

Doosan  
**Puma GT 2600**  
**M/LM**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems




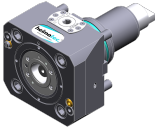
Tool systems for gear production

Digital tool management

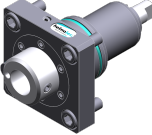
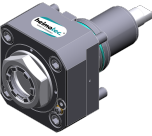

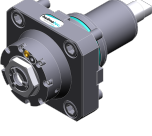
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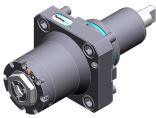



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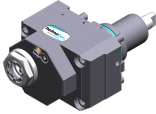
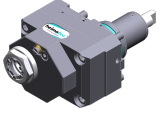
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Part-#	Name	
<b>8 010 55 038</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	3.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 55 039</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
<b>8 010 55 051</b>	<b>Axial drilling and milling head Weldon 3/4"</b>	
	Weight [kg]:	3.390
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 55 080</b>	<b>Axial drilling and milling head C 3</b>	
	Weight [kg]:	4.240
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Check applicability; tool length check !



Part-#	Name	
<b>8 010 55 120</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.190
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 56 035</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
<b>8 010 56 039</b>	<b>Axial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	3.200
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 56 040</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	3.220
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing




Part-#	Name	
<b>8 010 56 047</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 56 089</b>	<b>Axial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	3.700
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 56 119</b>	<b>Axial drilling and milling head C 4 IC</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Check applicability; tool length check !;
<b>8 013 54 008</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	2.480
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT




Part-#	Name	
<b>8 013 54 009</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
<b>8 019 55 050</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	5.000
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 019 55 051</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	5.010
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 019 55 052</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	5.020
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42


Part-#	Name	
<b>8 019 55 053</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	4.980
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	16000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 019 55 054</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 019 55 056</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	6.130
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 019 55 057</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	6.060
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	16000

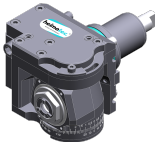
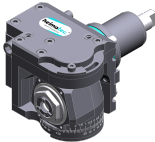
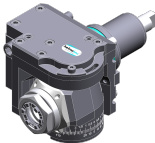
Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	42
<b>8 030 54 053</b>	<b>Radial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	7.290
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	70
<b>8 030 55 058</b>	<b>Radial drilling and milling head C 3</b>	
	Weight [kg]:	7.560
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	70
<b>8 030 55 067</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	80

Part-#	Name	
<b>8 030 55 068</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	6.360
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	80
<b>8 030 55 069</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	6.365
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	80
<b>8 030 55 102</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	6.900
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 55 120</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	70

Part-#	Name	
<b>8 030 55 175</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 030 55 176</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	6.500
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 030 56 052</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 56 056</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	7.150
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	70

Part-#	Name	
<b>8 030 56 172</b>	<b>Radial drilling and milling head ER 32 AX UT IC</b>	
	Weight [kg]:	6.830
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	70
<b>8 030 56 274</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	6.720
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 037 54 024</b>	<b>Radial disk mill head arbor 16</b>	
	Weight [kg]:	11.300
	Notation:	180° reversible
	Version:	± 20° turnable; at 0° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	no
	Please note:	strong version with stronger bearing; use
	Center distance [mm]:	83,5
<b>8 039 55 036</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	7.110
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 039 55 051</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	7.000
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	60
<b>8 039 56 022</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	7.000
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 039 56 035</b>	<b>Radial drilling and milling head ER 32 AX UT</b>	
	Weight [kg]:	6.970
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle, special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	no
	Please note:	Operation only with air purge, no coolant
	Center distance [mm]:	70




Part-#	Name	
<b>8 043 54 006</b>	<b>Universal head +110°/-20° adj. ER16 AX UT</b>	
	Weight [kg]:	5.940
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	50
	Offset [mm]:	35
<b>8 043 54 013</b>	<b>Universal head +110°/-20° adj. ER16 AX UT</b>	
	Weight [kg]:	6.320
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	50
	Offset [mm]:	35
<b>8 043 55 005</b>	<b>Universal head +110°/-20° adj. ER25 AX UT</b>	
	Weight [kg]:	6.170
	Notation:	offset, 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
<b>8 043 55 009</b>	<b>Universal head +110°/-20° adj. ER25AX UTIK</b>	
	Weight [kg]:	6.320
	Notation:	offset, 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
<b>8 043 55 027</b>	<b>Universal head +110°/-20° adj. ER25 AX UT</b>	
	Weight [kg]:	6.180
	Notation:	offset, 180° reversible
	Version:	at 45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
<b>8 053 54 030</b>	<b>Multispindle radial head ER 16 AXUT IC</b>	
	Weight [kg]:	6.880
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	70
<b>8 200 02 003</b>	<b>Cover plate</b>	
	Weight [kg]:	0.361
	Shank size [mm]:	55.00
	Shank type:	BMT
<b>8 202 00 009</b>	<b>Basic holder longitudinal seat FN 12</b>	
	Weight [kg]:	1.140
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Interface FN 12
	Coolant:	EXT

Part-#	Name	
<b>8 224 03 003</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	1.810
	Notation:	180° reversible
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
<b>8 224 04 002</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	3.460
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 224 04 062</b>	<b>Universal turning holder sq. 20 IC</b>	
	Weight [kg]:	3.020
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 224 05 003</b>	<b>Universal turning holder sq. 25</b>	
	Weight [kg]:	3.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 224 05 005</b>	<b>Universal turning holder sq. 1"</b>	
	Weight [kg]:	3.560
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 224 05 015</b>	<b>Universal turning holder sq. 25/20</b>	
	Weight [kg]:	3.780
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Pressure max [bar]:	80
	Please note:	with spacer strip for sq. 20

Part-#	Name	
8 224 05 023	<b>Universal turning holder sq. 25/20</b>	
	Weight [kg]:	3.150
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	with spacer strip for sq. 20
8 240 07 024	<b>Boring bar holder Ø 1 1/4"</b>	
	Weight [kg]:	5.760
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	70
8 240 07 069	<b>Boring bar holder Ø 25</b>	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	70
8 240 08 002	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	5.810
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	70
8 240 08 009	<b>Boring bar holder Ø 1 1/2"</b>	
	Weight [kg]:	5.470
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	70
8 240 08 061	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	6.490
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32

Part-#	Name	
	Coolant:	IC/Ext
	Center distance [mm]:	80
<b>8 240 09 009</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	5.640
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	70
<b>8 244 05 003</b>	<b>Combi facing holder sq. 25</b>	
	Weight [kg]:	5.340
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
<b>8 244 05 006</b>	<b>Combi facing holder sq. 1"</b>	
	Weight [kg]:	5.310
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
<b>8 251 05 001</b>	<b>Combi double turning holder sq. 25</b>	
	Weight [kg]:	7.700
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
<b>8 253 07 011</b>	<b>Double boring bar holder Ø 25</b>	
	Weight [kg]:	6.770
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Please note:	Check applicability; note tool length

Part-#	Name	
	Center distance [mm]:	52/97
<b>8 253 07 031</b>	<b>Double boring bar holder Ø 1"</b>	
	Weight [kg]:	7.620
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	52/97
<b>8 253 07 047</b>	<b>Double boring bar holder Ø 25</b>	
	Weight [kg]:	6.940
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	44/87
<b>8 253 08 002</b>	<b>Double boring bar holder Ø 32</b>	
	Weight [kg]:	6.340
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	44/87
<b>8 259 04 007</b>	<b>Multiple turning holder sq. 20</b>	
	Weight [kg]:	8.180
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
<b>8 320 03 008</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.790
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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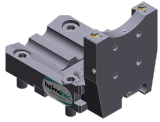
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Part-#

Name

8 320 03 025

**Cut-off holder, height adjustable SH 32 IC**



Weight [kg]:

1.910

Notation:

180° reversible

Shank type:

BMT

Machine adaption:

Centering key b 15

Tool adaption:

Clampshaft SH 32

Coolant:

IC/Ext

Pressure max [bar]:

70

Please note:

Clampshaft internal

8 320 09 001

**Cut-off holder, height adjustable 845 IC**



Weight [kg]:

1.730

Notation:

180° reversible

Shank type:

BMT

Machine adaption:

Centering key b 15

Tool adaption:

 System 845

Coolant:

IC

Pressure max [bar]:

70



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