

Doosan
Puma 4100
M/LY BMT 75



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

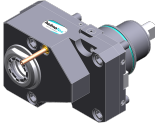
Digital tool management

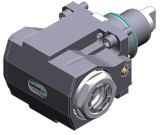

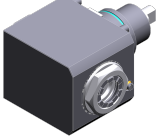
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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 010 67 039	Axial drilling and milling head ER 40 AX UT IC	
	Weight [kg]:	6.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 67 049	Axial drilling and milling head C 5	
	Weight [kg]:	9.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 010 67 059	Axial drilling and milling head ER 40 AX UT	
	Weight [kg]:	5.880
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 67 099	Axial drilling and milling head ER 40 AX UT	
	Weight [kg]:	5.770
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 019 66 005	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	9.440
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec

Part-#	Name	
		Gear ratio [i]: 1:2 Torque max [Nm]: 50 Rotation max [1/min]: 10000 Rotating direction: opposite Coolant: EXT Please note: stronger bearing Offset [mm]: 60
8 019 66 013	Axial drilling and milling head ER 32 AX UT	
		Weight [kg]: 9.550 Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 75.00 Shank type: BMT Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 63 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Please note: stronger bearing Offset [mm]: 60
8 019 66 077	Axial drilling and milling head ER 32 AX UT IC	
		Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 75.00 Shank type: BMT Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 50 Rotation max [1/min]: 10000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 60
8 030 65 086	Radial drilling and milling head ER 25 AX UT	
		Weight [kg]: 9.190 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 75.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 16 Rotation max [1/min]: 12000 Rotating direction: same Coolant: EXT Please note: stronger bearing Center distance [mm]: 100

Part-#	Name	
8 030 67 071	Radial drilling and milling head ER 40 AX UT IC	
	Weight [kg]:	14.160
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	90
8 030 67 074	Radial drilling and milling head ER 40 AX UT	
	Weight [kg]:	13.920
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	90
8 030 67 105	Radial drilling and milling head ER 40 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
8 030 67 106	Radial drilling and milling head ER 40 AX UT IC	
	Weight [kg]:	14.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext



Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	60
8 030 68 048	Radial drilling and milling head HT 6 IC	
	Weight [kg]:	14.080
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	60
8 037 66 002	Radial disk mill head arbor 27	
	Weight [kg]:	16.610
	Version:	± 45° turnable; at 0° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	Arbor 27
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	no
	Please note:	strong version; stronger bearing
	Center distance [mm]:	120
8 040 65 024	Universal head ± 90° adjustable ER 25 AX UT	
	Weight [kg]:	7.840
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	75.00
	Shank type:	BMT
	Tool adaption:	ER 25 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range! ; stronger bearing
	Center distance [mm]:	90
8 202 20 014	Basic holder longitudinal seat FN 12	
	Weight [kg]:	2.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	25

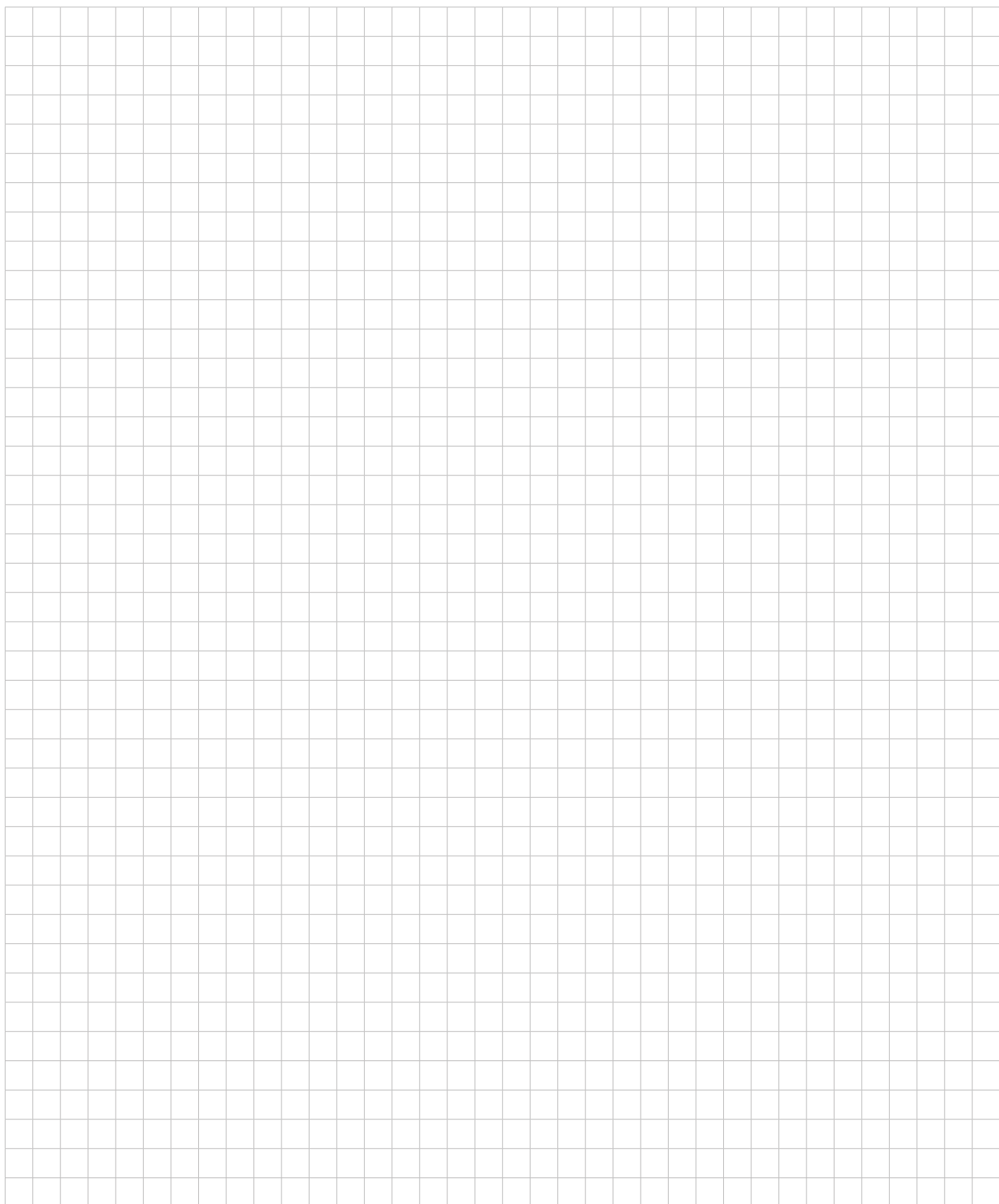
Part-#	Name	
8 224 26 002	Universal turning holder sq. 32/25	
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Sq. 32
	Coolant:	EXT
8 224 26 008	Universal turning holder sq. 1 1/4"/1"	
	Weight [kg]:	7.010
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Sq. 1 1/4" (31,75mm)
		1" (25,4mm)
	Coolant:	EXT
8 240 29 008	Boring bar holder Ø 60	
	Weight [kg]:	7.800
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Ø 60
	Coolant:	IC/Ext
	Center distance [mm]:	60
8 240 29 020	Boring bar holder Ø 60	
	Weight [kg]:	14.520
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Ø 60
	Coolant:	IC/Ext
	Center distance [mm]:	110
8 240 29 026	Boring bar holder Ø 50	
	Weight [kg]:	15.380
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	110
8 240 29 036	Boring bar holder Ø 2 1/2"	
	Weight [kg]:	14.080
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Ø 2 1/2" (63,5mm)
	Coolant:	IC/Ext
	Center distance [mm]:	110

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Puma 4100 M/LY BMT 75

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Part-#	Name	
8 240 29 051	Boring bar holder Ø 2"	
	Weight [kg]:	15.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	110
8 244 25 002	Combi facing holder sq. 25	
	Weight [kg]:	4.100
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
8 244 26 002	Combi facing holder sq. 32/25	
	Weight [kg]:	14.750
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
	Please note:	with spacer strip for sq. 25
	Center distance [mm]:	105
8 244 26 005	Combi facing holder sq. 1 1/4"/1"	
	Weight [kg]:	14.780
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Sq. 1 1/4" (31,75mm) / sq. 1" (25,4mm)
	Coolant:	EXT
	Please note:	with spacer strip for sq. 1" (25,4mm)
	Center distance [mm]:	105
8 320 23 011	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.290
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 025	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 25
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal





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○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>