034	Radial drilling and milling head Weldon 12	
	Weight [kg]:	10.400
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	69

Part-#	Name	
8 030 45 088	Radial drilling and milling head ER 25	
	Weight [kg]:	3.660
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 46 096	Radial drilling and milling head ER 32	
	Weight [kg]:	5.430
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	without reverse rotation
	Center distance [mm]:	69
8 030 46 107	Radial drilling and milling head ER 32	
	Weight [kg]:	5.140
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	69
8 030 46 217	Radial drilling and milling head ER 32 IC	
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	69

Part-#	Name
8 030 46 426	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 5.100
	Version: left
	Tool drive: DIN 5482
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 69
8 030 46 429	Radial drilling and milling head ER 32 AX UT IC
	Weight [kg]: 5.630
	Version: left
	Tool drive: DIN 5482
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 69
8 030 47 160	Radial drilling and milling head HT 5
	Weight [kg]: 5.210
	Version: left
	Tool drive: DIN 5482
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 69
8 033 46 033	Radial drilling and milling head ER 32
	Notation: offset
	Version: left
	Tool drive: DIN 5482
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT

Part-#	Name	
8 033 46 143	Radial drilling and milling head ER 32 AX UT IC	
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 038 45 006	Radial drilling and milling head ER 25	
	Notation:	Y-axes adjustable
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 040 45 074	Universal head ± 90° adjustable ER 25 AX UT	
	Version:	left
	Tool drive:	DIN 5482
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 200 40 000	Plug Z2-40 K	
	Weight [kg]:	0.140
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 40 001	Plug Z2-40 S	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI


Part-#	Name	
8 206 42 000	Adapter for VDI 30	
	Weight [kg]:	3.530
	Version:	doubletoothed
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Special
8 208 49 001	Test mandrel VDI 40x40x200	
	Weight [kg]:	3.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 208 49 003	Test mandrel VDI 40x40x300	
	Weight [kg]:	4.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 210 41 000	Tool holder F 40-MK 1	
	Weight [kg]:	1.600
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
8 210 42 001	Tool holder F 40-MK 2	
	Weight [kg]:	1.620
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 43 000	Tool holder E2-40x 8	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 43 002	Tool holder F 40-MK 3	
	Weight [kg]:	1.520
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 43 003	Short drill chuck VDI 40x 8	
	Weight [kg]:	1.700
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 43 004	Short drill chuck VDI 40x 8 - IC	
	Weight [kg]:	1.730
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC

Part-#	Name	
8 210 44 001	Tool holder E2-40x10	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
8 210 44 007	Tool holder F 40-MK 4	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 4
	Coolant:	IC
8 210 44 008	Short drill chuck VDI 40x13	
	Weight [kg]:	2.280
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 44 010	Tool holder E1-40x10	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
8 210 44 011	Tool holder E1-40x12	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 44 014	Short drill chuck VDI 40x13 - IC	
	Weight [kg]:	2.290
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
8 210 44 019	Tool holder E2-40x10 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 44 020	Tool holder E2-40x12 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 45 000	Tool holder E2-40x16	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext

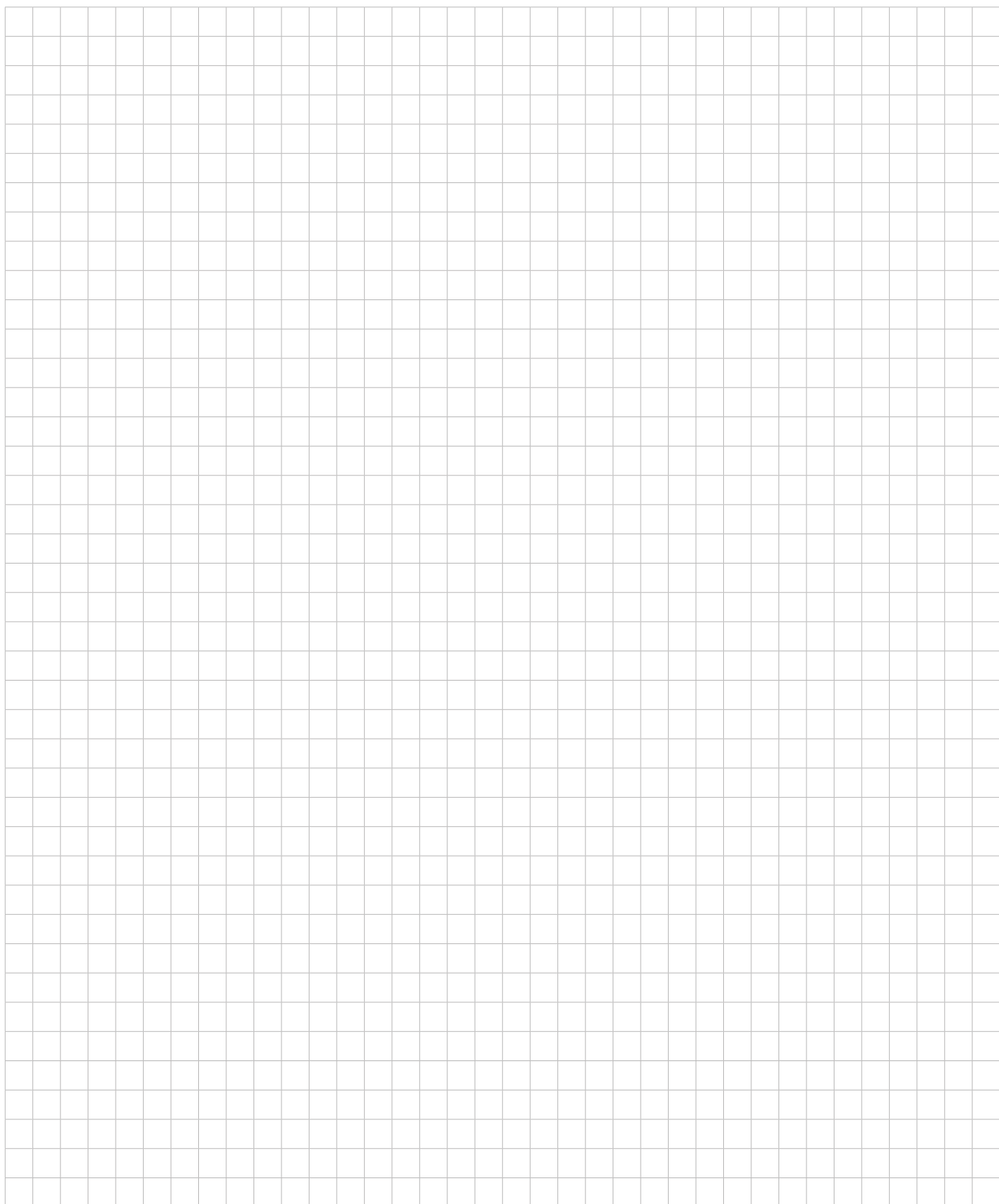
Part-#	Name	
	8 210 45 002 Tool holder E4-40xER 25	
	Weight [kg]:	1.570
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	8 210 45 003 Tool holder E1-40x16	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
	8 210 45 006 Short drill chuck VDI 40x16	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
	8 210 45 009 Short drill chuck VDI 40x16 - IC	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
	8 210 45 020 Tool holder ER 25 AX UT IC	
	Weight [kg]:	1.860
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	8 210 46 000 Tool holder E4-40xER 32	
	Weight [kg]:	1.640
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
	8 210 46 002 Tool holder E2-40x20	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	8 210 46 004 Tool holder E1-40x20	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC

Part-#	Name	
8 210 46 010	Tool holder E2-40x20 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 47 001	Tool holder E2-40x25	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
8 210 47 004	Tool holder E4-40xER 40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
8 210 47 005	Tool holder E1-40x25	
	Weight [kg]:	1.840
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 48 001	Tool holder E2-40x32	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 48 004	Tool holder E1-40x32	
	Weight [kg]:	1.830
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
8 210 48 012	Tool holder E2-40x32 special	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	with end stop
8 210 49 000	Tool holder E2-40x40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext

Part-#	Name	
8 210 49 002	Tool holder E1-40x40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 210 49 003	Tool holder E1-40x50	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC
8 210 49 005	Tool holder E2-40x50	
	Weight [kg]:	3.000
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
8 215 43 000	Tool holder C2-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 001	Tool holder C4-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 003	Tool holder C2-40x25 special	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 219 47 004	Boring bar holder ø 25	
	Weight [kg]:	2.820
	Version:	left; offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Offset [mm]:	25

Part-#	Name	
8 219 48 006	Boring bar holder ø 32	
	Version:	left, offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Offset [mm]:	30
8 235 43 000	Tool holder B2-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 001	Tool holder B4-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 009	Tool holder B6-40x25x44 special	
	Weight [kg]:	2.960
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
8 235 43 010	Tool holder B2-40x25x44 special	
	Weight [kg]:	2.260
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
8 262 49 000	Stock stop VDI 40 - Ø 42	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI
8 262 49 001	Stock stop VDI 40 - Ø 60	
	Weight [kg]:	1.620
	Shank size [mm]:	40.00
	Shank type:	VDI

Part-#	Name	
8 262 49 002	Stock stop VDI 40 - Ø 54	
	Weight [kg]:	1.530
	Shank size [mm]:	40.00
	Shank type:	VDI
8 267 49 002	Bar pick-up VDI 40 offset left	
	Weight [kg]:	2.080
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Please note:	Chuck jaws 62-85 mm special accessories





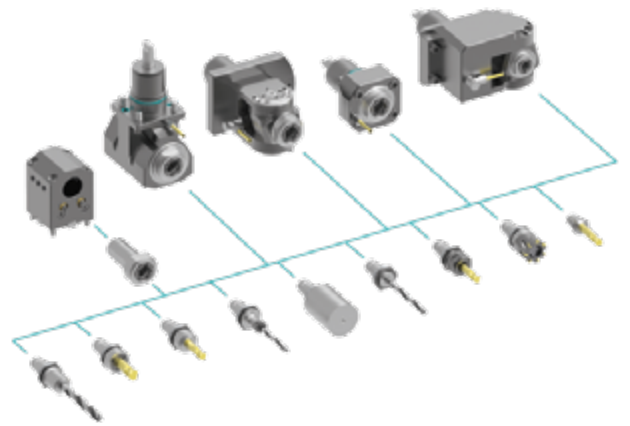
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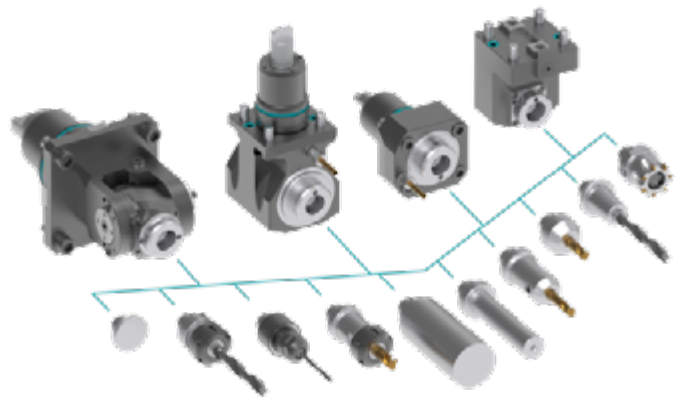
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