

Nakamura  
**NTJ-100 - oberer  
Rev. mit  
Facetool**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

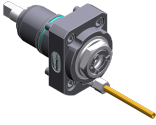
Tool systems for gear production

Digital tool management


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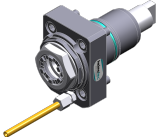

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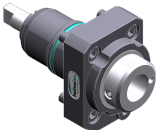
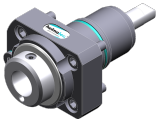

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Part-#	Name	
<b>8 010 44 055</b>	<b>Axial milling and drill holder ER 20 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 44 056</b>	<b>Axial milling and drill holder ER 20 AX UT IC</b>	
	Weight [kg]:	1.440
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 44 071</b>	<b>Axial drilling and milling head Weldon 14</b>	
	Weight [kg]:	1.640
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 14
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 44 085</b>	<b>Axial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	1.970
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	High pressure version


Part-#	Name	
<b>8 010 44 091</b>	<b>Axial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	1.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 44 092</b>	<b>Axial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	1.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 44 093</b>	<b>Axial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	2.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 45 081</b>	<b>Axial drilling and milling head Weldon 16</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name	
<b>8 010 45 082</b>	<b>Axial drilling and milling head Weldon 16 IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 45 160</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	1.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
<b>8 010 45 170</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	1.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 45 191</b>	<b>Axial milling and drill holder ER 25 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name	
<b>8 010 45 192</b>	<b>Axial milling and drill holder ER 25 AX UT IC</b>	
		Weight [kg]: 1.800 Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 25 Please note: Combi bearing
<b>8 010 45 193</b>	<b>Axial milling and drill holder ER 25 AX UT IC</b>	
		Weight [kg]: 2.340 Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 100 Please note: Combi bearing; dryrun possible
<b>8 010 45 208</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
		Weight [kg]: 1.500 Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 12000 Rotating direction: same Coolant: EXT
<b>8 010 45 209</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
		Weight [kg]: 1.750 Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 12000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 25

Part-#	Name	
<b>8 010 45 210</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	1.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 46 149</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 46 277</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Weight [kg]:	1.400
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
<b>8 010 46 323</b>	<b>Axial drilling and milling head Weldon 20</b>	
	Weight [kg]:	1.940
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name	
<b>8 011 44 017</b>	<b>Axial milling head universal arbor 16</b>	
	Weight [kg]:	1.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 011 44 018</b>	<b>Axial milling head universal arbor 3/4"</b>	
	Weight [kg]:	1.480
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 011 45 024</b>	<b>Axial milling head universal arbor 22</b>	
	Weight [kg]:	1.620
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 011 45 033</b>	<b>Axial milling head universal arbor 1"</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 1" (25,4mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name	
<b>8 013 43 001</b> 	<b>Axial drilling and milling head ER 11</b>	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	2,5
	Rotation max [1/min]:	48000
	Rotating direction:	same
Coolant:	EXT	
<b>8 013 44 002</b> 	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
Coolant:	EXT	
<b>8 013 44 003</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
Pressure max [bar]:	80	
<b>8 019 44 014</b>	<b>Axial drilling and milling head ER 16</b>	
	Weight [kg]:	3.860
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
Rotating direction:	opposite	
Coolant:	EXT	
Please note:	Umsetzbarkeit check !	
Offset [mm]:	34,5	

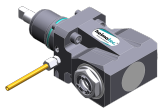
Part-#	Name	
<b>8 019 44 017</b>	<b>Axial drilling and milling head HT 2</b>	
	Weight [kg]:	3.780
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 2
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 040</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	3.780
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 050</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	3.830
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 052</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.530
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

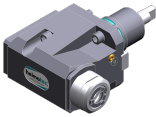
## NTJ-100 - oberer Rev. mit Facetool

Part-#	Name	
	Please note:	180° reversible
	Offset [mm]:	34,5
<b>8 019 44 108</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 109</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Offset [mm]:	34,5
<b>8 019 44 124</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.470
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Offset [mm]:	34,5
<b>8 019 44 138</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	3.120
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2





Part-#	Name	
	Torque max [Nm]:	16
	Rotation max [1/min]:	20000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 030 44 060</b>	<b>Radial drilling and milling head ER 16 AX UT IC</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 44 065</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
<b>8 030 44 067</b>	<b>Angle-mill- and drill holder ER 20 AX UT</b>	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	75







Part-#	Name	
<b>8 030 44 068</b>	<b>Angle-mill- and drill holder ER 20 AX UT IC</b>	
	Weight [kg]:	4.300
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	75
<b>8 030 44 069</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	4.520
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
<b>8 030 44 070</b>	<b>Radial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	4.570
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	68,5
<b>8 030 44 083</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	4.580
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same

## NTJ-100 - oberer Rev. mit Facetool



Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing; Umsetzbarkeit check !
	Center distance [mm]:	75
<b>8 030 44 172</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	68,5
<b>8 030 44 179</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
<b>8 030 44 187</b>	<b>Radial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.710
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing; Umsetzbarkeit check !
	Center distance [mm]:	75
<b>8 030 44 208</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	4.050
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000

## NTJ-100 - oberer Rev. mit Facetool



Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	80
<b>8 030 44 214</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	4.750
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing; check applicability !
	Center distance [mm]:	75
<b>8 030 44 216</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	4.010
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	80
<b>8 030 44 225</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	3.830
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
<b>8 030 44 226</b>	<b>Radial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	4.250
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32





Part-#	Name	
		Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 60
<b>8 030 44 229</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
		Weight [kg]: 4.780 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 75
<b>8 030 44 230</b>	<b>Radial drilling and milling head ER 20 AX UT IC</b>	
		Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 75
<b>8 030 44 237</b>	<b>Angle-mill- and drill holder ER 20 AX UT</b>	
		Weight [kg]: 3.880 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: EXT Please note: Combi bearing Center distance [mm]: 60
<b>8 030 44 238</b>	<b>Angle-mill- and drill holder ER 20 AX UT IC</b>	
		Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1



Part-#	Name	
		Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: Combi bearing Center distance [mm]: 60
<b>8 030 44 239</b>	<b>Angle-mill- and drill holder ER 20 AX UT IC</b>	
		Weight [kg]: 4.900 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: Combi bearing Center distance [mm]: 75
<b>8 030 44 240</b>	<b>Angle-mill- and drill holder ER 20 AX UT</b>	
		Weight [kg]: 4.300 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 20 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 32 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: EXT Please note: Combi bearing Center distance [mm]: 75
<b>8 030 45 158</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
		Weight [kg]: 4.520 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 44.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 2:1 Torque max [Nm]: 32 Rotation max [1/min]: 3000 Rotating direction: opposite Coolant: EXT Please note: Combi bearing Center distance [mm]: 72

Part-#	Name		
	<b>8 030 45 199</b>	<b>Angle-mill- and drill holder ER 25 AX UT IC</b>	
		Weight [kg]:	4.380
		Notation:	180° reversible
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 25 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	16
		Rotation max [1/min]:	6000
		Rotating direction:	opposite
		Coolant:	IC/Ext
		Pressure max [bar]:	140
		Please note:	Combi bearing
	Center distance [mm]:	75	
	<b>8 030 45 218</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
		Weight [kg]:	5.040
		Notation:	180° reversible
		Version:	Special
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 25 A - u-tec
		Gear ratio [i]:	2:1
		Torque max [Nm]:	32
		Rotation max [1/min]:	3000
		Rotating direction:	opposite
		Coolant:	IC/Ext
		Pressure max [bar]:	140
	Please note:	Combi bearing	
	Center distance [mm]:	72	
	<b>8 030 45 328</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
		Weight [kg]:	4.537
		Notation:	180° reversible
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 25 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	16
		Rotation max [1/min]:	8000
		Rotating direction:	opposite
		Coolant:	IC/Ext
		Pressure max [bar]:	140
		Please note:	stronger bearing
	Center distance [mm]:	75	
	<b>8 030 45 540</b>	<b>Angle-mill- and drill holder ER 25 AX UT</b>	
		Weight [kg]:	4.190
		Notation:	180° reversible
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1	

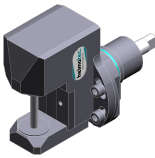
## NTJ-100 - oberer Rev. mit Facetool

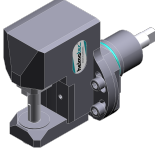
Part-#	Name	
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 45 560</b>	<b>Radial drilling and milling head Weldon 3/4"</b>	
	Weight [kg]:	4.420
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 3/4" (19,05mm)
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 45 574</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.740
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
<b>8 030 45 575</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	4.600
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60

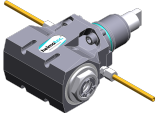
Part-#	Name	
<b>8 030 45 583</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	4.280
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	75
<b>8 030 45 584</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	4.760
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
<b>8 030 45 609</b>	<b>Angle-mill- and drill holder ER 25 AX UT</b>	
	Weight [kg]:	3.900
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 45 610</b>	<b>Angle-mill- and drill holder ER 25 AX UT IC</b>	
	Weight [kg]:	4.240
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext


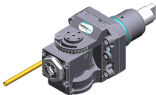

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 46 266</b>	<b>Radial drilling and milling head HT 4</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	60
<b>8 030 46 267</b>	<b>Radial drilling and milling head HT 4 IC</b>	
	Weight [kg]:	4.250
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
<b>8 030 46 337</b>	<b>Radial drilling and milling head HT 4 IC</b>	
	Weight [kg]:	4.310
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	75
<b>8 030 46 503</b>	<b>Radial drilling and milling head HT 4</b>	
	Weight [kg]:	3.540
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1


Part-#	Name	
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 030 46 504</b>	<b>Radial drilling and milling head HT 4 IC</b>	
	Weight [kg]:	3.790
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 031 40 000</b>	<b>Radial milling head arbor 5</b>	
	Weight [kg]:	2.480
	Notation:	180° reversible
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with interchangeable arbor
	Center distance [mm]:	60
<b>8 031 44 032</b>	<b>Radial polygon head arbor 16</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	60

Part-#	Name	
<b>8 031 44 046</b>	<b>Radial polygon head arbor 16</b>	
	Weight [kg]:	5.000
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	72
<b>8 031 45 040</b>	<b>Radial milling head universal arbor 22</b>	
	Weight [kg]:	4.730
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	72
<b>8 037 41 000</b>	<b>Radial disk mill head arbor 8</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 8
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78
<b>8 037 42 000</b>	<b>Radial disk mill head arbor 10</b>	
	Weight [kg]:	5.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 10
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78

Part-#	Name		
	<b>8 037 43 003</b>	<b>Radial disk mill head arbor 13</b>	
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	Arbor 13
		Gear ratio [i]:	2:1
		Torque max [Nm]:	32
		Rotation max [1/min]:	4000
		Rotating direction:	opposite
		Coolant:	no
	Center distance [mm]:	78	
	<b>8 037 44 012</b>	<b>Radial disk mill head arbor 16</b>	
		Weight [kg]:	5.300
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	Arbor 16
		Gear ratio [i]:	2:1
		Torque max [Nm]:	32
		Rotation max [1/min]:	4000
		Rotating direction:	opposite
	Coolant:	no	
	Center distance [mm]:	78	
	<b>8 039 44 032</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
		Weight [kg]:	3.780
		Notation:	180° reversible
		Version:	double spindle
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 16 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	16
	Rotation max [1/min]:	6000	
	Rotating direction:	same/opposite	
	Coolant:	EXT	
	Please note:	stronger bearing	
	Center distance [mm]:	60	
	<b>8 039 44 058</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
		Weight [kg]:	4.690
		Notation:	180° reversible
		Employment for:	Main- and sub spindle
		Version:	double spindle
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	44.00
		Shank type:	BMT
		Tool adaption:	ER 16 A - u-tec
		Gear ratio [i]:	1:2
	Torque max [Nm]:	8	
	Rotation max [1/min]:	16000	
	Rotating direction:	same/opposite	
	Coolant:	EXT	
	Please note:	stronger bearing	
	Center distance [mm]:	68,5	


Part-#	Name	
<b>8 039 44 059</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	4.660
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	6
	Rotation max [1/min]:	20000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
<b>8 039 44 094</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	
	Weight [kg]:	4.140
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 040 43 003</b>	<b>Universal head ± 90° adjustable ER 11 AX</b>	
	Weight [kg]:	3.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
<b>8 040 44 025</b>	<b>Universal head ± 90° adjustable HT 2</b>	
	Weight [kg]:	3.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 2
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67

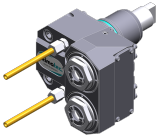

Part-#	Name	
<b>8 040 44 031</b>	<b>Universal head ± 90° adjustable ER 16</b>	
	Weight [kg]:	3.580
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
<b>8 040 44 110</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Weight [kg]:	3.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	58
<b>8 040 44 111</b>	<b>Universal head ± 90° adjustable ER 16 AX UT IC</b>	
	Weight [kg]:	3.040
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	58
<b>8 040 44 116</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	20000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	58

Part-#	Name	
<b>8 040 44 117</b>	<b>Universal head <math>\pm 90^\circ</math> adjustable ER 16 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	20000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	58
<b>8 043 43 000</b>	<b>Universal head + 90° adj. ER11 AX</b>	
	Weight [kg]:	4.040
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	72
<b>8 043 43 001</b>	<b>Universal head +155° adj. ER11 AX</b>	
	Weight [kg]:	4.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	25
	Offset [mm]:	74
<b>8 043 43 004</b>	<b>Universal head +155° adj. ER11 AX IC</b>	
	Weight [kg]:	4.500
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	25

Part-#	Name	
	Offset [mm]:	74
<b>8 043 44 001</b>	<b>Universal head + 90° adjustable ER 16</b>	
	Weight [kg]:	4.070
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	72
<b>8 043 44 051</b>	<b>Universal head + 60°/- 5° adj. ER16AX UT</b>	
	Weight [kg]:	3.640
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	50
<b>8 043 44 052</b>	<b>Universal head + 60°/- 5° adj. ER16AX UTIK</b>	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	50
<b>8 050 44 010</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Notation:	offset
	Version:	3-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec

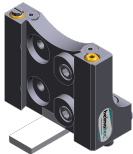
## NTJ-100 - oberer Rev. mit Facetool

Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	2xER 16 A UT offset, 1x centered
<b>8 050 44 011</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Weight [kg]:	3.810
	Notation:	offset; 180° reversible
	Version:	2-spindles in short version
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	20
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
<b>8 050 44 018</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Weight [kg]:	4.830
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
<b>8 050 44 019</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50


Part-#	Name	
<b>8 050 44 021</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Weight [kg]:	3.770
	Notation:	offset; 180° reversible
	Version:	2-spindles in short version
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
<b>8 050 44 024</b>	<b>Multispindle drilling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.840
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
<b>8 050 44 069</b>	<b>Multispindle drilling head ER 16 AX UT</b>	
	Weight [kg]:	4.060
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
<b>8 050 44 070</b>	<b>Multispindle drilling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.150
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same

Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
<b>8 050 44 071</b>	<b>Multispindle drilling head ER 20 AX UT</b>	
	Weight [kg]:	4.160
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
<b>8 053 44 068</b>	<b>Multispindle radial head ER 16 AX UT</b>	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	60
<b>8 053 44 070</b>	<b>Multispindle radial head ER 16 AX UT</b>	
	Weight [kg]:	5.600
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	60
<b>8 053 44 071</b>	<b>Multispindle radial head ER 16 AX UTIK</b>	
	Weight [kg]:	5.600
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec

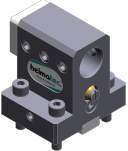
Part-#	Name	
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
<b>8 200 03 011</b>	<b>Cover plate</b>	
	Weight [kg]:	0.214
	Shank type:	BMT
<b>8 202 10 005</b>	<b>Basic holder longitudinal seat FN 12</b>	
	Weight [kg]:	0.720
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
<b>8 209 48 001</b>	<b>Adapter for sensor Renishaw RLP</b>	
	Weight [kg]:	0.980
	Notation:	180° reversible
	Shank size [mm]:	44.00
	Shank type:	BMT
	Coolant:	no
<b>8 224 04 020</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	1.720
	Employment for:	B-axis, face sided
	Shank type:	BMT
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 04 021</b>	<b>Universal turning holder sq. 3/4"</b>	
	Weight [kg]:	1.720
	Shank type:	BMT
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 11 012</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.920
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 11 013</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.890
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20






Part-#	Name	
	Coolant:	EXT
<b>8 224 11 014</b>	<b>Turning holder sq. 3/4"</b>	
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 11 015</b>	<b>Cut-off holder sq. 3/4"</b>	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 12 008</b>	<b>Cut-off holder SH 26</b>	
	Weight [kg]:	1.010
	Employment for:	Cut-off tool 26
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT
<b>8 224 13 006</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	0.800
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
<b>8 224 14 007</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	2.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 224 14 008</b>	<b>Universal turning holder sq. 3/4"</b>	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT

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Part-#	Name	
<b>8 224 14 017</b>	<b>Universal turning holder sq. 20</b>	
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 224 14 024</b>	<b>Universal turning holder sq. 20 IC</b>	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 224 14 030</b>	<b>Universal turning holder sq. 3/4" IC</b>	
	Weight [kg]:	1.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 225 11 006</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.900
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 225 11 007</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 225 11 008</b>	<b>Cut-off holder sq. 3/4"</b>	
	Weight [kg]:	0.910
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)

Part-#	Name	
	Coolant:	EXT
<b>8 240 15 011</b>	<b>Collet chuck holder ER 25</b>	
	Weight [kg]:	1.910
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 15 024</b>	<b>Collet chuck holder ER 25 AX UT</b>	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 025</b>	<b>Collet chuck holder ER 25 AX UT</b>	
	Weight [kg]:	2.100
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 15 043</b>	<b>Tool holder C 3 IC</b>	
	Weight [kg]:	2.470
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length
	Center distance [mm]:	70
<b>8 240 16 007</b>	<b>Boring bar holder Ø 20</b>	
	Weight [kg]:	2.130
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 068</b>	<b>Tool holder C 4 IC</b>	
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Pressure max [bar]:	100

Part-#	Name	
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 17 009</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	1.740
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 17 020</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	2.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 17 029</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	2.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 17 038</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	2.950
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	92,5
<b>8 240 17 039</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	2.920
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	92,5
<b>8 240 17 083</b>	<b>Boring bar holder Ø 25</b>	
	Notation:	180° reversible special
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60


Part-#	Name	
8 240 17 086	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	3.540
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Tool adaption on turret center
	Center distance [mm]:	75
8 240 18 025	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.610
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool adaption to turret center
	Center distance [mm]:	75
8 240 18 027	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60
8 240 18 048	<b>Boring bar holder Ø 1 1/4 "</b>	
	Weight [kg]:	2.750
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60
8 240 18 052	<b>Boring bar holder Ø 1 1/4 "</b>	
	Weight [kg]:	3.140
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75

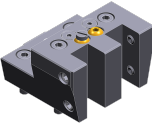


Part-#	Name	
<b>8 240 18 056</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	2.910
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60
<b>8 240 18 076</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.400
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool adaption on turret center
	Center distance [mm]:	75
<b>8 244 11 003</b>	<b>Facing holder sq. 20</b>	
	Weight [kg]:	2.550
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 244 11 006</b>	<b>Facing holder sq. 3/4"</b>	
	Weight [kg]:	2.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 249 15 008</b>	<b>Double collet chuck holder ER 25 AX UT</b>	
	Weight [kg]:	3.110
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 249 15 014</b>	<b>Double tool holder C 3 IC</b>	
	Weight [kg]:	3.500
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Coolant:	IC

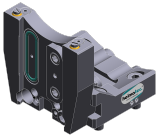
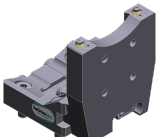
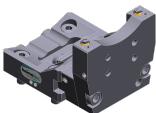
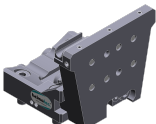

Part-#	Name	
	Please note:	Check applicability!; note tool length!
	Center distance [mm]:	70
<b>8 251 13 020</b>	<b>Combi multiple holder 3x sq. 3/4" IC</b>	
	Weight [kg]:	2.280
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 251 13 025</b>	<b>Combi multiple holder 3x sq. 3/4"</b>	
	Weight [kg]:	2.100
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 251 14 070</b>	<b>Combi multiple holder 3x sq. 20</b>	
	Weight [kg]:	2.310
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
<b>8 253 13 002</b>	<b>Multiple tool holder 2x HSK 40-T</b>	
	Weight [kg]:	5.020
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69893 T - HSK 40 DIN 69893 T - HSK 40 - 15°
	Coolant:	IC/Ext
	Please note:	Insert has to be provided will
	Center distance [mm]:	95
<b>8 253 13 009</b>	<b>Multiple tool holder 2x HSK 40-T</b>	
	Weight [kg]:	4.860
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	DIN 69893 T - HSK 40 DIN 69893 T - HSK 40 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	95
<b>8 253 14 005</b>	<b>Multiple collet chuck holder ER 16 AX UT</b>	
	Weight [kg]:	3.800
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 16 A - u-tec/2x ER 16 A - u-tec - 15° ER 16 A - u-tec/2x ER 16 A - u-tec - 15°

Part-#	Name	
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 253 15 002</b>	<b>Multiple tool holder C 3 IC</b>	
	Weight [kg]:	3.680
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability, note tool length!
	Center distance [mm]:	70
<b>8 253 15 004</b>	<b>Multiple boring bar holder 3x Ø 16</b>	
	Weight [kg]:	3.330
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 16 Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	56/80
<b>8 253 15 020</b>	<b>Multiple tool holder C 3 IC</b>	
	Weight [kg]:	3.450
	Version:	offset, right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability, note tool length!
	Center distance [mm]:	70
<b>8 253 17 020</b>	<b>Multiple boring bar holder 2x Ø 25</b>	
	Weight [kg]:	3.290
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25 Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 253 17 033</b>	<b>Multiple boring bar holder 2x Ø 1"</b>	
	Weight [kg]:	3.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm) Ø 1" (25,4mm) - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	75

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Part-#	Name	
<b>8 253 17 037</b>	<b>Multiple boring bar holder 2x Ø 25</b>	
	Weight [kg]:	3.590
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25 Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	80
<b>8 253 17 075</b>	<b>Multiple boring bar holder 2x Ø 25</b>	
	Weight [kg]:	4.020
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25 Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	90
<b>8 254 11 000</b>	<b>Multiple facing holder 3x sq. 20</b>	
	Weight [kg]:	3.370
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20 - 15° Sq. 20 - 15°
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 254 11 001</b>	<b>Multiple facing holder 3x sq. 12</b>	
	Weight [kg]:	3.820
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 12 Sq. 12
	Coolant:	EXT
	Center distance [mm]:	78
<b>8 254 14 000</b>	<b>Multiple facing holder 3x sq. 20</b>	
	Weight [kg]:	3.580
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
	Center distance [mm]:	70

Part-#	Name	
<b>8 259 11 002</b>	<b>Multiple turning holder 2x sq. 20</b>	
	Weight [kg]:	2.080
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 259 15 015</b>	<b>Multiple tool holder C 3 IC</b>	
	Weight [kg]:	5.880
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability, note tool length!
	Center distance [mm]:	70
<b>8 261 18 006</b>	<b>Tool holder for centering insert</b>	
	Weight [kg]:	2.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 32
	Coolant:	EXT
	Please note:	Price without centering point
	Center distance [mm]:	60
<b>8 263 19 037</b>	<b>Tool holder with rotating centering point</b>	
	Weight [kg]:	3.750
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	85
<b>8 320 12 007</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70

Part-#	Name	
<b>8 320 12 008</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.380
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
<b>8 320 13 003</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.300
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 13 013</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.580
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder; use
<b>8 320 13 014</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.490
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
<b>8 320 13 032</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.430
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal; cut-off tool able to penetrate the tool holder body
<b>8 320 19 008</b>	<b>Cut-off holder, height adjustable 845 IC</b>	
	Weight [kg]:	1.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	 System 845
	Coolant:	IC

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Part-#	Name
	Pressure max [bar]: Please note:
	70 Clampshaft internal





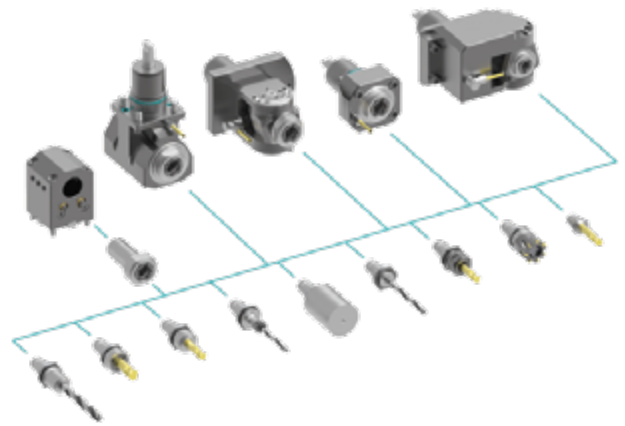
## heimatec.u-tec®

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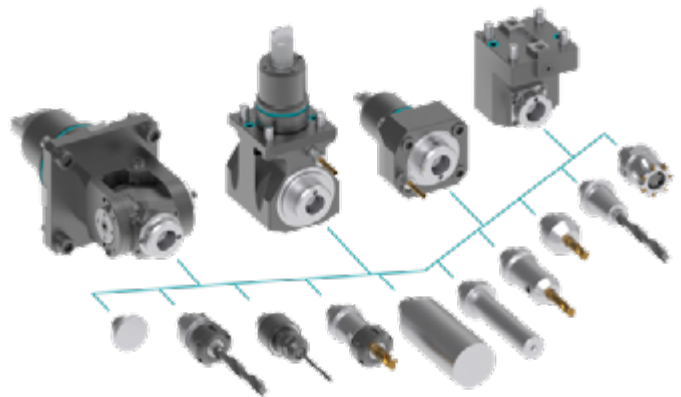
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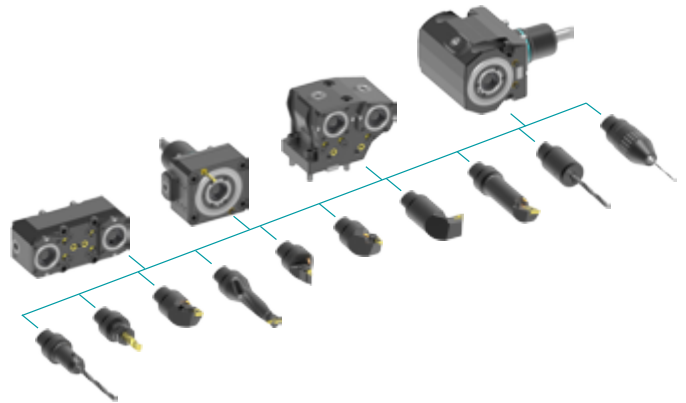
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