

SPINNER

**TC 300-MC /
MCY / SMCY -
BMT 45**



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

***OUR PRODCUTS**

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

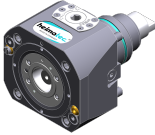
Tool systems for gear production

Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

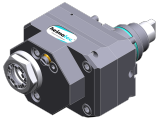
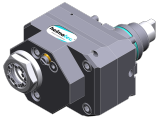
Part-#	Name	
8 010 45 126	Axial milling and drill holder ER 25 AX UT	
	Weight [kg]:	1.680
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
	Please note:	Combi bearing
8 010 45 135	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	1.710
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 138	Axial drilling and milling head C 3 IC	
	Weight [kg]:	3.080
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Check applicability; tool length check!
8 010 45 182	Axial drilling and milling head C 3	
	Weight [kg]:	2.880
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; tool length check!

TC 300-MC / MCY / SMCY - BMT 45

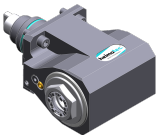
Part-#	Name	
8 010 45 213	Axial drilling and milling head ER 25 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 46 230	Axial drilling and milling head HT 4	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 231	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	2.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 47 136	Axial drilling and milling head HT 5 IC	
	Weight [kg]:	2.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing

Part-#	Name	
8 011 45 034	Axial milling head universal arbor 22	
	Weight [kg]:	1.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 013 44 014	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]:	2.300
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 013 44 015	Axial drilling and milling head ER 16 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	80
8 019 45 147	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	4.400
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name
8 019 45 148 	Axial drilling and milling head ER 25 AX UT IC Weight [kg]: 5.300 Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 25 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 42
8 019 45 149 	Axial drilling and milling head ER 25 AX UT Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:3 Torque max [Nm]: 16 Rotation max [1/min]: 18000 Rotating direction: opposite Coolant: EXT Please note: stronger bearing Offset [mm]: 42
8 019 45 150 	Axial drilling and milling head ER 25 AX UT IC Weight [kg]: 5.480 Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:3 Torque max [Nm]: 16 Rotation max [1/min]: 18000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 42
8 019 45 152	Axial drilling and milling head ER 25 AX UT IC Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 2:1 Torque max [Nm]: 50 Rotation max [1/min]: 3000 Rotating direction: opposite Coolant: IC/Ext

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 45 191	Axial drilling and milling head ER 25 AX UT	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
8 030 44 092	Radial drilling and milling head ER 16 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	85
8 030 45 262	Angle-mill- and drill holder ER 25 AX UT	
	Weight [kg]:	6.300
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 45 263	Angle-mill- and drill holder ER 25 AX UT IC	
	Weight [kg]:	6.700
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

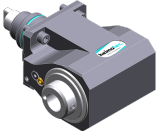
Part-#	Name
	Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: Combi bearing Center distance [mm]: 85
8 030 45 266	Radial drilling and milling head ER 25 AX UT Weight [kg]: 5.940 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 16 Rotation max [1/min]: 12000 Rotating direction: same Coolant: EXT Please note: stronger bearing Center distance [mm]: 85
8 030 45 267	Radial drilling and milling head ER 25 AX UT IC Weight [kg]: 6.190 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 16 Rotation max [1/min]: 12000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Center distance [mm]: 85
8 030 45 268	Radial drilling and milling head ER 25 AX UT Weight [kg]: 5.990 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:3 Torque max [Nm]: 12 Rotation max [1/min]: 18000 Rotating direction: same Coolant: EXT Please note: stronger bearing Center distance [mm]: 85



TC 300-MC / MCY / SMCY - BMT 45

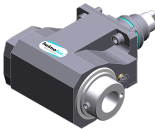
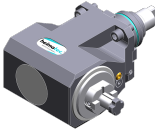
Part-#	Name	
8 030 45 269	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	6.100
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 45 274	Radial drilling and milling head C 3 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	85
8 030 45 570	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.010
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 45 571	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	6.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext

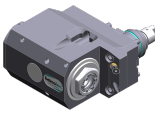
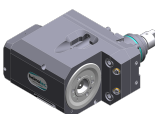
TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
	Pressure max [bar]:	140
	Center distance [mm]:	85
8 030 46 413	Angle-mill- and drill holder HT 4	
	Weight [kg]:	6.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 46 414	Angle-mill- and drill holder HT 4 IC	
	Weight [kg]:	6.900
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 46 415	Radial drilling and milling head HT 4	
	Weight [kg]:	5.810
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 46 416	Radial drilling and milling head HT 4 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63

TC 300-MC / MCY / SMCY - BMT 45

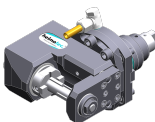
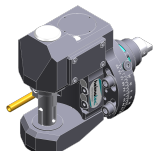
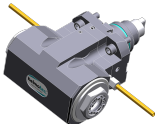
Part-#	Name	
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 030 46 418	Radial drilling and milling head HT 4 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 46 419	Radial drilling and milling head HT 4	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 46 420	Radial drilling and milling head HT 4 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85

Part-#	Name	
8 030 46 560	Radial drilling and milling head HT 4	
	Weight [kg]:	6.120
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	85
8 030 46 565	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	6.520
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	85
8 030 47 168	Angle-mill- and drill holder HT 5 IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 031 44 040	Radial milling head universal arbor 16	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85

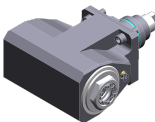
Part-#	Name	
8 031 45 049	Radial milling head universal arbor 22	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 033 45 048	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	8.360
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 033 45 049	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	8.790
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 033 45 050	Radial drilling and milling head C 3 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	85
8 033 46 149	Radial drilling and milling head HT 4	
	Weight [kg]:	8.500
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	85
8 033 46 150	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	8.750
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85
8 034 44 000	Radial milling head screw-in milling cutter IC	
	Weight [kg]:	8.730
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Screw-in milling cutter M 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	85

Part-#	Name	
8 037 44 022	Radial disk mill head arbor 16	
	Weight [kg]:	4.520
	Notation:	180° reversible
	Version:	± 23° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	78
8 037 45 051	Radial disk mill head arbor 22	
	Version:	± 12,5° turnable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability!
	Center distance [mm]:	90
8 039 44 085	Radial milling head screw-in milling cutter	
	Weight [kg]:	6.470
	Notation:	84° angle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Screw-in milling cutter M 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing; innenliegender nut;
	Center distance [mm]:	70
8 039 45 089	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.000
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT

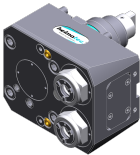
TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name
	Please note: stronger bearing Center distance [mm]: 85
8 039 45 090	Radial drilling and milling head ER 25 AX UT
	Weight [kg]: 8.870 Notation: offset Version: double spindle Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 8000 Rotating direction: same/opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 85
8 039 45 104	Radial drilling and milling head ER 25 AX UT IC
	Employment for: Main- and sub spindle Version: double spindle Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 6000 Rotating direction: same/opposite Coolant: IC/Ext Pressure max [bar]: 25 Please note: Check applicability; note tool length! Center distance [mm]: 85
8 039 45 128	Radial drilling and milling head C 3
	Weight [kg]: 8.930 Notation: 180° reversible Employment for: Main- and sub spindle Version: double spindle Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: heimatec Capto(TM) C 3 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: same/opposite Coolant: EXT Please note: Check applicability; note tool length! Center distance [mm]: 85

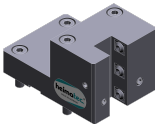
TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
8 039 46 063	Radial drilling and milling head HT 4	
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 043 44 032	Universal head +135°/-30° adj. ER16 AX UT	
	Weight [kg]:	8.710
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 44 033	Universal head +135°/-30° adj. ER16AX UTIK	
	Weight [kg]:	8.720
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 44 034	Universal head +135°/-30° adj. ER16 AX UT	
	Weight [kg]:	8.580
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite

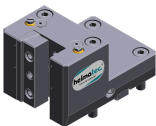
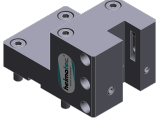
TC 300-MC / MCY / SMCY - BMT 45

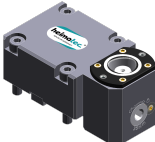
Part-#	Name	
	Coolant:	EXT
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 44 035	Universal head +135°/-30° adj. ER16AX UTIK	
	Weight [kg]:	8.670
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	69
	Offset [mm]:	60
8 050 44 031	Multispindle drilling head ER 16 AX UT	
	Weight [kg]:	4.975
	Notation:	offset
	Employment for:	Main spindle
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	58
8 053 44 028	Multispindle radial head ER16 AX UT IC	
	Weight [kg]:	5.636
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	85
8 200 99 000	Cover plate 75,0x 75,0x 5,0	
	Weight [kg]:	0.480
	Shank size [mm]:	45.00
	Shank type:	BMT

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
8 202 00 011	Basic holder longitudinal seat FN 12	
	Weight [kg]:	0.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	15
8 209 02 003	Adapter for VDI 30	
	Weight [kg]:	4.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Center distance [mm]:	85
8 224 01 018	Turning holder sq. 20 IC	
	Weight [kg]:	2.600
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	IC
8 224 02 009	Turning holder sq. 25 IC	
	Weight [kg]:	2.820
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	IC
8 224 03 015	Universal turning holder sq. 3/4" IC	
	Weight [kg]:	2.640
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 04 023	Universal turning holder sq. 3/4"	
	Weight [kg]:	2.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
8 224 04 061	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.610
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 04 063	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.050
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Check applicability! key rail
8 224 05 011	Universal turning holder sq. 25	
	Weight [kg]:	3.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 05 030	Universal turning holder sq. 25 IC	
	Weight [kg]:	3.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 225 01 002	Turning holder sq. 20 IC	
	Weight [kg]:	2.600
	Notation:	180° reversible
	Employment for:	left cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	IC
8 225 02 000	Turning holder sq. 25 IC	
	Weight [kg]:	2.800
	Notation:	180° reversible
	Employment for:	left cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	IC

Part-#	Name	
8 229 05 007	Tool holder C 3 IC	
	Weight [kg]:	2.700
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	64
8 240 05 006	Collet chuck holder ER 25	
	Weight [kg]:	3.090
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 240 05 038	Collet chuck holder ER 25 AX UT	
	Weight [kg]:	3.090
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 05 058	Tool holder ABS 50 IC/Ext	
	Weight [kg]:	4.340
	Notation:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ABS 50
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 05 064	Boring bar holder Ø 16	
	Weight [kg]:	4.154
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 06 013	Collet chuck holder ER 32	
	Weight [kg]:	3.220
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80

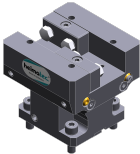
TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
	Center distance [mm]:	85
8 240 06 014	Tool holder HT 4 IC	
	Weight [kg]:	3.070
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 06 048	Tool holder C 4 IC	
	Weight [kg]:	4.640
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Center distance [mm]:	85
8 240 06 055	Boring bar holder Ø 20	
	Weight [kg]:	4.180
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 07 015	Boring bar holder Ø 1 1/4"	
	Weight [kg]:	3.750
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 07 018	Boring bar holder Ø 25	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 07 019	Boring bar holder Ø 1"	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	85

TC 300-MC / MCY / SMCY - BMT 45

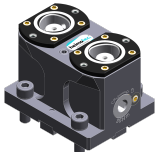
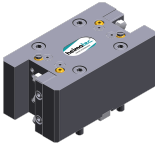
Part-#	Name	
8 240 07 020	Boring bar holder Ø 25	
	Weight [kg]:	4.450
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 240 07 042	Tool holder HT 5 IC	
	Weight [kg]:	3.100
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 08 021	Boring bar holder Ø 32	
	Weight [kg]:	3.780
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 240 08 022	Boring bar holder Ø 1 1/2"	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 08 023	Boring bar holder Ø 32	
	Weight [kg]:	4.310
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 240 08 047	Boring bar holder Ø 32	
	Weight [kg]:	4.020
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85

Part-#	Name	
8 240 08 057	Boring bar holder Ø 32	
	Weight [kg]:	3.890
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 240 09 017	Boring bar holder Ø 40	
	Weight [kg]:	3.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 09 018	Boring bar holder Ø 40	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 240 09 059	Boring bar holder Ø 50	
	Weight [kg]:	3.160
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 50
	Coolant:	EXT
	Center distance [mm]:	65
8 244 04 000	Combi facing holder sq. 20	
	Weight [kg]:	3.930
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 244 04 007	Combi facing holder sq. 3/4"	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT

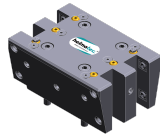
Part-#	Name	
8 244 04 029	Combi facing holder sq. 20 IC	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 244 05 009	Combi facing holder sq. 25	
	Weight [kg]:	4.320
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 249 05 000	Double collet chuck holder ER 25	
	Weight [kg]:	3.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 25
		ER 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 249 05 007	Double collet chuck holder ER 25 AX UT	
	Weight [kg]:	3.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 25 A - u-tec
		ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 249 05 009	Double tool holder C 3 IC	
	Weight [kg]:	5.050
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	85

TC 300-MC / MCY / SMCY - BMT 45

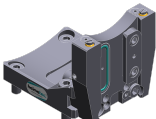
Part-#	Name	
8 249 06 002	Double collet chuck holder ER 32	
	Weight [kg]:	3.590
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 32
		ER 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 249 06 003	Double tool holder HT 4	
	Weight [kg]:	3.300
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	HT 4
		HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 249 07 001	Double boring bar holder Ø 1 1/4"	
	Weight [kg]:	3.730
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 249 07 004	Double boring bar holder Ø 25	
	Weight [kg]:	3.690
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 249 07 008	Double boring bar holder Ø 25	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	100

Part-#	Name	
8 249 08 004	Double boring bar holder Ø 32	
	Weight [kg]:	3.540
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 249 08 005	Double boring bar holder Ø 32	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	100
8 250 05 004	Multiple tool holder C 3 IC	
	Weight [kg]:	2.100
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	27
		27
8 251 04 016	Combi double turning holder sq. 20	
	Weight [kg]:	4.980
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 04 017	Combi double turning holder sq. 3/4"	
	Weight [kg]:	5.160
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT

Part-#	Name	
8 251 04 050	Combi double turning holder sq. 20 IC	
	Weight [kg]:	5.100
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 253 05 000	Multiple boring bar holder Ø 3/4"	
	Weight [kg]:	3.320
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 3/4" (19,05mm)
		Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55/90
8 253 05 002	Double boring bar holder Ø 3/4"	
	Weight [kg]:	3.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 3/4" (19,05mm)
		Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Center distance [mm]:	65/90
8 253 06 004	Double boring bar holder Ø 20	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 20
		Ø 20
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	65/90
8 253 07 012	Double boring bar holder Ø 25	
	Weight [kg]:	3.150
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	55/90

Part-#	Name	
8 253 07 013	Double boring bar holder Ø 1"	
	Weight [kg]:	3.070
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55/90
8 253 07 034	Multiple boring bar holder Ø 25	
	Weight [kg]:	2.330
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Please note:	Use necessarily check; note tool length
	Center distance [mm]:	55/100
8 253 08 010	Multiple boring bar holder Ø 32	
	Weight [kg]:	3.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Please note:	Use prüfen; note tool length!
	Center distance [mm]:	65/100
8 259 01 015	Multiple turning holder 4x sq. 20	
	Weight [kg]:	5.320
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 259 01 016	Multiple turning holder 4x sq. 20 IC	
	Weight [kg]:	5.300
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100

TC 300-MC / MCY / SMCY - BMT 45

Part-#	Name	
8 320 02 012	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 02 013	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 03 011	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.330
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 03 018	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.480
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 03 023	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.590
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder; use
8 320 03 051	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

SPINNER

TC 300-MC / MCY / SMCY - BMT 45

heimatec®

Part-#	Name	
8 710 94 005	Mounting device BMT 45 Spinner	
	Weight [kg]:	10.040
	Tool adaption:	BMT 45



● heimatec overseas branches

○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>