

SPINNER
TC 77-S



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production


Digital tool management


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Part-#	Name	
8 202 50 002	Basic holder longitudinal seat FN 12	
	Weight [kg]:	2.730
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 54 000	Adapter for VDI 40	
	Weight [kg]:	7.920
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	105
8 209 54 001	Adapter for VDI 40	
	Weight [kg]:	7.940
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40 both sides
	Coolant:	EXT
	Center distance [mm]:	105
8 215 54 002	Tool holder C2-50x32 - special	
	Weight [kg]:	5.790
	Version:	Left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 215 54 003	Tool holder C4-50x32 - special	
	Version:	Left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 231 57 000	Collet chuck holder ER 40	
	Weight [kg]:	9.370
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	140

Part-#	Name	
8 231 57 002	Boring bar holder Ø 25	
	Weight [kg]:	8.310
	Version:	right / left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 58 000	Boring bar holder Ø 32	
	Weight [kg]:	8.080
	Employment for:	Heavy duty cutting
	Version:	right / left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 59 000	Boring bar holder Ø 40	
	Weight [kg]:	7.800
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 59 001	Boring bar holder Ø 50	
	Weight [kg]:	8.580
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	demountable in right version
	Center distance [mm]:	105
8 239 57 001	Double collet chuck holder ER 40	
	Weight [kg]:	9.750
	Employment for:	Main- and sub spindle
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Center distance [mm]:	140

Part-#	Name	
8 239 58 001	Double boring bar holder Ø 32	
	Weight [kg]:	12.220
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 58 002	Double tool holder HT 6	
	Employment for:	Main- and sub spindle
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 58 004	Double tool holder HT 6	
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 59 001	Double boring bar holder Ø 40	
	Weight [kg]:	11.820
	Employment for:	Heavy duty cutting
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 320 52 000	Cut-off holder, height adjustable SH 26 IC	
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 53 002	Cut-off holder, height adjustable SH 32	
	Weight [kg]:	3.260
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 320 53 003	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.260
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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Part-#	Name
8 320 59 000	Cut-off holder, height adjustable 845 IC
	Version: universal
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption:  System 845
	Coolant: IC
	Pressure max [bar]: 70

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heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>