

Mazak
MP 6250 12
Stationen



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 010 46 032	Axial drilling and milling head ER 32	
	Weight [kg]:	3.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 045	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	4.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 249	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	4.010
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 46 289	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	4.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 44 008	Axial milling head universal arbor 16	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 011 45 007	Axial milling head universal arbor 22	
	Weight [kg]:	3.940
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 018 45 001	Axial drilling and milling head ER 25	
	Weight [kg]:	6.500
	Notation:	Y-axes adjustable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 019 42 003	Axial drilling and milling head Weldon 6 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
8 019 43 002	Axial drilling and milling head Weldon 8 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50

Part-#	Name	
8 019 44 003	Axial milling head universal arbor 16	
	Weight [kg]:	7.500
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 44 008	Axial drilling and milling head Weldon 10	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:1,667
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 44 011	Axial drilling and milling head Weldon 10 IC	
	Weight [kg]:	6.240
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
8 019 45 030	Axial drilling and milling head ER 25	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50

Part-#	Name	
8 019 45 038	Axial milling head universal arbor 22	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 042	Axial milling head universal arbor 22	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 054	Axial drilling and milling head Weldon 16 IC	
	Weight [kg]:	6.720
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 059	Axial drilling and milling head Weldon 16	
	Weight [kg]:	6.700
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

Part-#	Name	
8 019 45 062	Axial drilling and milling head ER 25	
	Weight [kg]:	6.220
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 064	Axial milling head universal arbor 22 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 068	Axial drilling and milling head ER 25	
	Weight [kg]:	6.660
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:3
	Torque max [Nm]:	10
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 072	Axial drilling and milling head ER 25 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50

Part-#	Name	
8 019 45 074	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	8.760
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
8 019 45 141	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.860
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 188	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	6.900
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 011	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	7.160
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

Part-#	Name	
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 025	Axial drilling and milling head Weldon 20 IC	
	Weight [kg]:	6.740
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 028	Axial drilling and milling head ER 32	
	Notation:	offset
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	adjustable fixation
	Offset [mm]:	50
8 019 46 035	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	8.700
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
8 019 46 050	Axial drilling and milling head ER 32	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 105	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	6.850
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 117	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	6.820
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 118	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	6.820
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

Part-#	Name	
8 019 46 121	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	6.830
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 122	Axial drilling and milling head ER 32 AX UT	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 210	Axial drilling and milling head ER 32	
	Weight [kg]:	7.100
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4500
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing; with G - seal ring
	Offset [mm]:	50
8 019 47 004	Axial drilling and milling head HT 5 IC	
	Weight [kg]:	7.070
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing

Part-#	Name	
	Offset [mm]:	50
8 019 47 007	Axial drilling and milling head HT 5	
	Weight [kg]:	7.040
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 008	Axial drilling and milling head HT 5 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 010	Axial drilling and milling head HT 5	
	Weight [kg]:	7.000
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 43 004	Radial drilling and milling head Weldon 8 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25

Part-#	Name	
	Center distance [mm]:	130
8 030 44 025	Radial drilling and milling head Weldon 12 IC	
	Weight [kg]:	9.140
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	130
8 030 44 035	Radial drilling and milling head Weldon 14 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 14
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	130
8 030 45 036	Radial drilling and milling head Weldon 16	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 050	Radial drilling and milling head ER 25	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130

Part-#	Name	
8 030 45 111	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	9.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 45 115	Radial drilling and milling head ER 25	
	Weight [kg]:	8.470
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 043	Radial drilling and milling head ER 32	
	Weight [kg]:	8.540
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 065	Radial drilling and milling head ER 32	
	Weight [kg]:	8.540
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130

Part-#	Name	
8 030 46 156	Radial drilling and milling head ER 32	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 191	Radial drilling and milling head Weldon 20	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with stronger bearing
	Center distance [mm]:	130
8 030 46 192	Radial drilling and milling head Weldon 20 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 288	Radial drilling and milling head ER 32 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130

Part-#	Name
8 030 46 292	Radial drilling and milling head ER 32 AX UT IC
	Weight [kg]: 8.860
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 130
8 030 46 329	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 8.360
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 130
8 030 46 346	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 8.330
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 2:1
	Torque max [Nm]: 63
	Rotation max [1/min]: 4000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 130
8 030 46 353	Radial drilling and milling head ER 32 AX UT
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 5000
	Rotating direction: opposite
	Coolant: EXT
	Please note: Combi bearing
	Center distance [mm]: 130

Part-#	Name	
8 030 46 355	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	9.430
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	130
8 030 46 424	Radial drilling and milling head ER 32 AX UT	
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 501	Radial drilling and milling head ER 32	
	Weight [kg]:	8.510
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4500
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with G-seal ring
	Center distance [mm]:	130
8 030 46 502	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.320
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4500
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with G-seal ring
	Center distance [mm]:	130

Part-#	Name	
8 030 47 012	Radial drilling and milling head HT 5	
	Weight [kg]:	8.500
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 47 013	Radial drilling and milling head HT 5 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 47 021	Radial drilling and milling head HT 5	
	Weight [kg]:	9.300
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 47 063	Radial drilling and milling head HT 5 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130

Part-#	Name	
8 030 47 064	Radial drilling and milling head ER 40 IC	
	Weight [kg]:	9.510
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	130
8 031 44 019	Radial milling head universal arbor 16	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 008	Radial milling head universal arbor 22	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 012	Radial milling head universal arbor 22	
	Weight [kg]:	8.280
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 015	Radial milling head universal arbor 22	
	Weight [kg]:	9.760
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	3:1

Part-#	Name	
	Torque max [Nm]:	80
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
8 037 45 002	Woodruff keycutter ER 25 AX	
	Weight [kg]:	9.240
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	1,333:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
8 039 45 025	Radial drilling and milling head ER 25 IC	
	Notation:	48,8° angle
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 039 46 006	Radial drilling and milling head Weldon 20	
	Notation:	Y-axes offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	0:0
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	150
8 039 46 008	Radial drilling and milling head Weldon 20	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	0:0
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	150


Part-#	Name	
8 039 47 003	Radial drilling and milling head HT 5	
	Weight [kg]:	7.850
	Notation:	8° angle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Taper roller bearings
8 040 44 046	Universal head ± 90° adjustable ER 16 AX UT	
	Weight [kg]:	5.270
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 051	Universal head ± 90° adjustable ER 16 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC
	Pressure max [bar]:	140
	Please note:	Note swivel range!
	Center distance [mm]:	87
8 040 45 036	Universal head ± 90° adjustable ER 25 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC
	Please note:	Note swivel range
	Center distance [mm]:	81

Part-#	Name	
8 040 45 059	Universal head ± 90° adjustable ER 25 AX UT	
	Weight [kg]:	5.450
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 040 45 060	Universal head ± 90° adjustable ER 25 AX UT	
	Weight [kg]:	6.540
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 040 45 068	Universal head ± 90° adjustable ER 25 AX UT IC	
	Weight [kg]:	5.520
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	87
8 050 45 012	Multispindle drilling head ER 25 AX UT IC	
	Weight [kg]:	7.780
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing

Part-#	Name	
8 053 45 010	Multispindle radial head ER 25 AX UT	
	Employment for:	Main spindle
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	130
8 200 41 000	Plug Ø 40x60	
	Weight [kg]:	1.140
	Shank size [mm]:	40.00
	Shank type:	VDI
8 202 40 001	Basic holder for height adjustable adapter	
	Weight [kg]:	3.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 202 40 010	Basic holder longitudinal seat FN 12	
	Weight [kg]:	3.170
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	43
8 202 40 015	Basic holder longitudinal seat FN 12	
	Weight [kg]:	3.270
	Employment for:	Sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	43
8 202 40 017	Basic holder longitudinal seat FN 12	
	Weight [kg]:	3.910
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	63

Part-#	Name	
8 202 40 018	Basic holder longitudinal seat FN 12	
	Weight [kg]:	4.040
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	67,5
8 214 43 011	Cut-off holder SH 32	
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 43 012	Cut-off holder SH 32	
	Weight [kg]:	0.100
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on left turret side
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 43 020	Cut-off holder SH 32	
	Weight [kg]:	3.330
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on right turret side
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 45 002	Universal turning holder sq. 25	
	Weight [kg]:	6.360
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
8 230 47 010	Boring bar holder Ø 25	
	Weight [kg]:	9.360
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 10 mm
	Center distance [mm]:	150

Part-#	Name	
8 230 47 011	Tool holder HT 5	
	Weight [kg]:	8.580
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
Center distance [mm]:	150	
8 230 48 009	Boring bar holder Ø 32	
	Weight [kg]:	9.140
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
Please note:	Offset dimension to central holding axes 10mm	
Center distance [mm]:	150	
8 230 49 003	Boring bar holder Ø 40	
	Weight [kg]:	8.780
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 45 mm
Center distance [mm]:	150	
8 230 49 005	Boring bar holder Ø 40	
	Weight [kg]:	9.600
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
Please note:	Offset dimension to center 10 mm	
Center distance [mm]:	150	
8 230 49 008	Boring bar holder Ø 40	
	Weight [kg]:	9.500
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
Please note:	Offset dimension to center 90 mm	
Center distance [mm]:	150	
8 234 45 001	Combi facing holder sq. 25	
	Weight [kg]:	9.680
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
Coolant:	EXT	

Part-#	Name	
8 320 43 022	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.760
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 43 024	Cut-off holder, height adjustable SH 32 IC	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 43 030	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.860
	Employment for:	Sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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