

Nakamura  
**SC-250 - VDI 40**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

**heimatec GmbH** reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
<b>8 010 44 013</b>	<b>Axial drilling and milling head ER 20</b>	
	Weight [kg]:	3.640
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 45 032</b>	<b>Axial drilling and milling head ER 25</b>	
	Weight [kg]:	3.700
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 45 033</b>	<b>Axial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	3.780
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
<b>8 010 45 051</b>	<b>Axial drilling and milling head ER 25 AX UT</b>	
	Weight [kg]:	3.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 45 080</b>	<b>Axial drilling and milling head Weldon 16</b>	
	Weight [kg]:	3.790
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 46 055</b>	<b>Axial drilling and milling head ER 32</b>	
	Weight [kg]:	3.760
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 010 46 056</b>	<b>Axial drilling and milling head ER 32 IC</b>	
	Weight [kg]:	3.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
<b>8 010 46 057</b>	<b>Axial drilling and milling head ER 32 AS</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 011 44 004</b>	<b>Axial milling head universal arbor 16</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 011 45 010</b>	<b>Axial milling head universal arbor 22</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same

Part-#	Name	
	Coolant:	EXT
<b>8 019 45 084</b>	<b>Axial drilling and milling head ER 25 AX IC</b>	
	Weight [kg]:	6.560
	Notation:	offset
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
<b>8 019 45 205</b>	<b>Axial drilling and milling head ER 25 AX UT IC</b>	
	Notation:	offset
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
<b>8 030 44 014</b>	<b>Radial drilling and milling head ER 20</b>	
	Weight [kg]:	5.300
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 44 048</b>	<b>Radial drilling and milling head ER 16 AX UT IC</b>	
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext

Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 45 056</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Weight [kg]:	6.240
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	70
<b>8 030 45 057</b>	<b>Radial drilling and milling head ER 25</b>	
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 45 058</b>	<b>Radial drilling and milling head ER 25</b>	
	Weight [kg]:	5.360
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 45 059</b>	<b>Radial drilling and milling head ER 25 IC</b>	
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25

Part-#	Name	
	Center distance [mm]:	70
<b>8 030 45 079</b>	<b>Radial drilling and milling head Weldon 16 IC</b>	
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 45 080</b>	<b>Radial drilling and milling head Weldon 16 IC</b>	
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 45 124</b>	<b>Radial drilling and milling head ER 25</b>	
	Weight [kg]:	5.920
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:3
	Torque max [Nm]:	6
	Rotation max [1/min]:	10800
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 45 132</b>	<b>Radial drilling and milling head Weldon 16 IC</b>	
	Weight [kg]:	6.780
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

Part-#	Name	
	Pressure max [bar]:	70
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 45 133</b>	<b>Radial drilling and milling head Weldon 16 IC</b>	
	Weight [kg]:	6.600
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	stronger bearing
	Center distance [mm]:	70
<b>8 030 46 073</b>	<b>Radial drilling and milling head ER 32 IC</b>	
	Weight [kg]:	5.960
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	70
<b>8 030 46 075</b>	<b>Radial drilling and milling head ER 32</b>	
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 030 46 076</b>	<b>Radial drilling and milling head ER 32 IC</b>	
	Weight [kg]:	6.240
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	70
<b>8 030 47 081</b>	<b>Radial drilling and milling head HT 5</b>	
	Weight [kg]:	6.000
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	70
<b>8 031 44 004</b>	<b>Radial milling head universal arbor 16</b>	
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 031 44 005</b>	<b>Radial milling head universal arbor 16</b>	
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 031 45 013</b>	<b>Radial milling head universal arbor 22</b>	
	Version:	right
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70

Part-#	Name	
<b>8 031 45 014</b>	<b>Radial milling head universal arbor 22</b>	
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	70
<b>8 037 49 017</b>	<b>Radial disk mill head shaft diameter 8-22</b>	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2,55:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	2400
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
<b>8 037 49 032</b>	<b>Radial disk mill head shaft diameter 10-16</b>	
	Weight [kg]:	5.040
	Version:	left
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
	Center distance [mm]:	87
<b>8 039 45 017</b>	<b>Radial drilling and milling head ER 25 AX</b>	
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	70

Part-#	Name	
<b>8 040 44 015</b>	<b>Universal head ± 90° adjustable ER 16</b>	
	Weight [kg]:	3.000
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
<b>8 214 43 000</b>	<b>Tool holder C1-40x25</b>	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 214 43 001</b>	<b>Tool holder C3-40x25</b>	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 214 43 008</b>	<b>Tool holder C1-40x25 special</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 000</b>	<b>Tool holder C2-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 001</b>	<b>Tool holder C4-40x25</b>	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 215 43 003</b>	<b>Tool holder C2-40x25 special</b>	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Part-#	Name	
<b>8 230 47 007</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	5.700
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 230 47 008</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	4.100
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 234 43 000</b>	<b>Tool holder B1-40x25x44</b>	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 43 001</b>	<b>Tool holder B3-40x25x44</b>	
	Employment for:	VDI 40
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 43 002</b>	<b>Tool holder B5-40x25x44</b>	
	Weight [kg]:	3.120
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 43 003</b>	<b>Tool holder B7-40x25x44</b>	
	Weight [kg]:	3.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 234 43 005</b>	<b>Tool holder B5-40x25x44 special</b>	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Part-#	Name	
<b>8 235 43 000</b>	<b>Tool holder B2-40x25x44</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 001</b>	<b>Tool holder B4-40x25x44</b>	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 002</b>	<b>Tool holder B6-40x25x44</b>	
	Employment for:	VDI 40
	Version:	left; long
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 003</b>	<b>Tool holder B8-40x25x44</b>	
	Weight [kg]:	3.360
	Version:	Left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 235 43 009</b>	<b>Tool holder B6-40x25x44 special</b>	
	Weight [kg]:	2.960
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
<b>8 235 43 010</b>	<b>Tool holder B2-40x25x44 special</b>	
	Weight [kg]:	2.260
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco

Part-#	Name	
<b>8 236 48 001</b>	<b>Boring bar holder Ø 32</b>	
	Weight [kg]:	5.440
	Version:	doubletoothed
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 251 41 000</b>	<b>Double turning holder sq. 20</b>	
	Weight [kg]:	3.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
<b>8 274 43 000</b>	<b>Square multiple holder D1-40x25</b>	
	Weight [kg]:	3.660
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 274 43 001</b>	<b>Tool holder D2-40x25</b>	
	Weight [kg]:	4.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
<b>8 274 43 003</b>	<b>Square multiple holder D1-40x25</b>	
	Weight [kg]:	5.160
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

## heimatec.u-tec®

heimatec.com

Products / Tool change systems /  
u-tec® Tool-changing system



versions see catalog



## heimatec.easy-quick

heimatec.com

Products / Tool change systems /  
easy-quick HT quick-changing system



versions see catalog



## heimatec.Capto™

heimatec.com

Products / Tool change systems /  
heimatec.Capto™ quick-changing system



versions see catalog



## heimatec.accessories

heimatec.com

Products / Accessories



versions see catalog





● heimatec overseas branches

○ global representations of heimatec

**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

Please find the contact details of our worldwide trading partners on our website:  
<https://heimatec.com/business-partners>