

Goodway  
**GS 2600 M -**  
**BMT 63**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
<b>8 010 66 044</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	3.900
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 66 098</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	4.080
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 019 64 029</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	11.880
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	12
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	70
	Offset [mm]:	230
<b>8 019 65 036</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50

Part-#	Name	
<b>8 019 65 041</b>	<b>Axial drilling and milling head ER 25</b>	
	Weight [kg]:	14.290
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
	Offset [mm]:	330
<b>8 019 65 050</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	7.650
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
<b>8 019 66 057</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
<b>8 030 66 053</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	7.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	70

Part-#	Name	
<b>8 030 66 101</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	8.380
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	70
<b>8 030 66 160</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	10.200
	Notation:	180° reversible
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	105
<b>8 039 66 031</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	8.290
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 043 65 014</b>	<b>Universal head +100°/-20° adj. ER25 AX UT</b>	
	Weight [kg]:	8.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 60
	Offset [mm]: 35

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