TOOL CATALOGUE

heimatec®

Mori Seiki

NLX 4000-12 (high torque) - BMT 60

11/2026



High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

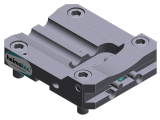
Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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NLX 4000-12 (high torque) - BMT 60

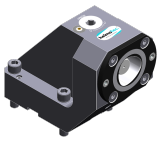
Part-#	Name	
8 010 67 118	**Axial drilling and milling head ER 40 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	60.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 200 64 001	**Cover plate**	
	Weight [kg]:	2.610
	Shank type:	BMT
8 202 10 010	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	2.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 224 12 007	**Cut-off holder sq. 25**	
	Weight [kg]:	3.500
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 12 017	**Cut-off holder sq. 1"**	
	Weight [kg]:	4.050
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 14 002	**Universal turning holder sq. 20**	
	Weight [kg]:	4.910
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 224 15 003	**Universal turning holder sq. 25**	
	Weight [kg]:	5.460
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80

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NLX 4000-12 (high torque) - BMT 60

Part-#	Name	
8 224 15 014	**Universal turning holder sq. 1"**	
	Weight [kg]:	5.560
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 15 050	**Universal turning holder sq. 25 IC**	
	Shank size [mm]:	60.00
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Key rail
8 240 18 034	**Tool holder C 6 IC**	
	Weight [kg]:	13.920
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	heimatec Capto(TM) C 6
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	110
8 240 19 033	**Boring bar holder Ø 40**	
	Weight [kg]:	11.210
	Notation:	180° reversible
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	120
8 244 15 001	**Combi facing holder sq. 25**	
	Weight [kg]:	9.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	Center distance [mm]:	75
8 244 15 004	**Combi facing holder sq. 1"**	
	Weight [kg]:	9.610
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT

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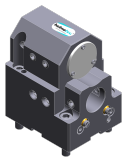
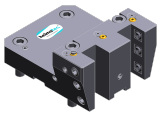
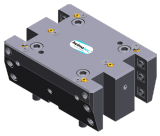
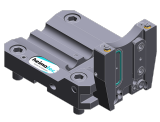
Part-#	Name	
	Center distance [mm]:	75
8 251 14 007	**Combi double turning holder sq. 20**	
	Weight [kg]:	7.800
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 251 15 002	**Combi double turning holder sq. 25**	
	Weight [kg]:	10.020
	Version:	extended
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 251 15 009	**Combi double turning holder sq. 1"**	
	Weight [kg]:	8.290
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 251 15 010	**Combi double turning holder sq. 1"**	
	Weight [kg]:	10.030
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 251 15 040	**Combi double turning holder sq. 25 IC**	
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Key rail
8 253 18 001	**Double boring bar holder Ø 32**	
	Weight [kg]:	11.900
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80

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Part-#	Name	
	Center distance [mm]:	80/125
8 253 18 007	**Double boring bar holder Ø 1 1/4"**	
	Weight [kg]:	12.440
	Employment for:	Main- and sub spindle
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80/125
8 253 18 010	**Double boring bar holder Ø 1 1/2"**	
	Weight [kg]:	11.260
	Employment for:	Main- and sub spindle
	Shank size [mm]:	59.70
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	65/120
8 259 12 001	**Multiple turning holder sq. 25 / 1"**	
	Weight [kg]:	6.470
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 259 12 002	**Multiple turning holder sq. 25 / 1"**	
	Weight [kg]:	11.830
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
	Coolant:	EXT
8 320 13 009	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.990
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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Part-#	Name	
8 320 19 005	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	2.830
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70

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