

Mazak

QT Nexus 250 II
M/MS/MY/MSY -
12 Station



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 010 45 009	Axial drilling and milling head ER 25	
	Weight [kg]:	3.920
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 044	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	3.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 239	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	4.030
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 44 003	Axial milling head universal arbor 3/4"	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 011 44 015	Axial milling head universal arbor 16	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
8 018 45 000	Axial drilling and milling head ER 25	
	Weight [kg]:	6.500
	Notation:	Y-axes adjustable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 019 42 000	Axial drilling and milling head Weldon 6	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 43 001	Axial drilling and milling head Weldon 8	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 44 000	Axial milling head universal arbor 16	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 019 44 006	Axial drilling and milling head Weldon 10	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 015	Axial milling head universal arbor 22	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 036	Axial milling head universal arbor 22	
	Weight [kg]:	6.010
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 019 45 040	Axial milling head universal arbor 22	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

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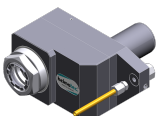
Part-#	Name	
8 019 45 049	Axial milling head universal arbor 22	
	Notation:	offset
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing (extended version)
	Offset [mm]:	50
8 019 45 070	Axial drilling and milling head Weldon 16 IC	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 108	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 109	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	5.850
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 143	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	7.280
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 004	Axial drilling and milling head ER 32	
	Weight [kg]:	5.480
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 46 010	Axial drilling and milling head ER 32 IC	
	Weight [kg]:	5.700
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 014	Axial drilling and milling head ER 32 AX UT	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 062	Axial drilling and milling head ER 32 IC	
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 071	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	5.990
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 072	Axial drilling and milling head HT 4	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 46 104	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	5.850
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000



QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 111	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	7.320
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 019 46 127	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	6.860
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 132	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	6.790
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50



QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 019 46 151	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	5.570
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 186	Axial drilling and milling head Weldon 20	
	Weight [kg]:	6.180
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 202	Axial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	7.280
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 221	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	9.330
	Notation:	offset
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	115
8 019 46 224	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	7.480
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 003	Axial drilling and milling head Weldon 25	
	Weight [kg]:	6.270
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 006	Axial drilling and milling head HT 5	
	Weight [kg]:	5.430
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 47 009	Axial drilling and milling head HT 5 IC	
	Weight [kg]:	5.620
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 019 47 015	Axial drilling and milling head HT 5	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 016	Axial drilling and milling head HT 5 IC	
	Weight [kg]:	5.980
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 42 002	Radial drilling and milling head Weldon 6 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 030 43 006	Radial drilling and milling head Weldon 8 IC	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Pressure max [bar]:	25
	Center distance [mm]:	130
8 030 44 085	Radial drilling and milling head ER 16 AX UT	
	Weight [kg]:	9.570
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 048	Radial drilling and milling head ER 25	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 068	Radial drilling and milling head ER 25	
	Weight [kg]:	8.680
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 116	Radial drilling and milling head Weldon 16 IC	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 030 45 174	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	8.820
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 205	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	8.890
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 45 209	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	8.380
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 247	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	8.610
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Center distance [mm]:	130
8 030 45 303	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	8.830
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 039	Radial drilling and milling head ER 32 IC	
	Weight [kg]:	9.040
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 064	Radial drilling and milling head ER 32	
	Weight [kg]:	8.480
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 098	Radial drilling and milling head ER 32	
	Weight [kg]:	9.060
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 108	Radial drilling and milling head ER 32	
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 46 147	Radial drilling and milling head ER 32 AS IC	
	Weight [kg]:	9.400
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC
	Center distance [mm]:	130
8 030 46 174	Radial drilling and milling head Weldon 20	
	Weight [kg]:	9.120
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 179	Radial drilling and milling head ER 32 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 030 46 189	Radial drilling and milling head Weldon 20 IC	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 293	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	8.820
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 296	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.240
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 298	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	9.330
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 030 46 305	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.080
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 310	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	9.790
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 315	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	8.700
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 375	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	9.380
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Center distance [mm]:	130
8 030 46 388	Radial drilling and milling head HT 4	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 401	Radial drilling and milling head HT 4 IC	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 472	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.370
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 47 004	Radial drilling and milling head Weldon 25	
	Weight [kg]:	9.500
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 030 47 017	Radial drilling and milling head HT 5	
	Weight [kg]:	8.440
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 47 023	Radial drilling and milling head HT 5 IC	
	Weight [kg]:	8.990
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 48 001	Radial drilling and milling head HT 6	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 48 002	Radial drilling and milling head HT 6 IC	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 030 48 013	Radial drilling and milling head Weldon 32	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 031 44 016	Radial milling head universal arbor 16	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 44 017	Radial milling head universal arbor 16	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 44 023	Radial milling head universal arbor 16	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 031 45 006	Radial milling head universal arbor 22	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 010	Radial milling head universal arbor 22	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 022	Radial milling head universal arbor 22	
	Weight [kg]:	9.180
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 45 023	Radial milling head universal arbor 22	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 031 45 035	Radial polygon head arbor 22	
	Weight [kg]:	9.130
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 45 038	Radial polygon head arbor 22	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Polygon arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 033 46 055	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	10.620
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	130
8 033 46 120	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	10.700
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Center distance [mm]:	130
8 037 45 006	Woodruff keycutter ER 25 AX	
	Weight [kg]:	8.660
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	1333:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
8 039 45 019	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	9.040
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 039 45 024	Radial drilling and milling head ER 25	
	Weight [kg]:	8.280
	Version:	20° angle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 039 46 042	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	9.220
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 039 46 046	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	11.580
	Notation:	offset
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130
	Offset [mm]:	50
8 039 46 060	Radial drilling and milling head ER 32 AX UT IC	
	Weight [kg]:	10.690
	Version:	360° turnable; special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 039 46 090	Radial drilling and milling head ER 32 AX UT IC	
	Notation:	offset
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	130
	Offset [mm]:	50
8 040 44 042	Universal head ± 90° adjustable ER 16 AX UT IC	
	Weight [kg]:	5.260
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000

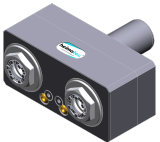
QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 44 043	Universal head ± 90° adjustable ER 16 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 044	Universal head ± 90° adjustable ER 16 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 44 045	Universal head ± 90° adjustable ER 16 AX UT	
	Weight [kg]:	5.220
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	87
8 040 44 048	Universal head ± 90° adjustable ER 16 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 040 44 093	Universal head $\pm 90^\circ$ adjustable ER 16 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 44 094	Universal head $\pm 90^\circ$ adjustable ER 16 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 45 056	Universal head $\pm 90^\circ$ adjustable ER 25 AX UT	
	Weight [kg]:	5.500
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range!
	Center distance [mm]:	87
8 040 45 057	Universal head $\pm 90^\circ$ adjustable ER 25 AX UT	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range!
	Center distance [mm]:	125

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 040 45 066	Universal head ± 90° adjustable ER 25 AX UT IC	
	Weight [kg]:	5.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range!
	Center distance [mm]:	87
8 040 45 106	Universal head ± 90° adjustable ER 25 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range!
	Center distance [mm]:	125
8 050 45 026	Multispindle drilling head ER 25 AX UT	
	Employment for:	Main- and sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 050 45 030	Multispindle drilling head ER 25 AX UT IC	
	Weight [kg]:	6.730
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing; not on benachbarten stations

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Offset [mm]:	41,255
8 200 40 004	Tool blank	
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 41 000	Plug Ø 40x60	
	Weight [kg]:	1.140
	Shank size [mm]:	40.00
	Shank type:	VDI
8 202 40 003	Basic holder for height adjustable adapter	
	Weight [kg]:	3.340
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 202 40 006	Basic holder longitudinal seat FN 12	
	Weight [kg]:	3.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 214 43 004	Cut-off holder SH 32	
	Weight [kg]:	3.480
	Version:	Edge on center of turret
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 214 43 015	Cut-off holder SH 32	
	Weight [kg]:	3.360
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 43 016	Cut-off holder SH 32	
	Weight [kg]:	3.370
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft

QT Nexus 250 II M/MS/MY/MSY - 12 Station

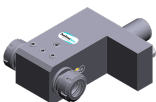
Part-#	Name	
8 214 45 000	Universal turning holder sq. 25	
	Weight [kg]:	6.360
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 214 45 001	Universal turning holder sq. 25	
	Weight [kg]:	6.320
	Employment for:	Sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 214 45 003	Universal turning holder sq. 1"	
	Weight [kg]:	6.380
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 214 45 016	Universal turning holder sq. 25 IC	
	Weight [kg]:	6.420
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
8 230 44 000	Tool holder HSK - A50	
	Weight [kg]:	10.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69893 A - HSK 50
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 46 026	Collet chuck holder ER 32	
	Weight [kg]:	9.240
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 47 005	Boring bar holder special version Ø 30	
	Weight [kg]:	9.450
	Version:	Special
	Shank type:	VDI
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	125

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 230 47 006	Boring bar holder Ø 25	
	Weight [kg]:	9.580
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 47 015	Tool holder HT 5	
	Weight [kg]:	9.280
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 48 007	Boring bar holder Ø 32	
	Weight [kg]:	9.360
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 71 mm
	Center distance [mm]:	140
8 230 48 025	Boring bar holder Ø 1 1/2"	
	Weight [kg]:	9.100
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 49 001	Boring bar holder Ø 40	
	Weight [kg]:	9.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 49 006	Boring bar holder Ø 40	
	Weight [kg]:	9.080
	Notation:	offset
	Employment for:	Sub spindle
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 230 49 027	Boring bar holder Ø 50	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Please note:	Official tool length is exceeded
	Center distance [mm]:	140
8 230 49 054	Boring bar holder Ø 40	
	Weight [kg]:	9.860
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 9 mm
	Center distance [mm]:	140
8 234 45 002	Combi facing holder sq. 25	
	Weight [kg]:	10.780
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 234 45 006	Combi facing holder sq. 25	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Please note:	Machine: Mazak, QT Nexus 200 II M - 12
8 239 44 000	Double collet chuck holder ER 20 M	
	Weight [kg]:	9.640
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 20 M
	Coolant:	IC/Ext
	Center distance [mm]:	126/155
8 239 46 003	Double collet chuck holder ER 32 IC	
	Weight [kg]:	10.200
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	140




QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 239 46 026	Double boring bar holder Ø 20 IC/Ext	
	Weight [kg]:	11.380
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 000	Double boring bar holder Ø 25	
	Weight [kg]:	10.920
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	EXT
	Center distance [mm]:	140
8 239 47 001	Double boring bar holder Ø 25 IC/Ext	
	Weight [kg]:	10.800
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 002	Double tool holder HT 5	
	Weight [kg]:	9.440
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 024	Double boring bar holder Ø 1"	
	Weight [kg]:	10.770
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	EXT
	Center distance [mm]:	140
8 239 48 002	Double boring bar holder Ø 32	
	Weight [kg]:	11.060
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	EXT
	Center distance [mm]:	140

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
8 239 48 017	Double boring bar holder Ø 32 IC/Ext	
	Weight [kg]:	11.050
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 49 000	Double boring bar holder Ø 40	
	Weight [kg]:	9.160
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	EXT
	Center distance [mm]:	140
8 239 49 018	Double boring bar holder Ø 40 IC/Ext	
	Weight [kg]:	10.650
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 251 45 000	Combi double turning holder sq. 25	
	Weight [kg]:	10.400
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 251 45 014	Combi double turning holder sq. 25 IC	
	Weight [kg]:	10.130
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
8 253 47 005	Double boring bar holder Ø 25	
	Weight [kg]:	10.700
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	EXT
	Center distance [mm]:	105/148
8 253 47 007	Double boring bar holder Ø 1"	
	Weight [kg]:	10.700
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	EXT

QT Nexus 250 II M/MS/MY/MSY - 12 Station

Part-#	Name	
	Center distance [mm]:	105/148
8 259 42 000	Multiple turning holder sq. 25	
	Weight [kg]:	7.020
	Employment for:	Main spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 259 45 001	Multiple turning holder 4x sq. 25	
	Weight [kg]:	10.950
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
8 259 45 005	Multiple turning holder 4x sq. 1"	
	Weight [kg]:	10.930
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT
8 259 45 009	Multiple turning holder 4x sq. 25 IC	
	Weight [kg]:	10.600
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	IC/Ext
8 320 43 008	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.930
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70



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