

Victor

Vturn A 26

CM/SCM/YCM/YSC



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production





Digital tool management


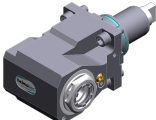
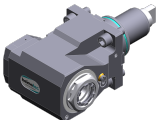

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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 010 66 145	Axial drilling and milling head ER 32 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
8 010 67 025	Axial drilling and milling head HT 5	
	Weight [kg]:	3.065
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 67 132	Axial drilling and milling head ER 40 AX UT	
	Weight [kg]:	4.870
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	5000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 013 64 008	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]:	4.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name	
8 013 64 009	Axial drilling and milling head ER 16 AX UT IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
8 019 61 000	Axial drilling and milling head CHC	
	Weight [kg]:	10.690
	Notation:	180° reversible, IC-300
	Version:	no Splash-protection
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	CHC
	Gear ratio [i]:	1:0,75
	Rotation max [1/min]:	4500
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	100
	Offset [mm]:	174,9
8 030 66 169	Radial drilling and milling head ER 32 AS UT IC	
	Weight [kg]:	10.550
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Rotating direction note; combi bearing
	Center distance [mm]:	100
8 030 66 260	Radial drilling and milling head ER 32 AS UT	
	Weight [kg]:	9.260
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	100

Part-#	Name
8 030 66 261	Radial drilling and milling head ER 32 AS UT IC
	Weight [kg]: 9.440 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 65.00 Shank type: BMT Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 70 Rotation max [1/min]: 10000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 100
8 030 66 269	Radial drilling and milling head ER 32 AX UT
	Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 65.00 Shank type: BMT Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 70 Rotation max [1/min]: 10000 Rotating direction: same Coolant: EXT Center distance [mm]: 100
8 030 66 270	Radial drilling and milling head ER 32 AX UT IC
	Weight [kg]: 9.980 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 65.00 Shank type: BMT Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 70 Rotation max [1/min]: 10000 Rotating direction: same Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 100
8 030 67 165	Radial drilling and milling head ER 40 AX UT
	Weight [kg]: 10.540 Notation: 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 65.00 Shank type: BMT Tool adaption: ER 40 u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 6000 Rotating direction: same Coolant: EXT Please note: Combi bearing

Part-#	Name	
	Center distance [mm]:	100
8 039 65 033	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	7.930
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	80
8 039 66 021	Radial drilling and milling head ER 32 AX UT	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 039 66 025	Radial drilling and milling head ER 32 AS UT	
	Weight [kg]:	8.700
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	70
	Rotation max [1/min]:	10000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	72

Part-#	Name	
8 043 65 000	Universal head +135°/-30° adj. ER25 AX UT	
	Weight [kg]:	10.800
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing; note tool length!
	Center distance [mm]:	69
	Offset [mm]:	60
8 043 65 004	Universal head +135°/-30° adj. ER25AX UTIK	
	Weight [kg]:	10.080
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	69
	Offset [mm]:	60
8 050 65 011	Multispindle drilling head ER 25 AX UT	
	Weight [kg]:	6.700
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 050 65 012	Multispindle drilling head ER 25 AX UT IC	
	Weight [kg]:	6.740
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	32/Sp.
	Rotation max [1/min]:	6000

Part-#	Name	
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 100 16 000	Tool holder radial ø17,1 / minus	
	Notation:	180° reversible
	Employment for:	Angle handpiece or extension CN01
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	65.00
	Shank type:	BMT
	Tool adaption:	Interface ø17,1 / M17x1
	Gear ratio [i]:	1:1
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	no
	Center distance [mm]:	100
8 202 10 009	Basic holder longitudinal seat FN 12	
	Weight [kg]:	1.490
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 209 14 006	Adapter for VDI 40	
	Weight [kg]:	7.650
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	100
8 224 12 014	Cut-off holder sq. 25	
	Weight [kg]:	2.320
8 224 13 015	Cut-off holder SH 32	
	Weight [kg]:	1.870
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT

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Part-#	Name	
	8 224 14 026 Universal turning holder sq. 20 IC	
	Weight [kg]:	3.795
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
	8 224 14 027 Universal turning holder sq. 20 IC	
	Weight [kg]:	4.600
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
	8 224 15 005 Universal turning holder sq. 25	
	Weight [kg]:	3.960
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	8 224 15 006 Universal turning holder sq. 25	
	Weight [kg]:	4.590
	Notation:	180° reversible
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
	8 224 15 015 Universal turning holder sq. 1"	
	Weight [kg]:	3.930
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
	8 224 15 016 Universal turning holder sq. 1"	
	Weight [kg]:	4.580
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	EXT

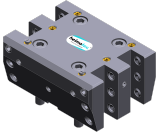
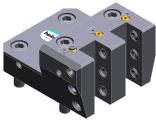
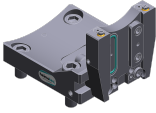
Part-#	Name	
8 224 15 052	Universal turning holder sq. 25 IC	
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 15 053	Universal turning holder sq. 25 IC	
	Weight [kg]:	4.690
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 15 056	Universal turning holder sq. 1" IC	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 1" (25,4mm)
		Sq. 1" (25,4mm)
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 229 16 012	Tool holder C 4 IC	
	Weight [kg]:	3.300
	Notation:	180° reversible
	Version:	right
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	heimatec Capto(TM) C 4
	Coolant:	IC
	Please note:	Check applicability; note tool length!
	Offset [mm]:	31
8 240 15 026	Tool holder ABS 50 IC/Ext	
	Weight [kg]:	7.800
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	ABS 50
	Coolant:	IC/Ext
	Center distance [mm]:	100


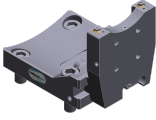


Part-#	Name	
8 240 16 026 	Collet chuck holder ER 32 Weight [kg]: Notation: Shank type: Machine adaption: Tool adaption: Coolant: Please note: Center distance [mm]:	6.820 180° reversible BMT Centering key b 18 ER 32 IC/Ext Insert reversible 100
8 240 17 050 	Boring bar holder Ø 25 Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	10.730 180° reversible Main- and sub spindle BMT Centering key b 18 Ø 25 IC/Ext 80 100
8 240 17 063 	Boring bar holder Ø 1 1/4" Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	10.500 180° reversible Main- and sub spindle BMT Centering key b 18 Ø 1 1/4" (31,75mm) IC/Ext 100
8 240 18 049 	Boring bar holder Ø 32 Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	10.480 180° reversible Main- and sub spindle BMT Centering key b 18 Ø 32 IC/Ext 80 100
8 240 18 091 	Boring bar holder Ø 1 1/2" Weight [kg]: Notation: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	10.110 180° reversible BMT Centering key b 18 Ø 1 1/2" (38,1mm) IC/Ext 100

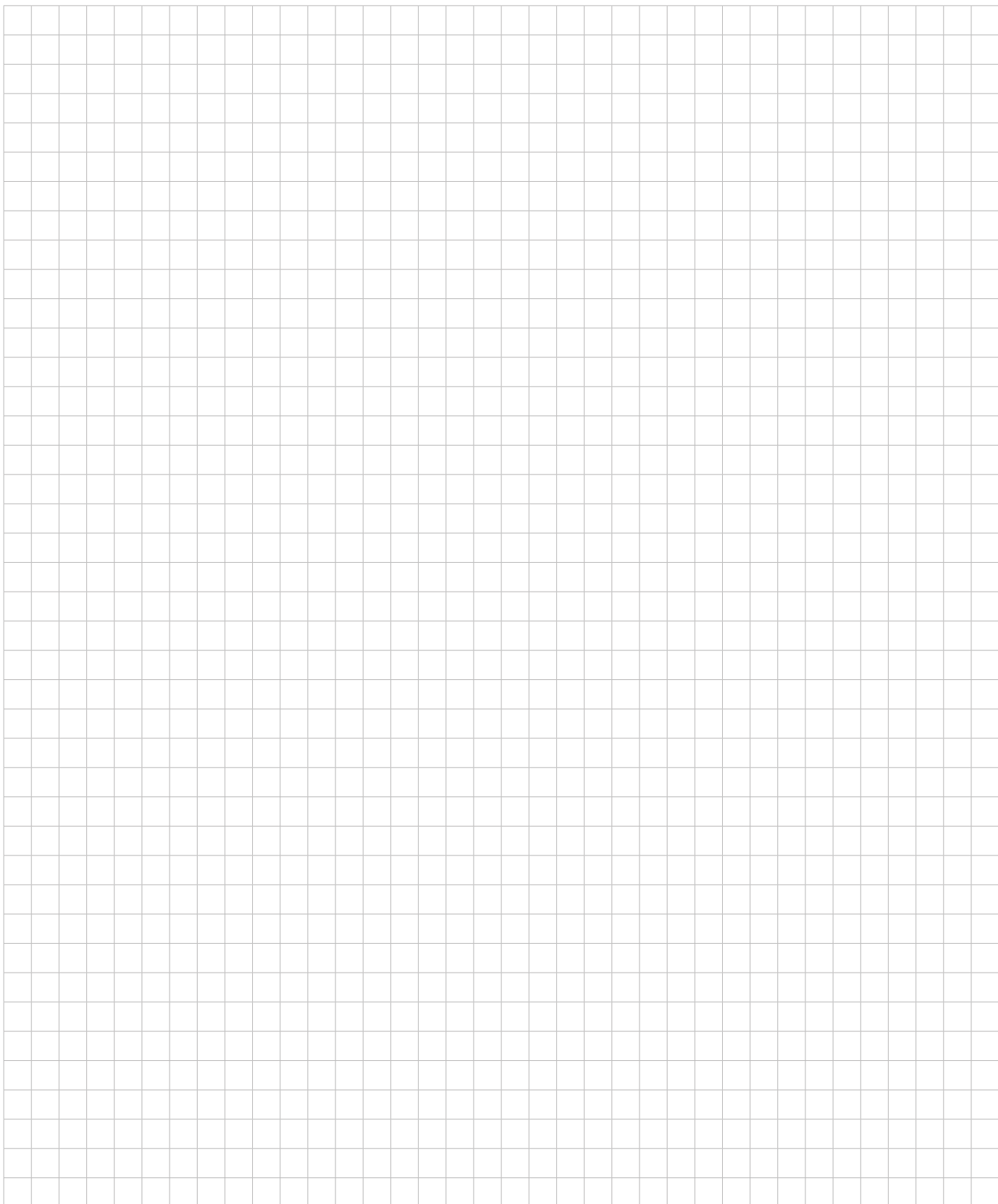
Part-#	Name	
8 240 19 043	Boring bar holder Ø 40	
	Weight [kg]:	10.050
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 240 19 051	Boring bar holder Ø 50	
	Weight [kg]:	9.340
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Center distance [mm]:	100
8 240 19 070	Boring bar holder Ø 50	
	Weight [kg]:	11.220
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	115
8 240 19 137	Boring bar holder Ø 2"	
	Weight [kg]:	7.060
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 2" (50,8mm)
	Coolant:	IC/Ext
	Center distance [mm]:	80
8 244 15 005	Combi facing holder sq. 25	
	Weight [kg]:	6.510
	Shank type:	BMT
	Machine adaption:	Centering key slot b 18
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80

Part-#	Name	
8 244 15 006 	Combi facing holder sq. 1" Weight [kg]: Shank type: Machine adaption: Tool adaption: Coolant:	6.530 BMT Centering key slot b 18 Sq. 1" (25,4mm) EXT
8 249 16 005 	Double collet chuck holder ER 32 Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	8.560 180° reversible Main- and sub spindle BMT Centering key b 18 ER 32 IC/Ext 100
8 251 15 003 	Combi double turning holder sq. 25 Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]:	180° reversible BMT Centering key b 18 Sq. 25 Sq. 25 Sq. 25 Sq. 25 EXT 80
8 251 15 008 	Combi double turning holder sq. 1" Weight [kg]: Shank type: Machine adaption: Tool adaption: Coolant:	6.590 BMT Centering key b 18 Sq. 1" (25,4mm) EXT
8 251 15 046 	Combi double turning holder sq. 25 IC Weight [kg]: Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note:	6.520 180° reversible BMT Centering key b 18 Sq. 25 Sq. 25 Sq. 25 Sq. 25 IC/Ext 100 Key rail

Part-#	Name	
8 253 17 056	Double boring bar holder Ø 25	
	Weight [kg]:	7.300
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	Special
	Center distance [mm]:	70/110
8 253 17 097	Multiple boring bar holder, double Ø 25	
	Weight [kg]:	8.110
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 25
		Ø 25
		Ø 25
		Ø 25
		Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	36/75/114
8 253 17 115	Multiple boring bar holder Ø 1 1/4"	
	Weight [kg]:	8.950
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/4" (31,75mm)
		Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	70/110
8 253 18 005	Double boring bar holder Ø 1 1/4"	
	Weight [kg]:	9.100
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1 1/4" (31,75mm)
	Coolant:	IC/Ext
	Center distance [mm]:	56/107
8 253 18 006	Double boring bar holder Ø 32	
	Weight [kg]:	8.860
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Please note:	Special
	Center distance [mm]:	70/110

Part-#	Name	
8 259 12 007	Multiple turning holder sq. 25/1"	
	Weight [kg]:	8.790
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
		Sq. 25/1" (25,4mm)
	Coolant:	EXT
8 259 12 008	Multiple turning holder sq. 25/1"	
	Weight [kg]:	5.000
	Notation:	180° reversible
	Version:	Y-axes offset
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25/1" (25,4 mm)
		Sq. 25/1" (25,4 mm)
	Coolant:	EXT
8 259 17 009	Double boring bar holder Ø 1"	
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Machine adaption:	Centering key b 18
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Please note:	Special
	Center distance [mm]:	70/110
8 320 12 017	Cut-off holder, height adjustable SH 26 IC	
	Weight [kg]:	1.980
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 26
	Coolant:	IC/Ext
	Pressure max [bar]:	70
8 320 13 005	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	2.120
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

Part-#	Name	
8 320 13 019	Cut-off holder, height adjustable SH 32 IC	
	Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note:	180° reversible BMT Centering key b 18 Clampshaft SH 32 IC/Ext 70 with offset cut-off tool holder; use
8 320 13 020	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]: Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note:	2.240 180° reversible BMT Centering key b 18 Clampshaft SH 32 IC/Ext 70 Clampshaft internal
8 320 19 020	Cut-off holder, height adjustable 845 IC	
	Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note:	180° reversible BMT Centering key b 18  System 845 IC 70 Clampshaft internal





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