TOOL CATALOGUE

heimatec®

Mori Seiki

NL 2500 - 12

Stationen - BMT 60

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 010 66 094	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	5.680
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 66 108	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	5.680
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 010 66 139	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	5.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 66 146	**Axial drilling and milling head C 4 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Check applicability; note tool length!;

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 010 67 117	**Axial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	6.180
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 67 118	**Axial drilling and milling head ER 40 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 010 67 137	**Axial drilling and milling head ER 40 AX UT IC**	
	Weight [kg]:	5.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC
	Pressure max [bar]:	100
	Please note:	Trochenlauf possible
8 013 63 000	**Axial drilling and milling head ER 11**	
	Weight [kg]:	4.760
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	same
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 013 64 003	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.840
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 013 64 016	**Axial drilling and milling head ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 019 64 051	**Axial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	18.420
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing, check applicability
	Offset [mm]:	222,5
8 019 66 002	**Axial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	11.190
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

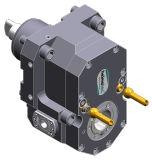
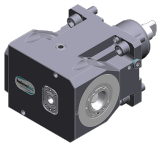
NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 019 66 019	**Axial drilling and milling head ER 32 AX UT**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 66 022	**Axial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	11.130
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 66 073	**Axial drilling and milling head ER 32 AS UT**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 66 074	**Axial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	9.220
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 019 66 086	**Axial drilling and milling head C 4**	
	Weight [kg]:	10.040
	Notation:	180° reversible, Y-axes offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability; tool length check !
	Offset [mm]:	62
8 030 63 007	**Radial drilling and milling head ER 11**	
	Weight [kg]:	10.950
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	90
8 030 66 146	**Radial drilling and milling head HT 4 IC**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 66 163	**Radial drilling and milling head C 4 IC**	
	Weight [kg]:	13.880
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
	Please note:	Check applicability; tool length bechten!
	Center distance [mm]:	90
8 030 66 201	**Radial drilling and milling head ER 32 AX UT**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	90
8 030 66 208	**Radial drilling and milling head ER 32 AX UT IC**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	90
8 030 67 081	**Radial drilling and milling head HT 5**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 67 082	**Radial drilling and milling head HT 5 IC**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 67 136	**Radial drilling and milling head ER 40 AX UT IC**	
	Weight [kg]:	13.280
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 67 139	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	13.120
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 68 041	**Radial drilling and milling head HT 6**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 030 68 042	**Radial drilling and milling head HT 6 IC**	
	Weight [kg]:	13.260
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	90
8 031 65 012	**Radial milling head universal arbor 22**	
	Weight [kg]:	13.100
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 031 66 004	**Radial milling head universal arbor 27**	
	Weight [kg]:	13.210
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 037 64 019	**Radial disk mill head arbor 3/4"**	
	Weight [kg]:	13.440
	Version:	± 45° turnable; at 0° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	Arbor 3/4" (19,05mm)
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	strong version; stronger bearing
	Center distance [mm]:	100
8 037 65 023	**Radial disk mill head arbor 22**	
	Weight [kg]:	13.570
	Version:	± 45° turnable; at 0° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	Arbor 22

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	strong version; stronger bearing
	Center distance [mm]:	100
8 037 66 007	**Radial disk mill head arbor 1 1/4"**	
	Weight [kg]:	13.930
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	Arbor 1 1/4" (31,75mm)
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	strong version; stronger bearing
	Center distance [mm]:	100
8 039 66 010	**Radial drilling and milling head ER 32**	
	Weight [kg]:	13.290
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 039 66 038	**Radial drilling and milling head ER 32 AX UT**	
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 039 67 000	**Radial drilling and milling head ER 40**	
	Weight [kg]:	13.410
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 039 67 007	**Radial drilling and milling head HT 5**	
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 039 67 015	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	13.000
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 039 68 008	**Radial drilling and milling head HT 6**	
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	90
8 040 64 011	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	5.750
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range !
	Center distance [mm]:	81
8 040 65 004	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	6.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range !; stronger bearing
	Center distance [mm]:	81
8 040 65 008	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	5.990
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range !
	Center distance [mm]:	81
8 040 65 019	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	6.000
	Version:	at 45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	10000

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

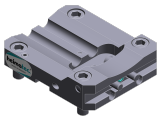
Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range!; stronger bearing
	Center distance [mm]:	81
8 050 65 000	**Multispindle drilling head ER 25 AX UT**	
	Weight [kg]:	8.260
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 050 65 001	**Multispindle drilling head ER 25 AX UT IC**	
	Weight [kg]:	8.240
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 050 65 022	**Multispindle drilling head ER 25 AX UT IC**	
	Weight [kg]:	8.790
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	+35/ -35
8 053 65 014	**Multispindle radial head ER 25 AX UTIK**	
	Weight [kg]:	14.270
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	90
	Offset [mm]:	±35
8 200 64 001	**Cover plate**	
	Weight [kg]:	2.610
	Shank type:	BMT
8 202 10 010	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	2.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 224 12 007	**Cut-off holder sq. 25**	
	Weight [kg]:	3.500
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 12 017	**Cut-off holder sq. 1"**	
	Weight [kg]:	4.050
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 14 002	**Universal turning holder sq. 20**	
	Weight [kg]:	4.910
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 224 15 003	**Universal turning holder sq. 25**	
	Weight [kg]:	5.460
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

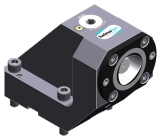
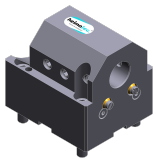
NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 224 15 014	**Universal turning holder sq. 1"**	
	Weight [kg]:	5.560
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 240 14 003	**Insert drill holder 12 IC**	
	Weight [kg]:	8.870
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Whistle-Notch (DIN 1835 E) 12
	Coolant:	IC
	Center distance [mm]:	80
8 240 15 014	**Insert drill holder 16 IC**	
	Weight [kg]:	8.820
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC
	Center distance [mm]:	80
8 240 16 039	**Collet chuck holder ER 32**	
	Weight [kg]:	7.570
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Please note:	Insert reversible
	Center distance [mm]:	80
8 240 16 057	**Tool holder ABS 63**	
	Weight [kg]:	8.050
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ABS 63
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	80
8 240 17 022	**Collet chuck holder ER 40**	
	Weight [kg]:	7.720
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

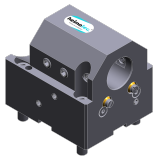
Part-#	Name	
	Please note:	Insert reversible
	Center distance [mm]:	80
8 240 17 112	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	9.010
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 240 18 019	**Tool holder HT 6**	
	Weight [kg]:	7.900
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	80
8 240 18 034	**Tool holder C 6 IC**	
	Weight [kg]:	13.920
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	heimatec Capto(TM) C 6
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	110
8 240 18 075	**Insert drill holder 32 IC**	
	Weight [kg]:	9.620
	Notation:	180° reversible
	Shank size [mm]:	60.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 32
	Coolant:	IC
	Center distance [mm]:	80
8 240 18 079	**Boring bar holder Ø 32**	
	Notation:	180° reversible
	Shank size [mm]:	60.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	80

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

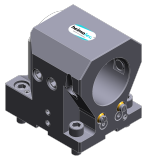
Part-#	Name	
8 240 19 015	**Boring bar holder Ø 40**	
	Notation:	180° reversible
	Shank size [mm]:	60.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	80
8 240 19 016	**Boring bar holder Ø 50**	
	Weight [kg]:	8.170
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	80
8 240 19 018	**Boring bar holder Ø 50**	
	Weight [kg]:	12.160
	Employment for:	Heavy duty cutting
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Please note:	optimum assembly with 8 788 99 000 possible
	Center distance [mm]:	80
8 240 19 033	**Boring bar holder Ø 40**	
	Weight [kg]:	11.210
	Notation:	180° reversible
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	120
8 240 19 035	**Boring bar holder Ø 1 1/2"**	
	Weight [kg]:	8.780
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 240 19 041	**Insert drill holder 40 IC**	
	Weight [kg]:	9.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 40
	Coolant:	IC
	Center distance [mm]:	80
8 240 19 050	**Boring bar holder Ø 2"**	
	Weight [kg]:	8.120
	Notation:	180° reversible
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 240 19 082	**Boring bar holder Ø 1 1/2"**	
	Weight [kg]:	11.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	120
8 240 19 083	**Boring bar holder Ø 2"**	
	Weight [kg]:	10.940
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	120
8 240 19 084	**Boring bar holder Ø 2 1/2"**	
	Weight [kg]:	8.580
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 2 1/2" (63,5mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 240 19 107	**Boring bar holder Ø 40**	
	Weight [kg]:	10.200
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 244 15 001	**Combi facing holder sq. 25**	
	Weight [kg]:	9.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	Center distance [mm]:	75
8 244 15 004	**Combi facing holder sq. 1"**	
	Weight [kg]:	9.610
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
	Center distance [mm]:	75
8 249 16 004	**Double collet chuck holder ER 32**	
	Weight [kg]:	8.040
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	80
8 249 16 006	**Double tool holder C 4 IC**	
	Weight [kg]:	7.570
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	heimatec Capto(TM) C 4
		heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	90
8 249 16 010	**Double collet chuck holder ER 32**	
	Weight [kg]:	11.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	120

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

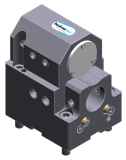
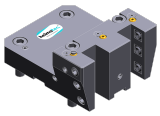
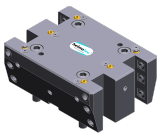
Part-#	Name	
8 249 17 002	**Double collet chuck holder ER 40**	
	Weight [kg]:	8.330
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	80
8 249 18 000	**Double tool holder HT 6**	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	HT 6
	Coolant:	EXT
	Center distance [mm]:	80
8 251 14 007	**Combi double turning holder sq. 20**	
	Weight [kg]:	7.800
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 251 15 002	**Combi double turning holder sq. 25**	
	Weight [kg]:	10.020
	Version:	extended
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 251 15 009	**Combi double turning holder sq. 1"**	
	Weight [kg]:	8.290
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 251 15 010	**Combi double turning holder sq. 1"**	
	Weight [kg]:	10.030
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

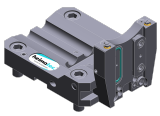
Part-#	Name	
8 253 18 001	**Double boring bar holder Ø 32**	
	Weight [kg]:	11.900
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	80/125
8 253 18 007	**Double boring bar holder Ø 1 1/4"**	
	Weight [kg]:	12.440
	Employment for:	Main- and sub spindle
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80/125
8 253 18 010	**Double boring bar holder Ø 1 1/2"**	
	Weight [kg]:	11.260
	Employment for:	Main- and sub spindle
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	65/120
8 259 12 001	**Multiple turning holder sq. 25 / 1"**	
	Weight [kg]:	6.470
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 259 12 002	**Multiple turning holder sq. 25 / 1"**	
	Weight [kg]:	11.830
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

NL 2500 - 12 Stationen - BMT 60

Part-#	Name	
8 320 13 009	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.990
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 19 005	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	2.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

● heimatec overseas branches

○ global representations of heimatec

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
https://heimatec.com/business-partners

10/2026