# SPINNER

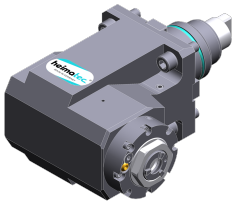
# TTS 42 - BMT 45

| Part-# | Tool adaption | Rotation max [1/min] | Gear ratio | Coolant | Pressure max. | Center distance |
|---|---|---|---|---|---|---|
| **Axial drilling and milling head** | | | | | | |
| 8 010 45 135 | **ER 25 A - u-tec** | 15.000 | 1:1 | EXT | -- | **--** |
| 8 010 45 213 | **ER 25 A - u-tec** | 15.000 | 1:1 | IC/Ext | 100 bar | **--** |
| **Axial speed increasers / gear reducers for machining centers** | | | | | | |
| 8 013 44 014 | **ER 16 A - u-tec** | 24.000 | 1:4 | EXT | -- | **--** |
| **Radial drilling and milling head** | | | | | | |
| 8 030 44 092 | **ER 16 A - u-tec** | 24.000 | 1:4 | EXT | 140 bar | **85 mm** |
| 8 030 45 570 | **ER 25 A - u-tec** | 12.000 | 1:1 | EXT | -- | **85 mm** |
| 8 030 45 571 | **ER 25 A - u-tec** | 12.000 | 1:1 | IC/Ext | 140 bar | **85 mm** |
| **Radial drilling and milling head, double spindle** | | | | | | |
| 8 039 45 089 | **ER 25 A - u-tec** | 12.000 | 1:1 | EXT | -- | **85 mm** |
| **Universal head, offset** | | | | | | |
| 8 043 44 032 | **ER 16 A - u-tec** | 8.000 | 1:1 | EXT | -- | **69 mm** |
| 8 043 44 033 | **ER 16 A - u-tec** | 8.000 | 1:1 | IC/Ext | 140 bar | **69 mm** |

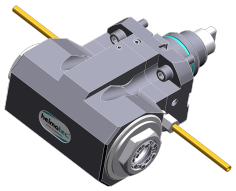
*Illustrations similar.*

8 010 45 135

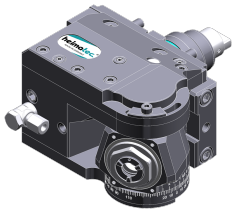
8 013 44 014



8 030 44 092



8 039 45 089



8 043 44 032

© heimatec GmbH • Subject to technical changes.



heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

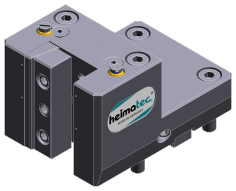
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# SPINNER

## TTS 42 - BMT 45

| Part-# | Tool adaption | Coolant | Pressure max. | Center distance |
|---|---|---|---|---|
| **Universal turning holder** | | | | |
| 8 224 04 061 | **Sq. 20** | IC/Ext | 100 bar | **--** |
| **Boring bar holder** | | | | |
| 8 240 07 018 | **Ø 25** | IC/Ext | -- | **85 mm** |
| 8 240 08 021 | **Ø 32** | IC/Ext | 80 bar | **85 mm** |
| 8 240 09 017 | **Ø 40** | IC/Ext | -- | **85 mm** |
| **Combi facing holder** | | | | |
| 8 244 04 029 | **Sq. 20** | IC/Ext | 100 bar | **--** |
| **Double boring bar holder** | | | | |
| 8 249 08 004 | **Ø 32** | IC/Ext | -- | **85 mm** |
| **Double turning holder** | | | | |
| 8 251 04 016 | **Sq. 20** | EXT | -- | **--** |
| 8 251 04 050 | **Sq. 20** | IC/Ext | 100 bar | **--** |
| **Multiple turning holder** | | | | |
| 8 259 01 015 | **Sq. 20** | EXT | -- | **--** |
| 8 259 01 016 | **Sq. 20** | IC/Ext | 100 bar | **--** |
| **Cut-off holder, height adjustable** | | | | |
| 8 320 02 012 | **Clampshaft SH 26** | IC/Ext | 70 bar | **--** |
| 8 320 03 011 | **Clampshaft SH 32** | IC/Ext | 70 bar | **--** |

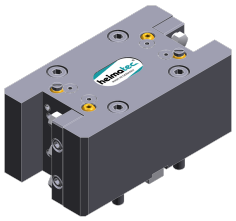
*Illustrations similar.*



8 224 04 061

8 240 07 018

8 244 04 029



8 251 04 016

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com