

Mazak
SQT 250 B



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 202 33 001	Basic holder longitudinal seat SZ 40	
	Weight [kg]:	2.880
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Interface SZ 40
	Coolant:	EXT
	Center distance [mm]:	-38,5
8 209 32 004	Adapter for VDI 30	
	Weight [kg]:	1.780
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Aluminum version
	Center distance [mm]:	10
8 209 32 005	Adapter for VDI 30	
	Weight [kg]:	2.040
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	DIN 69880 - 30
	Coolant:	EXT
	Please note:	Aluminum version
	Center distance [mm]:	40
8 224 35 000	Universal turning holder sq. 25	
	Weight [kg]:	1.100
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 240 39 000	Boring bar holder Ø 40	
	Weight [kg]:	5.220
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	50
8 240 39 005	Boring bar holder Ø 50	
	Weight [kg]:	4.390
	Shank type:	BMT
	Machine adaption:	Centering key b 38
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	50

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Part-#	Name
8 244 35 000	Combi facing holder sq. 25
	Weight [kg]: 2.920
	Shank type: BMT
	Machine adaption: Centering key b 38
	Tool adaption: Sq. 25
	Sq. 25
	Coolant: EXT



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