

Victor
V760 CV



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production


Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 010 57 080	Axial drilling and milling head ER 40 AX UT	
	Weight [kg]:	5.120
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 010 57 087	Axial drilling and milling head ER 40 AX UT IC	
	Weight [kg]:	5.240
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	100
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 58 005	Axial drilling and milling head HT 6 IC	
	Weight [kg]:	5.500
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 030 57 089	Radial drilling and milling head ER 40 AX UT	
	Weight [kg]:	8.980
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120

Part-#	Name
8 030 57 090	Radial drilling and milling head ER 40 AX UT IC
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 40 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Center distance [mm]: 120
8 040 55 006	Universal head ± 90° adjustable ER 25 AX
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 25 A
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT
	Center distance [mm]: 123
8 040 57 002	Universal head ± 90° adjustable ER 40
	Weight [kg]: 14.890
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 40
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT
	Center distance [mm]: 123
8 200 51 002	Tool holder A2-50x135
	Weight [kg]: 9.200
	Shank size [mm]: 50.00
	Shank type: VDI
8 200 51 005	Plug Z2-50 S
	Weight [kg]: 2.260
	Shank size [mm]: 50.00
	Shank type: VDI
8 200 51 006	Plug Z2-50 K
	Weight [kg]: 0.200
	Shank size [mm]: 50.00
	Shank type: VDI

Part-#	Name	
8 200 55 000	Tool holder A1-50x125	
	Weight [kg]:	19.800
	Shank size [mm]:	50.00
	Shank type:	VDI
8 214 54 000	Tool holder C1-50x32	
	Weight [kg]:	5.660
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 214 54 001	Tool holder C3-50x32	
	Weight [kg]:	6.080
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 230 59 014	Boring bar holder Ø 40	
	Version:	right; special
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	105
8 230 59 015	Boring bar holder Ø 50	
	Version:	right; special
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	105
8 234 54 000	Tool holder B1-50x32x55	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 234 54 001	Tool holder B3-50x32x55	
	Weight [kg]:	4.420
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 234 54 002	Tool holder B5-50x32x55	
	Weight [kg]:	5.220
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT

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Part-#	Name
8 234 54 003	Tool holder B7-50x32x55
	Weight [kg]: 5.640
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: Sq. 32/25
	Coolant: EXT
8 274 54 000	Tool holder D1-50x32
	Weight [kg]: 6.280
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: Sq. 32/25
	Coolant: EXT
8 320 53 004	Cut-off holder, height adjustable SH 32 IC
	Version: universal
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 32
	Coolant: IC/Ext
	Pressure max [bar]: 70

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heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
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