TOOL CATALOGUE

heimatec®

# DMG MORI

# NT 1000

09/2026




# High-tech from heimatec -
# heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

## *OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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| Part-# | Name | |
|---|---|---|
| **8 010 45 177** | **Axial drilling and milling head ER 25 AS UT IC** | |
| | Weight [kg]: | 3.540 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| **8 010 46 254** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 4.230 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | stronger bearing |
| **8 010 46 279** | **Axial drilling and milling head C 4** | |
|  | Weight [kg]: | 4.120 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Check applicability; tool length check! |
| **8 010 46 296** | **Axial drilling and milling head ER 32 AS UT IC** | |
| | Weight [kg]: | 3.690 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |

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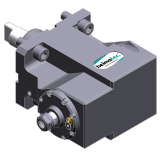
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| Part-# | Name | |
|---|---|---|
| **8 010 46 300** | **Axial drilling and milling head HT 4 IC** | |
|  | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Dryrun possible |
| **8 010 46 306** | **Axial drilling and milling head ER 32 AS UT IC** | |
|  | Weight [kg]: | 3.980 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 10000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Please note: | Dryrun possible |
| **8 013 43 000** | **Axial drilling and milling head ER 11** | |
|  | Weight [kg]: | 0.740 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 11 |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 48000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 013 44 009** | **Axial drilling and milling head ER 16 AX UT** | |
| | Weight [kg]: | 2.410 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | same |
| | Coolant: | EXT |


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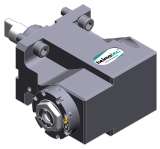
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| Part-# | Name | |
|---|---|---|
| **8 013 44 010** | **Axial drilling and milling head ER 16 AX UT IC** | |
|  | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| **8 019 45 178** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 7.330 |
| | Notation: | offset |
| | Employment for: | Main spindle |
| | Version: | Special |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 40 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 100 |
| **8 019 46 217** | **Axial drilling and milling head C 4 IC** | |
| | Weight [kg]: | 9.060 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 39.90 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 110 |
| **8 030 43 012** | **Radial drilling and milling head ER 11** | |
|  | Weight [kg]: | 6.790 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 11 |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 48000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |

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| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 85 |
| **8 030 44 079** | **Radial drilling and milling head ER 16 AX UT** | |
|  | Weight [kg]: | 6.860 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 85 |
| **8 030 45 139** | **Angle-mill- and drill holder ER 25 AS UT** | |
| | Weight [kg]: | 6.970 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 85 |
| **8 030 45 195** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 6.040 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 85 |
| **8 030 45 573** | **Radial drilling and milling head ER 25 AS UT IC** | |
|  | Weight [kg]: | 7.640 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |


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| Part-# | Name | |
|---|---|---|
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 85 |
| **8 030 45 588** | **Radial drilling and milling head ER 25 AS UT** | |
| | Weight [kg]: | 6.527 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 85 |
| **8 030 46 320** | **Angle-mill- and drill holder ER 32 AS UT IC** | |
|  | Weight [kg]: | 7.000 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 85 |
| **8 031 45 058** | **Radial milling head universal arbor 1"** | |
|  | Weight [kg]: | 7.040 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | Universal arbor 1" (25,4mm) |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 85 |
| **8 043 44 009** | **Universal head +105°/-20° adj. ER16 AX UT** | |
| | Weight [kg]: | 5.450 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |

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| Part-# | Name | |
|---|---|---|
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 55 |
| | Offset [mm]: | 35 |
| **8 043 45 009** | **Universal head +105°/-20° adj. ER25 AX UT** | |
| | Weight [kg]: | 5.650 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 55 |
| | Offset [mm]: | 35 |
| **8 043 45 012** | **Universal head +105°/-20° adj. ER25 AXUTIK** | |
| | Weight [kg]: | 5.660 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 55 |
| | Offset [mm]: | 35 |
| **8 224 04 029** | **Universal turning holder sq. 20** | |
| | Weight [kg]: | 4.040 |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| **8 224 04 044** | **Universal turning holder sq. 20** | |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |


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| Part-# | Name | |
|---|---|---|
| **8 224 05 009** | **Universal turning holder sq. 25** | |
| | Weight [kg]: | 4.360 |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 25 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| **8 240 06 023** | **Collet chuck holder ER 32** | |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 90 |
| **8 240 07 063** | **Boring bar holder Ø 1 1/4"** | |
|  | Weight [kg]: | 6.180 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Ø 1 1/4" (31,75mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 100 |
| **8 240 08 030** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 6.350 |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 100 |
| **8 240 09 020** | **Boring bar holder Ø 40** | |
|  | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 100 |

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| Part-# | Name | |
|---|---|---|
| **8 244 04 009** | **Combi facing holder sq. 20** | |
| | Weight [kg]: | 4.380 |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 60 |
| **8 244 05 007** | **Combi facing holder sq. 25** | |
| | Notation: | 180° reversible |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 60 |
| **8 249 08 003** | **Double boring bar holder Ø 32** | |
| | Weight [kg]: | 8.590 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 100 |
| **8 249 09 001** | **Double boring bar holder Ø 40** | |
| | Weight [kg]: | 8.110 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| | Center distance [mm]: | 100 |
| **8 251 03 005** | **Combi double turning holder sq. 3/4"** | |
| | Weight [kg]: | 5.740 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| | Please note: | short version; 70 mm |


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| Part-# | Name | |
|---|---|---|
| **8 251 04 024** | **Combi double turning holder sq. 20** | |
| | Weight [kg]: | 5.710 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| **8 251 05 005** | **Combi double turning holder sq. 1"** | |
| | Weight [kg]: | 5.860 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 1" (25,4mm) |
| | | Sq. 1" (25,4mm) |
| | | Sq. 1" (25,4mm) |
| | | Sq. 1" (25,4mm) |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| | Please note: | short version; 70 mm |
| **8 251 05 006** | **Combi double turning holder sq. 25** | |
| | Weight [kg]: | 5.860 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 80 |
| | Please note: | short version; 70 mm |
| **8 251 45 010** | **Combi double turning holder sq. 25** | |
| | Weight [kg]: | 5.880 |
| | Shank size [mm]: | 40.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | EXT |
| **8 320 02 023** | **Cut-off holder, height adjustable SH 26 IC** | |
| | Weight [kg]: | 2.030 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Clampshaft SH 26 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |

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| Part-# | Name | |
|---|---|---|
| **8 320 03 033** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 2.290 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | Clampshaft internal |
| **8 320 09 006** | **Cut-off holder, height adjustable 845 IC** | |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key slot b 12 |
| | Tool adaption: | HORN System 845 |
| | Coolant: | IC |
| | Pressure max [bar]: | 70 |


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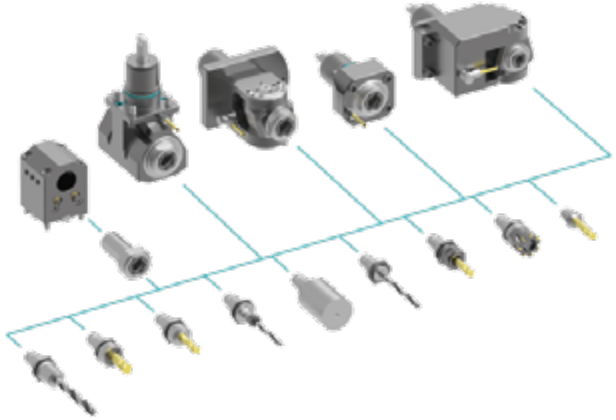
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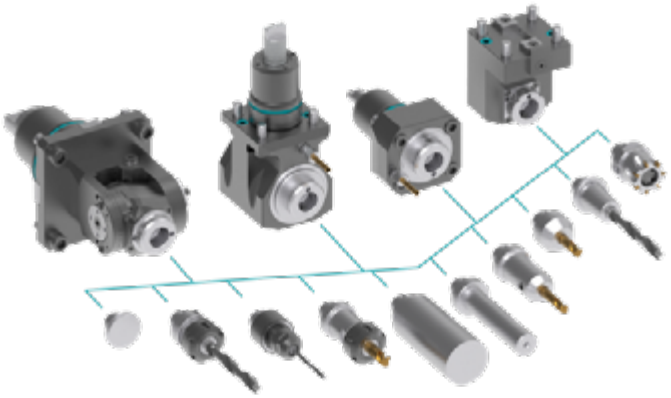
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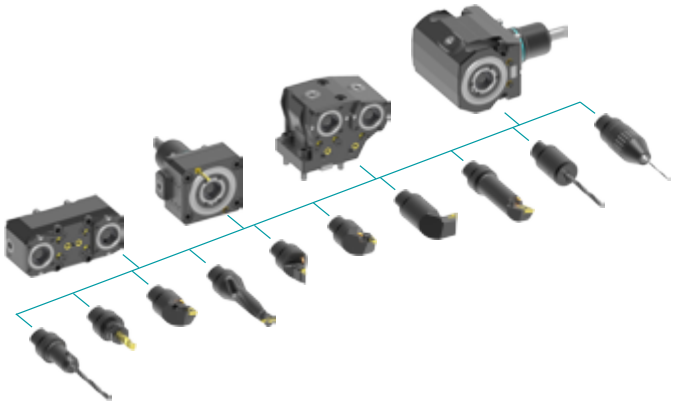
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