

Mazak

# QT Primos 150 S



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
<b>8 202 33 001</b>	<b>Basic holder longitudinal seat SZ 40</b>	
	Weight [kg]:	2.880
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Interface SZ 40
	Coolant:	EXT
	Center distance [mm]:	-38,5
<b>8 209 32 004</b>	<b>Adapter for VDI 30</b>	
	Weight [kg]:	1.780
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Aluminum version
	Center distance [mm]:	10
<b>8 209 32 005</b>	<b>Adapter for VDI 30</b>	
	Weight [kg]:	2.040
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Aluminum version
	Center distance [mm]:	40
<b>8 224 35 000</b>	<b>Universal turning holder sq. 25</b>	
	Weight [kg]:	1.100
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Sq. 25
	Coolant:	EXT
<b>8 240 39 000</b>	<b>Boring bar holder Ø 40</b>	
	Weight [kg]:	5.220
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	50
<b>8 240 39 005</b>	<b>Boring bar holder Ø 50</b>	
	Weight [kg]:	4.390
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	50

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Part-#	Name	
<b>8 244 35 000</b>	<b>Combi facing holder sq. 25</b>	
	Weight [kg]:	2.920
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
<b>8 780 99 047</b>	<b>Clamping bar Mazak QT SMART / QT Nexus</b>	
	Weight [kg]:	0.220
	Shank type:	BMT





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