TOOL CATALOGUE

heimatec®

Nakamura

NT-Flex

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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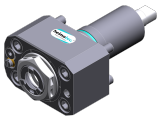
NT-Flex

Part-#	Name	
8 010 34 043	**Axial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	1.200
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
8 010 34 044	**Axial drilling and milling head ER 20 AX UT IC**	
	Weight [kg]:	1.320
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 013 33 000	**Axial drilling and milling head ER 11**	
	Weight [kg]:	1.480
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	same
	Coolant:	EXT
8 030 33 000	**Radial drilling and milling head ER 11**	
	Weight [kg]:	3.498
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	48000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60

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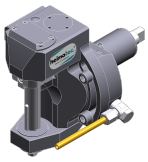
Part-#	Name	
8 030 34 043	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	2.670
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
8 030 34 044	**Radial drilling and milling head ER 20 AX UT IC**	
	Weight [kg]:	3.030
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
8 037 34 009	**Radial disk mill head arbor 16**	
	Notation:	180° reversible
	Version:	0° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	20
	Rotation max [1/min]:	5000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability!
	Center distance [mm]:	72
8 039 34 020	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	3.310
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite

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Part-#	Name	
	Coolant:	EXT
	Center distance [mm]:	60
8 040 34 012	**Universal head ± 90° adj. ER 16 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	55
8 040 34 013	**Universal head ± 90° adj. ER 16 AX UT IC**	
	Weight [kg]:	4.121
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	55
8 043 34 016	**Universal head + 60°/- 5° adj. ER16AX UT**	
	Weight [kg]:	3.270
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	25
	Offset [mm]:	50
8 043 34 017	**Universal head + 60°/- 5° adj. ER16AX UTIK**	
	Weight [kg]:	3.270
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000

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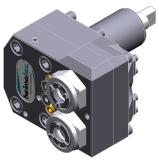
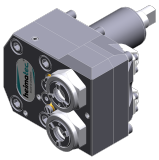
Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	25
	Offset [mm]:	50
8 050 34 012	**Multispindle drilling head ER 16 AX UT**	
	Weight [kg]:	3.080
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability!
	Offset [mm]:	46
8 050 34 013	**Multispindle drilling head ER 16 AX UT IC**	
	Weight [kg]:	3.100
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability!
	Offset [mm]:	46
8 053 34 016	**Multispindle radial head ER 16 AX UT**	
	Weight [kg]:	3.544
	Employment for:	Main- and sub spindle
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	65

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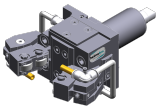
Part-#	Name	
8 053 34 017	**Multispindle radial head ER 16 AX UTIK**	
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 059 34 001	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	3.675
	Employment for:	Main- and sub spindle
	Version:	4-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	65
8 060 39 000	**Rotary gripper Ø 8 - Ø 38**	
	Weight [kg]:	2.287
	Notation:	adjustable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Torque max [Nm]:	12
	Rotation max [1/min]:	50
	Coolant:	EXT
	Pressure max [bar]:	6
	Center distance [mm]:	74
8 068 34 001	**Radial whirling unit HW 46**	
	Weight [kg]:	4.550
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	35.00
	Shank type:	BMT
	Tool adaption:	HW 46
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	without cutting inserts carrier; check applicability;
	Center distance [mm]:	63

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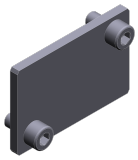
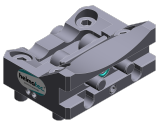
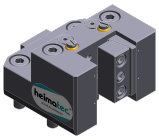
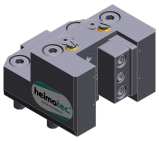
Part-#	Name	
8 200 01 006	**Cover plate**	
		
8 202 00 030	**Basic holder longitudinal seat FN 12**	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Interface FN 12
	Coolant:	IC
	Pressure max [bar]:	100
8 208 39 003	**Test mandrel BMT 35**	
	Weight [kg]:	2.220
	Shank size [mm]:	35.00
	Shank type:	BMT
8 224 01 023	**Cut-off holder sq. 20 IC**	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 224 03 018	**Universal turning holder sq. 3/4" IC**	
	Weight [kg]:	1.540
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 04 069	**Universal turning holder sq. 20 IC**	
	Weight [kg]:	1.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

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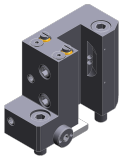
Part-#	Name	
8 224 04 075	**Universal turning holder sq. 20 IC**	
	Weight [kg]:	1.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 225 01 003	**Cut-off holder sq. 20 IC**	
	Weight [kg]:	0.900
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 240 07 065	**Boring bar holder Ø 25**	
	Weight [kg]:	1.540
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 240 07 068	**Boring bar holder Ø 1"**	
	Weight [kg]:	1.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 244 03 000	**Combi facing holder sq. 3/4" IC**	
	Weight [kg]:	2.100
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

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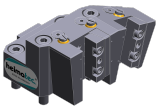
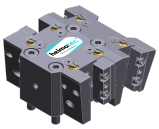
Part-#	Name	
8 244 04 028	**Combi facing holder sq. 20 IC**	
	Weight [kg]:	1.880
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 249 07 005	**Double boring bar holder Ø 25**	
	Weight [kg]:	1.820
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 249 07 007	**Double boring bar holder Ø 1"**	
	Weight [kg]:	1.740
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 251 02 002	**Combi multiple holder sq. 5/8" IC**	
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 5/8" Sq. 5/8"
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 02 003	**Combi multiple holder sq. 5/8" IC**	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 5/8" (15,875mm) Sq. 5/8" (15,875mm) Sq. 5/8" (15,875mm) Sq. 5/8" (15,875mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

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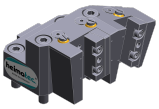
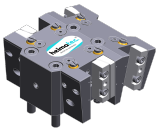
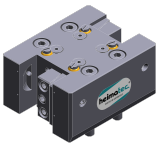
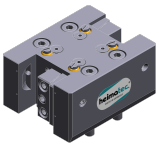
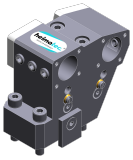
Part-#	Name	
8 251 03 006	**Combi multiple holder sq. 16 IC**	
	Weight [kg]:	1.600
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 16
		Sq. 16
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 03 007	**Combi multiple holder sq. 16 IC**	
	Weight [kg]:	2.700
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 16
		Sq. 16
		Sq. 16
		Sq. 16
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 03 009	**Combi double turning holder sq. 3/4"IC**	
	Weight [kg]:	2.550
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 251 04 062	**Combi double turning holder sq. 20 IC**	
	Weight [kg]:	2.540
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 253 06 021	**Multiple boring bar holder Ø 25**	
	Weight [kg]:	2.550
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 25
		Ø 25 - 15°
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75

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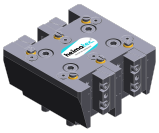
Part-#	Name	
8 253 06 022	**Multiple boring bar holder, double Ø 25**	
	Weight [kg]:	3.367
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 253 07 067	**Multiple boring bar holder Ø 1"**	
	Weight [kg]:	2.339
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 1" (Ø 25,4 mm)
		Ø 1" (25,4 mm) - 15°
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 253 07 068	**Multiple boring bar holder, double Ø 1"**	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 259 02 007	**Combi multiple holder sq. 5/8" IC**	
	Weight [kg]:	1.500
	Notation:	Y-axes offset, 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 5/8" (15,875mm)
		Sq. 5/8" (15,875mm)
		Sq. 5/8" (15,875mm)
		Sq. 5/8" (15,875mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 259 02 008	**Multiple turning holder 4x sq. 5/8" IC**	
	Weight [kg]:	2.900
	Notation:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 5,8" (15,875 mm)
		Sq. 5,8" (15,875 mm)
		Sq. 5,8" (15,875 mm)

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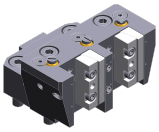
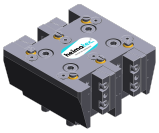
Part-#	Name	
		Sq. 5,8" (15,875 mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 259 03 002	**Combi multiple holder sq. 16 IC**	
	Weight [kg]:	1.650
	Notation:	Y-axes offset, 180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 16
		Sq. 16
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 259 03 003	**Multiple turning holder 4x sq. 16 IC**	
	Weight [kg]:	2.850
	Notation:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 16
		Sq. 16
		Sq. 16
		Sq. 16
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 259 07 004	**Multiple holder Ø 25 and sq. 20 IC**	
	Weight [kg]:	3.120
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75
8 259 07 005	**Multiple holder Ø 1" and sq. 3/4" IC**	
	Weight [kg]:	3.200
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Sq. 3/4" (19,05 mm)
		Sq. 3/4" (19,05 mm)
		Sq. 3/4" (19,05 mm)
		Sq. 3/4" (19,05 mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	75

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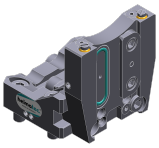
Part-#	Name	
8 320 02 034	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.080
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 16
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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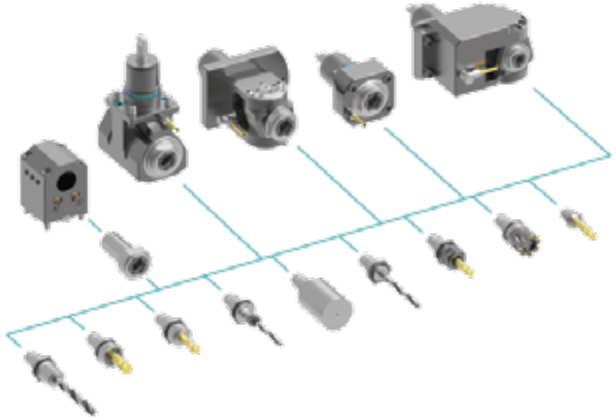

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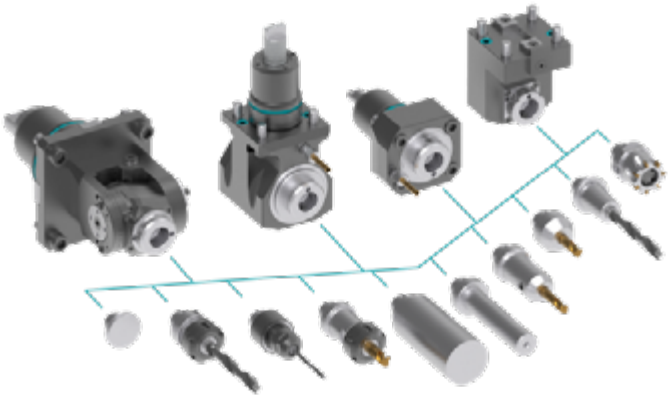

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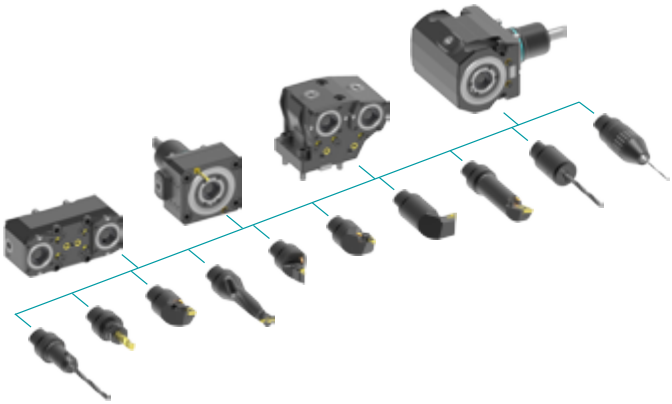

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