TOOL CATALOGUE

heimatec®

SPINNER

TC 82-MC - VDI 30

08/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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TC 82-MC - VDI 30

Part-#	Name	
8 010 24 054	**Axial drilling and milling head Weldon 12**	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 12
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 25 002	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.470
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 25 033	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	1.670
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing Ø 68
8 010 25 063	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	1.750
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25

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Part-#	Name	
8 010 25 102	**Axial drilling and milling head ER 25**	
	Weight [kg]:	1.740
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 25 121	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	1.680
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 26 022	**Axial drilling and milling head HT 4**	
	Weight [kg]:	1.440
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 26 025	**Axial drilling and milling head HT 4 IC**	
	Weight [kg]:	1.690
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25

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Part-#	Name	
8 011 24 001	**Axial milling head universal arbor 16**	
	Weight [kg]:	1.980
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 011 25 001	**Axial milling head universal arbor 22**	
	Weight [kg]:	2.420
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 012 24 004	**Axial tapping head ER 20**	
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
8 013 24 002	**Axial drilling and milling head ER 20 AS**	
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 013 24 015	**Axial drilling and milling head ER 20 AS**	
	Weight [kg]:	3.660
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A
	Gear ratio [i]:	1:3
	Torque max [Nm]:	6
	Rotation max [1/min]:	15000

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Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
8 013 24 025	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	1.640
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 019 25 009	**Axial drilling and milling head ER 25**	
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	60
8 019 25 030	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	4.070
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 019 25 042	**Axial drilling and milling head ER 25**	
	Weight [kg]:	4.060
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
	Offset [mm]:	34,5
8 019 25 060	**Axial drilling and milling head ER 25 AX UT IC**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	34,5
8 030 24 033	**Radial drilling and milling head ER 20**	
	Weight [kg]:	2.620
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 24 106	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	2.580
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 25 023	**Radial drilling and milling head ER 25**	
	Weight [kg]:	2.660
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Center distance [mm]:	54
8 030 25 082	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	2.880
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	54
8 030 25 236	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.030
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	54
8 030 25 269	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	2.800
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	54
8 030 26 033	**Radial drilling and milling head HT 4**	
	Weight [kg]:	2.600
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	54
8 030 26 059	**Radial drilling and milling head HT 4 IC**	
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	54
8 031 24 037	**Radial milling head universal arbor 16**	
	Weight [kg]:	2.820
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	54
8 033 24 007	**Radial drilling and milling head ER 20**	
	Weight [kg]:	3.660
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 002	**Radial drilling and milling head ER 25**	
	Weight [kg]:	3.400
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 017	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.610
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 033 25 030	**Radial drilling and milling head ER 25 IC**	
	Weight [kg]:	3.640
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 033 25 061	**Radial drilling and milling head ER 25**	
	Weight [kg]:	3.400
	Notation:	offset
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 25 088	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	3.550
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec

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Part-#	Name	
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 25 089	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	3.750
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 010	**Radial drilling and milling head HT 4**	
	Weight [kg]:	3.340
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	75
8 033 26 016	**Radial drilling and milling head HT 4 IC**	
	Weight [kg]:	3.590
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75

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Part-#	Name	
8 033 26 025	**Radial drilling and milling head HT 4 IC**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	87
8 033 26 058	**Radial drilling and milling head HT 4**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 059	**Radial drilling and milling head HT 4 IC**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 060	**Radial drilling and milling head HT 4 IC**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext

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Part-#	Name	
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 033 26 061	**Radial drilling and milling head HT 4**	
	Notation:	offset
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:2
	Torque max [Nm]:	10
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 037 29 027	**Radial disk mill head shaft diameter 10-22**	
	Weight [kg]:	9.320
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	Interchangeable arbor
	Gear ratio [i]:	3:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	2000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Price without arbor
8 040 25 026	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	4.560
	Version:	right
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	87
8 053 23 002	**Multispindle radial head ER 11**	
	Weight [kg]:	4.160
	Tool drive:	Coupling
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	ER 11
	Gear ratio [i]:	1:1,5
	Torque max [Nm]:	2/Sp.
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Please note:	stronger bearing
8 210 26 011	**Tool holder HT 4 IC**	
	Weight [kg]:	1.270
	Version:	right
	Shank size [mm]:	30.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext

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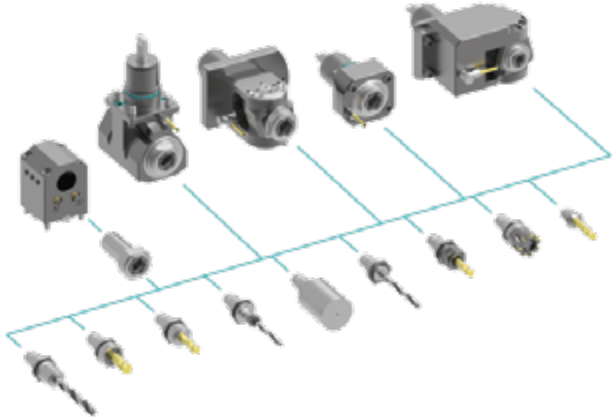

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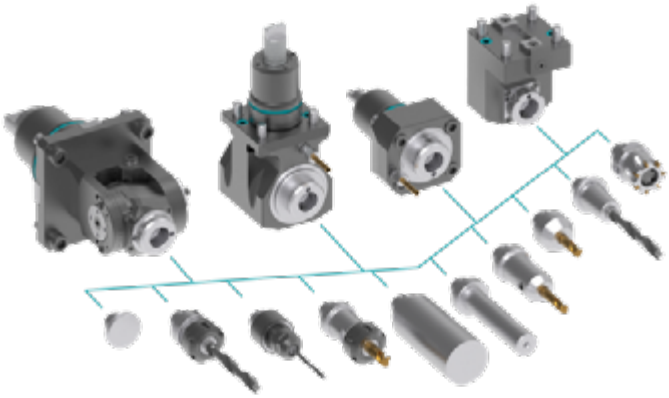

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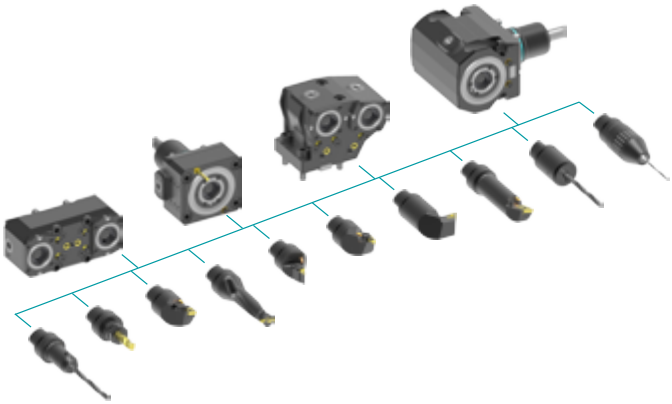

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