Victor

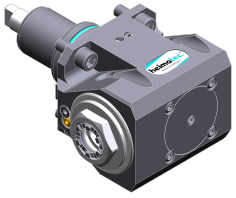
Vturn Q 200 T2Y2/T3Y3

Part-#	Tool adaption	Rotation max [1/min]	Gear ratio	Coolant	Pressure max.	Center distance
Axial drilling and milling head						
8 010 55 039	**ER 25 A - u-tec**	12.000	1:1	EXT	140 bar	--
8 010 55 057	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	100 bar	--
8 010 56 039	**ER 32 A - u-tec**	12.000	1:1	EXT	140 bar	--
8 010 56 089	**ER 32 A - u-tec**	12.000	1:1	IC/Ext	100 bar	--
Radial drilling and milling head						
8 030 55 175	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**60 mm**
8 030 55 176	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**60 mm**
8 030 55 102	**ER 25 A - u-tec**	12.000	1:1	EXT	140 bar	**70 mm**
8 030 55 120	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**70 mm**
8 030 56 056	**ER 32 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**70 mm**
8 030 56 274	**ER 32 A - u-tec**	12.000	1:1	EXT	--	**70 mm**
Radial drilling and milling head, double spindle						
8 039 55 051	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**60 mm**
8 039 56 022	**ER 32 A - u-tec**	12.000	1:1	EXT	--	**70 mm**
Universal head, offset						
8 043 54 006	**ER 16 A - u-tec**	6.000	1:1	EXT	--	**50 mm**
8 043 55 005	**ER 25 A - u-tec**	6.000	1:1	EXT	--	**50 mm**

Illustrations similar.

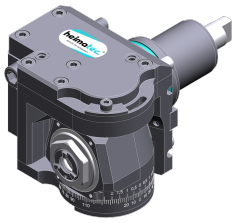
8 010 55 039

8 010 55 057



8 030 55 175

8 039 55 051



8 043 54 006

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

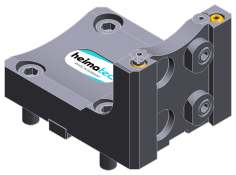
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Victor

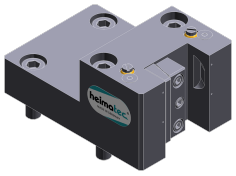
Vturn Q 200 T2Y2/T3Y3

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
Cut-off holder				
8 224 03 003	**Clampshaft SH 32**	EXT	--	**--**
Universal turning holder				
8 224 04 062	**Sq. 20**	IC/Ext	100 bar	**--**
8 224 05 029	**Sq. 25**	IC/Ext	140 bar	**--**
Boring bar holder				
8 240 07 069	**Ø 25**	IC/Ext	--	**70 mm**
8 240 08 002	**Ø 32**	IC/Ext	140 bar	**70 mm**
8 240 09 009	**Ø 40**	IC/Ext	80 bar	**70 mm**
Combi facing holder				
8 244 05 003	**Sq. 25**	EXT	80 bar	**--**
Combi multiple holder				
8 251 03 012	**Sq. 3/4" (19,05mm)**	IC/Ext	100 bar	**--**
Double turning holder				
8 251 05 012	**Sq. 25**	IC/Ext	140 bar	**--**
Cut-off holder, height adjustable				
8 320 03 008	**Clampshaft SH 32**	IC/Ext	140 bar	**--**

Illustrations similar.

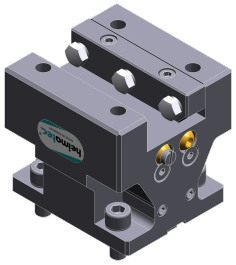


8 224 03 003

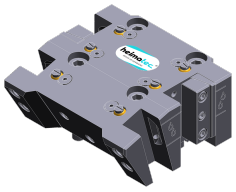


8 224 04 062

8 240 07 069



8 244 05 003



8 251 03 012

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com