

Victor  
**Vturn 26/ 60 CV**  
**- 12 Stationen**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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| Part-#              | Name  |
|---------------------|---|
| <b>8 010 46 009</b> | <b>Axial drilling and milling head ER 32</b>          |
|                     | Weight [kg]: 3.340                                    |
|                     | Tool drive: Flat (~DIN 1809)                          |
|                     | Shank size [mm]: 40.00                                |
|                     | Shank type: VDI                                       |
|                     | Tool adaption: ER 32                                  |
|                     | Gear ratio [i]: 1:1                                   |
|                     | Torque max [Nm]: 50                                   |
|                     | Rotation max [1/min]: 6000                            |
|                     | Rotating direction: same                              |
|                     | Coolant: EXT  |
|                     | Please note: round housing ø 84                       |
| <b>8 010 46 069</b> | <b>Axial drilling and milling head ER 32 IC</b>       |
|                     | Weight [kg]: 3.530                                    |
|                     | Tool drive: Flat (~DIN 1809)                          |
|                     | Shank size [mm]: 40.00                                |
|                     | Shank type: VDI                                       |
|                     | Tool adaption: ER 32                                  |
|                     | Gear ratio [i]: 1:1                                   |
|                     | Torque max [Nm]: 50                                   |
|                     | Rotation max [1/min]: 6000                            |
|                     | Rotating direction: same                              |
|                     | Coolant: IC/Ext                                       |
|                     | Pressure max [bar]: 25                                |
|                     | Please note: round housing ø 84                       |
| <b>8 010 46 203</b> | <b>Axial drilling and milling head ER 32 AX UT IC</b> |
|                     | Weight [kg]: 3.500                                    |
|                     | Tool drive: Flat (~DIN 1809)                          |
|                     | Shank size [mm]: 40.00                                |
|                     | Shank type: VDI                                       |
|                     | Tool adaption: ER 32 A - u-tec                        |
|                     | Gear ratio [i]: 1:1                                   |
|                     | Torque max [Nm]: 50                                   |
|                     | Rotation max [1/min]: 6000                            |
|                     | Rotating direction: same                              |
|                     | Coolant: IC/Ext                                       |
|                     | Pressure max [bar]: 25                                |
| <b>8 010 46 223</b> | <b>Axial drilling and milling head ER 32 AX UT</b>    |
|                     | Weight [kg]: 3.310                                    |
|                     | Tool drive: Flat (~DIN 1809)                          |
|                     | Shank size [mm]: 40.00                                |
|                     | Shank type: VDI                                       |
|                     | Tool adaption: ER 32 A - u-tec                        |
|                     | Gear ratio [i]: 1:1                                   |
|                     | Torque max [Nm]: 50                                   |
|                     | Rotation max [1/min]: 6000                            |
|                     | Rotating direction: same                              |
|                     | Coolant: EXT  |
|                     | Please note: round housing ø 84                       |

| Part-#              | Name   |                                   |
|---------------------|--|-----------------------------------|
| <b>8 010 46 250</b> | <b>Axial drilling and milling head ER 32 AX UT</b> |                                   |
|                     | Weight [kg]:                                       | 3.300                             |
|                     | Tool drive:  | Flat (~DIN 1809)                  |
|                     | Shank size [mm]:                                   | 40.00                             |
|                     | Shank type:  | VDI                               |
|                     | Tool adaption:                                     | ER 32 A - u-tec                   |
|                     | Gear ratio [i]:                                    | 1:1                               |
|                     | Torque max [Nm]:                                   | 50                                |
|                     | Rotation max [1/min]:                              | 6000                              |
|                     | Rotating direction:                                | same                              |
|                     | Coolant:   | EXT                               |
|                     | Please note:                                       | Combi bearing                     |
| <b>8 010 46 269</b> | <b>Axial drilling and milling head ER 32 AX UT</b> |                                   |
|                     | Weight [kg]:                                       | 3.120                             |
|                     | Tool drive:  | Flat (~DIN 1809)                  |
|                     | Shank size [mm]:                                   | 40.00                             |
|                     | Shank type:  | VDI                               |
|                     | Tool adaption:                                     | ER 32 A - u-tec                   |
|                     | Gear ratio [i]:                                    | 1:1                               |
|                     | Torque max [Nm]:                                   | 50                                |
|                     | Rotation max [1/min]:                              | 6000                              |
|                     | Rotating direction:                                | same                              |
|                     | Coolant:   | EXT                               |
|                     | Please note:                                       | short version; round housing ø 84 |
| <b>8 010 47 040</b> | <b>Axial drilling and milling head HT 5</b>        |                                   |
|                     | Tool drive:  | Flat (~DIN 1809)                  |
|                     | Shank size [mm]:                                   | 40.00                             |
|                     | Shank type:  | VDI                               |
|                     | Tool adaption:                                     | HT 5                              |
|                     | Gear ratio [i]:                                    | 1:1                               |
|                     | Torque max [Nm]:                                   | 50                                |
|                     | Rotation max [1/min]:                              | 6000                              |
|                     | Rotating direction:                                | same                              |
|                     | Coolant:   | EXT                               |
|                     | Please note:                                       | round housing ø 84                |
| <b>8 014 45 000</b> | <b>Axial milling head universal arbor 22</b>       |                                   |
|                     | Tool drive:  | Flat (~DIN 1809)                  |
|                     | Shank size [mm]:                                   | 40.00                             |
|                     | Shank type:  | VDI                               |
|                     | Tool adaption:                                     | Universal arbor 22                |
|                     | Gear ratio [i]:                                    | 3:1                               |
|                     | Torque max [Nm]:                                   | 75                                |
|                     | Rotation max [1/min]:                              | 3000                              |
|                     | Rotating direction:                                | same                              |
|                     | Coolant:   | EXT                               |
| <b>8 030 45 067</b> | <b>Radial drilling and milling head ER 25</b>      |                                   |
|                     | Weight [kg]:                                       | 3.820                             |
|                     | Version:   | left                              |
|                     | Tool drive:  | Flat (~DIN 1809)                  |
|                     | Shank size [mm]:                                   | 40.00                             |
|                     | Shank type:  | VDI                               |
|                     | Tool adaption:                                     | ER 25                             |
|                     | Gear ratio [i]:                                    | 1:1                               |
|                     | Torque max [Nm]:                                   | 25                                |

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| Part-#              | Name  |                  |
|---------------------|---|------------------|
|                     | Rotation max [1/min]:                         | 6000             |
|                     | Rotating direction:                           | opposite         |
|                     | Coolant:                                      | EXT              |
|                     | Center distance [mm]:                         | 54               |
| <b>8 030 46 084</b> | <b>Radial drilling and milling head ER 32</b> |                  |
|                     | Weight [kg]:                                  | 5.360            |
|                     | Version:                                      | left             |
|                     | Tool drive:                                   | Flat (~DIN 1809) |
|                     | Shank size [mm]:                              | 40.00            |
|                     | Shank type:                                   | VDI              |
|                     | Tool adaption:                                | ER 32            |
|                     | Gear ratio [i]:                               | 1:1              |
|                     | Torque max [Nm]:                              | 50               |
|                     | Rotation max [1/min]:                         | 6000             |
|                     | Rotating direction:                           | opposite         |
|                     | Coolant:                                      | EXT              |
|                     | Center distance [mm]:                         | 69               |



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