TOOL CATALOGUE

heimatec®

DMG MORI

CTX beta 1250 TC 4A - 12 Stationen - VDI 40

11/2026



High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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CTX beta 1250 TC 4A - 12 Stationen - VDI 40

Part-#	Name	
8 010 45 053	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 45 094	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 156	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 152	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

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Part-#	Name	
8 010 46 165	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 235	**Axial drilling and milling head ER 32 AX UT IC**	
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 47 034	**Axial drilling and milling head HT 5**	
	Weight [kg]:	3.300
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing Ø 84
8 010 48 001	**Axial drilling and milling head HT 6 IC**	
	Weight [kg]:	4.220
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84

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Part-#	Name	
8 013 44 005	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	2.940
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 019 46 162	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	6.960
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 46 113	**Radial drilling and milling head ER 32**	
	Weight [kg]:	7.500
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation pin
	Center distance [mm]:	120
8 030 46 120	**Radial drilling and milling head ER 32 IC**	
	Weight [kg]:	7.990
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	120

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Part-#	Name	
8 030 46 141	**Radial drilling and milling head ER 32**	
	Weight [kg]:	7.480
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation pin
	Center distance [mm]:	120
8 030 46 317	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.280
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 030 47 029	**Radial drilling and milling head HT 5**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 47 059	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	8.030
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	120

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Part-#	Name	
8 030 48 004	**Radial drilling and milling head HT 6 IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 48 005	**Radial drilling and milling head HT 6 IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 48 017	**Radial drilling and milling head HT 6 IC**	
	Version:	Special; left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	120
8 033 47 023	**Radial drilling and milling head HT 5**	
	Weight [kg]:	8.960
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	120

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Part-#	Name	
8 033 47 030	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	9.540
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	120
8 033 48 004	**Radial drilling and milling head HT 6 IC**	
	Weight [kg]:	10.290
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	120
8 033 48 005	**Radial drilling and milling head HT 6**	
	Notation:	offset
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 036 45 008	**Radial drilling and milling head ER 25**	
	Weight [kg]:	7.480
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

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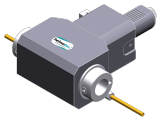
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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 036 46 011	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	7.870
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	120
8 036 46 014	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	7.270
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	120
8 039 45 031	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	8.770
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 039 46 016	**Radial drilling and milling head ER 32**	
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite

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Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 039 46 056	**Radial drilling and milling head ER 32 AX UT**	
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 039 46 058	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	8.640
	Version:	double spindle; doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 039 47 004	**Radial drilling and milling head HT 5**	
	Weight [kg]:	9.120
	Version:	double spindle
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 040 44 070	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

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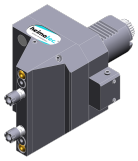
Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 44 074	**Universal head ± 90° adjustable ER 16 AX UT**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 078	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Weight [kg]:	4.980
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 45 073	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 103	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	5.170
	Version:	left; at 65° position can be pinned
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 139	**Universal head ± 90° adjustable ER 25**	
	Weight [kg]:	5.230
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 050 42 004	**Multispindle drilling head ER 8**	
	Weight [kg]:	4.780
	Notation:	offset
	Version:	2-spindles
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	5/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability!
	Offset [mm]:	26,076
8 214 43 000	**Tool holder C1-40x25**	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 214 43 008	**Tool holder C1-40x25 special**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

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Part-#	Name	
8 215 43 000	**Tool holder C2-40x25**	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 003	**Tool holder C2-40x25 special**	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 251 45 003	**Combi double turning holder sq. 25/20**	
	Weight [kg]:	5.420
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 259 45 003	**Multiple turning holder 4x sq. 1"**	
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm) Sq. 1" (25,4mm) Sq. 1" (25,4mm) Sq. 1" (25,4mm)
	Coolant:	EXT
8 259 45 004	**Multiple turning holder 4x sq. 25**	
	Weight [kg]:	6.460
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	EXT
8 259 45 008	**Multiple turning holder 2x sq. 25**	
	Weight [kg]:	7.590
	Employment for:	Main spindle
	Version:	Y-axes offset, left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT

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CTX beta 1250 TC 4A - 12 Stationen - VDI 40

Part-#	Name	
8 274 43 000	**Square multiple holder D1-40x25**	
	Weight [kg]:	3.660
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 320 43 010	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	2.440
	Version:	universal
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 43 014	**Cut-off holder, height adjustable SH 32 IC**	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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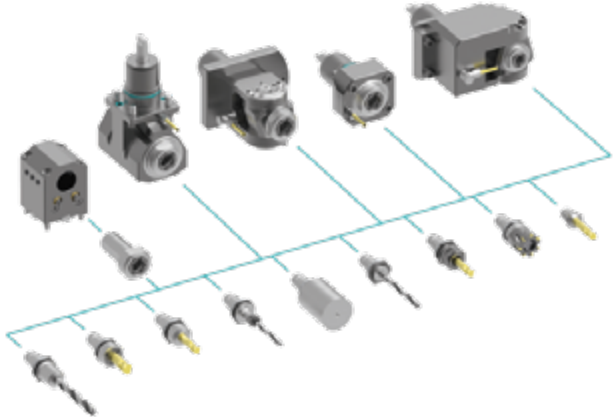
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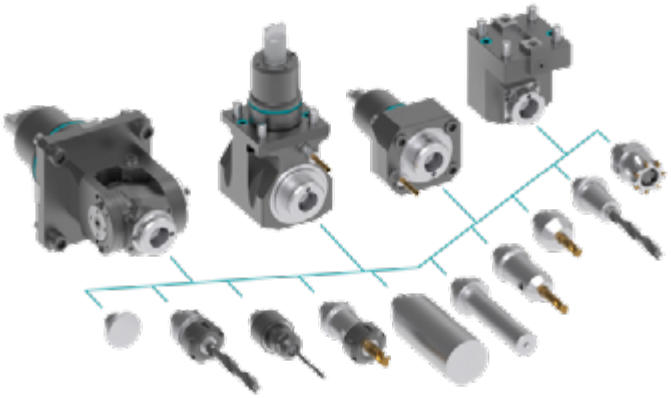
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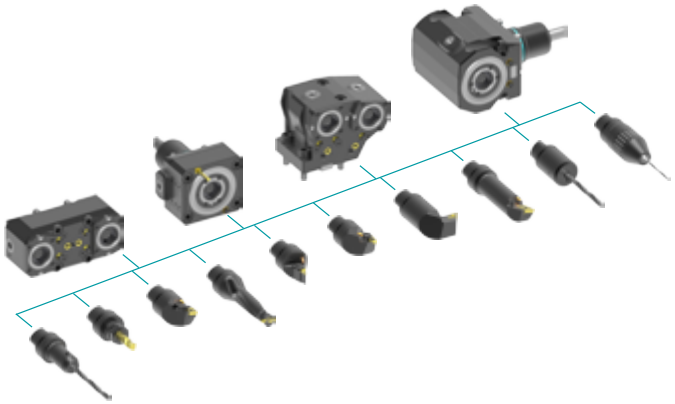
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