

Emag
VSC 250 - VDI
40 Kegeelrad



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 010 45 012	Axial drilling and milling head ER 25	
	Weight [kg]:	3.440
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 076	Axial drilling and milling head ER 25	
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	without Emag-bevel gear
8 010 47 048	Axial drilling and milling head ER 40 CL	
	Weight [kg]:	3.690
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40 CL
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 033 43 002	Radial drilling and milling head ER 11	
	Version:	left
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 11
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 033 45 004	Radial drilling and milling head ER 25	
	Weight [kg]:	6.280
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same

Part-#	Name	
	Coolant:	EXT
8 033 45 014	Radial drilling and milling head ER 25	
	Version:	left
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 033 45 035	Radial drilling and milling head ER 25	
	Weight [kg]:	6.300
	Notation:	offset
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	without Emag-bevel gear
	Center distance [mm]:	85
8 039 44 008	Radial drilling and milling head ER 20	
	Weight [kg]:	5.720
	Notation:	53° angle
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 039 45 016	Radial drilling and milling head ER 25	
	Notation:	53° angle
	Tool drive:	Bevel gear
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 200 40 000	Plug Z2-40 K	
	Weight [kg]:	0.140
	Shank size [mm]:	40.00
	Shank type:	VDI

Part-#	Name	
8 200 40 001	Plug Z2-40 S	
	Weight [kg]:	1.360
	Shank size [mm]:	40.00
	Shank type:	VDI
8 202 43 000	Basic holder transversal set SZ 40	
	Weight [kg]:	1.560
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface SZ 40
	Coolant:	EXT
8 206 42 000	Adapter for VDI 30	
	Weight [kg]:	3.530
	Version:	doubletoothed
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Special
8 210 41 000	Tool holder F 40-MK 1	
	Weight [kg]:	1.600
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 1
	Coolant:	IC
8 210 42 001	Tool holder F 40-MK 2	
	Weight [kg]:	1.620
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 2
	Coolant:	IC
8 210 43 000	Tool holder E2-40x 8	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 8
	Coolant:	IC/Ext
8 210 43 002	Tool holder F 40-MK 3	
	Weight [kg]:	1.520
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 3
	Coolant:	IC
8 210 43 003	Short drill chuck VDI 40x 8	
	Weight [kg]:	1.700
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT

Part-#	Name	
8 210 43 004	Short drill chuck VDI 40x 8 - IC	
	Weight [kg]:	1.730
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
8 210 44 001	Tool holder E2-40x10	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
8 210 44 007	Tool holder F 40-MK 4	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 4
	Coolant:	IC
8 210 44 008	Short drill chuck VDI 40x13	
	Weight [kg]:	2.280
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 44 010	Tool holder E1-40x10	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC
8 210 44 011	Tool holder E1-40x12	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC
8 210 44 014	Short drill chuck VDI 40x13 - IC	
	Weight [kg]:	2.290
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
8 210 44 019	Tool holder E2-40x10 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 44 020	Tool holder E2-40x12 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw

Part-#	Name	
8 210 45 000	Tool holder E2-40x16	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
8 210 45 002	Tool holder E4-40xER 25	
	Weight [kg]:	1.570
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC
8 210 45 003	Tool holder E1-40x16	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 45 006	Short drill chuck VDI 40x16	
	Weight [kg]:	2.460
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 210 45 009	Short drill chuck VDI 40x16 - IC	
	Weight [kg]:	2.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	IC
8 210 45 020	Tool holder ER 25 AX UT IC	
	Weight [kg]:	1.860
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Coolant:	IC/Ext
8 210 46 000	Tool holder E4-40xER 32	
	Weight [kg]:	1.640
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC
8 210 46 002	Tool holder E2-40x20	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext

Part-#	Name	
8 210 46 004	Tool holder E1-40x20	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC
8 210 46 010	Tool holder E2-40x20 - special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Please note:	Shaft with hole, locked with screw
8 210 47 001	Tool holder E2-40x25	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
8 210 47 004	Tool holder E4-40xER 40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Coolant:	IC
8 210 47 005	Tool holder E1-40x25	
	Weight [kg]:	1.840
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC
8 210 47 012	Tool holder HT 5 IC	
	Weight [kg]:	1.880
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
8 210 48 001	Tool holder E2-40x32	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
8 210 48 004	Tool holder E1-40x32	
	Weight [kg]:	1.830
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC

Part-#	Name	
8 210 48 012	Tool holder E2-40x32 special	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	with end stop
8 210 49 000	Tool holder E2-40x40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
8 210 49 002	Tool holder E1-40x40	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 210 49 003	Tool holder E1-40x50	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC
8 210 49 005	Tool holder E2-40x50	
	Weight [kg]:	3.000
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
8 215 43 000	Tool holder C2-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 001	Tool holder C4-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 003	Tool holder C2-40x25 special	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Part-#	Name	
8 219 47 004	Boring bar holder ø 25	
	Weight [kg]:	2.820
	Version:	left; offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Offset [mm]:	25
8 219 48 006	Boring bar holder ø 32	
	Version:	left, offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Offset [mm]:	30
8 235 43 000	Tool holder B2-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 001	Tool holder B4-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 009	Tool holder B6-40x25x44 special	
	Weight [kg]:	2.960
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
8 235 43 010	Tool holder B2-40x25x44 special	
	Weight [kg]:	2.260
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco

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Part-#	Name
8 320 42 018	Cut-off holder, height adjustable SH 26 IC
	Version: universal
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 26
	Coolant: IC/Ext
	Pressure max [bar]: 70



● heimatec overseas branches

○ global representations of heimatec

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