TOOL CATALOGUE

heimatec®

DMG MORI

T1

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

10/2026

Part-#	Name	
8 010 25 090	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.580
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 68
8 010 25 091	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	1.830
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 68
8 010 25 118	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	1.780
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 25 119	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	1.780
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 68

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 030 25 021	**Radial drilling and milling head ER 25**	
	Weight [kg]:	3.970
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 25 050	**Radial drilling and milling head ER 25**	
	Weight [kg]:	2.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	55
8 030 25 113	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.440
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 25 242	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.760
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
10/2026

Part-#	Name	
8 030 25 267	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	4.150
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 25 277	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.310
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	64
8 030 25 280	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.200
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	64
8 030 25 282	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.420
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	64
8 031 24 046	**Radial milling head universal arbor 16**	
	Weight [kg]:	3.220
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	64
8 033 25 032	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	4.020
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	85
8 033 25 069	**Radial drilling and milling head ER 25**	
	Notation:	offset
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	97
	Offset [mm]:	34,5
8 040 24 012	**Universal head ± 90° adjustable ER 20**	
	Weight [kg]:	2.470
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Fixation 180° reversible
	Center distance [mm]:	64
8 040 24 032	**Universal head ± 90° adjustable HT 2**	
	Weight [kg]:	3.080
	Version:	doubletoothed
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 2
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	97
8 040 24 035	**Universal head ± 90° adjustable ER 16**	
	Weight [kg]:	2.320
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Fixation 180° reversible
	Center distance [mm]:	64
8 040 24 075	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Weight [kg]:	4.450
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	88

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 040 25 022	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	4.650
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	88
8 040 25 032	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	4.660
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
8 040 25 038	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	4.890
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	88
8 040 25 040	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	3.500
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	88
8 200 20 000	**Plug Z2-30 K**	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 002	**Tool holder A2-30x100**	
	Weight [kg]:	3.120
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 005	**Plug Z2-30 S**	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 008	**Tool holder A2-30x240**	
	Weight [kg]:	7.160
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 23 000	**Tool holder A1-30x 85**	
	Weight [kg]:	6.900
	Shank size [mm]:	30.00
	Shank type:	VDI
8 202 23 000	**Basic holder transversal set SZ 40**	
	Weight [kg]:	0.890
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT
8 210 21 000	**Tool holder F 30-MK 1**	
	Weight [kg]:	0.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
8 210 22 000	**Tool holder F 30-MK 2**	
	Weight [kg]:	0.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 22 002	**Tool holder E2-30x 6**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 210 23 000	**Tool holder F 30-MK 3**	
	Weight [kg]:	1.340
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 23 001	**Tool holder E2-30x 8**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 23 007	**Short drill chuck VDI 30x 8**	
	Weight [kg]:	0.940
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 23 009	**Short drill chuck VDI 30x 8 - IC**	
	Weight [kg]:	1.000
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 24 002	**Tool holder E2-30x12**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
8 210 24 003	**Short drill chuck VDI 30x13**	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 24 010	**Tool holder E1-30x10**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
8 210 24 011	**Tool holder E1-30x12**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 24 014	**Short drill chuck VDI 30x13 - IC**	
	Weight [kg]:	1.820
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
10/2026

Part-#	Name	
8 210 24 015	**Tool holder E1-30x14**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
8 210 24 021	**Tool holder E2-30x14**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
8 210 25 001	**Tool holder E4-30xER 25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
8 210 25 002	**Tool holder E2-30x16**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
8 210 25 004	**Tool holder E1-30x16**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 25 009	**Short drill chuck VDI 30x16**	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 25 013	**Short drill chuck VDI 30x16 - IC**	
	Weight [kg]:	1.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 25 016	**Tool holder E2-30x18**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
8 210 25 017	**Tool holder E4-30xER 25 - special**	
	Weight [kg]:	0.980
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	Please note:	Special

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 210 25 024	**Tool holder ER 25 AX UT IC**	
	Weight [kg]:	1.050
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
8 210 26 001	**Tool holder E1-30x20**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
8 210 26 002	**Tool holder E2-30x20**	
	Weight [kg]:	1.380
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
8 210 26 005	**Tool holder E4-30xER 32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
8 210 26 011	**Tool holder HT 4 IC**	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 27 002	**Tool holder E2-30x25**	
	Weight [kg]:	1.320
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
8 210 27 005	**Tool holder E1-30x25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 27 007	**Tool holder E3-30x C 25**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
10/2026

Part-#	Name	
8 210 27 008	**Tool holder E4-30xER 40**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
8 210 27 015	**Tool holder E2-30x1" special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
8 210 28 001	**Tool holder E1-30x32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
8 210 28 002	**Tool holder E2-30x32**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 29 001	**Tool holder E1-30x40**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 214 22 000	**Tool holder C1-30x20/16**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 214 22 001	**Tool holder C3-30x20/16**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 000	**Tool holder B3-30x20x40**	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 234 22 001	**Tool holder B1-30x20x40**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 002	**Tool holder B5-30x20x40**	
	Weight [kg]:	1.790
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 003	**Tool holder B1-30x20x60**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 004	**Tool holder B3-30x20x60**	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 005	**Tool holder B5-30x20x60**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 006	**Tool holder B7-30x20x40**	
	Weight [kg]:	1.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 007	**Tool holder B7-30x20x60**	
	Weight [kg]:	2.880
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 014	**Tool holder B1-30x20x80 special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
8 234 22 015	**Tool holder B1-30x20x90 special**	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 262 29 000	**Stock stop VDI 30 - Ø 42**	
	Weight [kg]:	0.920
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
8 262 29 003	**Stock stop VDI 30 - Ø 60**	
	Weight [kg]:	1.180
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
8 267 29 000	**Bar pick-up VDI 30 offset**	
	Weight [kg]:	1.450
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Chuck jaws 42-65 mm special accessories
8 274 22 000	**Tool holder D2-30x20**	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 274 22 001	**Tool holder D1-30x20**	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 320 22 018	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.780
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 012	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.770
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Part-#	Name	
	Pressure max [bar]:	70
8 320 29 005	**Cut-off holder, height adjustable 845 IC**	
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70
8 742 20 000	**Clamping ring Z1- VDI 30**	
	Weight [kg]:	0.420
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT

© heimatec GmbH • Subject to technical changes.
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

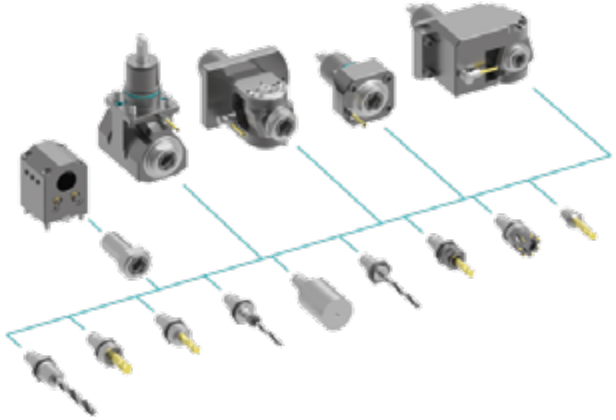
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

10/2026

heimatec.u-tec®

heimatec.com
Products / Tool change systems /
u-tec® Tool-changing system

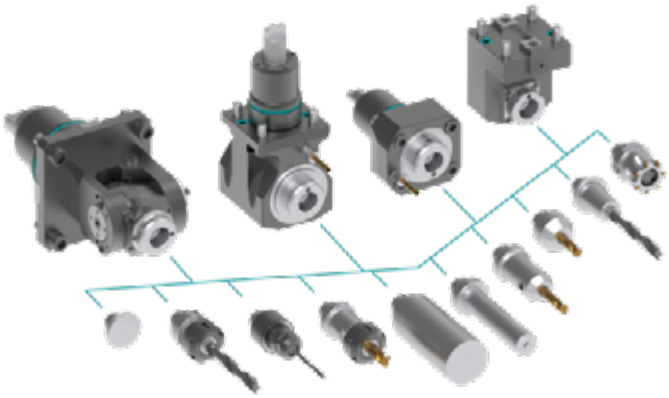
versions see catalog



heimatec.easy-quick

heimatec.com
Products / Tool change systems /
easy-quick HT quick-changing system

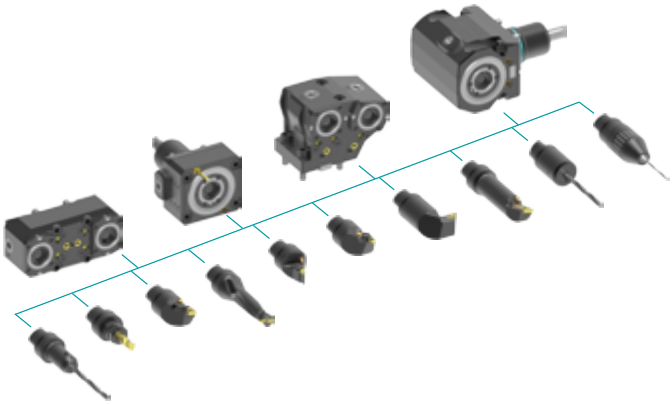
versions see catalog



heimatec.Capto™

heimatec.com
Products / Tool change systems /
heimatec.Capto™ quick-changing system

versions see catalog



heimatec.accessories

heimatec.com
Products / Accessories

versions see catalog

© *heimatec GmbH • Subject to technical changes.*

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

● heimatec overseas branches

○ global representations of heimatec

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
https://heimatec.com/business-partners

10/2026