

Goodway  
**GTS 260 MXY**  
**BMT 63**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
<b>8 010 66 044</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	3.900
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 66 098</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	4.080
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 019 64 029</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	11.880
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	12
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	70
	Offset [mm]:	230
<b>8 019 65 036</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50

Part-#	Name	
<b>8 019 65 041</b>	<b>Axial drilling and milling head ER 25</b>	
	Weight [kg]:	14.290
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
	Offset [mm]:	330
<b>8 019 65 050</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	7.650
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
<b>8 019 66 057</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
<b>8 030 66 053</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	7.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	63.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	70

Part-#	Name
<b>8 030 66 101</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>
	Weight [kg]: 8.380
	Notation: 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 63.00
	Shank type: BMT
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: Combi bearing
	Center distance [mm]: 70
<b>8 030 66 160</b>	<b>Radial drilling and milling head ER 32 AX UT</b>
	Weight [kg]: 10.200
	Notation: 180° reversible
	Version: Special
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 63.00
	Shank type: BMT
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: Combi bearing
	Center distance [mm]: 105
<b>8 039 66 031</b>	<b>Radial drilling and milling head ER 32 AX UT</b>
	Weight [kg]: 8.290
	Notation: 180° reversible
	Employment for: Main- and sub spindle
	Version: double spindle
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 63.00
	Shank type: BMT
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same/opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 70
<b>8 043 65 014</b>	<b>Universal head +100°/-20° adj. ER25 AX UT</b>
	Weight [kg]: 8.200
	Notation: offset; 180° reversible
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 63.00
	Shank type: BMT
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 25

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Part-#	Name
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 60
	Offset [mm]: 35

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**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

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