

SPINNER

TC 46-MC - VDI

30



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name
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8 010 24 054 **Axial drilling and milling head Weldon 12**


Tool drive:	Coupling
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	Weldon (DIN 1835 b) 12
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT

8 010 25 002 **Axial drilling and milling head ER 25**




Weight [kg]:	1.470
Tool drive:	Coupling
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	EXT

8 010 25 033 **Axial drilling and milling head ER 25 AX UT IC**



Weight [kg]:	1.670
Tool drive:	Coupling
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	round housing Ø 68





8 010 25 063 **Axial drilling and milling head ER 25 IC**



Weight [kg]:	1.750
Tool drive:	Coupling
Shank size [mm]:	30.00
Shank type:	VDI
Tool adaption:	ER 25
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

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Part-#	Name	
8 010 25 102	Axial drilling and milling head ER 25	
	Weight [kg]:	1.740
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 25 121	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	1.680
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 26 022	Axial drilling and milling head HT 4	
	Weight [kg]:	1.440
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 26 025	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	1.690
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25

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Part-#	Name	
8 011 24 001	Axial milling head universal arbor 16	
	Weight [kg]:	1.980
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 011 25 001	Axial milling head universal arbor 22	
	Weight [kg]:	2.420
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 012 24 004	Axial tapping head ER 20	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 013 24 002	Axial drilling and milling head ER 20 AS	
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 013 24 015	Axial drilling and milling head ER 20 AS	
	Weight [kg]:	3.660
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A
	Gear ratio [i]:	1:3
	Torque max [Nm]:	6
	Rotation max [1/min]:	15000

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Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
8 013 24 025	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]:	1.640
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 019 25 009	Axial drilling and milling head ER 25	
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	60
8 019 25 030	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	4.070
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 019 25 042	Axial drilling and milling head ER 25	
	Weight [kg]:	4.060
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
	Offset [mm]:	34,5
8 019 25 060	Axial drilling and milling head ER 25 AX UT IC	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 030 24 033	Radial drilling and milling head ER 20	
	Weight [kg]:	2.620
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 24 106	Radial drilling and milling head ER 20 AX UT	
	Weight [kg]:	2.580
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 25 023	Radial drilling and milling head ER 25	
	Weight [kg]:	2.660
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Center distance [mm]:	54
8 030 25 082	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	2.880
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	54
8 030 25 236	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	3.030
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	54
8 030 25 269	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	2.800
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	54
8 030 26 033	Radial drilling and milling head HT 4	
	Weight [kg]:	2.600
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 26 059	Radial drilling and milling head HT 4 IC	
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	54
8 031 24 037	Radial milling head universal arbor 16	
	Weight [kg]:	2.820
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	54
8 033 24 007	Radial drilling and milling head ER 20	
	Weight [kg]:	3.660
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 002	Radial drilling and milling head ER 25	
	Weight [kg]:	3.400
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 017	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	3.610
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 033 25 030	Radial drilling and milling head ER 25 IC	
	Weight [kg]:	3.640
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 033 25 061	Radial drilling and milling head ER 25	
	Weight [kg]:	3.400
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 088	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	3.550
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec

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Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 25 089	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	3.750
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 010	Radial drilling and milling head HT 4	
	Weight [kg]:	3.340
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 26 016	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	3.590
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75

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Part-#	Name	
8 033 26 025	Radial drilling and milling head HT 4 IC	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	87
8 033 26 058	Radial drilling and milling head HT 4	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 059	Radial drilling and milling head HT 4 IC	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 060	Radial drilling and milling head HT 4 IC	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext

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Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 061	Radial drilling and milling head HT 4	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 037 29 027	Radial disk mill head shaft diameter 10-22	
	Weight [kg]:	9.320
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	3:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
8 037 29 045	Radial disk mill head shaft diameter 5-16	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,889:1
	Torque max [Nm]:	30
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor; milling cutter -Ø max 63
	Center distance [mm]:	74
	Offset [mm]:	46
8 040 25 026	Universal head ± 90° adjustable ER 25 AX UT	
	Weight [kg]:	4.560
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Please note:	stronger bearing
	Center distance [mm]:	87
8 053 23 002	Multispindle radial head ER 11	
	Weight [kg]:	4.160
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 11
	Gear ratio [i]:	1:1,5
	Torque max [Nm]:	2/Sp.
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 200 20 000	Plug Z2-30 K	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 002	Tool holder A2-30x100	
	Weight [kg]:	3.120
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 005	Plug Z2-30 S	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 008	Tool holder A2-30x240	
	Weight [kg]:	7.160
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 23 000	Tool holder A1-30x 85	
	Weight [kg]:	6.900
	Shank size [mm]:	30.00
	Shank type:	VDI
8 202 23 000	Basic holder transversal set SZ 40	
	Weight [kg]:	0.890
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT
8 210 21 000	Tool holder F 30-MK 1	
	Weight [kg]:	0.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC

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Part-#	Name	
8 210 22 000	Tool holder F 30-MK 2	
	Weight [kg]:	0.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 22 002	Tool holder E2-30x 6	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 6
	Coolant:	IC/Ext
8 210 23 000	Tool holder F 30-MK 3	
	Weight [kg]:	1.340
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 23 001	Tool holder E2-30x 8	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 23 007	Short drill chuck VDI 30x 8	
	Weight [kg]:	0.940
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 23 009	Short drill chuck VDI 30x 8 - IC	
	Weight [kg]:	1.000
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 24 002	Tool holder E2-30x12	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
8 210 24 003	Short drill chuck VDI 30x13	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 24 010	Tool holder E1-30x10	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC

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TC 46-MC - VDI 30

Part-#	Name	
8 210 24 011	Tool holder E1-30x12	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 24 014	Short drill chuck VDI 30x13 - IC	
	Weight [kg]:	1.820
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC
8 210 24 015	Tool holder E1-30x14	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC
8 210 24 021	Tool holder E2-30x14	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 14
	Coolant:	IC/Ext
8 210 25 001	Tool holder E4-30xER 25	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
8 210 25 002	Tool holder E2-30x16	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
8 210 25 004	Tool holder E1-30x16	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 25 009	Short drill chuck VDI 30x16	
	Weight [kg]:	2.100
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT
8 210 25 013	Short drill chuck VDI 30x16 - IC	
	Weight [kg]:	1.880
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	IC

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TC 46-MC - VDI 30

Part-#	Name	
8 210 25 016	Tool holder E2-30x18	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 18
	Coolant:	IC/Ext
8 210 25 017	Tool holder E4-30xER 25 - special	
	Weight [kg]:	0.980
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
	Please note:	Special
8 210 25 024	Tool holder ER 25 AX UT IC	
	Weight [kg]:	1.050
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
8 210 26 001	Tool holder E1-30x20	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
8 210 26 002	Tool holder E2-30x20	
	Weight [kg]:	1.380
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
8 210 26 005	Tool holder E4-30xER 32	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
8 210 26 011	Tool holder HT 4 IC	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 27 002	Tool holder E2-30x25	
	Weight [kg]:	1.320
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext

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TC 46-MC - VDI 30

Part-#	Name	
8 210 27 005	Tool holder E1-30x25	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 27 007	Tool holder E3-30x C 25	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	DIN 6388 - C 25
	Coolant:	IC
8 210 27 008	Tool holder E4-30xER 40	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
8 210 27 015	Tool holder E2-30x1" special	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
8 210 28 001	Tool holder E1-30x32	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC
8 210 28 002	Tool holder E2-30x32	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 29 001	Tool holder E1-30x40	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 214 22 000	Tool holder C1-30x20/16	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 214 22 001	Tool holder C3-30x20/16	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

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TC 46-MC - VDI 30


Part-#	Name	
8 234 22 000	Tool holder B3-30x20x40	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 001	Tool holder B1-30x20x40	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 002	Tool holder B5-30x20x40	
	Weight [kg]:	1.790
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 003	Tool holder B1-30x20x60	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 004	Tool holder B3-30x20x60	
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 005	Tool holder B5-30x20x60	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 006	Tool holder B7-30x20x40	
	Weight [kg]:	1.960
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 007	Tool holder B7-30x20x60	
	Weight [kg]:	2.880
	Employment for:	VDI 30
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

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TC 46-MC - VDI 30

Part-#	Name	
8 234 22 014	Tool holder B1-30x20x80 special	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 234 22 015	Tool holder B1-30x20x90 special	
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 262 29 000	Stock stop VDI 30 - Ø 42	
	Weight [kg]:	0.920
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
8 262 29 003	Stock stop VDI 30 - Ø 60	
	Weight [kg]:	1.180
	Notation:	rotating
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Lenght adjustable 62-95mm
8 267 29 000	Bar pick-up VDI 30 offset	
	Weight [kg]:	1.450
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Please note:	Chuck jaws 42-65 mm special accessories
8 274 22 000	Tool holder D2-30x20	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 274 22 001	Tool holder D1-30x20	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 320 22 018	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.780
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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TC 46-MC - VDI 30

Part-#	Name	
8 320 23 012	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.770
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 29 005	Cut-off holder, height adjustable 845 IC	
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	 System 845
	Coolant:	IC
	Pressure max [bar]:	70
8 742 20 000	Clamping ring Z1- VDI 30	
	Weight [kg]:	0.420
	Shank size [mm]:	30.00
	Shank type:	VDI
	Coolant:	EXT



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