TOOL CATALOGUE

heimatec®

Nakamura

Super NTMX - SW 300

10/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

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Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Super NTMX - SW 300

Part-#	Name	
8 010 44 055	**Axial milling and drill holder ER 20 AX UT**	
	Weight [kg]:	1.450
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 44 056	**Axial milling and drill holder ER 20 AX UT IC**	
	Weight [kg]:	1.440
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 44 071	**Axial drilling and milling head Weldon 14**	
	Weight [kg]:	1.640
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 14
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 44 085	**Axial drilling and milling head ER 20 AX UT IC**	
	Weight [kg]:	1.970
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	High pressure version

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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Part-#	Name

8 010 44 091 **Axial drilling and milling head ER 20 AX UT**

Weight [kg]:	1.530
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 20 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	EXT

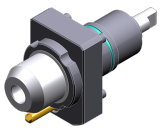
8 010 44 092 **Axial drilling and milling head ER 20 AX UT IC**

Weight [kg]:	1.560
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 20 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

8 010 44 093 **Axial drilling and milling head ER 20 AX UT IC**

Weight [kg]:	2.020
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 20 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	100
Please note:	Dryrun possible

8 010 45 081 **Axial drilling and milling head Weldon 16**



Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	Weldon (DIN 1835 b) 16
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	EXT
Please note:	Combi bearing

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Part-#	Name	
8 010 45 082	**Axial drilling and milling head Weldon 16 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 45 160	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	1.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
8 010 45 170	**Axial drilling and milling head ER 25 IC**	
	Weight [kg]:	1.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 45 191	**Axial milling and drill holder ER 25 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name

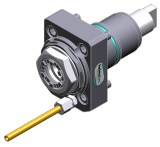
8 010 45 192 **Axial milling and drill holder ER 25 AX UT IC**

Weight [kg]:	1.800
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	Combi bearing

8 010 45 193 **Axial milling and drill holder ER 25 AX UT IC**

Weight [kg]:	2.340
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	100
Please note:	Combi bearing; dryrun possible

8 010 45 208 **Axial drilling and milling head ER 25 AX UT**



Weight [kg]:	1.500
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	EXT

8 010 45 209 **Axial drilling and milling head ER 25 AX UT IC**

Weight [kg]:	1.750
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25

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Part-#	Name

8 010 45 210 **Axial drilling and milling head ER 25 AX UT IC**

Weight [kg]:	1.980
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 25 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	15000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	100
Please note:	Dryrun possible

8 010 46 149 **Axial drilling and milling head HT 4 IC**

Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	HT 4
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	6000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	Combi bearing

8 010 46 277 **Axial drilling and milling head HT 4 IC**

Weight [kg]:	1.400
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	HT 4
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	8000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	25
Please note:	stronger bearing

8 010 46 323 **Axial drilling and milling head Weldon 20**

Weight [kg]:	1.940
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	Weldon (DIN 1835 b) 20
Gear ratio [i]:	1:1
Torque max [Nm]:	32
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	EXT

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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Part-#	Name	
8 011 44 017	**Axial milling head universal arbor 16**	
	Weight [kg]:	1.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 44 018	**Axial milling head universal arbor 3/4"**	
	Weight [kg]:	1.480
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 45 024	**Axial milling head universal arbor 22**	
	Weight [kg]:	1.620
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 011 45 033	**Axial milling head universal arbor 1"**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Universal arbor 1" (25,4mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing

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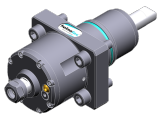
Part-#	Name	
8 013 43 001	**Axial drilling and milling head ER 11**	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11
	Gear ratio [i]:	1:4
	Torque max [Nm]:	2,5
	Rotation max [1/min]:	48000
	Rotating direction:	same
	Coolant:	EXT
8 013 44 002	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	1.850
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
8 013 44 003	**Axial drilling and milling head ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	80
8 019 44 014	**Axial drilling and milling head ER 16**	
	Weight [kg]:	3.860
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5

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DE-77871 Renchen

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Part-#	Name	
8 019 44 017	**Axial drilling and milling head HT 2**	
	Weight [kg]:	3.780
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 2
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 019 44 040	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	3.780
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 019 44 050	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	3.830
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 019 44 052	**Axial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	4.530
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

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Part-#	Name	
	Please note:	180° reversible
	Offset [mm]:	34,5
8 019 44 108	**Axial drilling and milling head ER 16 AX UT**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 019 44 109	**Axial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	4.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Offset [mm]:	34,5
8 019 44 124	**Axial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	4.470
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Offset [mm]:	34,5
8 019 44 136	**Axial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	3.160
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2

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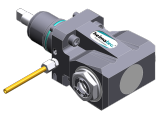
Part-#	Name	
	Torque max [Nm]:	16
	Rotation max [1/min]:	20000
	Rotating direction:	opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 019 44 138	**Axial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	3.120
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	20000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Umsetzbarkeit check !
	Offset [mm]:	34,5
8 030 44 065	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
8 030 44 067	**Angle-mill- and drill holder ER 20 AX UT**	
	Weight [kg]:	4.000
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	75

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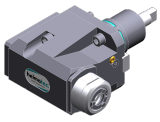
Part-#	Name	
8 030 44 068	**Angle-mill- and drill holder ER 20 AX UT IC**	
	Weight [kg]:	4.300
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	75
8 030 44 069	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	4.520
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
8 030 44 070	**Radial drilling and milling head ER 20 AX UT IC**	
	Weight [kg]:	4.570
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	68,5
8 030 44 083	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.580
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same

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DE-77871 Renchen

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Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing; Umsetzbarkeit check !
	Center distance [mm]:	75
8 030 44 172	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.360
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	18000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	68,5
8 030 44 179	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.040
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	60
8 030 44 180	**Radial drilling and milling head ER 16 AX UT IC**	
	Weight [kg]:	4.300
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
8 030 44 214	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	4.750
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000

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Part-#	Name	
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing; check applicability !
	Center distance [mm]:	75
8 030 45 326	**Radial drilling and milling head C 3 IC**	
	Weight [kg]:	7.220
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	heimatec Capto(TM) C 3
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Check applicability; note tool length!
	Center distance [mm]:	58
8 030 45 328	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	4.537
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	75
8 030 46 337	**Radial drilling and milling head HT 4 IC**	
	Weight [kg]:	4.310
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	75

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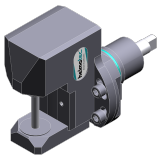
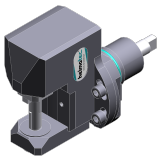
Part-#	Name	
8 037 41 000	**Radial disk mill head arbor 8**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 8
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78
8 037 42 000	**Radial disk mill head arbor 10**	
	Weight [kg]:	5.020
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 10
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78
8 037 43 003	**Radial disk mill head arbor 13**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 13
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78
8 037 44 012	**Radial disk mill head arbor 16**	
	Weight [kg]:	5.300
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	Arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	78
8 039 44 035	**Radial drilling and milling head ER 20 AX UT**	
	Weight [kg]:	4.410
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT

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Carl-Benz-Str. 4
DE-77871 Renchen

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Part-#	Name	
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 039 44 058	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	4.690
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	16000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	68,5
8 039 45 149	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	5.220
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75
8 039 46 052	**Radial drilling and milling head HT 4**	
	Weight [kg]:	4.310
	Notation:	180° reversible
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	75

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Super NTMX - SW 300

Part-#	Name	
8 040 43 003	**Universal head ± 90° adjustable ER 11 AX**	
	Weight [kg]:	3.550
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
8 040 44 025	**Universal head ± 90° adjustable HT 2**	
	Weight [kg]:	3.560
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	HT 2
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
8 040 44 031	**Universal head ± 90° adjustable ER 16**	
	Weight [kg]:	3.580
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	67
8 040 44 110	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	3.800
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	58

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Super NTMX - SW 300

Part-#	Name

8 040 44 111 **Universal head ± 90° adjustable ER 16 AX UT IC**

Weight [kg]:	3.040
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:1
Torque max [Nm]:	16
Rotation max [1/min]:	12000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	140
Center distance [mm]:	58

8 040 44 116 **Universal head ± 90° adjustable ER 16 AX UT**

Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:2
Torque max [Nm]:	8
Rotation max [1/min]:	20000
Rotating direction:	same
Coolant:	EXT
Pressure max [bar]:	140
Center distance [mm]:	58

8 040 44 117 **Universal head ± 90° adjustable ER 16 AX UT IC**

Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 16 A - u-tec
Gear ratio [i]:	1:2
Torque max [Nm]:	8
Rotation max [1/min]:	20000
Rotating direction:	same
Coolant:	IC/Ext
Pressure max [bar]:	140
Center distance [mm]:	58

8 043 43 000 **Universal head + 90° adj. ER11 AX**

Weight [kg]:	4.040
Notation:	offset
Tool drive:	Flat (~DIN 1809)
Shank size [mm]:	44.00
Shank type:	BMT
Tool adaption:	ER 11 A
Gear ratio [i]:	1:1
Torque max [Nm]:	10
Rotation max [1/min]:	6000
Rotating direction:	opposite
Coolant:	EXT
Please note:	180° reversible
Center distance [mm]:	25
Offset [mm]:	72

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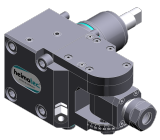
Super NTMX - SW 300

Part-#	Name	
8 043 43 001	**Universal head +155° adj. ER11 AX**	
	Weight [kg]:	4.200
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	25
	Offset [mm]:	74
8 043 43 004	**Universal head +155° adj. ER11 AX IC**	
	Weight [kg]:	4.500
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 11 A
	Gear ratio [i]:	1:2
	Torque max [Nm]:	5
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	25
	Offset [mm]:	74
8 043 44 001	**Universal head + 90° adjustable ER 16**	
	Weight [kg]:	4.070
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	10
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	72
8 043 44 051	**Universal head + 60°/- 5° adj. ER16AX UT**	
	Weight [kg]:	3.640
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Pressure max [bar]:	140
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	50
8 043 44 052	**Universal head + 60°/- 5° adj. ER16AX UTIK**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	180° reversible
	Center distance [mm]:	25
	Offset [mm]:	50
8 050 44 010	**Multispindle drilling head ER 16 AX UT**	
	Notation:	offset
	Version:	3-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	2xER 16 A UT offset, 1x centered
8 050 44 011	**Multispindle drilling head ER 16 AX UT**	
	Weight [kg]:	3.810
	Notation:	offset; 180° reversible
	Version:	2-spindles in short version
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	20
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50

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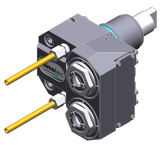
Part-#	Name	
8 050 44 018	**Multispindle drilling head ER 16 AX UT**	
	Weight [kg]:	4.830
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
8 050 44 021	**Multispindle drilling head ER 16 AX UT**	
	Weight [kg]:	3.770
	Notation:	offset; 180° reversible
	Version:	2-spindles in short version
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Offset [mm]:	50
8 050 44 024	**Multispindle drilling head ER 16 AX UT IC**	
	Weight [kg]:	4.840
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Offset [mm]:	50
8 050 44 069	**Multispindle drilling head ER 16 AX UT**	
	Notation:	offset; 180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT

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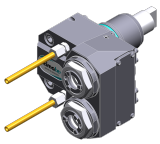
Part-#	Name	
	Pressure max [bar]:	140
	Offset [mm]:	50
8 050 44 070	**Multispindle drilling head ER 16 AX UT IC**	
	Weight [kg]:	4.150
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 050 44 071	**Multispindle drilling head ER 20 AX UT**	
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 20 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
	Offset [mm]:	50
8 053 44 068	**Multispindle radial head ER 16 AX UT**	
	Weight [kg]:	5.370
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
	Center distance [mm]:	60
8 053 44 069	**Multispindle radial head ER 16 AX UTIK**	
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1

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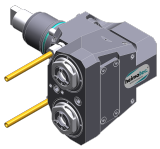
Part-#	Name	
	Torque max [Nm]:	32/Sp
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
8 053 44 070	**Multispindle radial head ER 16 AX UT**	
	Weight [kg]:	5.600
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	60
8 053 44 071	**Multispindle radial head ER 16 AX UTIK**	
	Weight [kg]:	5.600
	Notation:	180° reversible
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	44.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16/Sp
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	60
8 200 03 011	**Cover plate**	
	Weight [kg]:	0.214
	Shank type:	BMT
8 202 10 005	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	0.720
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 48 001	**Adapter for sensor Renishaw RLP**	
	Weight [kg]:	0.980
	Notation:	180° reversible
	Shank size [mm]:	44.00
	Shank type:	BMT
	Coolant:	no

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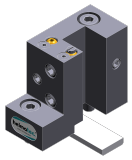
Part-#	Name	
8 224 11 012	**Cut-off holder sq. 20**	
	Weight [kg]:	0.920
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 11 013	**Cut-off holder sq. 20**	
	Weight [kg]:	0.890
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 224 11 014	**Turning holder sq. 3/4"**	
	Employment for:	left cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 224 11 015	**Cut-off holder sq. 3/4"**	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 224 12 008	**Cut-off holder SH 26**	
	Weight [kg]:	1.010
	Employment for:	Cut-off tool 26
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT
8 224 12 009	**Cut-off holder SH 26**	
	Weight [kg]:	1.120
	Employment for:	for cut-off tool 26
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	EXT

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Carl-Benz-Str. 4
DE-77871 Renchen

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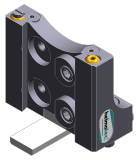
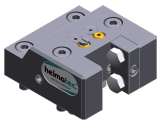
Part-#	Name	
8 224 13 006	**Cut-off holder SH 32**	
	Weight [kg]:	0.800
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 14 007	**Universal turning holder sq. 20**	
	Weight [kg]:	2.030
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
8 224 14 008	**Universal turning holder sq. 3/4"**	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 224 14 017	**Universal turning holder sq. 20**	
	Weight [kg]:	1.730
	Notation:	180° reversible
	Version:	short
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	EXT
8 224 14 024	**Universal turning holder sq. 20 IC**	
	Weight [kg]:	1.970
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 14 030	**Universal turning holder sq. 3/4" IC**	
	Weight [kg]:	1.700
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm) Sq. 3/4" (19,05mm)
	Coolant:	IC/Ext

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Carl-Benz-Str. 4
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Part-#	Name	
	Pressure max [bar]:	100
	Please note:	Key rail
8 225 11 006	**Cut-off holder sq. 20**	
	Weight [kg]:	0.900
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 225 11 007	**Cut-off holder sq. 20**	
	Weight [kg]:	0.900
	Employment for:	right cutting tools
	Version:	Edge on center of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
	Coolant:	EXT
8 225 11 008	**Cut-off holder sq. 3/4"**	
	Weight [kg]:	0.910
	Employment for:	left cutting tools
	Version:	Edge on side of turret
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 229 15 006	**Tool holder C 3 IC**	
	Weight [kg]:	1.880
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	heimatec Capto(TM) C 3
	Coolant:	IC
	Please note:	Check applicability, tool length check!
	Offset [mm]:	45
8 240 15 007	**Insert drill holder 16 IC**	
	Weight [kg]:	4.540
	Notation:	180° reversible
	Shank type:	BMT
	Tool adaption:	Whistle-Notch (DIN 1835 E) 16
	Coolant:	IC
	Center distance [mm]:	75
8 240 17 038	**Boring bar holder Ø 1"**	
	Weight [kg]:	2.950
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	92,5

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Part-#	Name	
8 240 17 039	**Boring bar holder Ø 25**	
	Weight [kg]:	2.920
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	92,5
8 244 11 006	**Facing holder sq. 3/4"**	
	Weight [kg]:	2.460
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 11 004	**Double turning holder sq. 20**	
	Weight [kg]:	3.250
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT
8 251 11 005	**Double turning holder sq. 16**	
	Weight [kg]:	3.360
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 16
	Coolant:	EXT
8 251 11 008	**Double turning holder sq. 3/4"**	
	Weight [kg]:	3.240
	Notation:	180° reversible
	Employment for:	right cutting tools
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" (19,05mm)
		Sq. 3/4" (19,05mm)
	Coolant:	EXT
8 251 14 099	**Combi double turning holder sq. 20 IC**	
	Weight [kg]:	3.140
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100

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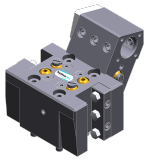
Part-#	Name	
	Please note:	Key rail
8 253 17 033	**Multiple boring bar holder 2x Ø 1"**	
	Weight [kg]:	3.270
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 1" (25,4mm) Ø 1" (25,4mm) - 15°
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	75
8 253 17 037	**Multiple boring bar holder 2x Ø 25**	
	Weight [kg]:	3.590
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25 Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 253 17 075	**Multiple boring bar holder 2x Ø 25**	
	Weight [kg]:	4.020
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Ø 25 Ø 25 - 15°
	Coolant:	IC/Ext
	Center distance [mm]:	90
8 259 19 008	**Multiple holder Ø 25 and sq. 20**	
	Weight [kg]:	5.140
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 20 Sq. 20 Sq. 20 Sq. 20
	Coolant:	IC/Ext
	Center distance [mm]:	92,5
8 259 19 011	**Multiple holder Ø 1" and sq. 3/4"**	
	Weight [kg]:	5.200
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Sq. 3/4" Sq. 3/4" Sq. 3/4" Sq. 3/4"
	Coolant:	IC/Ext
	Center distance [mm]:	92,5

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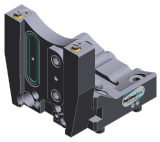
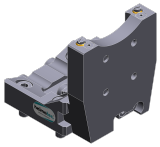
Part-#	Name	
8 263 19 037	**Tool holder with rotating centering point**	
	Weight [kg]:	3.750
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Rotation max [1/min]:	6000
	Coolant:	EXT
	Please note:	Taper roller bearings
	Center distance [mm]:	85
8 320 12 007	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.230
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 12 008	**Cut-off holder, height adjustable SH 26 IC**	
	Weight [kg]:	1.380
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal
8 320 13 003	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.300
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 13 013	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.580
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	with offset cut-off tool holder; use
8 320 13 014	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	1.490
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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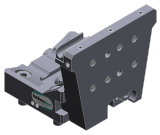
Part-#	Name	
	Please note:	Clampshaft internal
8 320 19 008	**Cut-off holder, height adjustable 845 IC**	
	Weight [kg]:	1.500
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 20
	Tool adaption:	HORN System 845
	Coolant:	IC
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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DE-77871 Renchen

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info@heimatec.com
www.heimatec.com

● heimatec overseas branches

○ global representations of heimatec

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

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