TOOL CATALOGUE

heimatec®

Mazak

QT Nexus 400 II M

09/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

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Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 57 020	**Axial drilling and milling head ER 40 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 57 085	**Axial drilling and milling head ER 40 AX UT IC**	
	Weight [kg]:	6.160
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 55 010	**Axial milling head universal arbor 22**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 018 56 000	**Axial drilling and milling head ER 32**	
	Weight [kg]:	14.940
	Notation:	Y-axes adjustable ± 50 mm
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32 CL
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
8 019 56 005	**Axial drilling and milling head ER 32 CL IC**	
	Weight [kg]:	14.220
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100

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Part-#	Name	
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Offset [mm]:	75
8 019 57 000	**Axial drilling and milling head ER 40 CL**	
	Weight [kg]:	14.240
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	75
8 019 57 005	**Axial drilling and milling head CAT 40**	
	Weight [kg]:	12.160
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	CAT 40 - SK 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	75
8 019 57 010	**Axial drilling and milling head ER 40 CL IC**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1,5
	Torque max [Nm]:	63
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	75
8 019 57 012	**Axial drilling and milling head CAT 40**	
	Weight [kg]:	12.160
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	CAT 40 - SK 40
	Gear ratio [i]:	1:1,5
	Torque max [Nm]:	63
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	EXT
	Offset [mm]:	75
8 019 57 047	**Axial drilling and milling head ER 40 AX UT IC**	
	Weight [kg]:	13.800
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	75
8 019 57 049	**Axial drilling and milling head ER 40 AX UT**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 019 57 075	**Axial drilling and milling head CAT 40 inch**	
	Weight [kg]:	12.330
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	CAT 40 - SK 40 inch
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	75
8 019 58 002	**Axial drilling and milling head HT 6**	
	Weight [kg]:	12.940
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	75

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Part-#	Name	
8 019 58 003	**Axial drilling and milling head HT 6 IC**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 019 59 000	**Axial drilling and milling head HT 7 IC**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 7
	Gear ratio [i]:	1:2
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 019 59 002	**Axial drilling and milling head HT 7**	
	Weight [kg]:	13.440
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 7
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	75
8 030 57 016	**Radial drilling and milling head CAT 40**	
	Weight [kg]:	14.600
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	CAT 40 - SK 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	160

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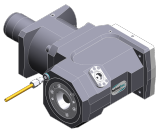
Part-#	Name	
8 030 57 045	**Radial drilling and milling head HT 5 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	160
8 030 57 068	**Radial drilling and milling head C 5 IC**	
	Weight [kg]:	17.350
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	heimatec Capto(TM) C 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	160
8 030 57 077	**Radial drilling and milling head ER 40 AX UT IC**	
	Weight [kg]:	17.420
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	160
8 030 57 078	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	16.380
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
	Center distance [mm]:	160
8 030 57 082	**Radial drilling and milling head ER 40 AX UT IC**	
	Employment for:	Main spindle
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	140
8 030 57 119	**Radial drilling and milling head ER 40 AX UT**	
	Weight [kg]:	14.890
	Employment for:	Main spindle
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 030 58 011	**Radial drilling and milling head HT 6 IC**	
	Weight [kg]:	16.150
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	160
8 030 58 012	**Radial drilling and milling head HT 6**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Center distance [mm]:	160
8 031 54 019	**Radial milling head universal arbor 1/2"**	
	Weight [kg]:	15.260
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 1/2" (12,7mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	160
8 039 56 027	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	14.830
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	160
8 040 55 009	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	6.570
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range! stronger bearing
	Center distance [mm]:	87
8 040 55 021	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	6.540
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range! stronger bearing
	Center distance [mm]:	87

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Part-#	Name	
8 200 51 007	**Plug Ø 50x75**	
	Weight [kg]:	2.020
	Shank size [mm]:	50.00
	Shank type:	VDI
8 202 50 003	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	5.040
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
	Center distance [mm]:	58
8 214 53 000	**Cut-off holder SH 32**	
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 53 001	**Cut-off holder SH 32**	
	Weight [kg]:	4.890
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 55 001	**Universal turning holder sq. 25**	
	Weight [kg]:	11.070
	Employment for:	Main spindle
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 214 55 007	**Universal turning holder sq. 1"**	
	Weight [kg]:	11.040
	Employment for:	Main spindle
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 214 56 000	**Universal turning holder sq. 32**	
	Weight [kg]:	12.000
	Employment for:	Main spindle
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32
	Coolant:	EXT

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Part-#	Name	
8 230 57 000	**Tool holder ABS 80 IC**	
	Weight [kg]:	18.920
	Notation:	offset
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ABS 80
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 58 001	**Boring bar holder Ø 32**	
	Weight [kg]:	14.460
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 58 004	**Boring bar holder Ø 32**	
	Notation:	offset
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 59 000	**Boring bar holder Ø 50**	
	Weight [kg]:	14.140
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 59 001	**Boring bar holder Ø 40**	
	Weight [kg]:	14.220
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 59 009	**Boring bar holder Ø 40**	
	Notation:	offset
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 59 011	**Boring bar holder Ø 60**	
	Weight [kg]:	14.240
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 60
	Coolant:	IC/Ext
	Center distance [mm]:	175

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Part-#	Name	
8 230 59 016	**Boring bar holder Ø 2"**	
	Weight [kg]:	14.070
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	175
8 230 59 029	**Boring bar holder Ø 50 - slotted**	
	Weight [kg]:	19.950
	Version:	slotted
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	EXT
	Center distance [mm]:	175
8 234 55 000	**Combi facing holder sq. 25**	
	Weight [kg]:	12.960
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 234 56 000	**Combi facing holder sq. 32**	
	Weight [kg]:	15.150
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32
	Coolant:	EXT
8 320 53 008	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	5.650
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 53 010	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	5.810
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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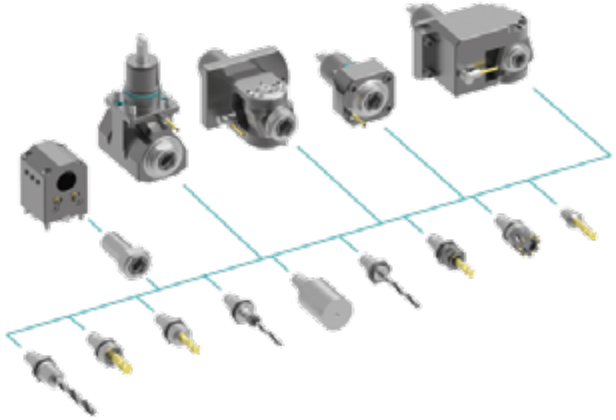

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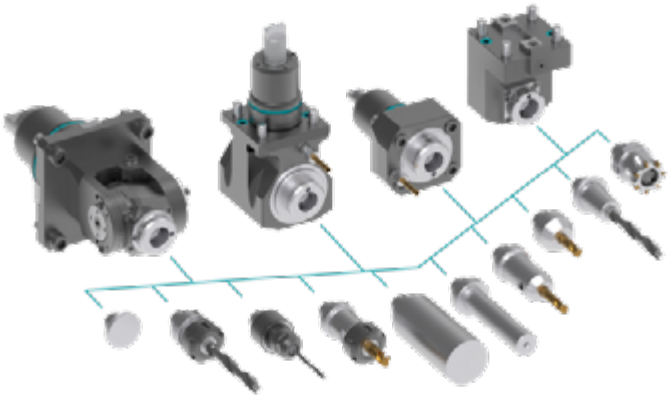

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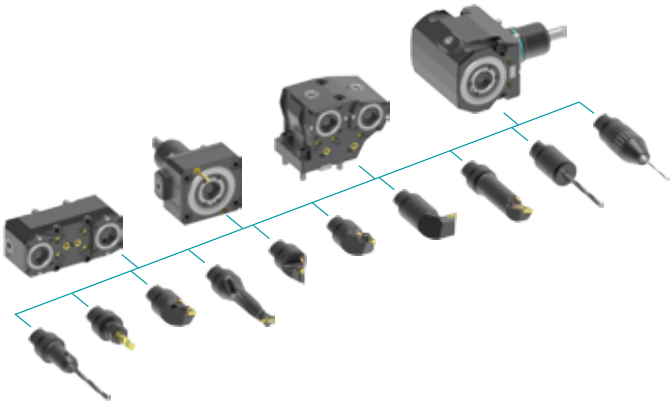

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09/2026