TOOL CATALOGUE

heimatec®

Romi

GL 350 M

09/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

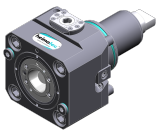
heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

09/2026

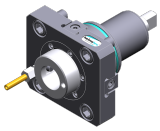
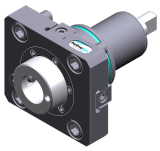
Romi

GL 350 M

Part-#	Name	
8 010 66 117	**Axial drilling and milling head C 4 IC**	
	Weight [kg]:	6.240
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 010 66 132	**Axial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	3.340
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	short version
8 010 66 143	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	5.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 66 145	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	4.960
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 010 67 025	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.065
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 67 026	**Axial drilling and milling head HT 5 IC**	
	Weight [kg]:	3.210
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 67 132	**Axial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	4.870
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 013 64 008	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

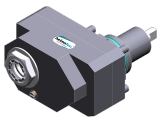
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 013 64 009	**Axial drilling and milling head ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 019 61 000	**Axial drilling and milling head CHC**	
	Weight [kg]:	10.690
	Notation:	180° reversible, IC-300
	Version:	no Splash-protection
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	CHC
	Gear ratio [i]:	1:0,75
	Rotation max [1/min]:	4500
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	100
	Offset [mm]:	174,9
8 019 65 004	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.370
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 65 019	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.790
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing

© heimatec GmbH • Subject to technical changes.

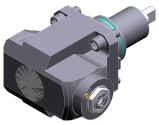
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

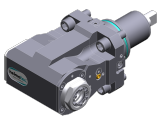
Part-#	Name	
	Offset [mm]:	50
8 019 65 025	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.500
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 65 027	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.850
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 65 067	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	6.030
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 66 014	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	10.740
	Notation:	offset;
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

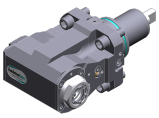
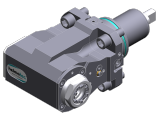
Part-#	Name	
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	75
8 019 66 017	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.590
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 64 021	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	8.030
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	72
8 030 64 023	**Radial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	8.540
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	72

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 030 65 037	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	80
8 030 65 045	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.200
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	80
8 030 65 055	**Radial drilling and milling head ER 25 AX UT**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	95
8 030 65 061	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.970
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

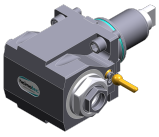
Part-#	Name	
	Center distance [mm]:	100
8 030 65 064	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.580
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	95
8 030 65 065	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	7.770
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	95
8 030 65 078	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	8.140
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
8 030 65 091	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.590
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	no
	Please note:	stronger bearing
	Center distance [mm]:	95
8 030 65 095	**Radial drilling and milling head ER 25 AS UT**	
	Weight [kg]:	7.730
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	72
8 030 65 097	**Radial drilling and milling head ER 25 AX UT IC**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	72
8 030 66 123	**Radial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	8.450
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	72

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

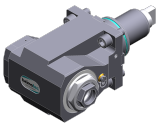
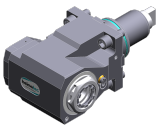
Part-#	Name	
8 030 66 155	**Radial drilling and milling head ER 32 AS UT**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	72
8 030 66 158	**Radial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	9.150
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Rotating direction note; combi bearing
	Center distance [mm]:	72
8 030 66 169	**Radial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	10.550
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Rotating direction note; combi bearing
	Center distance [mm]:	100
8 030 66 224	**Radial drilling and milling head C 4 IC**	
	Weight [kg]:	10.070
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

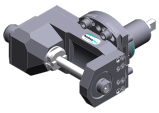
Part-#	Name	
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	72
8 030 66 229	**Radial drilling and milling head ER 32 IC**	
	Weight [kg]:	8.630
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	72
8 030 66 239	**Radial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	8.200
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	72
8 030 66 243	**Radial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	8.500
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	72
8 030 66 260	**Radial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	9.260
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

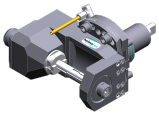
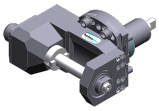
Part-#	Name	
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	100
8 030 66 261	**Radial drilling and milling head ER 32 AS UT IC**	
	Weight [kg]:	9.440
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 030 66 269	**Radial drilling and milling head ER 32 AX UT**	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	100
8 030 66 270	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	9.980
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 030 67 025	**Radial drilling and milling head HT 5**	
	Weight [kg]:	8.350
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	HT 5

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

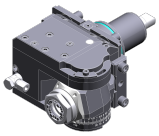
Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	72
8 030 67 153	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	8.260
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	72
8 030 67 165	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	10.540
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	100
8 037 64 039	**Radial disk mill head arbor 16**	
	Weight [kg]:	11.860
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	no
	Please note:	strong version; stronger bearing; use
	Center distance [mm]:	87,5

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 037 64 040	**Radial disk mill head arbor 16**	
	Weight [kg]:	11.610
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	strong version; stronger bearing; use
	Center distance [mm]:	87,5
8 037 65 008	**Radial disk mill head arbor 22**	
	Weight [kg]:	12.060
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	Arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	no
	Please note:	strong version; stronger bearing; use
	Center distance [mm]:	87,5
8 039 65 033	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.930
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	80
8 039 66 017	**Radial drilling and milling head ER 32**	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	72
8 039 66 021	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	9.700
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 039 66 025	**Radial drilling and milling head ER 32 AS UT**	
	Weight [kg]:	8.700
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	72
8 043 65 000	**Universal head +135°/-30° adj. ER25 AX UT**	
	Weight [kg]:	10.800
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing; note tool length!
	Center distance [mm]:	69
	Offset [mm]:	60

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
09/2026

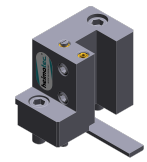
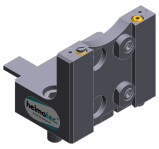
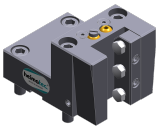
Part-#	Name	
8 043 65 004	**Universal head +135°/-30° adj. ER25AX UTIK**	
	Weight [kg]:	10.080
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 050 65 011	**Multispindle drilling head ER 25 AX UT**	
	Weight [kg]:	6.700
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 050 65 012	**Multispindle drilling head ER 25 AX UT IC**	
	Weight [kg]:	6.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 050 66 005	**Multispindle drilling head C 4**	
	Weight [kg]:	12.500
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability; tool length check !
	Offset [mm]:	62
		62
8 053 65 019	**Multispindle radial head ER 25 AX UT**	
	Weight [kg]:	11.230
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	72
8 053 65 022	**Multispindle radial head ER 25 AXUT IC**	
	Weight [kg]:	12.050
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	72
8 100 16 000	**Tool holder radial ø17,1 / minus**	
	Notation:	180° reversible
	Employment for:	Angle handpiece or extension CN01
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	Interface ø17,1 / M17x1
	Gear ratio [i]:	1:1
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	100
8 200 62 006	**Cover plate 96,0x100,0x 10,0**	
	Weight [kg]:	1.340
	Shank size [mm]:	65.00
	Shank type:	BMT

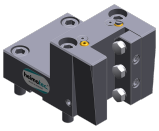
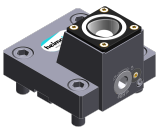
© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 224 12 014	**Cut-off holder sq. 25**	
	Weight [kg]:	2.320
8 224 13 015	**Cut-off holder SH 32**	
	Weight [kg]:	1.870
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 14 026	**Universal turning holder sq. 20 IC**	
	Weight [kg]:	3.795
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 14 027	**Universal turning holder sq. 20 IC**	
	Weight [kg]:	4.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 15 005	**Universal turning holder sq. 25**	
	Weight [kg]:	3.960
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 224 15 006	**Universal turning holder sq. 25**	
	Weight [kg]:	4.590
	Notation:	180° reversible
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80

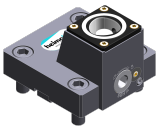
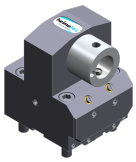
© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 224 15 015	**Universal turning holder sq. 1"**	
	Weight [kg]:	3.930
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 15 016	**Universal turning holder sq. 1"**	
	Weight [kg]:	4.580
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 15 052	**Universal turning holder sq. 25 IC**	
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 15 053	**Universal turning holder sq. 25 IC**	
	Weight [kg]:	4.690
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Key rail
8 224 15 056	**Universal turning holder sq. 1" IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Key rail
8 229 16 012	**Tool holder C 4 IC**	
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

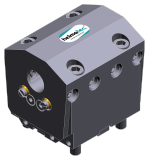
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
09/2026

Part-#	Name	
	Offset [mm]:	31
8 229 16 021	**Tool holder C 4 IC**	
	Notation:	180° reversible
	Version:	left
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Offset [mm]:	31
8 240 15 026	**Tool holder ABS 50 IC/Ext**	
	Weight [kg]:	7.800
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ABS 50
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 240 16 026	**Collet chuck holder ER 32**	
	Weight [kg]:	6.820
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	Insert reversible
	Center distance [mm]:	100
8 240 16 036	**Collet chuck holder ER 32**	
	Weight [kg]:	7.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	72
8 240 16 043	**Tool holder C 4 IC**	
	Weight [kg]:	7.320
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC/Ext
	Center distance [mm]:	72

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

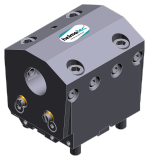
Romi

GL 350 M

Part-#	Name	
8 240 17 044	**Boring bar holder Ø 25**	
	Weight [kg]:	8.200
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 17 050	**Boring bar holder Ø 25**	
	Weight [kg]:	10.730
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 240 17 054	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	7.800
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 17 059	**Tool holder C 5 IC**	
	Weight [kg]:	7.880
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	heimatec Capto(TM) C 5
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 17 063	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	10.500
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	100

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

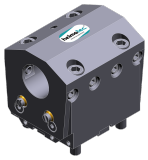
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
09/2026

Part-#	Name	
8 240 17 076	**Boring bar holder Ø 1"**	
	Weight [kg]:	8.120
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 17 091	**Boring bar holder Ø 25 - slotted**	
	Weight [kg]:	4.860
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 25
	Coolant:	EXT
	Center distance [mm]:	72
8 240 18 028	**Boring bar holder Ø 32**	
	Weight [kg]:	7.900
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 18 049	**Boring bar holder Ø 32**	
	Weight [kg]:	10.480
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 240 18 091	**Boring bar holder Ø 1 1/2"**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

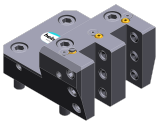
Part-#	Name	
8 240 19 032	**Boring bar holder Ø 40**	
	Weight [kg]:	7.671
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	72
8 240 19 043	**Boring bar holder Ø 40**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100
8 240 19 044	**Boring bar holder Ø 1 1/2"**	
	Weight [kg]:	7.590
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 19 048	**Boring bar holder Ø 2"**	
	Weight [kg]:	6.780
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 240 19 051	**Boring bar holder Ø 50**	
	Weight [kg]:	9.340
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
09/2026

Part-#	Name	
8 240 19 067	**Boring bar holder Ø 50**	
	Weight [kg]:	6.860
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	72
8 240 19 070	**Boring bar holder Ø 50**	
	Weight [kg]:	11.220
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	115
8 240 19 101	**Boring bar holder Ø 40 - slotted**	
	Weight [kg]:	4.390
	Notation:	180° reversible
	Version:	slotted
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 40
	Coolant:	EXT
	Center distance [mm]:	72
8 240 19 137	**Boring bar holder Ø 2"**	
	Weight [kg]:	7.060
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 244 15 005	**Combi facing holder sq. 25**	
	Weight [kg]:	6.510
	Shank type:	BMT
	Machine adaption:	Centering key slot b 18
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 244 15 006	**Combi facing holder sq. 1"**	
	Weight [kg]:	6.530
	Shank type:	BMT
	Machine adaption:	Centering key slot b 18
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 249 15 012	**Double collet chuck holder ER 25**	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 249 16 007	**Double collet chuck holder ER 32**	
	Weight [kg]:	6.160
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	72
8 259 12 008	**Multiple turning holder sq. 25/1"**	
	Weight [kg]:	5.000
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25/1" (25,4 mm)
		Sq. 25/1" (25,4 mm)
	Coolant:	EXT
8 320 12 017	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.980
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 13 005	**Cut-off holder, height adjustable SH 32 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 320 13 019	**Cut-off holder, height adjustable SH 32 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder; use

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
09/2026

Part-#	Name	
8 320 19 020	**Cut-off holder, height adjustable 845 IC**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

● heimatec overseas branches

○ global representations of heimatec

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
https://heimatec.com/business-partners

09/2026