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High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

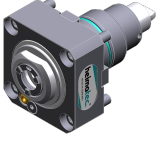

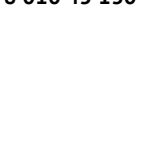


Tool systems for gear production

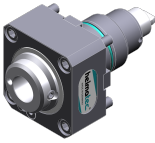


Digital tool management




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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
	8 010 44 040	Axial drilling and milling head ER 20 AX UT
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	8 010 45 129	Axial drilling and milling head ER 25 AX UT
	Weight [kg]:	1.830
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	8 010 45 130	Axial drilling and milling head ER 25 AX UT IC
	Weight [kg]:	2.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
	8 010 45 202	Axial drilling and milling head ER 25 AX UT
	Weight [kg]:	1.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	8 010 45 220	Axial drilling and milling head ER 25 AX UT IC
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

Part-#	Name	
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 010 46 258	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	2.090
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 272	Axial drilling and milling head ER 32 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 46 327	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	2.200
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
8 019 45 162	Axial drilling and milling head ER 25 AX UT	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name	
	Offset [mm]:	42
8 019 45 163	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.940
	Notation:	offset; 180°reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 45 164	Axial drilling and milling head ER 25 AX UT	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 45 165	Axial drilling and milling head ER 25 AX UT IC	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 45 174	Axial drilling and milling head ER 25 AX UT IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite

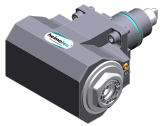
Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
8 030 44 098	Radial drilling and milling head ER 16 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	65
8 030 45 228	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	6.590
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 45 229	Radial drilling and milling head ER 25 AX UT IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 45 230	Radial drilling and milling head ER 25 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12

Part-#	Name	
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 45 231	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	6.400
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	85
8 030 45 270	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.440
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	65
8 030 45 271	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.740
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	65

Part-#

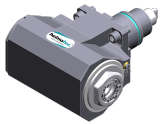
Name

8 030 45 272

Angle-mill- and drill holder ER 25 AX UT

Weight [kg]:	5.470
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	8000
Rotating direction:	opposite
Coolant:	EXT
Please note:	Combi bearing
Center distance [mm]:	65

8 030 45 273

Angle-mill- and drill holder ER 25 AX UT IC

Weight [kg]:	5.690
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	Combi bearing
Center distance [mm]:	65

8 030 45 551


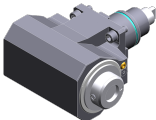
Radial drilling and milling head ER 25 AX UT IC



Weight [kg]:	6.660
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	Combi bearing
Center distance [mm]:	105




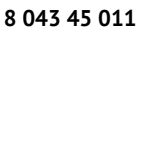
8 030 45 594


Radial drilling and milling head ER 25 AX UT



Weight [kg]:	5.030
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	45.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	50

Part-#	Name	
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	65
8 030 45 595	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.980
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 030 46 459	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	5.770
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65
8 030 46 460	Radial drilling and milling head HT 4	
	Weight [kg]:	5.530
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	65
8 031 44 051	Radial polygon head arbor 16	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	Polygon arbor 16
	Gear ratio [i]:	1:1




Part-#	Name	
		Torque max [Nm]: 50 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Please note: Combi bearing Center distance [mm]: 65
8 037 44 016	Radial disk mill head arbor 16	
		Notation: 180° reversible Version: ± 23° turnable Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: Arbor 16 Gear ratio [i]: 2:1 Torque max [Nm]: 32 Rotation max [1/min]: 4000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 78
8 037 44 038	Radial disk mill head arbor 16	
		Weight [kg]: 4.650 Notation: 180° reversible Version: ± 45° turnable Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: Arbor 16 Gear ratio [i]: 2:1 Torque max [Nm]: 32 Rotation max [1/min]: 4000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 78
8 039 45 087	Radial drilling and milling head ER 25 AX UT	
		Weight [kg]: 8.480 Notation: offset Version: double spindle Tool drive: Flat (~DIN 1809) Shank size [mm]: 45.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 8000 Rotating direction: same/opposite Coolant: EXT Please note: stronger bearing; pendulous drive Center distance [mm]: 80


Part-#	Name		
	8 043 44 014	Universal head +135°/-30° adj. ER16AX UTIK	
		Notation:	offset
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	45.00
		Shank type:	BMT
		Tool adaption:	ER 16 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	25
		Rotation max [1/min]:	6000
		Rotating direction:	opposite
		Coolant:	IC/Ext
		Pressure max [bar]:	140
		Center distance [mm]:	69
		Offset [mm]:	60
	8 043 44 015	Universal head +135°/-30° adj. ER16 AX UT	
		Weight [kg]:	8.710
		Notation:	offset
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	45.00
		Shank type:	BMT
		Tool adaption:	ER 16 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	25
		Rotation max [1/min]:	6000
		Rotating direction:	opposite
		Coolant:	EXT
		Center distance [mm]:	69
		Offset [mm]:	60
	8 043 44 043	Universal head +105°/-20° adj. ER16 AX UT	
		Weight [kg]:	5.320
		Notation:	offset;180° reversible
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	45.00
		Shank type:	BMT
		Tool adaption:	ER 16 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	25
		Rotation max [1/min]:	6000
		Rotating direction:	opposite
		Coolant:	EXT
		Center distance [mm]:	50
		Offset [mm]:	35
	8 043 45 011	Universal head +135°/-30° adj. ER25AX UT	
		Weight [kg]:	8.950
		Notation:	offset
		Tool drive:	Flat (~DIN 1809)
		Shank size [mm]:	45.00
		Shank type:	BMT
		Tool adaption:	ER 25 A - u-tec
		Gear ratio [i]:	1:1
		Torque max [Nm]:	25
		Rotation max [1/min]:	6000
		Rotating direction:	same
	Coolant:	EXT	

Part-#	Name	
	Please note:	Note swivel range! stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 45 016	Universal head +135°/-30° adj. ER25AX UT	
	Weight [kg]:	8.920
	Notation:	offset
	Version:	at 45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Note swivel range! stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 050 44 030	Multispindle drilling head ER 16 AX UT	
	Weight [kg]:	5.000
	Notation:	offset
	Employment for:	Main spindle
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	58
8 053 44 051	Multispindle radial head ER 16 AX UT	
	Weight [kg]:	6.540
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	45.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	85
8 200 99 000	Cover plate 75,0x 75,0x 5,0	
	Weight [kg]:	0.480
	Shank size [mm]:	45.00
	Shank type:	BMT

Part-#	Name	
8 202 00 011	Basic holder longitudinal seat FN 12	
	Weight [kg]:	0.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	15
8 224 02 003	Cut-off holder SH 26	
	Weight [kg]:	1.190
	Notation:	180° reversible
	Employment for:	Cut-off tool 26
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT
8 224 03 011	Cut-off holder SH 32	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 03 014	Universal turning holder sq. 3/4" IC	
	Weight [kg]:	2.540
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 03 017	Universal turning holder sq. 3/4"	
	Weight [kg]:	2.550
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 224 04 060	Universal turning holder sq. 20 IC	
	Weight [kg]:	2.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext

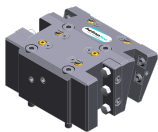
Part-#	Name	
8 224 05 011	Universal turning holder sq. 25	
	Weight [kg]:	3.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 05 030	Universal turning holder sq. 25 IC	
	Weight [kg]:	3.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 240 06 014	Tool holder HT 4 IC	
	Weight [kg]:	3.070
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 240 06 048	Tool holder C 4 IC	
	Weight [kg]:	4.640
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Center distance [mm]:	85
8 240 07 005	Boring bar holder Ø 1"	
	Weight [kg]:	3.490
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	65
8 240 07 010	Boring bar holder Ø 1 1/4"	
	Weight [kg]:	3.320
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	65

Part-#	Name		
	8 240 07 039 Boring bar holder Ø 25	Weight [kg]: 3.520 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: Ø 25 Coolant: IC/Ext Center distance [mm]: 65	
	8 240 07 042 Tool holder HT 5 IC	Weight [kg]: 3.100 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: HT 5 Coolant: IC/Ext Center distance [mm]: 85	
	8 240 08 003 Boring bar holder Ø 32	Weight [kg]: 3.320 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: Ø 32 Coolant: IC/Ext Pressure max [bar]: 80 Center distance [mm]: 65	
		8 240 08 016 Boring bar holder Ø 1 1/2"	Weight [kg]: 3.130 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: Ø 1 1/2" (38,1mm) Coolant: IC/Ext Center distance [mm]: 65
		8 240 08 017 Boring bar holder Ø 32	Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: Ø 32 Coolant: IC/Ext Pressure max [bar]: 80 Center distance [mm]: 80
		8 240 08 018 Boring bar holder Ø 1 1/2"	Weight [kg]: 3.700 Notation: 180° reversible Shank type: BMT Machine adaption: Centering key b 15 Tool adaption: Ø 1 1/2" (38,1mm) Coolant: IC/Ext Center distance [mm]: 80
			



Part-#	Name	
8 240 08 047	Boring bar holder Ø 32	
	Weight [kg]:	4.020
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 240 08 057	Boring bar holder Ø 32	
	Weight [kg]:	3.890
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 240 09 014	Boring bar holder Ø 40	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	65
8 240 09 015	Boring bar holder Ø 40	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	80
8 244 04 000	Combi facing holder sq. 20	
	Weight [kg]:	3.930
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 244 04 007	Combi facing holder sq. 3/4"	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT

Part-#	Name	
8 244 04 022	Combi facing holder sq. 20 IC	
	Weight [kg]:	2.200
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 244 04 029	Combi facing holder sq. 20 IC	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 244 05 009	Combi facing holder sq. 25	
	Weight [kg]:	4.320
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 249 05 000	Double collet chuck holder ER 25	
	Weight [kg]:	3.370
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	ER 25
		ER 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	85
8 250 05 004	Multiple tool holder C 3 IC	
	Weight [kg]:	2.100
	Employment for:	Main- and sub spindle
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	heimatec Capto(TM) C 3
		heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	27
		27

Part-#	Name	
8 251 04 008	Combi double turning holder sq. 20	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 251 04 009	Combi double turning holder sq. 3/4"	
	Weight [kg]:	4.610
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 04 044	Combi double turning holder sq. 20	
	Weight [kg]:	4.280
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 04 045	Combi multiple holder 6x sq. 20	
	Weight [kg]:	5.270
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	EXT
	Pressure max [bar]:	80
8 251 04 046	Combi multiple holder sq. 3/4"	
	Weight [kg]:	5.310
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT



Part-#	Name	
8 251 04 047	Combi double turning holder sq. 3/4"	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 253 05 000	Multiple boring bar holder Ø 3/4"	
	Weight [kg]:	3.320
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 3/4" (19,05mm)
		Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55/90
8 253 05 002	Double boring bar holder Ø 3/4"	
	Weight [kg]:	3.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 3/4" (19,05mm)
		Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Center distance [mm]:	65/90
8 253 06 004	Double boring bar holder Ø 20	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 20
		Ø 20
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	65/90
8 253 07 012	Double boring bar holder Ø 25	
	Weight [kg]:	3.150
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	55/90

Part-#	Name	
8 253 07 013	Double boring bar holder Ø 1"	
	Weight [kg]:	3.070
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm) Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	55/90
8 253 07 030	Multiple boring bar holder Ø 1"	
	Weight [kg]:	5.940
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" Ø 1" - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	85
8 253 07 034	Multiple boring bar holder Ø 25	
	Weight [kg]:	2.330
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25 Ø 25
	Coolant:	IC/Ext
	Please note:	Use necessarily check; note tool length
	Center distance [mm]:	55/100
8 253 08 010	Multiple boring bar holder Ø 32	
	Weight [kg]:	3.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32 Ø 32
	Coolant:	IC/Ext
	Please note:	Use prüfen; note tool length!
	Center distance [mm]:	65/100
8 259 01 015	Multiple turning holder 4x sq. 20	
	Weight [kg]:	5.320
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant:	EXT

Part-#	Name	
8 259 01 016	Multiple turning holder 4x sq. 20 IC	
	Weight [kg]:	5.300
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 320 02 012	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 02 013	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 03 011	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.330
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 03 018	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.480
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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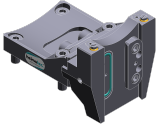
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Part-#	Name
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8 320 03 023

Cut-off holder, height adjustable SH 32 IC



Weight [kg]:

1.590

Shank type:

BMT

Machine adaption:

Centering key b 15

Tool adaption:

Clampshaft SH 32

Coolant:

IC/Ext

Pressure max [bar]:

70

Please note:

with offset cut-off tool holder; use

8 320 03 051

Cut-off holder, height adjustable SH 32 IC

Weight [kg]:

1.230

Notation:

180° reversible

Version:

Clampshaft on turret center

Shank type:

BMT

Machine adaption:

Centering key b 15

Tool adaption:

Clampshaft SH 32

Coolant:

IC/Ext

Pressure max [bar]:

70

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