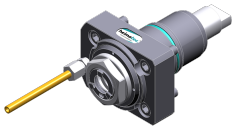
Nakamura

NTJ-100 - oberer Rev. mit Facetool

Part-#	Tool adaption	Rotation max [1/min]	Gear ratio	Coolant	Pressure max.	Center distance
Axial drilling and milling head						
8 010 44 091	**ER 20 A - u-tec**	12.000	1:1	EXT	--	**--**
8 010 44 093	**ER 20 A - u-tec**	12.000	1:1	IC/Ext	100 bar	**--**
8 010 45 208	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**--**
8 010 45 210	**ER 25 A - u-tec**	15.000	1:1	IC/Ext	100 bar	**--**
Radial drilling and milling head						
8 030 44 225	**ER 20 A - u-tec**	12.000	1:1	EXT	--	**60 mm**
8 030 44 226	**ER 20 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**60 mm**
8 030 44 229	**ER 20 A - u-tec**	12.000	1:1	EXT	--	**75 mm**
8 030 44 230	**ER 20 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**75 mm**
8 030 45 583	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**75 mm**
8 030 45 584	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**75 mm**
Radial drilling and milling head, double spindle						
8 039 44 094	**ER 20 A - u-tec**	12.000	1:1	EXT	--	**60 mm**
Universal head						
8 040 44 110	**ER 16 A - u-tec**	12.000	1:1	EXT	--	**58 mm**
8 040 44 111	**ER 16 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**58 mm**
Universal head, offset						
8 043 44 001	**ER 16**	6.000	1:1	EXT	--	**25 mm**
8 043 44 051	**ER 16 A - u-tec**	12.000	1:1	EXT	140 bar	**25 mm**
8 043 44 052	**ER 16 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**25 mm**

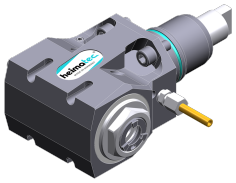
Illustrations similar.



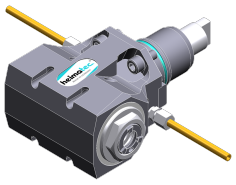
8 010 44 091



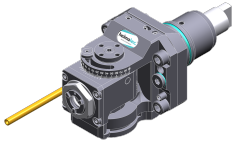
8 010 44 093



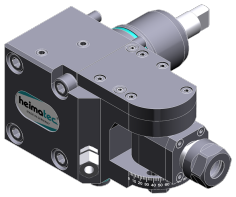
8 030 44 225



8 039 44 094



8 040 44 110



8 043 44 001

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

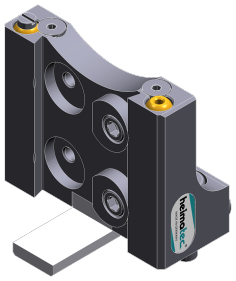
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Nakamura

NTJ-100 - oberer Rev. mit Facetool

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
Cut-off holder				
8 224 13 006	**Clampshaft SH 32**	EXT	--	**--**
8 224 11 013	**Sq. 20**	EXT	--	**--**
Universal turning holder				
8 224 14 024	**Sq. 20**	IC/Ext	100 bar	**--**
Boring bar holder				
8 240 16 007	**Ø 20**	IC/Ext	--	**75 mm**
8 240 17 020	**Ø 25**	IC/Ext	--	**75 mm**
8 240 17 086	**Ø 25**	IC/Ext	--	**75 mm**
8 240 18 025	**Ø 32**	IC/Ext	140 bar	**75 mm**
8 240 18 076	**Ø 32**	IC/Ext	--	**75 mm**
Facing holder				
8 244 11 003	**Sq. 20**	EXT	--	**--**
Multiple boring bar holder				
8 253 17 020	**Ø 25**	IC/Ext	--	**75 mm**
Cut-off holder, height adjustable				
8 320 13 003	**Clampshaft SH 32**	IC/Ext	70 bar	**--**

Illustrations similar.



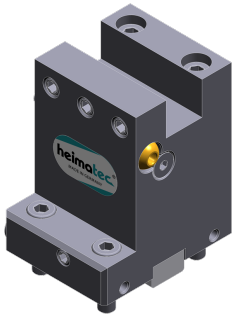
8 224 13 006



8 224 14 024



8 240 16 007



8 244 11 003

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com