

Victor
Vturn 26/110 CV
- 10 Stationen



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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| Part-# | Name | |
|---------------------|---|--------------------|
| 8 010 46 009 | Axial drilling and milling head ER 32 | |
| | Weight [kg]: | 3.340 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing ø 84 |
| 8 010 46 069 | Axial drilling and milling head ER 32 IC | |
| | Weight [kg]: | 3.530 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | round housing ø 84 |
| 8 010 46 203 | Axial drilling and milling head ER 32 AX UT IC | |
| | Weight [kg]: | 3.500 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| 8 010 46 223 | Axial drilling and milling head ER 32 AX UT | |
| | Weight [kg]: | 3.310 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing ø 84 |

| Part-# | Name | |
|---------------------|--|-----------------------------------|
| 8 010 46 250 | Axial drilling and milling head ER 32 AX UT | |
| | Weight [kg]: | 3.300 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| 8 010 46 269 | Axial drilling and milling head ER 32 AX UT | |
| | Weight [kg]: | 3.120 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | short version; round housing ø 84 |
| 8 010 47 040 | Axial drilling and milling head HT 5 | |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | round housing ø 84 |
| 8 014 45 000 | Axial milling head universal arbor 22 | |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | Universal arbor 22 |
| | Gear ratio [i]: | 3:1 |
| | Torque max [Nm]: | 75 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| 8 019 45 073 | Axial drilling and milling head ER 25 | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 40 |

| Part-# | Name | |
|---------------------|---|------------------|
| | Rotation max [1/min]: | 10000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Offset [mm]: | 50 |
| 8 019 46 170 | Axial drilling and milling head ER 32 AX UT IC | |
| | Weight [kg]: | 6.370 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 32 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 50 |
| 8 019 46 188 | Axial drilling and milling head ER 32 AX UT | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 80 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 50 |
| 8 019 47 056 | Axial drilling and milling head HT 5 | |
| | Weight [kg]: | 7.180 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 80 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 50 |

| Part-# | Name | |
|---------------------|---|------------------|
| 8 030 45 071 | Radial drilling and milling head ER 25 | |
| | Weight [kg]: | 5.800 |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 25 |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 8 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| 8 030 46 069 | Radial drilling and milling head ER 32 | |
| | Weight [kg]: | 5.260 |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 69 |
| 8 030 47 060 | Radial drilling and milling head ER 40 | |
| | Weight [kg]: | 5.380 |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 40 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 69 |
| 8 030 47 132 | Radial drilling and milling head HT 5 | |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 69 |

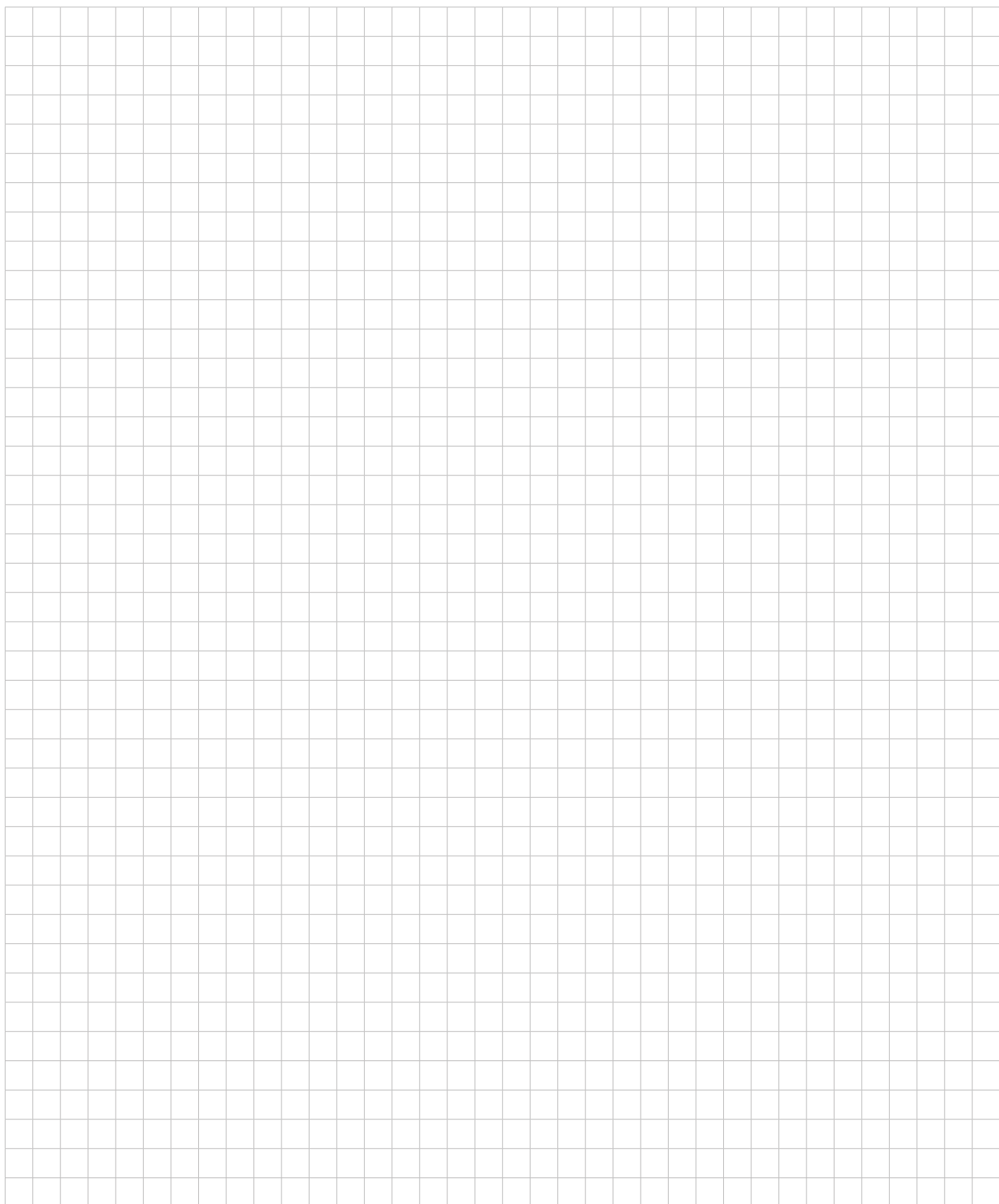
| Part-# | Name | |
|---|--|------------------|
| 8 030 47 152 | Radial drilling and milling head HT 5 | |
| | Weight [kg]: | 6.500 |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 69 |
| 8 033 46 061 | Radial drilling and milling head ER 32 IC | |
|  | Weight [kg]: | 8.380 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| 8 033 46 097 | Radial drilling and milling head ER 32 | |
| | Weight [kg]: | 7.570 |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| 8 033 46 137 | Radial drilling and milling head ER 32 AX UT IC | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |

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| Part-# | Name | |
|---------------------|---|------------------|
| | Center distance [mm]: | 100 |
| 8 033 46 175 | Radial drilling and milling head ER 32 AX UT | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |
| 8 033 47 062 | Radial drilling and milling head HT 5 | |
| | Notation: | offset |
| | Version: | left |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 40.00 |
| | Shank type: | VDI |
| | Tool adaption: | HT 5 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 100 |





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