

SPINNER  
**TTC 300**



# High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products\* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

## \*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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# SPINNER

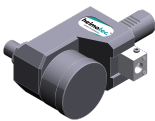
## TTC 300

Part-#	Name	
<b>8 200 20 001</b>	<b>Plug Z2-25 K</b>	
	Weight [kg]:	0.020
	Shank size [mm]:	25.00
	Shank type:	VDI
<b>8 200 20 004</b>	<b>Plug Z2-25 S</b>	
	Weight [kg]:	0.480
	Shank size [mm]:	25.00
	Shank type:	VDI
<b>8 200 22 000</b>	<b>Tool holder A1-25x 75</b>	
	Shank size [mm]:	25.00
	Shank type:	VDI
<b>8 202 20 011</b>	<b>Basic holder longitudinal seat FN 12</b>	
	Weight [kg]:	0.800
	Version:	universal
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
<b>8 209 22 012</b>	<b>Adapter for VDI 25</b>	
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 25
	Center distance [mm]:	75
<b>8 209 22 014</b>	<b>Adapter for VDI 25</b>	
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 25
	Center distance [mm]:	75
<b>8 214 21 001</b>	<b>Tool holder C3-25x16</b>	
	Weight [kg]:	1.070
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
<b>8 214 21 003</b>	<b>Tool holder C1-25x16/12</b>	
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
<b>8 214 24 001</b>	<b>Universal turning holder sq. 20</b>	
	Weight [kg]:	1.460
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT

Part-#	Name	
	Please note:	with reversible shaft
<b>8 230 25 008</b>	<b>Collet chuck holder ER 25</b>	
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75
<b>8 230 27 024</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	2.860
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75
<b>8 230 27 041</b>	<b>Boring bar holder Ø 30</b>	
	Weight [kg]:	2.770
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 30
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75
<b>8 230 27 049</b>	<b>Boring bar holder Ø 25</b>	
	Weight [kg]:	3.420
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	95
<b>8 230 27 054</b>	<b>Boring bar holder Ø 1"</b>	
	Weight [kg]:	2.850
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	75

Part-#	Name	
<b>8 230 28 019</b>	<b>Boring bar holder Ø 32</b>	
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 231 28 003</b>	<b>Boring bar holder Ø 32</b>	
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
<b>8 234 24 004</b>	<b>Combi facing holder sq. 20</b>	
	Weight [kg]:	2.320
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Please note:	demountable in left version
<b>8 236 26 006</b>	<b>Tool holder HT 4</b>	
	Notation:	180° reversible
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	Fixation slide stone
	Center distance [mm]:	75
<b>8 236 27 014</b>	<b>Boring bar holder Ø 25</b>	
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	95
<b>8 253 25 001</b>	<b>Double boring bar holder Ø 16</b>	
	Weight [kg]:	4.900
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	70/105

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Part-#	Name	
<b>8 253 27 008</b>	<b>Double boring bar holder Ø 25</b>	
	Weight [kg]:	4.430
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	70/105
<b>8 262 29 015</b>	<b>Stock stop VDI 25 - Ø 60 OD turret</b>	
	Weight [kg]:	2.730
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Please note:	Length adjustable
	Center distance [mm]:	75
<b>8 320 23 014</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.370
	Version:	universal
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
<b>8 320 23 020</b>	<b>Cut-off holder, height adjustable SH 32 IC</b>	
	Weight [kg]:	1.540
	Version:	universal
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

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**heimatec**<sup>®</sup>

**heimatec GmbH**  
Präzisionswerkzeuge  
Carl-Benz-Str. 4  
77871 Renchen  
Germany

T +49 7843 9466 0  
[www.heimatec.com](http://www.heimatec.com)  
[info@heimatec.com](mailto:info@heimatec.com)

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