

SPINNER
TC 800-MCY



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name
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8 010 56 033 Axial drilling and milling head ER 32 IC

Weight [kg]:	5.470
Tool drive:	Coupling
Shank size [mm]:	50.00
Shank type:	VDI
Tool adaption:	ER 32
Gear ratio [i]:	1:1
Torque max [Nm]:	80
Rotation max [1/min]:	4000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

8 010 57 015 Axial drilling and milling head ER 40

Weight [kg]:	5.390
Tool drive:	Coupling
Shank size [mm]:	50.00
Shank type:	VDI
Tool adaption:	ER 40
Gear ratio [i]:	1:1
Torque max [Nm]:	80
Rotation max [1/min]:	4000
Rotating direction:	same
Coolant:	EXT

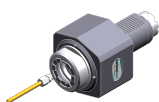
8 010 57 036 Axial drilling and milling head ER 40 IC

Weight [kg]:	5.590
Tool drive:	Coupling
Shank size [mm]:	50.00
Shank type:	VDI
Tool adaption:	ER 40
Gear ratio [i]:	1:1
Torque max [Nm]:	80
Rotation max [1/min]:	4000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

8 010 57 083 Axial drilling and milling head ER 40 AX UT

Weight [kg]:	5.120
Tool drive:	Coupling
Shank size [mm]:	50.00
Shank type:	VDI
Tool adaption:	ER 40 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	80
Rotation max [1/min]:	4000
Rotating direction:	same
Coolant:	EXT

8 010 57 084 Axial drilling and milling head ER 40 AX UT IC



Weight [kg]:	5.280
Tool drive:	Coupling
Shank size [mm]:	50.00
Shank type:	VDI
Tool adaption:	ER 40 u-tec
Gear ratio [i]:	1:1

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Part-#	Name	
	Torque max [Nm]:	80
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 58 010	Axial drilling and milling head HT 6	
	Weight [kg]:	5.360
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 010 58 011	Axial drilling and milling head HT 6 IC	
	Weight [kg]:	5.570
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 55 011	Axial milling head universal arbor 22	
	Weight [kg]:	5.350
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 011 56 006	Axial milling head universal arbor 27	
	Weight [kg]:	7.120
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Taper roller bearings

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Part-#	Name	
8 013 54 021	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]:	3.520
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	round housing ø 98
8 019 55 061	Axial milling head universal arbor 22	
	Weight [kg]:	8.580
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 019 56 019	Axial drilling and milling head ER 32	
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 56 027	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.200
	Notation:	offset
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	40
	Rotation max [1/min]:	10000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50

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Part-#	Name	
8 030 56 160	Radial drilling and milling head ER 32 AX UT	
	Weight [kg]:	8.840
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	105
8 030 57 036	Radial drilling and milling head ER 40	
	Weight [kg]:	9.060
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	105
8 030 57 037	Radial drilling and milling head ER 40 IC	
	Weight [kg]:	9.530
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	105
8 030 57 121	Radial drilling and milling head ER 40 AX UT	
	Weight [kg]:	9.830
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	EXT
	Center distance [mm]:	105
8 030 57 122	Radial drilling and milling head ER 40 AX UT IC	
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	105
8 030 58 005	Radial drilling and milling head HT 6	
	Weight [kg]:	9.700
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	105
8 030 58 006	Radial drilling and milling head HT 6 IC	
	Weight [kg]:	10.460
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	105
8 030 58 035	Radial drilling and milling head Weldon 32 IC	
	Weight [kg]:	10.480
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI

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Part-#	Name	
	Tool adaption:	Weldon (DIN 1835 b) 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	105
8 031 55 010	Radial milling head universal arbor 22	
	Weight [kg]:	9.020
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	105
8 031 56 006	Radial milling head universal arbor 27	
	Weight [kg]:	9.760
	Employment for:	Main spindle
	Version:	left
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	105
8 040 56 006	Universal head ± 90° adjustable ER 32	
	Weight [kg]:	15.340
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	123


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Part-#	Name	
8 040 57 007	Universal head ± 90° adjustable ER 40	
	Weight [kg]:	15.480
	Tool drive:	Coupling
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	123
8 202 50 002	Basic holder longitudinal seat FN 12	
	Weight [kg]:	2.730
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 54 000	Adapter for VDI 40	
	Weight [kg]:	7.920
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	105
8 209 54 001	Adapter for VDI 40	
	Weight [kg]:	7.940
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40 both sides
	Coolant:	EXT
	Center distance [mm]:	105
8 215 54 002	Tool holder C2-50x32 - special	
	Weight [kg]:	5.790
	Version:	Left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 215 54 003	Tool holder C4-50x32 - special	
	Version:	Left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT

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Part-#	Name	
8 231 57 000	Collet chuck holder ER 40	
	Weight [kg]:	9.370
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	140
8 231 57 002	Boring bar holder Ø 25	
	Weight [kg]:	8.310
	Version:	right / left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 58 000	Boring bar holder Ø 32	
	Weight [kg]:	8.080
	Employment for:	Heavy duty cutting
	Version:	right / left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 59 000	Boring bar holder Ø 40	
	Weight [kg]:	7.800
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	105
8 231 59 001	Boring bar holder Ø 50	
	Weight [kg]:	8.580
	Employment for:	Heavy duty cutting
	Version:	left
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	demountable in right version
	Center distance [mm]:	105

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Part-#	Name	
8 320 52 000	Cut-off holder, height adjustable SH 26 IC	
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 53 002	Cut-off holder, height adjustable SH 32	
	Weight [kg]:	3.260
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 320 53 003	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	3.260
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 59 000	Cut-off holder, height adjustable 845 IC	
	Version:	universal
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	 System 845
	Coolant:	IC
	Pressure max [bar]:	70



● heimatec overseas branches

○ global representations of heimatec

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