

SPINNER
TTC 300



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name	
8 200 20 001	Plug Z2-25 K	
	Weight [kg]:	0.020
	Shank size [mm]:	25.00
	Shank type:	VDI
8 200 20 004	Plug Z2-25 S	
	Weight [kg]:	0.480
	Shank size [mm]:	25.00
	Shank type:	VDI
8 200 22 000	Tool holder A1-25x 75	
	Shank size [mm]:	25.00
	Shank type:	VDI
8 202 20 011	Basic holder longitudinal seat FN 12	
	Weight [kg]:	0.800
	Version:	universal
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 22 012	Adapter for VDI 25	
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 25
	Center distance [mm]:	75
8 209 22 014	Adapter for VDI 25	
	Notation:	offset
	Version:	right
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 25
	Center distance [mm]:	75
8 214 21 001	Tool holder C3-25x16	
	Weight [kg]:	1.070
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 214 21 003	Tool holder C1-25x16/12	
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 16/12
	Coolant:	EXT
8 214 24 001	Universal turning holder sq. 20	
	Weight [kg]:	1.460
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	EXT

Part-#	Name
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Please note: with reversible shaft

8 230 27 024



Boring bar holder Ø 25

Weight [kg]: 2.860
Version: right
Shank size [mm]: 25.00
Shank type: VDI
Tool adaption: Ø 25
Coolant: IC/Ext
Please note: demountable in left version
Center distance [mm]: 75

8 230 27 041

Boring bar holder Ø 30

Weight [kg]: 2.770
Version: right
Shank size [mm]: 25.00
Shank type: VDI
Tool adaption: Ø 30
Coolant: IC/Ext
Please note: demountable in left version
Center distance [mm]: 75

8 230 27 049



Boring bar holder Ø 25

Weight [kg]: 3.420
Version: right
Shank size [mm]: 25.00
Shank type: VDI
Tool adaption: Ø 25
Coolant: IC/Ext
Please note: demountable in left version
Center distance [mm]: 95

8 230 27 054

Boring bar holder Ø 1"

Weight [kg]: 2.850
Version: right
Shank size [mm]: 25.00
Shank type: VDI
Tool adaption: Ø 1" (25,4mm)
Coolant: IC/Ext
Please note: demountable in left version
Center distance [mm]: 75

8 230 28 019

Boring bar holder Ø 32

Notation: offset
Version: right
Shank size [mm]: 25.00
Shank type: VDI
Tool adaption: Ø 32
Coolant: IC/Ext
Center distance [mm]: 75

Part-#	Name	
8 231 28 003	Boring bar holder Ø 32	
	Notation:	offset
	Version:	left
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	75
8 234 24 004	Combi facing holder sq. 20	
	Weight [kg]:	2.320
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Sq. 20
	Coolant:	EXT
	Please note:	demountable in left version
8 236 26 006	Tool holder HT 4	
	Notation:	180° reversible
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Coolant:	IC/Ext
	Please note:	Fixation slide stone
	Center distance [mm]:	75
8 236 27 014	Boring bar holder Ø 25	
	Version:	doubletoothed
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Center distance [mm]:	95
8 253 25 001	Double boring bar holder Ø 16	
	Weight [kg]:	4.900
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
	Center distance [mm]:	70/105
8 253 27 008	Double boring bar holder Ø 25	
	Weight [kg]:	4.430
	Shank size [mm]:	25.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	70/105

Part-#	Name
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8 262 29 015

Stock stop VDI 25 - Ø 60 OD turret



Weight [kg]: 2.730
 Notation: offset
 Version: right
 Shank size [mm]: 25.00
 Shank type: VDI
 Rotation max [1/min]: 8000
 Coolant: no
 Please note: Length adjustable
 Center distance [mm]: 75

8 320 23 014

Cut-off holder, height adjustable SH 32 IC

Weight [kg]: 1.370
 Version: universal
 Shank size [mm]: 25.00
 Shank type: VDI
 Tool adaption: Clampshaft SH 32
 Coolant: IC/Ext
 Pressure max [bar]: 70

8 320 23 020

Cut-off holder, height adjustable SH 32 IC

Weight [kg]: 1.540
 Version: universal
 Shank size [mm]: 25.00
 Shank type: VDI
 Tool adaption: Clampshaft SH 32
 Coolant: IC/Ext
 Pressure max [bar]: 70
 Please note: Clampshaft internal

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