TOOL CATALOGUE

heimatec®

Mori Seiki

NL 1500 - 20 Stationen - BMT 40

09/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 45 177	**Axial drilling and milling head ER 25 AS UT IC**	
	Weight [kg]:	3.540
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 158	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	4.230
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	stronger bearing
8 010 46 254	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	4.230
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 010 46 279	**Axial drilling and milling head C 4**	
	Weight [kg]:	4.120
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; tool length check!

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Part-#	Name	
8 010 46 296	**Axial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	3.690
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 300	**Axial drilling and milling head HT 4 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 46 306	**Axial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	3.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Please note:	Dryrun possible
8 013 43 000	**Axial drilling and milling head ER 11**	
	Weight [kg]:	0.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	same
	Coolant:	EXT

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Part-#	Name	
8 013 44 009	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	2.410
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 013 44 010	**Axial drilling and milling head ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	80
8 019 45 178	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.330
	Notation:	offset
	Employment for:	Main spindle
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	100
8 019 46 217	**Axial drilling and milling head C 4 IC**	
	Weight [kg]:	9.060
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	39.90
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Offset [mm]:	110

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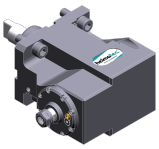
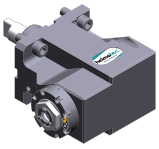
Part-#	Name	
8 030 43 012	**Radial drilling and milling head ER 11**	
	Weight [kg]:	6.790
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 44 079	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	6.860
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 45 139	**Angle-mill- and drill holder ER 25 AS UT**	
	Weight [kg]:	6.970
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 45 195	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85

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Part-#	Name	
8 030 45 573	**Radial drilling and milling head ER 25 AS UT IC**	
	Weight [kg]:	7.640
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	85
8 030 45 588	**Radial drilling and milling head ER 25 AS UT**	
	Weight [kg]:	6.527
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 46 320	**Angle-mill- and drill holder ER 32 AS UT IC**	
	Weight [kg]:	7.000
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 031 45 058	**Radial milling head universal arbor 1"**	
	Weight [kg]:	7.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 1" (25,4mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Please note:	Combi bearing
	Center distance [mm]:	85
8 039 45 094	**Radial drilling and milling head ER 25 AS UT**	
	Weight [kg]:	6.500
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 039 46 029	**Radial drilling and milling head HT 4**	
	Weight [kg]:	8.790
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 039 46 072	**Radial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	7.030
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85

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Part-#	Name	
8 043 44 009	**Universal head +105°/-20° adj. ER16 AX UT**	
	Weight [kg]:	5.450
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	55
	Offset [mm]:	35
8 043 45 009	**Universal head +105°/-20° adj. ER25 AX UT**	
	Weight [kg]:	5.650
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	55
	Offset [mm]:	35
8 043 45 012	**Universal head +105°/-20° adj. ER25 AXUTIK**	
	Weight [kg]:	5.660
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	55
	Offset [mm]:	35
8 224 04 029	**Universal turning holder sq. 20**	
	Weight [kg]:	4.040
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80

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Part-#	Name	
8 224 04 044	**Universal turning holder sq. 20**	
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 224 05 009	**Universal turning holder sq. 25**	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 240 06 023	**Collet chuck holder ER 32**	
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	90
8 240 07 063	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	6.180
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 240 08 030	**Boring bar holder Ø 32**	
	Weight [kg]:	6.350
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 240 09 020	**Boring bar holder Ø 40**	
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Ø 40
	Coolant:	IC/Ext

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Part-#	Name	
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 244 04 009	**Combi facing holder sq. 20**	
	Weight [kg]:	4.380
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
	Center distance [mm]:	60
8 244 05 007	**Combi facing holder sq. 25**	
	Notation:	180° reversible
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	Center distance [mm]:	60
8 249 08 003	**Double boring bar holder Ø 32**	
	Weight [kg]:	8.590
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 249 09 001	**Double boring bar holder Ø 40**	
	Weight [kg]:	8.110
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 251 03 005	**Combi double turning holder sq. 3/4"**	
	Weight [kg]:	5.740
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
	Pressure max [bar]:	80
	Please note:	short version; 70 mm

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Part-#	Name	
8 251 04 024	**Combi double turning holder sq. 20**	
	Weight [kg]:	5.710
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 251 05 005	**Combi double turning holder sq. 1"**	
	Weight [kg]:	5.860
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
	Pressure max [bar]:	80
	Please note:	short version; 70 mm
8 251 05 006	**Combi double turning holder sq. 25**	
	Weight [kg]:	5.860
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	Please note:	short version; 70 mm
8 251 45 010	**Combi double turning holder sq. 25**	
	Weight [kg]:	5.880
	Shank size [mm]:	40.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
8 259 04 005	**Multiple turning holder 4x sq.20/ 3/4"**	
	Weight [kg]:	7.000
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Sq. 20/3/4" (19,05mm)
		Sq. 20/3/4" (19,05mm)
		Sq. 20/3/4" (19,05mm)

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Part-#	Name	
		Sq. 20/3/4" (19,05mm)
	Coolant:	EXT
8 320 02 023	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	2.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 03 033	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.290
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 09 006	**Cut-off holder, height adjustable 845 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 12
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70

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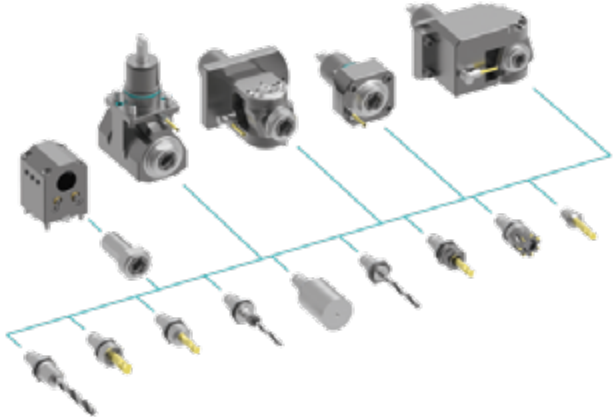

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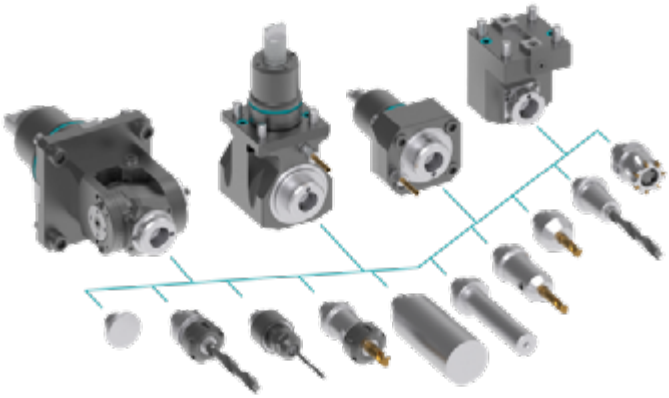

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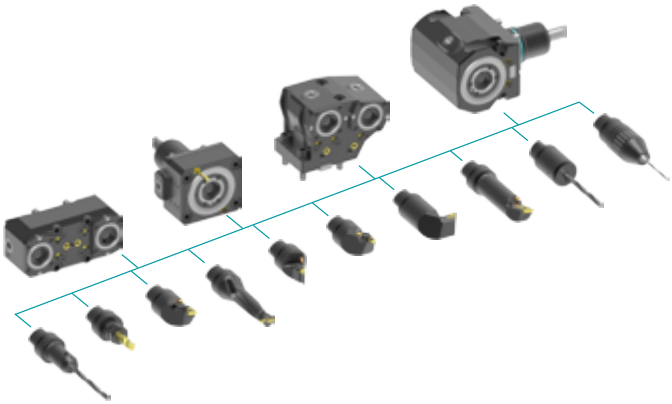

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