

SPINNER
TTC 300-S



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

***OUR PRODCUTS**

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name
8 200 20 001	Plug Z2-25 K Weight [kg]: 0.020 Shank size [mm]: 25.00 Shank type: VDI
8 200 20 004	Plug Z2-25 S Weight [kg]: 0.480 Shank size [mm]: 25.00 Shank type: VDI
8 200 22 000	Tool holder A1-25x 75 Shank size [mm]: 25.00 Shank type: VDI
8 202 20 011	Basic holder longitudinal seat FN 12 Weight [kg]: 0.800 Version: universal Shank size [mm]: 25.00 Shank type: VDI Tool adaption: Interface FN 12 Coolant: EXT
8 209 21 005	Adapter for VDI 20 Version: left Shank size [mm]: 25.00 Shank type: VDI Tool adaption: DIN 69880 - 20 Center distance [mm]: 75
8 209 22 012	Adapter for VDI 25 Version: right Shank size [mm]: 25.00 Shank type: VDI Tool adaption: DIN 69880 - 25 Center distance [mm]: 75
8 209 22 013	Adapter for VDI 25 Weight [kg]: 2.430 Version: left Shank size [mm]: 25.00 Shank type: VDI Tool adaption: DIN 69880 - 25 Coolant: EXT Center distance [mm]: 75
8 209 22 014	Adapter for VDI 25 Notation: offset Version: right Shank size [mm]: 25.00 Shank type: VDI Tool adaption: DIN 69880 - 25 Center distance [mm]: 75

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Part-#	Name	
8 209 22 015	Adapter for VDI 25	
	Weight [kg]:	2.920
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 25
	Center distance [mm]:	75
8 214 21 001	Tool holder C3-25x16	
	Weight [kg]:	1.070
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 214 21 003	Tool holder C1-25x16/12	
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 214 24 001	Universal turning holder sq. 20	
	Weight [kg]:	1.460
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
	Please note:	with reversible shaft
8 215 21 001	Tool holder C2-25x16	
	Weight [kg]:	1.100
	Version:	Left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 215 21 002	Tool holder C4-25x16	
	Version:	Left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 215 22 002	Tool holder C4-25x20/16	
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT

Part-#	Name	
8 215 22 003	Tool holder C2-25x20/16	
	Weight [kg]:	1.140
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 216 22 000	Tool holder C1/C4-25x20/16	
	Weight [kg]:	1.150
	Employment for:	VDI 25
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
8 230 27 024	Boring bar holder Ø 25	
	Weight [kg]:	2.860
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75
8 230 27 041	Boring bar holder Ø 30	
	Weight [kg]:	2.770
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 30
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75
8 230 27 049	Boring bar holder Ø 25	
	Weight [kg]:	3.420
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	95
8 230 27 054	Boring bar holder Ø 1"	
	Weight [kg]:	2.850
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75

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Part-#	Name	
8 230 28 019	Boring bar holder Ø 32	
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 231 24 001	Collet chuck holder ER 20	
	Weight [kg]:	2.800
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	ER 20
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 231 25 004	Collet chuck holder ER 25	
	Weight [kg]:	3.140
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 231 26 007	Tool holder HT 4	
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	HT- insert demountable
	Center distance [mm]:	75
8 231 28 001	Boring bar holder Ø 32	
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	75
8 231 28 003	Boring bar holder Ø 32	
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75

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Part-#	Name	
8 231 28 033	Boring bar holder Ø 32	
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	95
8 234 24 004	Combi facing holder sq. 20	
	Weight [kg]:	2.320
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Please note:	demountable in left version
8 236 26 006	Tool holder HT 4	
	Notation:	180° reversible
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	Fixation slide stone
	Center distance [mm]:	75
8 236 27 014	Boring bar holder Ø 25	
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	95
8 239 26 029	Double tool holder HT 4	
	Weight [kg]:	2.840
	Employment for:	Main- and sub spindle
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 251 23 003	Combi double turning holder sq.20/16	
	Weight [kg]:	1.920
	Employment for:	Main- and sub spindle
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20/16
	Coolant:	EXT
	Please note:	usable as C1, C2, C3, C4

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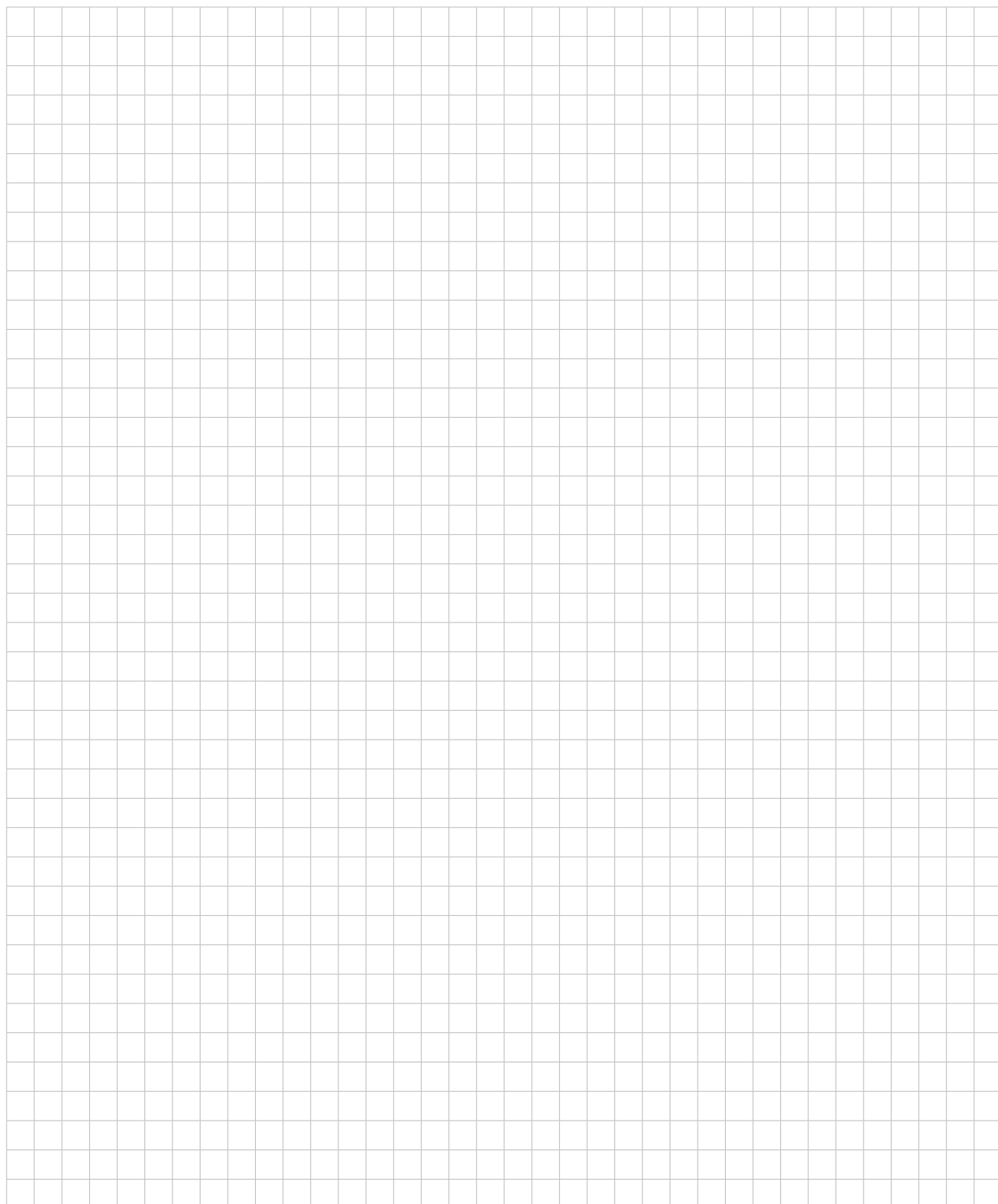
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Part-#	Name	
8 253 25 001	Double boring bar holder Ø 16	
	Weight [kg]:	4.900
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	70/105
8 253 26 010	Multiple tool holder HT 4	
	Weight [kg]:	4.580
	Version:	Special; double spindle
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
		HT 4
		HT 4
		HT 4
	Coolant:	IC/Ext
	Please note:	Check applicability; tool height 132,5 mm
	Center distance [mm]:	70/112
8 253 26 011	Double tool holder HT 4	
	Weight [kg]:	4.550
	Version:	Special
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
		HT 4
	Coolant:	IC/Ext
	Please note:	Check applicability; tool height 132,5 mm
	Center distance [mm]:	70/112
8 253 27 008	Double boring bar holder Ø 25	
	Weight [kg]:	4.430
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	70/105
8 262 29 015	Stock stop VDI 25 - Ø 60 OD turret	
	Weight [kg]:	2.730
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	75
8 274 21 001	Tool holder D1-25x16	
	Weight [kg]:	1.020
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT

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Part-#	Name
8 274 21 002	Tool holder D2-25x16
	Weight [kg]: 1.220
	Shank size [mm]: 25.00
	Shank type: VDI
	Tool adaption: Sq. 16/12
	Coolant: EXT
8 320 22 020	Cut-off holder, height adjustable SH 26 IC
	Weight [kg]: 1.270
	Version: universal
	Shank size [mm]: 25.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 26
	Coolant: IC/Ext
	Pressure max [bar]: 70
8 320 23 014	Cut-off holder, height adjustable SH 32 IC
	Weight [kg]: 1.370
	Version: universal
	Shank size [mm]: 25.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 32
	Coolant: IC/Ext
	Pressure max [bar]: 70
8 320 23 020	Cut-off holder, height adjustable SH 32 IC
	Weight [kg]: 1.540
	Version: universal
	Shank size [mm]: 25.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 32
	Coolant: IC/Ext
	Pressure max [bar]: 70
	Please note: Clampshaft internal



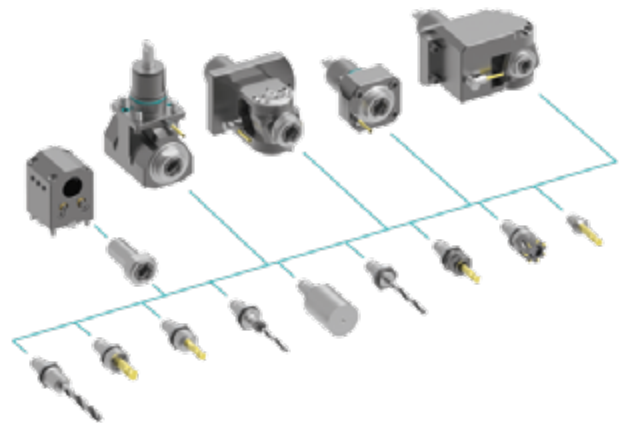
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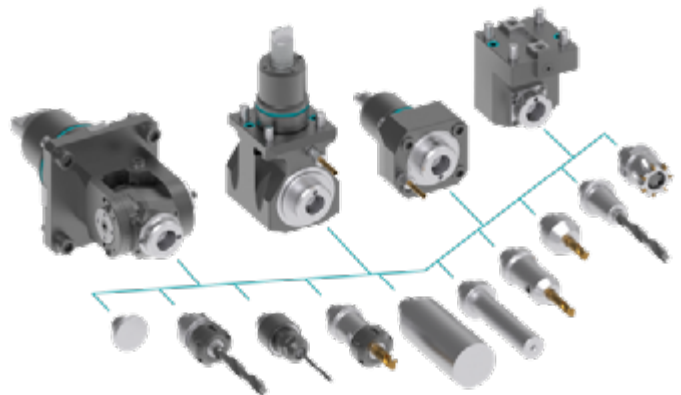
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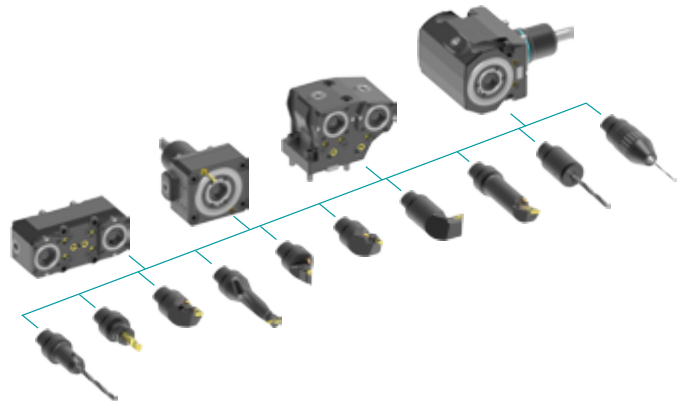
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