

SPINNER

**TC 600-MCY /
SMCY - VDI 30**



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

***OUR PRODCUTS**

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 010 25 002	Axial drilling and milling head ER 25	
	Weight [kg]:	1.470
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 25 033	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	1.670
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 68
8 010 25 063	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	1.750
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 25 102	Axial drilling and milling head ER 25	
	Weight [kg]:	1.740
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

Part-#	Name	
8 010 25 121	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	1.680
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 26 022	Axial drilling and milling head HT 4	
	Weight [kg]:	1.440
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 26 025	Axial drilling and milling head HT 4 IC	
	Weight [kg]:	1.690
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 24 001	Axial milling head universal arbor 16	
	Weight [kg]:	1.980
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 011 25 001	Axial milling head universal arbor 22	
	Weight [kg]:	2.420
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1

Part-#	Name
	Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: same Coolant: EXT Please note: stronger bearing
8 013 24 025	Axial drilling and milling head ER 16 AX UT
	Weight [kg]: 1.640 Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:4 Torque max [Nm]: 5 Rotation max [1/min]: 24000 Rotating direction: same Coolant: EXT
8 030 25 160	Radial drilling and milling head ER 25
	Weight [kg]: 4.230 Employment for: Main spindle Version: left Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 25 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 100
8 030 25 161	Radial drilling and milling head ER 25 IC
	Weight [kg]: 4.620 Employment for: Main spindle Version: left Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 25 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: High pressure version Center distance [mm]: 100
8 030 25 173	Radial drilling and milling head ER 25
	Weight [kg]: 4.240 Employment for: Sub spindle Version: right Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 25

Part-#	Name
	Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 100
8 030 25 248	Radial drilling and milling head ER 25 AX UT
	Weight [kg]: 4.440 Employment for: Main spindle Version: left Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 100
8 030 26 069	Radial drilling and milling head HT 4
	Weight [kg]: 4.160 Employment for: Main spindle Version: left Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: HT 4 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 100
8 030 26 070	Radial drilling and milling head HT 4 IC
	Version: left Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: HT 4 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 8000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 100

Part-#	Name	
8 030 26 072	Radial drilling and milling head HT 4	
	Employment for:	Sub spindle
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 26 073	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	4.580
	Employment for:	Sub spindle
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	High pressure version
	Center distance [mm]:	100
8 036 25 014	Radial drilling and milling head ER 25	
	Weight [kg]:	4.200
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation rail
	Center distance [mm]:	100
8 036 26 012	Radial drilling and milling head HT 4 IC	
	Weight [kg]:	4.410
	Employment for:	Heavy duty cutting
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 036 26 035	Radial drilling and milling head HT 4 IC	
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 037 29 047	Radial disk mill head shaft diameter 8-22	
	Weight [kg]:	4.460
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,55:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	2500
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	103
8 039 25 025	Radial drilling and milling head ER 25	
	Weight [kg]:	4.740
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 039 25 031	Radial drilling and milling head ER 25	
	Weight [kg]:	4.980
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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TC 600-MCY / SMCY - VDI 30

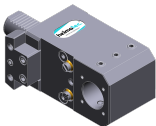
Part-#	Name
	Rotation max [1/min]: 6000 Rotating direction: same/opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 110
8 039 25 033	Radial drilling and milling head ER 25 AX UT IC Employment for: Main- and sub spindle Version: double spindle Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: same/opposite Coolant: IC/Ext Pressure max [bar]: 25 Please note: stronger bearing Center distance [mm]: 110
8 039 26 007	Radial drilling and milling head HT 4 Weight [kg]: 4.750 Version: double spindle Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: HT 4 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: same/opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 100
8 039 26 018	Radial drilling and milling head HT 4 Employment for: Heavy duty cutting Version: double spindle; doubletoothed Tool drive: Coupling Shank size [mm]: 30.00 Shank type: VDI Tool adaption: HT 4 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Please note: with fixation rail Center distance [mm]: 100

Part-#	Name
8 040 25 023	Universal head ± 90° adjustable ER 25 AX UT
	Weight [kg]: 4.810
	Version: left
	Tool drive: Coupling
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 25
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 87
8 200 20 000	Plug Z2-30 K
	Weight [kg]: 0.060
	Shank size [mm]: 30.00
	Shank type: VDI
8 200 20 005	Plug Z2-30 S
	Weight [kg]: 0.740
	Shank size [mm]: 30.00
	Shank type: VDI
8 202 20 012	Basic holder longitudinal seat FN 12
	Weight [kg]: 1.160
	Version: universal
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: Interface FN 12
	Coolant: EXT
8 210 26 011	Tool holder HT 4 IC
	Weight [kg]: 1.270
	Version: right
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: HT 4
	Coolant: IC/Ext
8 210 26 012	Tool holder HT 4 IC
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: HT 4
	Coolant: IC/Ext
8 214 22 000	Tool holder C1-30x20/16
	Employment for: VDI 30
	Version: right
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: Sq. 20/16
	Coolant: EXT

Part-#	Name	
8 214 22 001	Tool holder C3-30x20/16	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 215 22 000	Tool holder C2-30x20	
	Weight [kg]:	1.980
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 215 22 001	Tool holder C4-30x20	
	Employment for:	VDI 30
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 230 25 023	Collet chuck holder ER 25	
	Weight [kg]:	3.770
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 26 029	Collet chuck holder ER 32	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 26 036	Collet chuck holder ER 32	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100

Part-#	Name	
8 230 27 035	Boring bar holder Ø 25	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 27 038	Boring bar holder Ø 28	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 28
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 28 036	Boring bar holder Ø 32	
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 230 28 037	Boring bar holder Ø 32	
	Weight [kg]:	4.740
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 230 29 005	Boring bar holder Ø 40	
	Weight [kg]:	4.480
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 231 25 009	Collet chuck holder ER 25	
	Weight [kg]:	4.000
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100

Part-#	Name
8 231 25 013	Collet chuck holder ER 25
	Weight [kg]: 3.790
	Employment for: Heavy duty cutting
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: ER 25
	Coolant: IC/Ext
	Please note: demountable in right version
	Center distance [mm]: 100
8 231 26 015	Collet chuck holder ER 32
	Weight [kg]: 4.140
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: ER 32
	Coolant: IC/Ext
	Please note: demountable in right version
	Center distance [mm]: 100
8 231 26 018	Tool holder HT 4
	Weight [kg]: 3.940
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: HT 4
	Coolant: IC/Ext
	Please note: demountable in right version
	Center distance [mm]: 100
8 231 26 022	Collet chuck holder ER 32
	Weight [kg]: 3.940
	Employment for: Heavy duty cutting
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: ER 32
	Coolant: IC/Ext
	Please note: demountable in right version
	Center distance [mm]: 100
8 231 26 037	Boring bar holder Ø 20
	Weight [kg]: 4.990
	Version: left
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption: Ø 20
	Coolant: IC/Ext
	Please note: demountable in right version
	Center distance [mm]: 100

Part-#	Name	
8 231 27 012	Boring bar holder Ø 25	
	Weight [kg]:	4.640
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 27 027	Boring bar holder Ø 1 1/4"	
	Weight [kg]:	4.600
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 009	Boring bar holder Ø 32	
	Weight [kg]:	4.740
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 013	Boring bar holder Ø 32	
	Weight [kg]:	4.320
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 014	Boring bar holder Ø 32	
	Weight [kg]:	4.100
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

Part-#	Name	
8 231 28 016	Boring bar holder Ø 32	
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 231 28 024	Tool holder HT 6	
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	100
8 231 29 003	Boring bar holder Ø 40	
	Weight [kg]:	4.490
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 29 007	Boring bar holder Ø 40	
	Weight [kg]:	4.060
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 236 28 007	Tool holder HT 6	
	Weight [kg]:	5.830
	Notation:	offset
	Version:	doubletoothed
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	120

Part-#	Name	
8 239 25 018	Double collet chuck holder ER 25	
	Weight [kg]:	4.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 25 022	Double collet chuck holder ER 25	
	Weight [kg]:	4.090
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 26 015	Double collet chuck holder ER 32	
	Weight [kg]:	4.540
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	EXT
	Center distance [mm]:	100
8 239 26 022	Double collet chuck holder ER 32	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	EXT
	Center distance [mm]:	100
8 239 26 026	Double tool holder HT 4	
	Weight [kg]:	4.030
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 27 011	Double boring bar holder Ø 25	
	Weight [kg]:	6.580
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 28 009	Double boring bar holder Ø 32	
	Weight [kg]:	6.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

Part-#	Name	
8 239 28 013	Double boring bar holder Ø 32	
	Weight [kg]:	6.000
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 251 24 002	Combi double turning holder sq. 20	
	Weight [kg]:	4.600
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 253 27 003	Double boring bar holder Ø 25	
	Weight [kg]:	5.190
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	60/102
8 253 27 022	Double boring bar holder Ø 25	
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75/117
8 253 27 023	Double boring bar holder Ø 25	
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75/117
8 262 29 022	Stock stop VDI 30 - Ø 60 OD turret	
	Weight [kg]:	4.220
	Notation:	rotating
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Please note:	Length adjustable
	Center distance [mm]:	100

Part-#	Name	
8 274 22 000	Tool holder D2-30x20	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 274 22 001	Tool holder D1-30x20	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 320 22 019	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.510
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 013	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.720
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 018	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.910
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 23 038	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.900
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal, check applicability!

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Part-#	Name
8 320 29 002	Cut-off holder, height adjustable 845 IC
	Weight [kg]: 1.630
	Version: universal
	Shank size [mm]: 30.00
	Shank type: VDI
	Tool adaption:  System 845
	Coolant: IC
	Pressure max [bar]: 70



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○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>