TOOL CATALOGUE

heimatec®

# Gildemeister

# Twin 65 - VDI 40

11/2026




# High-tech from heimatec -
# heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

## *OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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| Part-# | Name | |
|---|---|---|
| **8 010 45 053** | **Axial drilling and milling head ER 25 IC** | |
| | Weight [kg]: | 3.420 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing ø 84 |
| **8 010 45 094** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 3.440 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 010 45 156** | **Axial drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 3.410 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| **8 010 46 152** | **Axial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 3.270 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |

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| Part-# | Name | |
|---|---|---|
| **8 010 46 165** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 3.440 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| **8 010 46 235** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 10000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Dryrun possible |
| **8 010 46 304** | **Axial drilling and milling head C 4** | |
| | Weight [kg]: | 4.330 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| **8 010 47 034** | **Axial drilling and milling head HT 5** | |
| | Weight [kg]: | 3.300 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing Ø 84 |


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| Part-# | Name | |
|---|---|---|
| **8 010 47 086** | **Axial drilling and milling head HT 5** | |
| | Weight [kg]: | 3.330 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 4000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| **8 010 48 001** | **Axial drilling and milling head HT 6 IC** | |
| | Weight [kg]: | 4.220 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing ø 84 |
| **8 013 44 005** | **Axial drilling and milling head ER 16 AX UT** | |
| | Weight [kg]: | 2.940 |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 019 46 162** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 6.960 |
| | Notation: | offset |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 40 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 50 |

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| Part-# | Name | |
|---|---|---|
| **8 030 45 085** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 6.560 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 45 090** | **Radial drilling and milling head ER 25** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 45 223** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 6.520 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 46 113** | **Radial drilling and milling head ER 32** | |
| | Weight [kg]: | 7.500 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | with fixation pin |
| | Center distance [mm]: | 120 |


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| Part-# | Name | |
|---|---|---|
| **8 030 46 119** | **Radial drilling and milling head ER 32** | |
| | Weight [kg]: | 6.630 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 46 120** | **Radial drilling and milling head ER 32 IC** | |
| | Weight [kg]: | 7.990 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 120 |
| **8 030 46 141** | **Radial drilling and milling head ER 32** | |
| | Weight [kg]: | 7.480 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | with fixation pin |
| | Center distance [mm]: | 120 |
| **8 030 46 170** | **Radial drilling and milling head ER 32 IC** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | with fixation pin |
| | Center distance [mm]: | 100 |

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| Part-# | Name | |
|---|---|---|
| **8 030 46 249** | **Radial drilling and milling head ER 32** | |
| | Weight [kg]: | 6.820 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 46 251** | **Radial drilling and milling head ER 32 IC** | |
| | Weight [kg]: | 7.540 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Center distance [mm]: | 100 |
| **8 030 46 304** | **Radial drilling and milling head ER 32 AX UT IC** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 100 |
| **8 030 46 306** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 6.390 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |


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| Part-# | Name | |
|---|---|---|
| **8 030 46 307** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 6.310 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 030 46 317** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 7.280 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 030 47 029** | **Radial drilling and milling head HT 5** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 030 47 067** | **Radial drilling and milling head HT 5** | |
| | Weight [kg]: | 5.560 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |

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| Part-# | Name | |
|---|---|---|
| **8 030 47 078** | **Radial drilling and milling head Weldon 25** | |
| | Weight [kg]: | 7.640 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Weldon (DIN 1835 b) 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 030 47 142** | **Radial drilling and milling head HT 5 IC** | |
| | Weight [kg]: | 8.290 |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 030 48 004** | **Radial drilling and milling head HT 6 IC** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 4000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 030 48 005** | **Radial drilling and milling head HT 6 IC** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Please note: | stronger bearing |


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| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 120 |
| **8 030 48 006** | **Radial drilling and milling head HT 6 IC** | |
| | Weight [kg]: | 7.900 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 030 48 017** | **Radial drilling and milling head HT 6 IC** | |
| | Version: | Special; left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 031 44 025** | **Radial milling head universal arbor 16** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 16 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 031 45 019** | **Radial polygon head arbor 22** | |
| | Weight [kg]: | 7.330 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Polygon arbor 22 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |

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| Part-# | Name | |
|---|---|---|
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 031 46 009** | **Radial milling head universal arbor 27** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 27 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 100 |
| **8 033 46 115** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 7.630 |
| | Notation: | offset |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 033 47 013** | **Radial drilling and milling head HT 5 IC** | |
| | Weight [kg]: | 8.480 |
| | Notation: | offset |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 100 |
| **8 033 47 023** | **Radial drilling and milling head HT 5** | |
| | Weight [kg]: | 8.960 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |


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| Part-# | Name | |
|---|---|---|
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 033 47 030** | **Radial drilling and milling head HT 5 IC** | |
| | Weight [kg]: | 9.540 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 120 |
| **8 033 48 003** | **Radial drilling and milling head HT 6 IC** | |
| | Weight [kg]: | 8.940 |
| | Notation: | offset |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |
| **8 033 48 004** | **Radial drilling and milling head HT 6 IC** | |
| | Weight [kg]: | 10.290 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |

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| Part-# | Name | |
|---|---|---|
| **8 033 48 005** | **Radial drilling and milling head HT 6** | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 036 45 008** | **Radial drilling and milling head ER 25** | |
| | Weight [kg]: | 7.480 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 036 46 010** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 6.490 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| **8 036 46 011** | **Radial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 7.870 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 120 |


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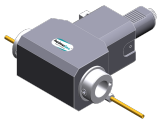
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| Part-# | Name | |
|---|---|---|
| **8 036 46 012** | **Radial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 6.920 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 100 |
| **8 036 46 014** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 7.270 |
| | Version: | doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 120 |
| **8 039 45 031** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 8.770 |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 039 45 048** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 7.940 |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 100 |

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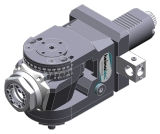
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| Part-# | Name | |
|---|---|---|
| **8 039 46 016** | **Radial drilling and milling head ER 32** | |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 039 46 056** | **Radial drilling and milling head ER 32 AX UT** | |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 039 46 058** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 8.640 |
| | Version: | double spindle; doubletoothed |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |
| **8 039 47 004** | **Radial drilling and milling head HT 5** | |
|  | Weight [kg]: | 9.120 |
| | Version: | double spindle |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 120 |


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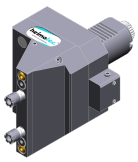
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| Part-# | Name | |
|---|---|---|
| **8 040 44 070** | **Universal head ± 90° adjustable ER 16 AX UT IC** | |
| | Version: | right |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 87 |
| **8 040 44 074** | **Universal head ± 90° adjustable ER 16 AX UT** | |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 87 |
| **8 040 44 078** | **Universal head ± 90° adjustable ER 16 AX UT IC** | |
| | Weight [kg]: | 4.980 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 87 |
| **8 040 45 073** | **Universal head ± 90° adjustable ER 25 AX UT IC** | |
|  | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 87 |

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| Part-# | Name | |
|---|---|---|
| **8 040 45 103** | **Universal head ± 90° adjustable ER 25 AX UT IC** | |
| | Weight [kg]: | 5.170 |
| | Version: | left; at 65° position can be pinned |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 87 |
| **8 040 45 139** | **Universal head ± 90° adjustable ER 25** | |
| | Weight [kg]: | 5.230 |
| | Version: | left |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 87 |
| **8 050 42 004** | **Multispindle drilling head ER 8** | |
|  | Weight [kg]: | 4.780 |
| | Notation: | offset |
| | Version: | 2-spindles |
| | Tool drive: | DIN 5480 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 8 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 5/Sp. |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Check applicability! |
| | Offset [mm]: | 26,076 |
| **8 230 46 004** | **Boring bar holder Ø 20** | |
| | Version: | right |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 20 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in left version |
| | Center distance [mm]: | 120 |


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| Part-# | Name | |
|---|---|---|
| **8 230 46 013** | **Collet chuck holder ER 32** | |
| | Version: | right |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in left version |
| | Center distance [mm]: | 100 |
| **8 231 47 006** | **Boring bar holder Ø 25** | |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 120 |
| **8 231 48 000** | **Tool holder HT 6** | |
| | Weight [kg]: | 6.080 |
| | Notation: | offset |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 6 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 231 48 003** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 6.770 |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |
| **8 231 48 007** | **Boring bar holder Ø 32** | |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 120 |
| **8 231 49 007** | **Boring bar holder Ø 40** | |
| | Weight [kg]: | 6.510 |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Please note: | demountable in right version |
| | Center distance [mm]: | 100 |

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| Part-# | Name | |
|---|---|---|
| **8 234 45 003** | **Combi facing holder sq. 25/20** | |
| | Weight [kg]: | 6.160 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 25/20 |
| | Coolant: | EXT |
| **8 234 45 004** | **Combi facing holder sq. 25/20** | |
| | Weight [kg]: | 9.780 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 25/20 |
| | Coolant: | EXT |
| **8 239 45 005** | **Double collet chuck holder ER 25** | |
| | Weight [kg]: | 6.140 |
| | Employment for: | Main- and sub spindle |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 46 006** | **Double collet chuck holder ER 32** | |
| | Weight [kg]: | 6.390 |
| | Employment for: | Main- and sub spindle |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 47 003** | **Double boring bar holder Ø 25** | |
| | Weight [kg]: | 8.390 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 48 000** | **Double boring bar holder Ø 32** | |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 239 48 009** | **Double boring bar holder Ø 32** | |
| | Employment for: | Heavy duty cutting |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |


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| Part-# | Name | |
|---|---|---|
| **8 239 49 007** | **Double boring bar holder Ø 40** | |
| | Weight [kg]: | 7.340 |
| | Employment for: | Heavy duty cutting |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 100 |
| **8 251 45 003** | **Combi double turning holder sq. 25/20** | |
| | Weight [kg]: | 5.420 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Sq. 25/20 |
| | Coolant: | EXT |
| **8 262 49 003** | **Stock stop VDI 40 - Ø 60 OD turret** | |
| | Weight [kg]: | 6.300 |
| | Notation: | rotating |
| | Version: | left |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Coolant: | no |
| | Please note: | Lenght adjustable |
| | Center distance [mm]: | 100 |
| **8 262 49 004** | **Stock stop VDI 40 - Ø 60 OD turret** | |
|  | Weight [kg]: | 6.220 |
| | Notation: | offset |
| | Version: | right |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Rotation max [1/min]: | 8000 |
| | Coolant: | no |
| | Center distance [mm]: | 100 |

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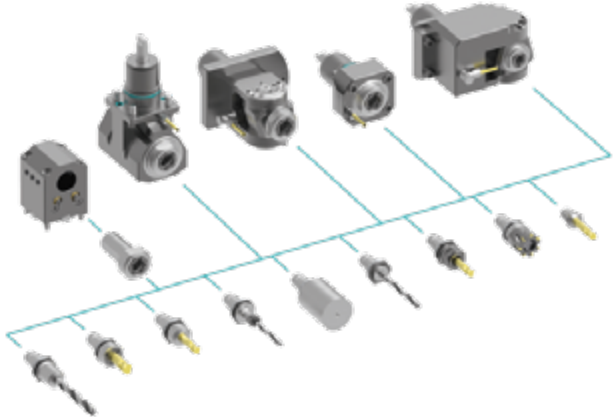
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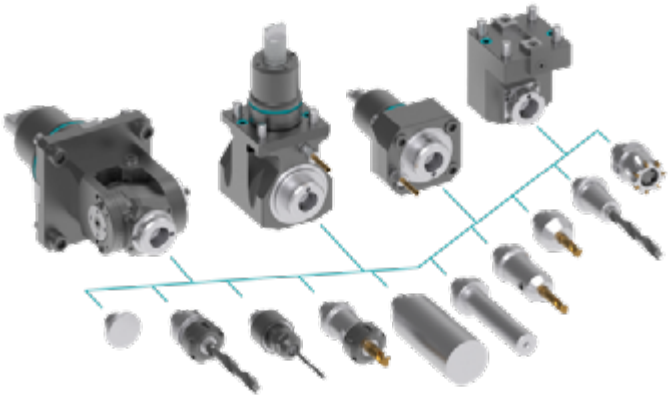
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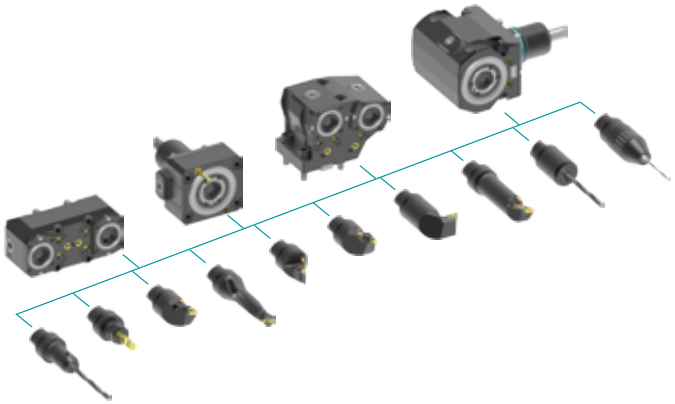
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