

Mori Seiki

DL 15 MC/Y



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 010 35 000	Axial drilling and milling head ER 25	
	Weight [kg]:	3.820
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 35 001	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	3.820
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 013 34 000	Axial drilling and milling head ER 16 AS	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 16 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	6
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 013 34 002	Axial drilling and milling head ER 16 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 16 A
	Gear ratio [i]:	1:4
	Torque max [Nm]:	3
	Rotation max [1/min]:	16000
	Rotating direction:	same
	Coolant:	EXT
8 030 35 002	Radial drilling and milling head ER 25	
	Weight [kg]:	6.900
	Employment for:	Main spindle (front operation)
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Machine: Mori Seiki, SL 154 MC/SMC/Y/SY
	Center distance [mm]:	67,5
8 030 35 006	Radial drilling and milling head ER 25 IC	
	Employment for:	Main spindle (front operation)
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Machine: Mori Seiki, SL 154 MC/SMC/Y/SY
	Center distance [mm]:	67,5
8 040 34 001	Universal head + 90°/-72° adj. ER16	
	Weight [kg]:	3.780
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Note swivel range
8 040 34 004	Universal head + 90°/-72° adj. ER20	
	Weight [kg]:	3.860
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	32.00
	Shank type:	BMT
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Note swivel range





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● heimatec overseas branches

○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>