TOOL CATALOGUE

heimatec®

SPINNER

TC 600-MCY / SMCY - VDI 30

08/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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TC 600-MCY / SMCY - VDI 30

Part-#	Name	
8 010 25 002	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.470
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 25 033	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	1.670
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 68
8 010 25 063	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	1.750
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 25 102	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.740
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
8 010 25 121	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	1.680
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 26 022	**Axial drilling and milling head HT 4**	
	Weight [kg]:	1.440
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 26 025	**Axial drilling and milling head HT 4 IC**	
	Weight [kg]:	1.690
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 24 001	**Axial milling head universal arbor 16**	
	Weight [kg]:	1.980
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 011 25 001	**Axial milling head universal arbor 22**	
	Weight [kg]:	2.420
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1

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Part-#	Name	
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 013 24 025	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	1.640
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 030 25 160	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.230
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 25 161	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	4.620
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	High pressure version
	Center distance [mm]:	100
8 030 25 173	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.240
	Employment for:	Sub spindle
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25

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Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 25 248	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	4.440
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 030 26 069	**Radial drilling and milling head HT 4**	
	Weight [kg]:	4.160
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 26 070	**Radial drilling and milling head HT 4 IC**	
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	100

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Part-#	Name	
8 030 26 072	**Radial drilling and milling head HT 4**	
	Employment for:	Sub spindle
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 26 073	**Radial drilling and milling head HT 4 IC**	
	Weight [kg]:	4.580
	Employment for:	Sub spindle
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	High pressure version
	Center distance [mm]:	100
8 036 25 014	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.200
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation rail
	Center distance [mm]:	100
8 036 26 012	**Radial drilling and milling head HT 4 IC**	
	Weight [kg]:	4.410
	Employment for:	Heavy duty cutting
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 036 26 035	**Radial drilling and milling head HT 4 IC**	
	Version:	doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	with fixation rail
	Center distance [mm]:	100
8 037 29 047	**Radial disk mill head shaft diameter 8-22**	
	Weight [kg]:	4.460
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,55:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	2500
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	103
8 039 25 025	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.740
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 039 25 031	**Radial drilling and milling head ER 25**	
	Weight [kg]:	4.980
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	110
8 039 25 033	**Radial drilling and milling head ER 25 AX UT IC**	
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	110
8 039 26 007	**Radial drilling and milling head HT 4**	
	Weight [kg]:	4.750
	Version:	double spindle
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 039 26 018	**Radial drilling and milling head HT 4**	
	Employment for:	Heavy duty cutting
	Version:	double spindle; doubletoothed
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	with fixation rail
	Center distance [mm]:	100

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Part-#	Name	
8 040 25 023	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	4.810
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 200 20 000	**Plug Z2-30 K**	
	Weight [kg]:	0.060
	Shank size [mm]:	30.00
	Shank type:	VDI
8 200 20 005	**Plug Z2-30 S**	
	Weight [kg]:	0.740
	Shank size [mm]:	30.00
	Shank type:	VDI
8 202 20 012	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	1.160
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 210 26 011	**Tool holder HT 4 IC**	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 210 26 012	**Tool holder HT 4 IC**	
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
8 214 22 000	**Tool holder C1-30x20/16**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

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Part-#	Name	
8 214 22 001	**Tool holder C3-30x20/16**	
	Employment for:	VDI 30
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 215 22 000	**Tool holder C2-30x20**	
	Weight [kg]:	1.980
	Employment for:	VDI 30
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 215 22 001	**Tool holder C4-30x20**	
	Employment for:	VDI 30
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 230 25 023	**Collet chuck holder ER 25**	
	Weight [kg]:	3.770
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 26 029	**Collet chuck holder ER 32**	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 26 036	**Collet chuck holder ER 32**	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100

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Part-#	Name	
8 230 27 035	**Boring bar holder Ø 25**	
	Employment for:	Heavy duty cutting
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 27 038	**Boring bar holder Ø 28**	
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 28
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 230 28 036	**Boring bar holder Ø 32**	
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 230 28 037	**Boring bar holder Ø 32**	
	Weight [kg]:	4.740
	Notation:	offset
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 230 29 005	**Boring bar holder Ø 40**	
	Weight [kg]:	4.480
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 231 25 009	**Collet chuck holder ER 25**	
	Weight [kg]:	4.000
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100

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Part-#	Name	
8 231 25 013	**Collet chuck holder ER 25**	
	Weight [kg]:	3.790
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 26 015	**Collet chuck holder ER 32**	
	Weight [kg]:	4.140
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 26 018	**Tool holder HT 4**	
	Weight [kg]:	3.940
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 26 022	**Collet chuck holder ER 32**	
	Weight [kg]:	3.940
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 26 037	**Boring bar holder Ø 20**	
	Weight [kg]:	4.990
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100

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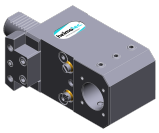
Part-#	Name	
8 231 27 012	**Boring bar holder Ø 25**	
	Weight [kg]:	4.640
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 27 027	**Boring bar holder Ø 1 1/4"**	
	Weight [kg]:	4.600
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 009	**Boring bar holder Ø 32**	
	Weight [kg]:	4.740
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 013	**Boring bar holder Ø 32**	
	Weight [kg]:	4.320
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 28 014	**Boring bar holder Ø 32**	
	Weight [kg]:	4.100
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

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Part-#	Name	
8 231 28 016	**Boring bar holder Ø 32**	
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension from center VDI shaft 35 mm
	Center distance [mm]:	100
8 231 28 024	**Tool holder HT 6**	
	Notation:	offset
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	100
8 231 29 003	**Boring bar holder Ø 40**	
	Weight [kg]:	4.490
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 29 007	**Boring bar holder Ø 40**	
	Weight [kg]:	4.060
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 236 28 007	**Tool holder HT 6**	
	Weight [kg]:	5.830
	Notation:	offset
	Version:	doubletoothed
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Please note:	with fixation rail
	Center distance [mm]:	120

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Part-#	Name	
8 239 25 018	**Double collet chuck holder ER 25**	
	Weight [kg]:	4.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 25 022	**Double collet chuck holder ER 25**	
	Weight [kg]:	4.090
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 26 015	**Double collet chuck holder ER 32**	
	Weight [kg]:	4.540
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	EXT
	Center distance [mm]:	100
8 239 26 022	**Double collet chuck holder ER 32**	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	EXT
	Center distance [mm]:	100
8 239 26 026	**Double tool holder HT 4**	
	Weight [kg]:	4.030
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 27 011	**Double boring bar holder Ø 25**	
	Weight [kg]:	6.580
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 28 009	**Double boring bar holder Ø 32**	
	Weight [kg]:	6.260
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

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Part-#	Name	
8 239 28 013	**Double boring bar holder Ø 32**	
	Weight [kg]:	6.000
	Employment for:	Heavy duty cutting
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 251 24 002	**Combi double turning holder sq. 20**	
	Weight [kg]:	4.600
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 253 27 003	**Double boring bar holder Ø 25**	
	Weight [kg]:	5.190
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	60/102
8 253 27 022	**Double boring bar holder Ø 25**	
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75/117
8 253 27 023	**Double boring bar holder Ø 25**	
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75/117
8 262 29 022	**Stock stop VDI 30 - Ø 60 OD turret**	
	Weight [kg]:	4.220
	Notation:	rotating
	Version:	left
	Shank size [mm]:	30.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	100

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Part-#	Name	
8 274 22 000	**Tool holder D2-30x20**	
	Weight [kg]:	2.220
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 274 22 001	**Tool holder D1-30x20**	
	Weight [kg]:	2.040
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 320 22 019	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.510
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 013	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.720
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 23 018	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.910
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 23 038	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.900
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal, check applicability!

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Part-#	Name	
8 320 29 002	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	1.630
	Version:	universal
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	System 845
	Coolant:	IC
	Pressure max [bar]:	70

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