

HAAS  
**SL-30 - BOT**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
<b>8 224 15 027</b>	<b>Universal turning holder sq. 25</b>	
	Weight [kg]:	3.300
	Notation:	180° reversible
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 240 15 017</b>	<b>Boring bar holder Ø 16</b>	
	Weight [kg]:	3.550
	Notation:	180° reversible
	Shank type:	VDI
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	31,75
<b>8 240 16 029</b>	<b>Boring bar holder Ø 20</b>	
	Weight [kg]:	3.700
	Notation:	180° reversible
	Shank type:	VDI
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	31,75
<b>8 240 17 057</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	3.370
	Notation:	180° reversible
	Shank type:	VDI
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	31,75
<b>8 240 18 031</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.370
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	31,75
<b>8 240 18 058</b>	<b>Boring bar holder Ø 1 1/2"</b>	
	Weight [kg]:	4.430
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	61,4

Part-#	Name	
<b>8 240 19 068</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	2.850
	Notation:	180° reversible
	Shank type:	VDI
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	31,75
<b>8 240 19 069</b>	<b>Boring bar holder Ø 50</b>	
	Weight [kg]:	2.100
	Notation:	180° reversible
	Shank type:	VDI
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	33,5
<b>8 244 15 012</b>	<b>Combi facing holder sq. 25</b>	
	Weight [kg]:	3.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 251 15 020</b>	<b>Combi double turning holder sq. 25</b>	
	Weight [kg]:	4.570
	Notation:	180° reversible
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 251 15 021</b>	<b>Combi double turning holder sq. 1"</b>	
	Notation:	180° reversible
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 251 15 022</b>	<b>Combi double turning holder sq. 25</b>	
	Weight [kg]:	2.600
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 25
	Coolant:	EXT

Part-#	Name	
<b>8 251 15 023</b>	<b>Combi double turning holder sq. 1"</b>	
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 253 15 012</b>	<b>Double boring bar holder Ø 3/4"</b>	
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Please note:	Center [mm] 45,72(1,8")/83,82(3,3")
<b>8 253 15 013</b>	<b>Double boring bar holder Ø 3/4"</b>	
	Notation:	180° reversible; offset
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 3/4" (19,05mm)
	Coolant:	IC/Ext
	Center distance [mm]:	76,20(3,0")/114,30(4,5")
<b>8 253 16 006</b>	<b>Double boring bar holder Ø 20</b>	
	Weight [kg]:	6.510
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Center [mm] 45,72(1,8")/83,82(3,3")
<b>8 253 16 007</b>	<b>Double boring bar holder Ø 20</b>	
	Weight [kg]:	3.940
	Notation:	180° reversible; offset
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	76,20(3,0")/114,30(4,5")
<b>8 253 17 026</b>	<b>Double boring bar holder Ø 25</b>	
	Weight [kg]:	6.240
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering bore ø 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Center [mm] 45,72(1,8")/83,82(3,3")



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