

Nakamura  
**SC-100**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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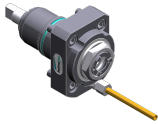
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Part-#

Name

**8 010 44 055**

**Axial milling and drill holder ER 20 AX UT**



Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 20 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 16  
Rotation max [1/min]: 6000  
Rotating direction: same  
Coolant: EXT  
Please note: Combi bearing

**8 010 44 056**

**Axial milling and drill holder ER 20 AX UT IC**



Weight [kg]: 1.440  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 20 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 16  
Rotation max [1/min]: 6000  
Rotating direction: same  
Coolant: IC/Ext  
Pressure max [bar]: 25  
Please note: Combi bearing

**8 010 44 085**

**Axial drilling and milling head ER 20 AX UT IC**

Weight [kg]: 1.970  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 20 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 16  
Rotation max [1/min]: 10000  
Rotating direction: same  
Coolant: IC/Ext  
Pressure max [bar]: 70  
Please note: High pressure version


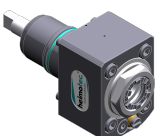
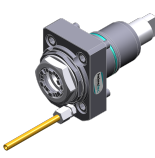
**8 010 44 091**



**Axial drilling and milling head ER 20 AX UT**







Weight [kg]: 1.530  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 20 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: EXT

Part-#	Name	
<b>8 010 44 092</b>	<b>Axial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	1.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 44 093</b>	<b>Axial drilling and milling head ER 20 AX UT IC</b>	
	Weight [kg]:	2.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 45 160</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	1.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
<b>8 010 45 170</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	1.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing

Part-#	Name	
<b>8 010 45 191</b>	<b>Axial milling and drill holder ER 25 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 010 45 192</b>	<b>Axial milling and drill holder ER 25 AX UT IC</b>	
	Weight [kg]:	1.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 45 193</b>	<b>Axial milling and drill holder ER 25 AX UT IC</b>	
	Weight [kg]:	2.340
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Combi bearing; dryrun possible
<b>8 010 45 208</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	1.500
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name	
<b>8 010 45 209</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	1.750
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 45 210</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	1.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible
<b>8 010 46 149</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
<b>8 010 46 277</b>	<b>Axial drilling and milling head HT 4 IC</b>	
	Weight [kg]:	1.400
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing

Part-#	Name	
<b>8 010 46 323</b>	<b>Axial drilling and milling head Weldon 20</b>	
	Weight [kg]:	1.940
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
<b>8 011 44 017</b>	<b>Axial milling head universal arbor 16</b>	
	Weight [kg]:	1.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 011 44 018</b>	<b>Axial milling head universal arbor 3/4"</b>	
	Weight [kg]:	1.480
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
<b>8 011 45 024</b>	<b>Axial milling head universal arbor 22</b>	
	Weight [kg]:	1.620
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

Part-#	Name	
<b>8 013 43 001</b>	<b>Axial drilling and milling head ER 11</b>	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	2,5
	Rotation max [1/min]:	48000
	Rotating direction:	same
	Coolant:	EXT
<b>8 013 44 002</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
<b>8 013 44 003</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	80
<b>8 019 44 040</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	3.780
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5

Part-#	Name	
<b>8 019 44 050</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Weight [kg]:	3.830
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 052</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.530
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Offset [mm]:	34,5
<b>8 019 44 108</b>	<b>Axial drilling and milling head ER 16 AX UT</b>	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
<b>8 019 44 109</b>	<b>Axial drilling and milling head ER 16 AX UT IC</b>	
	Weight [kg]:	4.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

Part-#	Name
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Please note: 180° reversible  
Offset [mm]: 34,5

**8 019 44 124 Axial drilling and milling head ER 16 AX UT IC**

Weight [kg]: 4.470  
Notation: offset  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 2:1  
Torque max [Nm]: 40  
Rotation max [1/min]: 3000  
Rotating direction: opposite  
Coolant: IC/Ext  
Pressure max [bar]: 140  
Please note: 180° reversible  
Offset [mm]: 34,5

**8 019 44 138 Axial drilling and milling head ER 16 AX UT**



Weight [kg]: 3.120  
Notation: offset; 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:2  
Torque max [Nm]: 16  
Rotation max [1/min]: 20000  
Rotating direction: opposite  
Coolant: EXT  
Please note: Umsetzbarkeit check !  
Offset [mm]: 34,5

**8 030 44 065 Radial drilling and milling head ER 16 AX UT**

Weight [kg]: 4.360  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:2  
Torque max [Nm]: 8  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: EXT  
Please note: stronger bearing  
Center distance [mm]: 68,5

**8 030 44 172 Radial drilling and milling head ER 16 AX UT**

Weight [kg]: 4.360  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:3

Part-#	Name
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Torque max [Nm]: 8  
 Rotation max [1/min]: 18000  
 Rotating direction: same  
 Coolant: EXT  
 Center distance [mm]: 68,5

**8 030 44 173 Radial drilling and milling head ER 16 AX UT IC**

Weight [kg]: 4.380  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 16 A - u-tec  
 Gear ratio [i]: 1:3  
 Torque max [Nm]: 8  
 Rotation max [1/min]: 18000  
 Rotating direction: same  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Center distance [mm]: 68,5

**8 030 44 179 Radial drilling and milling head ER 16 AX UT**



Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 16 A - u-tec  
 Gear ratio [i]: 1:4  
 Torque max [Nm]: 5  
 Rotation max [1/min]: 24000  
 Rotating direction: opposite  
 Coolant: EXT  
 Center distance [mm]: 60

**8 030 44 180 Radial drilling and milling head ER 16 AX UT IC**



Weight [kg]: 4.300  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 16 A - u-tec  
 Gear ratio [i]: 1:4  
 Torque max [Nm]: 5  
 Rotation max [1/min]: 24000  
 Rotating direction: opposite  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Center distance [mm]: 60

**8 030 44 225 Radial drilling and milling head ER 20 AX UT**



Weight [kg]: 3.830  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 20 A - u-tec  
 Gear ratio [i]: 1:1

Part-#	Name
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Torque max [Nm]: 32  
 Rotation max [1/min]: 12000  
 Rotating direction: opposite  
 Coolant: EXT  
 Center distance [mm]: 60

**8 030 44 226 Radial drilling and milling head ER 20 AX UT IC**

Weight [kg]: 4.250  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 20 A - u-tec  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 32  
 Rotation max [1/min]: 12000  
 Rotating direction: opposite  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Center distance [mm]: 60

**8 030 44 237 Angle-mill- and drill holder ER 20 AX UT**




Weight [kg]: 3.880  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 20 A - u-tec  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 32  
 Rotation max [1/min]: 8000  
 Rotating direction: opposite  
 Coolant: EXT  
 Please note: Combi bearing  
 Center distance [mm]: 60

**8 030 44 238 Angle-mill- and drill holder ER 20 AX UT IC**



Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: ER 20 A - u-tec  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 32  
 Rotation max [1/min]: 8000  
 Rotating direction: opposite  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Please note: Combi bearing  
 Center distance [mm]: 60

Part-#	Name	
<b>8 030 45 158</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	4.520
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	72
<b>8 030 45 218</b>	<b>Radial drilling and milling head ER 25 AX UT IC</b>	
	Weight [kg]:	5.040
	Notation:	180° reversible
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	72
<b>8 030 45 540</b>	<b>Angle-mill- and drill holder ER 25 AX UT</b>	
	Weight [kg]:	4.190
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	60
<b>8 030 45 560</b>	<b>Radial drilling and milling head Weldon 3/4"</b>	
	Weight [kg]:	4.420
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 3/4" (19,05mm)
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite

Part-#	Name
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Coolant: EXT  
Please note: Combi bearing  
Center distance [mm]: 60

**8 030 45 574 Radial drilling and milling head ER 25 AX UT**



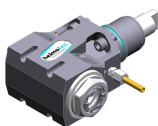
Weight [kg]: 3.740  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 25 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32  
Rotation max [1/min]: 12000  
Rotating direction: opposite  
Coolant: EXT  
Center distance [mm]: 60

**8 030 45 575 Radial drilling and milling head ER 25 AX UT IC**



Weight [kg]: 4.600  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 25 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32  
Rotation max [1/min]: 12000  
Rotating direction: opposite  
Coolant: IC/Ext  
Pressure max [bar]: 140  
Center distance [mm]: 60

**8 030 45 609 Angle-mill- and drill holder ER 25 AX UT**



Weight [kg]: 3.900  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 25 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32  
Rotation max [1/min]: 8000  
Rotating direction: opposite  
Coolant: EXT  
Please note: Combi bearing  
Center distance [mm]: 60

**8 030 45 610 Angle-mill- and drill holder ER 25 AX UT IC**



Weight [kg]: 4.240  
Notation: 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 25 A - u-tec  
Gear ratio [i]: 1:1

Part-#	Name
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Torque max [Nm]: 32  
 Rotation max [1/min]: 8000  
 Rotating direction: opposite  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Please note: Combi bearing  
 Center distance [mm]: 60

**8 030 46 266 Radial drilling and milling head HT 4**



Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: HT 4  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 32  
 Rotation max [1/min]: 12000  
 Rotating direction: opposite  
 Coolant: EXT  
 Pressure max [bar]: 140  
 Center distance [mm]: 60

**8 030 46 267 Radial drilling and milling head HT 4 IC**



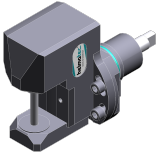
Weight [kg]: 4.250  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: HT 4  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 32  
 Rotation max [1/min]: 12000  
 Rotating direction: opposite  
 Coolant: IC/Ext  
 Pressure max [bar]: 140  
 Center distance [mm]: 60

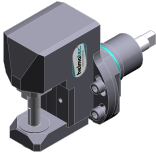
**8 030 46 503 Radial drilling and milling head HT 4**

Weight [kg]: 3.540  
 Notation: 180° reversible  
 Tool drive: Flat (~DIN 1809)  
 Shank size [mm]: 44.00  
 Shank type: BMT  
 Tool adaption: HT 4  
 Gear ratio [i]: 1:1  
 Torque max [Nm]: 16  
 Rotation max [1/min]: 8000  
 Rotating direction: opposite  
 Coolant: EXT  
 Please note: stronger bearing  
 Center distance [mm]: 60

Part-#	Name
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<b>8 030 46 504</b>	<b>Radial drilling and milling head HT 4 IC</b>
Weight [kg]:	3.790
Notation:	180° reversible
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	HT 4
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	8000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	stronger bearing
Center distance [mm]:	60

<b>8 037 41 000</b>	<b>Radial disk mill head arbor 8</b>
	
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	Arbor 8
Gear ratio [i]:	2:1
Torque max [Nm]:	32
Rotation max [1/min]:	4000
Rotating direction:	opposite
Coolant:	no
Center distance [mm]:	78

<b>8 037 43 003</b>	<b>Radial disk mill head arbor 13</b>
	
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	Arbor 13
Gear ratio [i]:	2:1
Torque max [Nm]:	32
Rotation max [1/min]:	4000
Rotating direction:	opposite
Coolant:	no
Center distance [mm]:	78

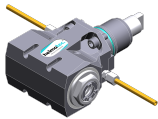
<b>8 037 44 012</b>	<b>Radial disk mill head arbor 16</b>
Weight [kg]:	5.300
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	Arbor 16
Gear ratio [i]:	2:1
Torque max [Nm]:	32
Rotation max [1/min]:	4000
Rotating direction:	opposite
Coolant:	no
Center distance [mm]:	78

Part-#	Name
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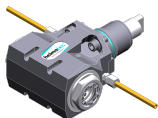
<b>8 039 44 058</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	4.690
	Weight [kg]:	4.690
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	16000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5


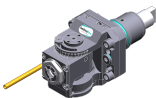

<b>8 039 44 059</b>	<b>Radial drilling and milling head ER 16 AX UT</b>	4.660
	Weight [kg]:	4.660
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	6
	Rotation max [1/min]:	20000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5



<b>8 039 44 094</b>	<b>Radial drilling and milling head ER 20 AX UT</b>	4.140
	Weight [kg]:	4.140
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60

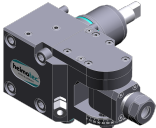



<b>8 039 45 009</b>	<b>Radial drilling and milling head ER 25 AX UT</b>	4.080
	Weight [kg]:	4.080
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT



Part-#	Name	
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
<b>8 040 43 003</b>	<b>Universal head ± 90° adjustable ER 11 AX</b>	
	Weight [kg]:	3.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
<b>8 040 44 031</b>	<b>Universal head ± 90° adjustable ER 16</b>	
	Weight [kg]:	3.580
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
<b>8 040 44 110</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Weight [kg]:	3.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	58
<b>8 040 44 111</b>	<b>Universal head ± 90° adjustable ER 16 AX UT IC</b>	
	Weight [kg]:	3.040
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000

Part-#	Name	
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	58
<b>8 040 44 116</b>	<b>Universal head ± 90° adjustable ER 16 AX UT</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	20000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	58
<b>8 040 44 117</b>	<b>Universal head ± 90° adjustable ER 16 AX UT IC</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	20000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	58
<b>8 043 43 000</b>	<b>Universal head + 90° adj. ER11 AX</b>	
	Weight [kg]:	4.040
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	72
<b>8 043 43 001</b>	<b>Universal head +155° adj. ER11 AX</b>	
	Weight [kg]:	4.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite

Part-#	Name	
	Coolant:	EXT
	Center distance [mm]:	25
	Offset [mm]:	74
<b>8 043 43 004</b>	<b>Universal head +155° adj. ER11 AX IC</b>	
	Weight [kg]:	4.500
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	25
	Offset [mm]:	74
<b>8 043 44 001</b>	<b>Universal head + 90° adjustable ER 16</b>	
	Weight [kg]:	4.070
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	72
<b>8 043 44 051</b>	<b>Universal head + 60°/- 5° adj. ER16AX UT</b>	
	Weight [kg]:	3.640
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	50

Part-#	Name
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8 043 44 052

**Universal head + 60°/- 5° adj. ER16AX UTIK**



Notation:	offset
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	12000
Rotating direction:	opposite
Coolant:	IC/Ext
Pressure max [bar]:	140
Please note:	180° reversible
Center distance [mm]:	25
Offset [mm]:	50

8 050 44 010

**Multispindle drilling head ER 16 AX UT**

Notation:	offset
Version:	3-spindles
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	25
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT
Please note:	2xER 16 A UT offset, 1x centered

8 050 44 011

**Multispindle drilling head ER 16 AX UT**

Weight [kg]:	3.810
Notation:	offset; 180° reversible
Version:	2-spindles in short version
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	20
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT
Offset [mm]:	50

8 050 44 018

**Multispindle drilling head ER 16 AX UT**

Weight [kg]:	4.830
Notation:	offset; 180° reversible
Version:	2-spindles
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:2
Torque max [Nm]:	8
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	EXT

Part-#	Name
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Offset [mm]: 50

**8 050 44 019**



**Multispindle drilling head ER 16 AX UT**

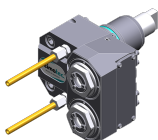
Notation: offset; 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 25  
Rotation max [1/min]: 6000  
Rotating direction: same  
Coolant: EXT  
Offset [mm]: 50

**8 050 44 024**

**Multispindle drilling head ER 16 AX UT IC**

Weight [kg]: 4.840  
Notation: offset; 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:2  
Torque max [Nm]: 8  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: IC/Ext  
Pressure max [bar]: 25  
Offset [mm]: 50

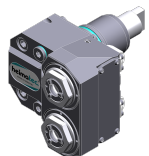
**8 050 44 069**



**Multispindle drilling head ER 16 AX UT**

Weight [kg]: 4.060  
Notation: offset; 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32/Sp.  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: EXT  
Offset [mm]: 50

**8 050 44 070**



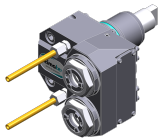
**Multispindle drilling head ER 16 AX UT IC**

Weight [kg]: 4.150  
Notation: offset; 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32/Sp.  
Rotation max [1/min]: 12000

Part-#	Name
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Rotating direction: same  
Coolant: IC/Ext  
Pressure max [bar]: 140  
Offset [mm]: 50

**8 050 44 071 Multispindle drilling head ER 20 AX UT**



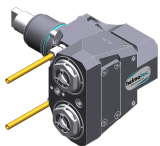
Weight [kg]: 4.160  
Notation: offset; 180° reversible  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 20 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32/Sp.  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: EXT  
Offset [mm]: 50

**8 053 44 068 Multispindle radial head ER 16 AX UT**



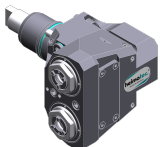
Notation: 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:1  
Torque max [Nm]: 32/Sp  
Rotation max [1/min]: 12000  
Rotating direction: same  
Coolant: EXT  
Pressure max [bar]: 140  
Center distance [mm]: 60

**8 053 44 070 Multispindle radial head ER 16 AX UT**



Weight [kg]: 5.600  
Notation: 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT  
Tool adaption: ER 16 A - u-tec  
Gear ratio [i]: 1:2  
Torque max [Nm]: 16/Sp  
Rotation max [1/min]: 24000  
Rotating direction: same  
Coolant: EXT  
Center distance [mm]: 60

**8 053 44 071 Multispindle radial head ER 16 AX UTIK**






Weight [kg]: 5.600  
Notation: 180° reversible  
Version: 2-spindles  
Tool drive: Flat (~DIN 1809)  
Shank size [mm]: 44.00  
Shank type: BMT




Part-#	Name	
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
<b>8 068 44 000</b>	<b>Radial whirling unit HW 46</b>	
	Weight [kg]:	4.960
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HW 46
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	no
	Please note:	without cutting inserts carrier
	Center distance [mm]:	63
<b>8 200 03 011</b>	<b>Cover plate</b>	
	Weight [kg]:	0.214
	Shank type:	BMT
<b>8 202 10 005</b>	<b>Basic holder longitudinal seat FN 12</b>	
	Weight [kg]:	0.720
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
<b>8 209 48 001</b>	<b>Adapter for sensor Renishaw RLP</b>	
	Weight [kg]:	0.980
	Notation:	180° reversible
	Shank size [mm]:	44.00
	Shank type:	BMT
	Coolant:	no
<b>8 224 11 013</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.890
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT

Part-#	Name	
<b>8 224 11 014</b>	<b>Turning holder sq. 3/4"</b>	
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 11 015</b>	<b>Cut-off holder sq. 3/4"</b>	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 12 008</b>	<b>Cut-off holder SH 26</b>	
	Weight [kg]:	1.010
	Employment for:	Cut-off tool 26
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT
<b>8 224 12 009</b>	<b>Cut-off holder SH 26</b>	
	Weight [kg]:	1.120
	Employment for:	for cut-off tool 26
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT
<b>8 224 13 006</b>	<b>Cut-off holder SH 32</b>	
	Weight [kg]:	0.800
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
<b>8 224 14 007</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	2.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT



Part-#	Name	
<b>8 224 14 008</b>	<b>Universal turning holder sq. 3/4"</b>	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 224 14 017</b>	<b>Universal turning holder sq. 20</b>	
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 224 14 024</b>	<b>Universal turning holder sq. 20 IC</b>	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 224 14 030</b>	<b>Universal turning holder sq. 3/4" IC</b>	
	Weight [kg]:	1.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 225 11 006</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.900
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 225 11 007</b>	<b>Cut-off holder sq. 20</b>	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20

Part-#	Name	
	Coolant:	EXT
<b>8 225 11 008</b>	<b>Cut-off holder sq. 3/4"</b>	
	Weight [kg]:	0.910
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 229 15 006</b>	<b>Tool holder C 3 IC</b>	
	Weight [kg]:	1.880
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability, tool length check!
	Offset [mm]:	45
<b>8 240 15 011</b>	<b>Collet chuck holder ER 25</b>	
	Weight [kg]:	1.910
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 15 024</b>	<b>Collet chuck holder ER 25 AX UT</b>	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 15 025</b>	<b>Collet chuck holder ER 25 AX UT</b>	
	Weight [kg]:	2.100
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 15 042</b>	<b>Tool holder C 3 IC</b>	
	Weight [kg]:	2.300
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC

Part-#	Name	
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	70
<b>8 240 15 043</b>	<b>Tool holder C 3 IC</b>	
	Weight [kg]:	2.470
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability; note tool length
	Center distance [mm]:	70
<b>8 240 16 007</b>	<b>Boring bar holder Ø 20</b>	
	Weight [kg]:	2.130
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 16 068</b>	<b>Tool holder C 4 IC</b>	
	Notation:	180° reversible
	Version:	offset; right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Pressure max [bar]:	100
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	75
<b>8 240 17 009</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	1.740
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	60
<b>8 240 17 020</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	2.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75

Part-#	Name	
<b>8 240 17 029</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	2.050
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 17 083</b>	<b>Boring bar holder Ø 25</b>	
	Notation:	180° reversible special
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60
<b>8 240 17 086</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	3.540
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Tool adaption on turret center
	Center distance [mm]:	75
<b>8 240 18 025</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.610
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool adaption to turret center
	Center distance [mm]:	75
<b>8 240 18 027</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	2.900
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60

Part-#	Name	
<b>8 240 18 048</b>	<b>Boring bar holder Ø 1 1/4 "</b>	
	Weight [kg]:	2.750
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Please note:	Tool holder on turret center
	Center distance [mm]:	60
<b>8 240 18 052</b>	<b>Boring bar holder Ø 1 1/4 "</b>	
	Weight [kg]:	3.140
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 240 18 076</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	3.400
	Notation:	180° reversible
	Version:	offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Tool adaption on turret center
	Center distance [mm]:	75
<b>8 244 11 003</b>	<b>Facing holder sq. 20</b>	
	Weight [kg]:	2.550
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 244 11 006</b>	<b>Facing holder sq. 3/4"</b>	
	Weight [kg]:	2.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 249 15 008</b>	<b>Double collet chuck holder ER 25 AX UT</b>	
	Weight [kg]:	3.110
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
	Center distance [mm]:	75

Part-#	Name	
<b>8 249 15 014</b>	<b>Double tool holder C 3 IC</b>	
	Weight [kg]:	3.500
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3 heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability!; note tool length!
	Center distance [mm]:	70
<b>8 251 11 004</b>	<b>Double turning holder sq. 20</b>	
	Weight [kg]:	3.250
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
<b>8 251 11 005</b>	<b>Double turning holder sq. 16</b>	
	Weight [kg]:	3.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 16
	Coolant:	EXT
<b>8 251 11 008</b>	<b>Double turning holder sq. 3/4"</b>	
	Weight [kg]:	3.240
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	EXT
<b>8 251 13 021</b>	<b>Combi multiple holder 6x sq. 3/4" IC</b>	
	Weight [kg]:	4.020
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail

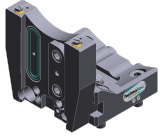
Part-#	Name	
<b>8 251 13 022</b>	<b>Combi multiple holder 3x sq. 3/4" IC</b>	
	Shank type: Machine adaption: Tool adaption:  Coolant: Pressure max [bar]: Please note:	BMT Centering key b 20 Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm) IC/Ext 100 Key rail
<b>8 251 14 013</b>	<b>Combi multiple holder 6x sq. 20</b>	
	Weight [kg]: Employment for: Shank type: Machine adaption: Tool adaption:  Coolant: Pressure max [bar]:	3.890 Main- and sub spindle BMT Centering key b 20 Sq. 20 Sq. 20 Sq. 20 Sq. 20 EXT 80
<b>8 251 14 023</b>	<b>Combi multiple holder 6x sq. 3/4"</b>	
	Weight [kg]: Employment for: Shank type: Machine adaption: Tool adaption:  Coolant:	4.080 Main- and sub spindle BMT Centering key b 20 Sq. 3/4" Sq. 3/4" Sq. 3/4" Sq. 3/4" EXT
<b>8 251 14 080</b>	<b>Combi multiple holder 6x sq. 20 IC</b>	
	Weight [kg]: Employment for: Shank type: Machine adaption: Tool adaption:  Coolant: Pressure max [bar]: Please note:	4.100 Main- and sub spindle BMT Centering key b 20 Sq. 20 Sq. 20 Sq. 20 Sq. 20 IC/Ext 100 Key rail
<b>8 251 14 081</b>	<b>Combi multiple holder 3x sq. 20 IC</b>	
	Weight [kg]: Shank type: Machine adaption: Tool adaption:  Coolant: Pressure max [bar]: Please note:	2.550 BMT Centering key b 20 Sq. 20 Sq. 20 IC/Ext 100 Key rail

Part-#	Name	
<b>8 251 14 099</b>	<b>Combi double turning holder sq. 20 IC</b>	
	Weight [kg]:	3.140
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
<b>8 253 17 103</b>	<b>Multiple boring bar holder 2x Ø 25</b>	
	Weight [kg]:	4.030
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
		Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 259 11 002</b>	<b>Multiple turning holder 2x sq. 20</b>	
	Weight [kg]:	2.080
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
<b>8 259 17 007</b>	<b>Multiple holder Ø 25 and sq. 20</b>	
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 320 12 007</b>	<b>Cut-off holder, height adjustable SH 26 IC</b>	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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Part-#	Name
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**8 320 13 003**    **Cut-off holder, height adjustable SH 32 IC**



Weight [kg]:	1.300
Notation:	180° reversible
Shank type:	BMT
Machine adaption:	Centering key b 20
Tool adaption:	Clampshaft SH 32
Coolant:	IC/Ext
Pressure max [bar]:	70

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